

8				7								
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION				20				
(C) COPYRIGHT 20		BY -		ALL RIGHTS RESERVED.								
PART NUMBER		REV	FIRST USED		SLIDE		OFFSET DIRECTION		FEED STYLE			
2844924-1		D	2844940-1		NORMAL		REAR		SIDE			
2844924-2		D	2844940-4		TALL		REAR		END			
2844924-3		D	2844940-3		TALL		FRONT		END			
2844924-4		D	2844940-5		NORMAL		FRONT		SIDE			

1. RECOMMENDED SPARE PARTS: NONE

2. PRESS INDICATED ITEM 4 INTO ITEM 1 UNTIL IT BOTTOMS.

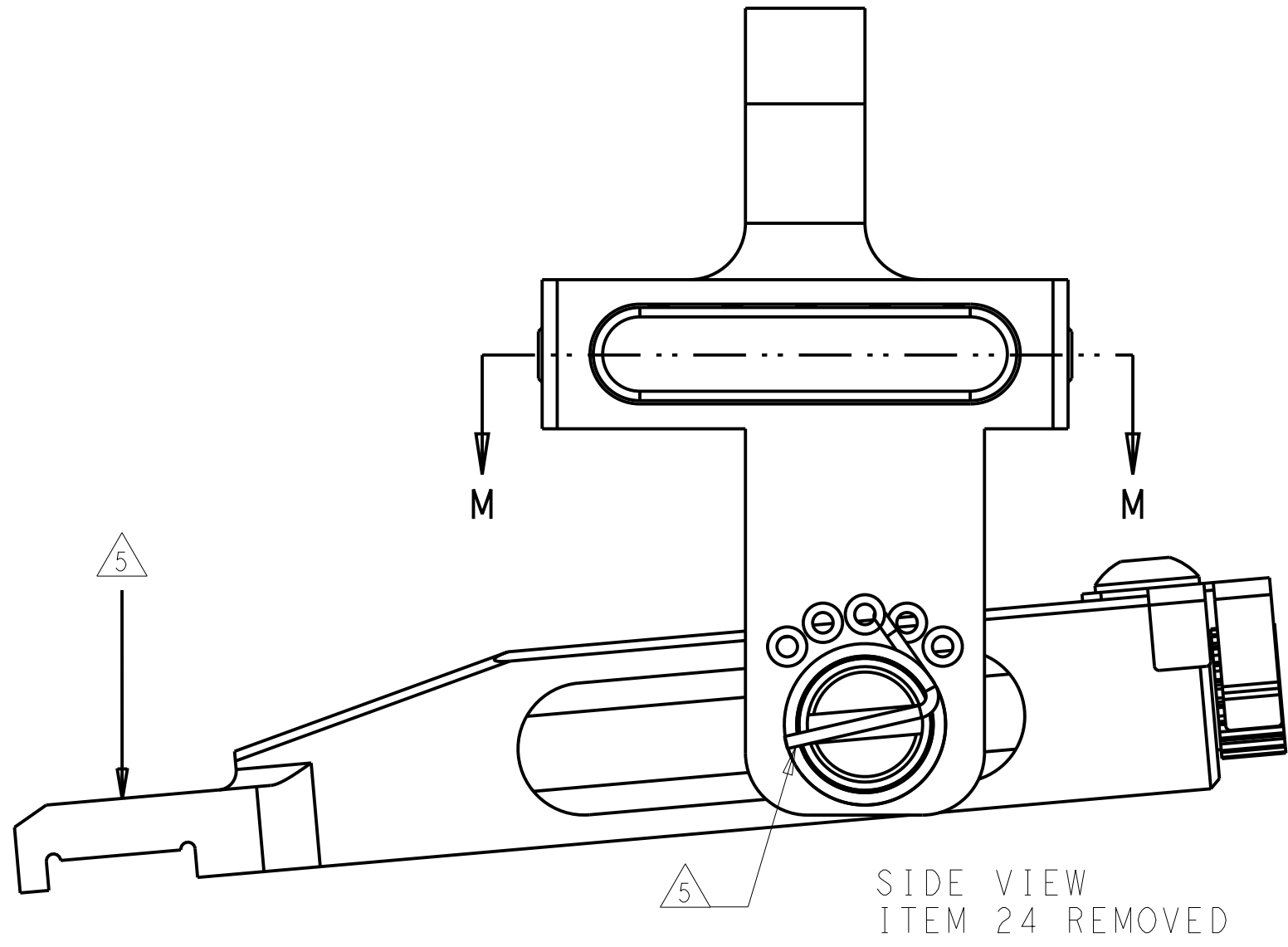
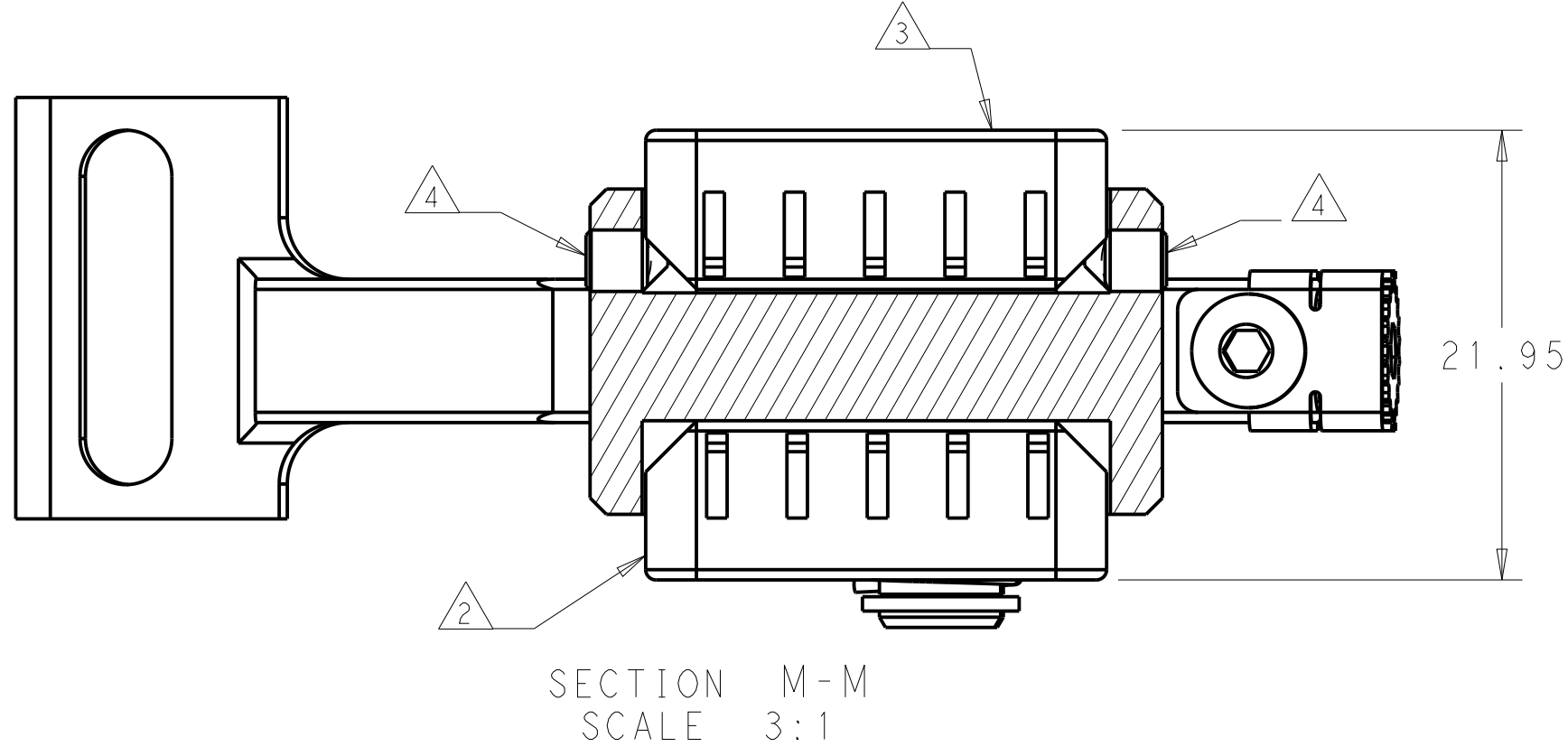
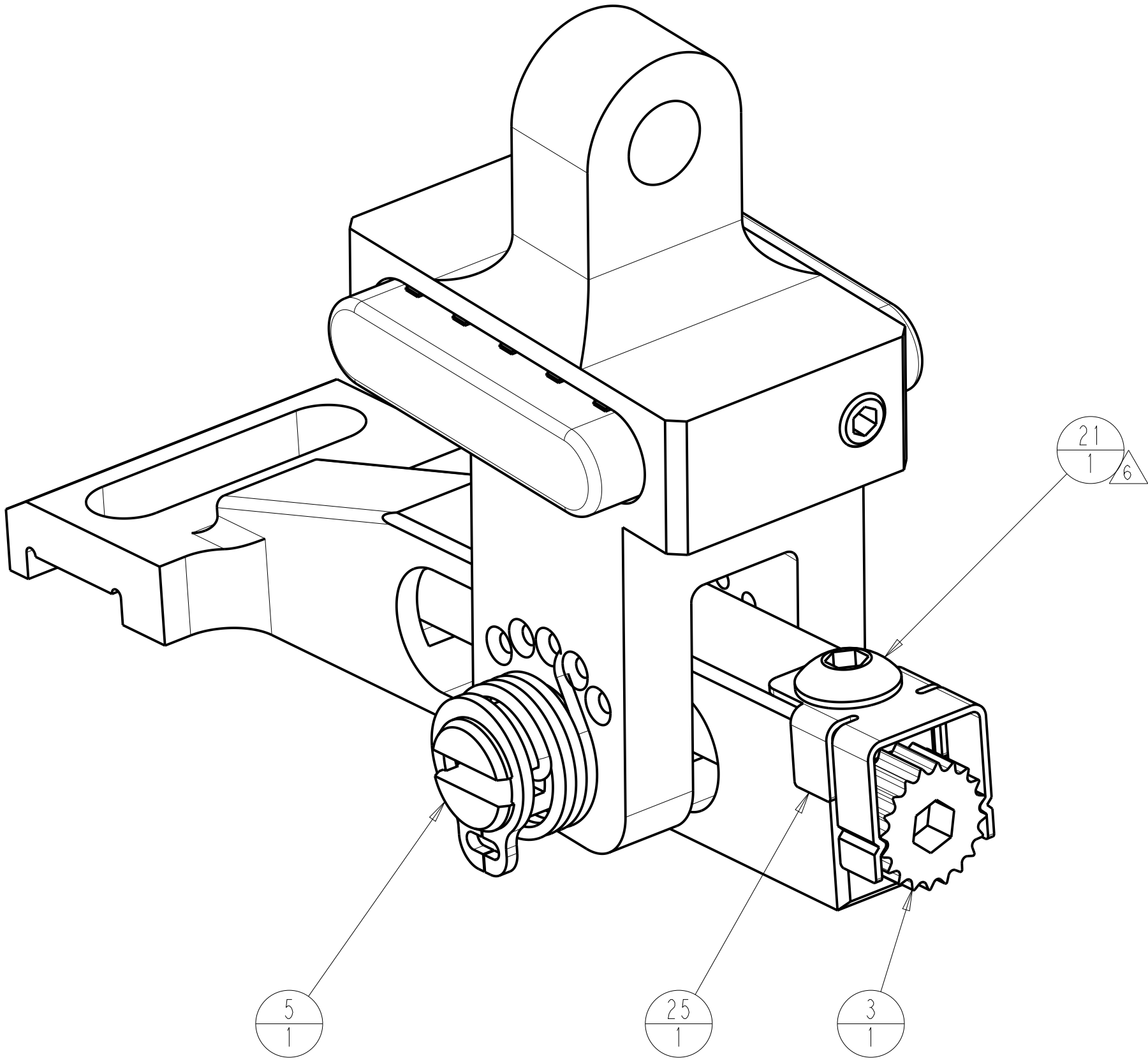
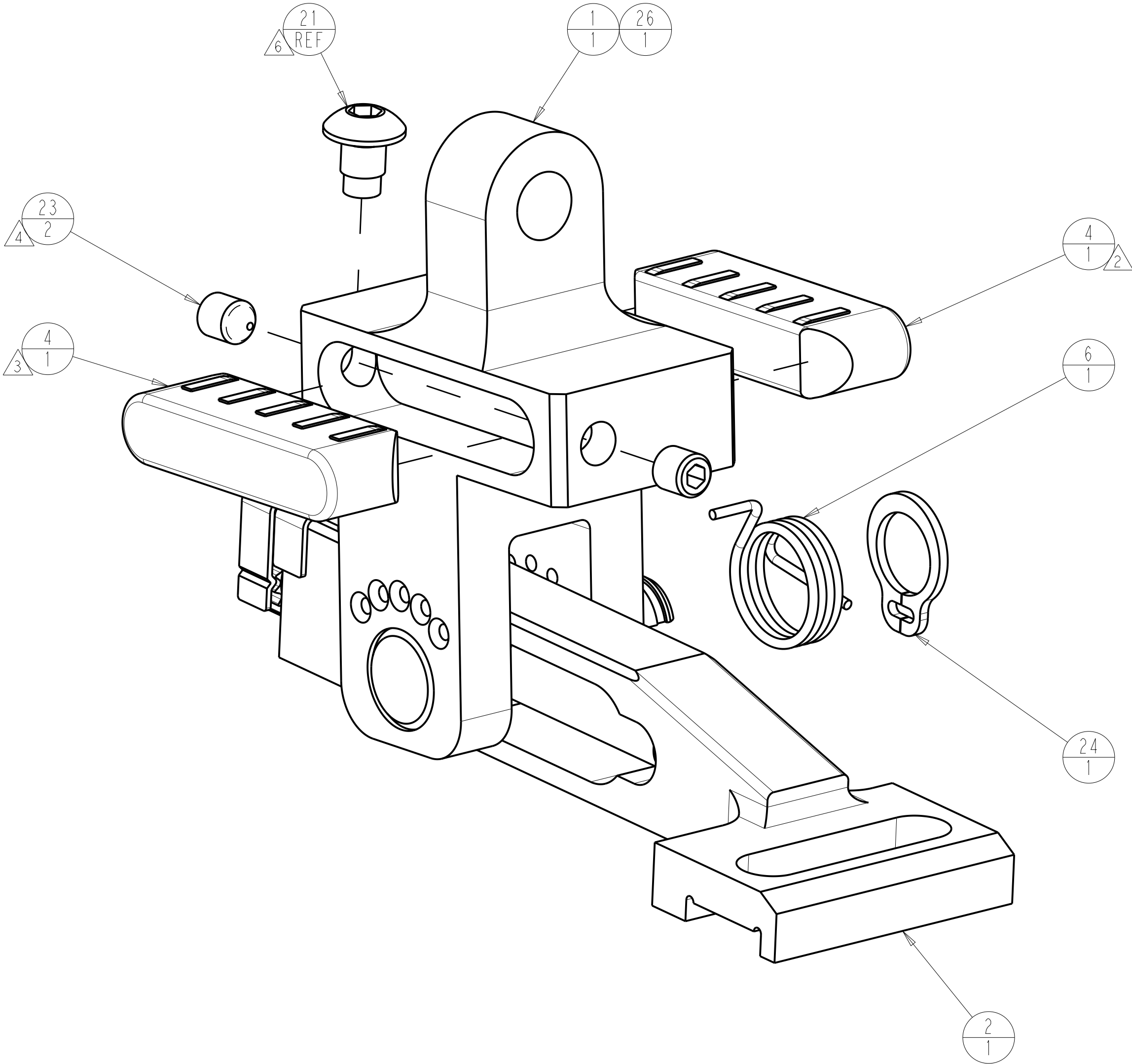
3. PRESS INDICATED ITEM 4 INTO ITEM 1 TO ACHIEVE SET UP DIMENSION.

4. APPLY ITEM 50 (LOCTITE) TO ITEM 23 (SET SCREW). INSTALL ITEM 23 UNTIL IT MEETS ITEM 4.

5. REFER TO YOUR APPLICATOR DRAWING TO DETERMINE THE PROPER FEED SPRING SETTING POSITION OF ITEM 6 (TORSION SPRING). AFTER INSTALLING ITEM 6 IN CORRECT HOLE OF ITEM 1, WIND SPRING CLOCKWISE TO INSTALL LEG OF SPRING IN SLOT OF ITEM 5.

6. APPLY ITEM 51 (LOCTITE 222) TO THREADS OF ITEM 21 (SCREW) AND TORQUE TO 0.6 Nm (5.0 in-lbs).

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D		RELEASED	12FEB2019	DJG	CK
D1		ADDED -4	27APR2020	LG	TE
D2		ECR-21-000097	05JAN2021	JWC	TE

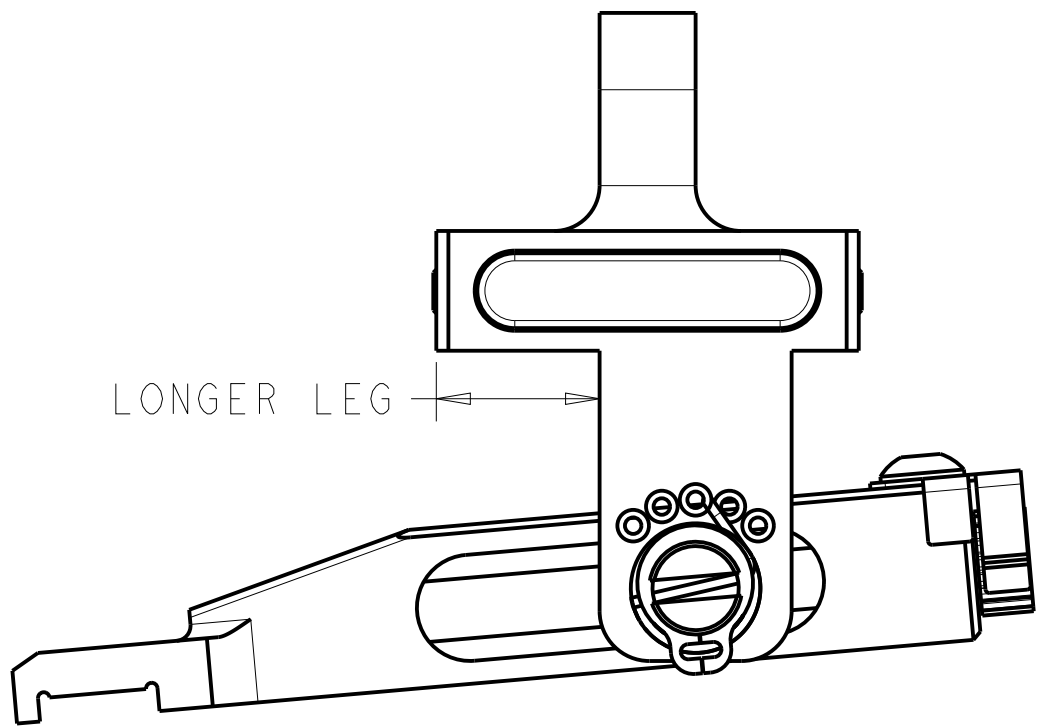


AR	AR	AR	AR	--	1-23419-5	SEALANT, LOCTITE #222	51
AR	AR	AR	AR	--	1204407-1	ADHESIVE, LOCTITE 638 (UNARY)	50
-	1	1	-	-	2844954-2	SLIDE (TALL)	26
1	1	1	1	-	2844937-1	DETENT SPRING	25
1	1	1	1	-	994908-8	RING, RETAINING, SIZE 6	24
2	2	2	2	-	2326299-1	SCREW, SET, SOC, CONE POINT, M3x4	23
1	1	1	1	-	2844936-1	RETAINER, FEED ADJ SCREW	21
1	1	1	1	-	2844958-1	TORSION SPRING	6
1	1	1	1	-	2844956-1	PIN, FEED FINGER HOLDER -	5
2	2	2	2	-	2844955-1	GUIDE, SLIDE	4
1	1	1	1	-	2844922-1	SCREW,FINE FEED ADJ.	3
1	1	1	1	-	2844957-1	HOLDER, FEED FINGER -	2
1	-	-	1	-	2844954-1	SLIDE	1
-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	D. J. GOOD	13-Jan-21	 TE Connectivity		
				CHK	C. KARRASCH	30-Apr-18			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	C. KARRASCH	30-Apr-18	NAME SLIDE ASSEMBLY		
mm		0 PLC ±0.5		PRODUCT SPEC		-			

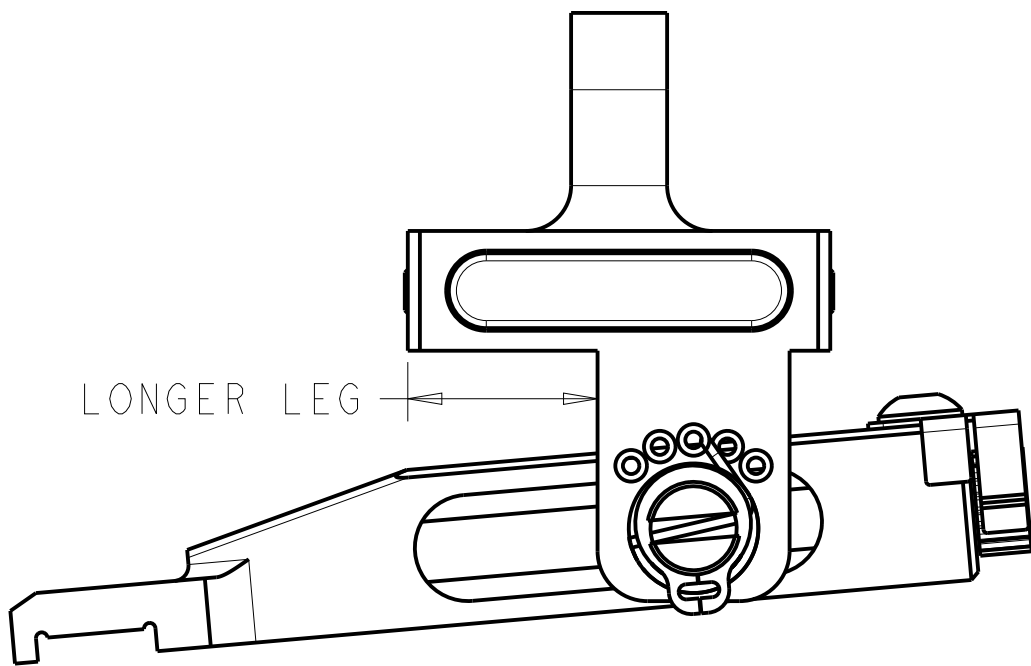
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

SIDE FEED



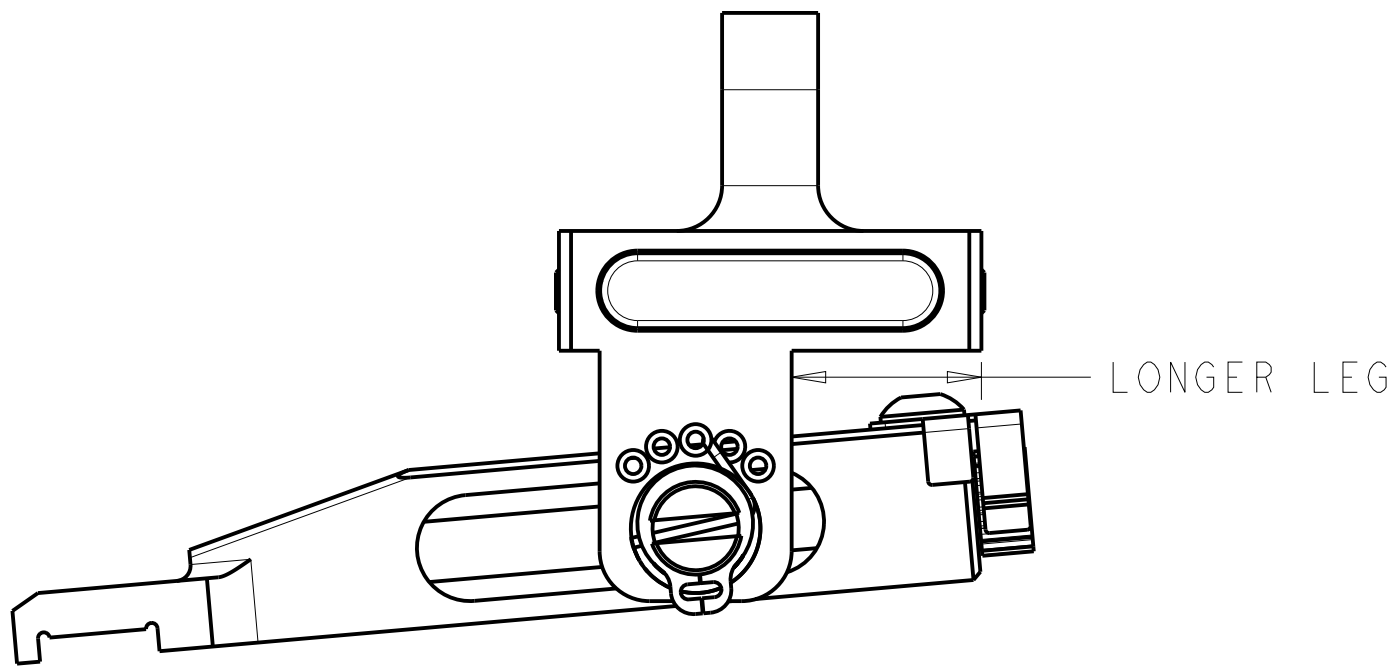
2844924-1 SHOWN
SIDE VIEW
REAR OFFSET
SCALE 2:1

END FEED



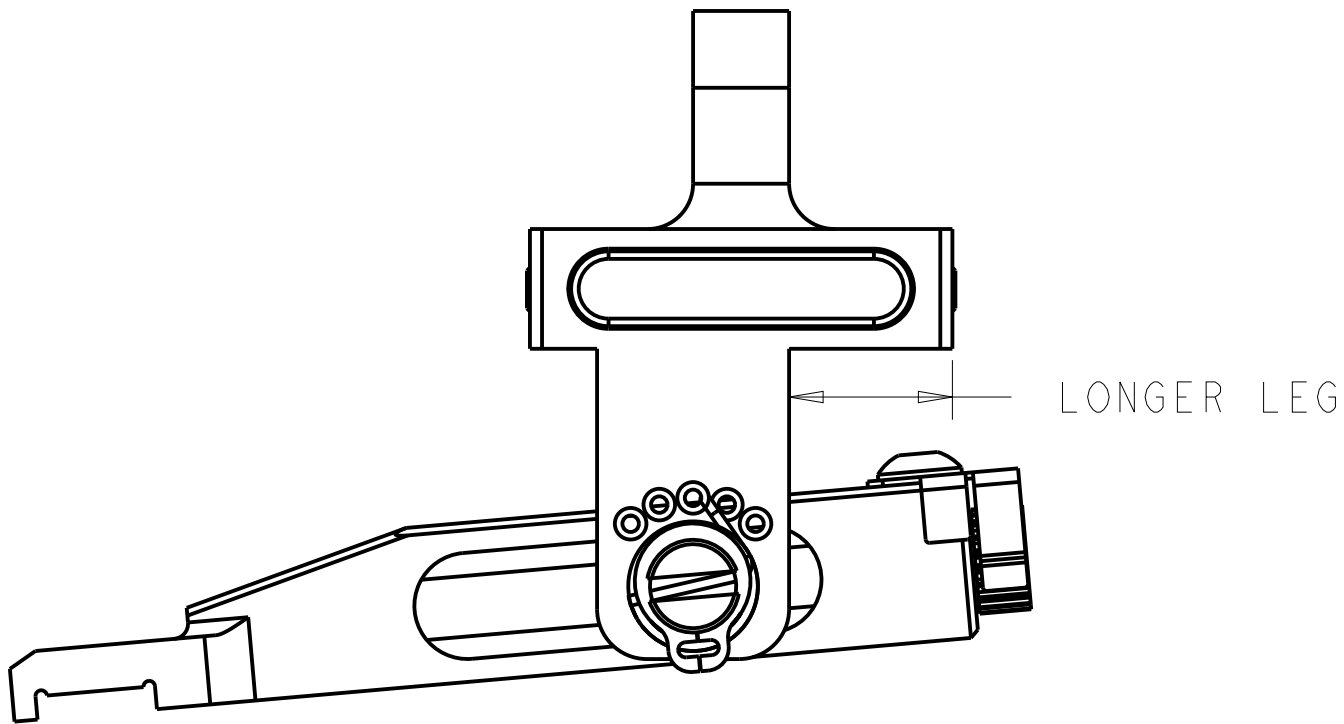
2844924-2 SHOWN
SIDE VIEW
REAR OFFSET
SCALE 2:1

END FEED

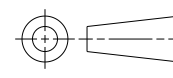


2844924-3 SHOWN
SIDE VIEW
FRONT OFFSET
SCALE 2:1

SIDE FEED



2844924-4 SHOWN
SIDE VIEW
FRONT OFFSET
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. J. GOOD 13-Jan-21	 TE Connectivity	
		CHK C. KARRASCH 30-Apr-18		
DIMENSIONS:		APVD C. KARRASCH 30-Apr-18	NAME SLIDE ASSEMBLY	
mm		PRODUCT SPEC	-	
		APPLICATION SPEC	-	
		WEIGHT	-	
		CUSTOMER DRAWING	-	
		SCALE	2:1	SHEET 2 OF 2
MATERIAL		FINISH	-	
-		-	-	
-		-	-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE	CAGE CODE	DRAWING NO.
0 PLC ±.5		A1	00779	2844924
1 PLC ±0.5		REV D2		RESTRICTED TO
2 PLC ±0.13				
3 PLC ±0.013				
4 PLC ±.5				
ANGLES ±.5°				
FINISH				
-				
-				