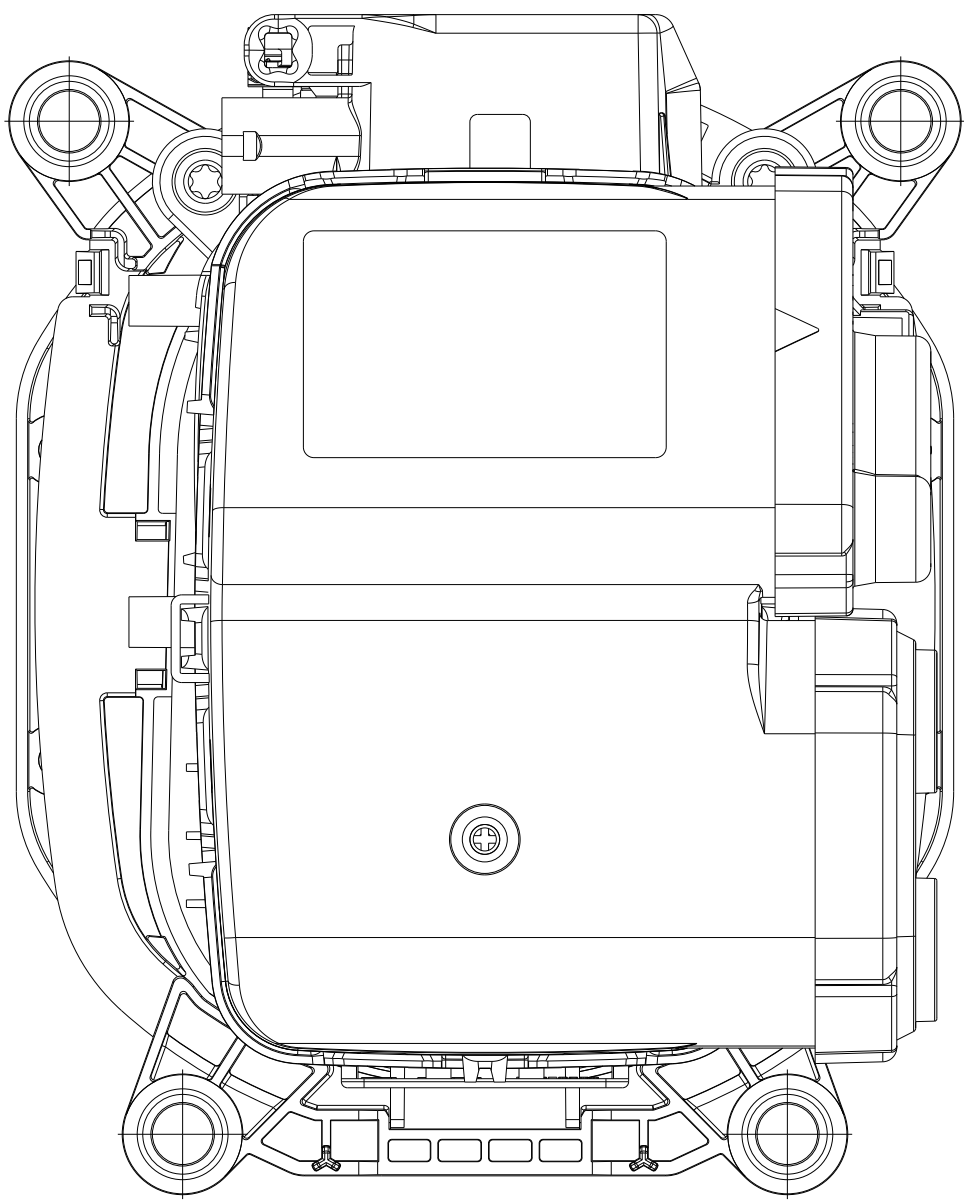


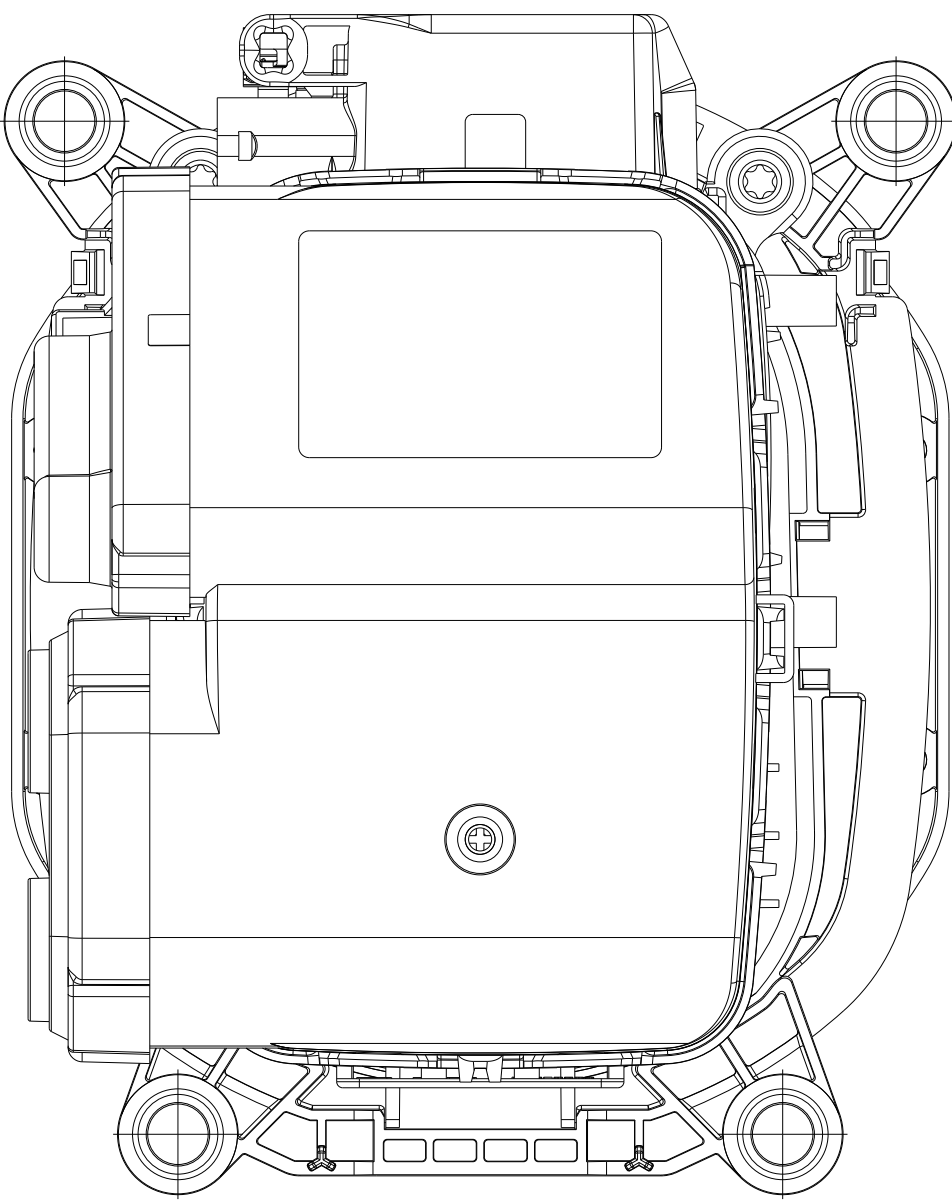
THE DRAWING SHOWS THE 2-DIMENSIONAL REFERENCE COMPONENT CONDITION OF THE ASSEMBLY TO IDENTIFY AND SPECIFY THE NECESSARY DIMENSIONS ONLY. THE DELIVERED PARTS MAY DEVIATE FROM THE DRAWING REGARDING THE ORIENTATION AND POSITION OF EACH COMPONENT (e.g. SLACK CABLE), SO FAR THE FUNCTIONALITY IS NOT CONCERNED.

REVISIONS				
P	LTV	DESCRIPTION	DATE	OWN
B		NEW DRAWING	17AUG2022	DS
C		LABEL RELOCATED, PARTS CHANGED	13APR2023	DS
C1		WIRING TAB FIX	17JUL2023	DS

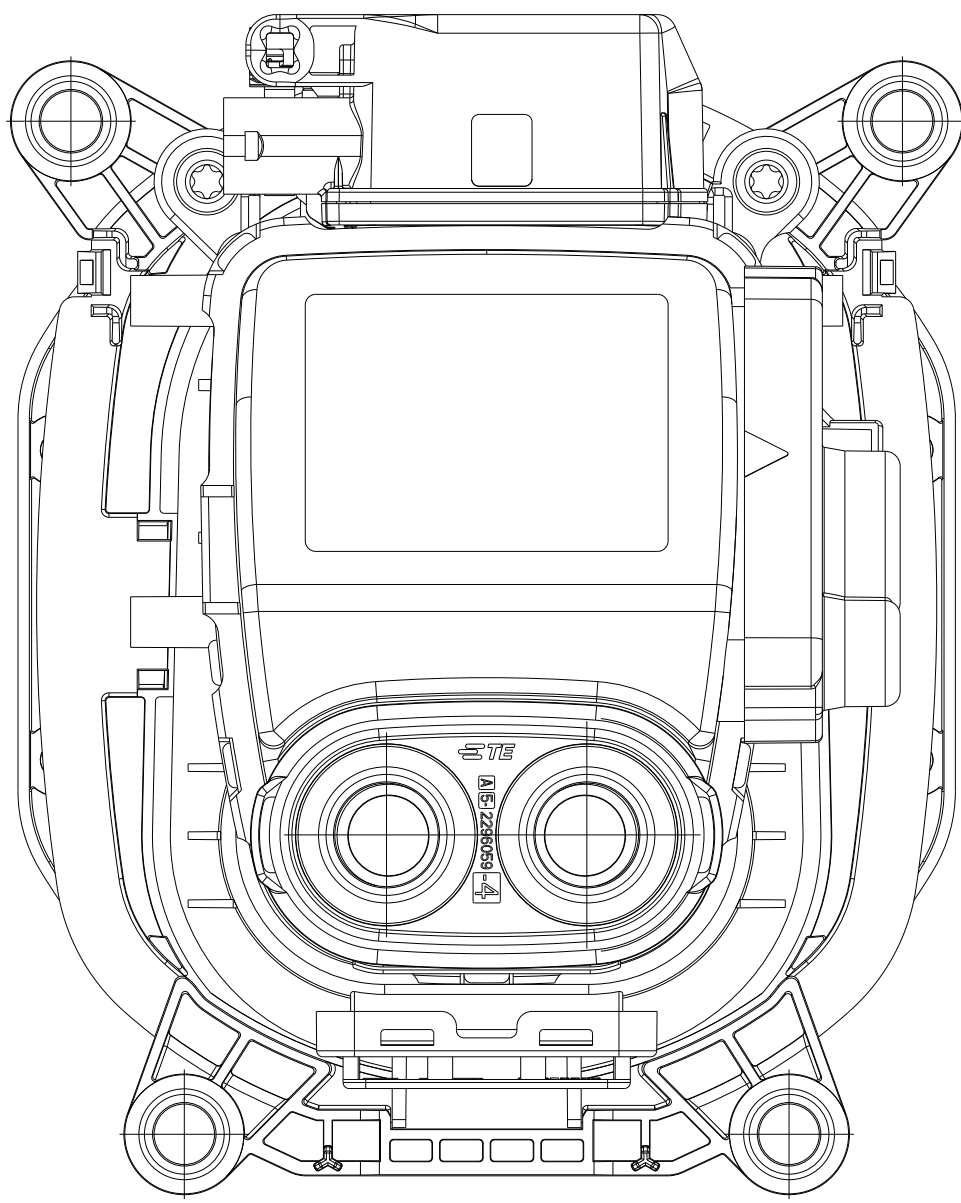
2408732-1
WITHOUT CABLES
CABLE OUTLET - LEFT



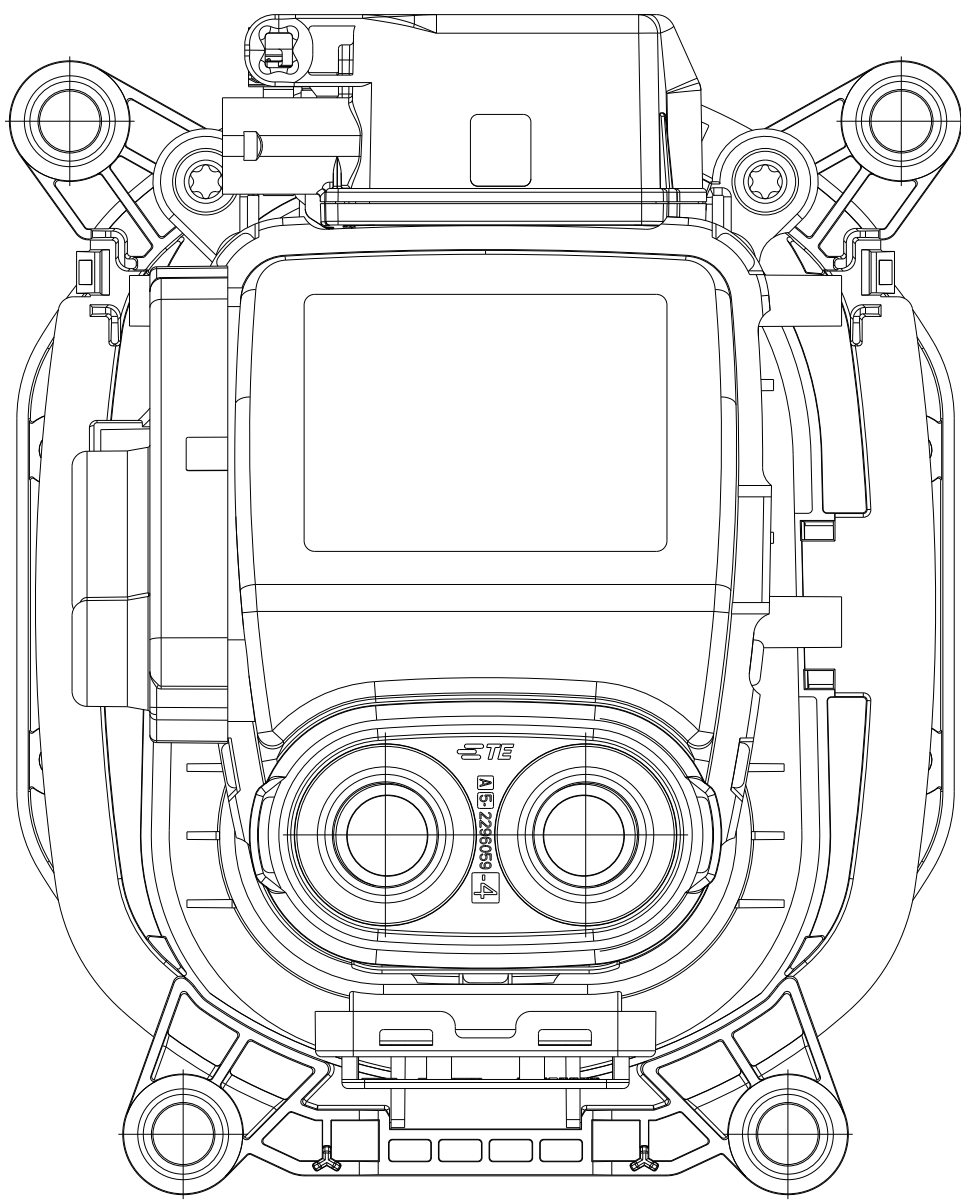
2408732-2
WITHOUT CABLES
CABLE OUTLET - RIGHT



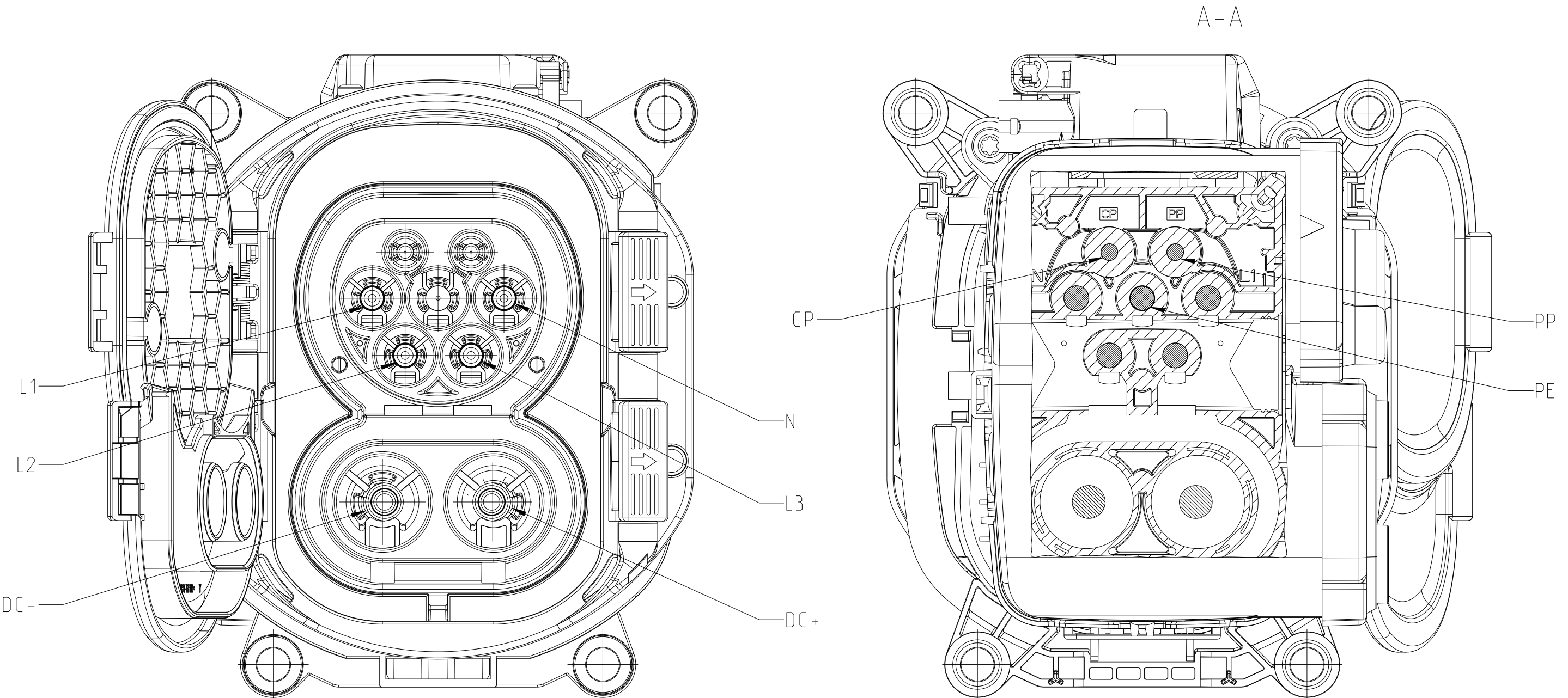
2408732-3
WITHOUT CABLES
CABLE OUTLET - LEFT



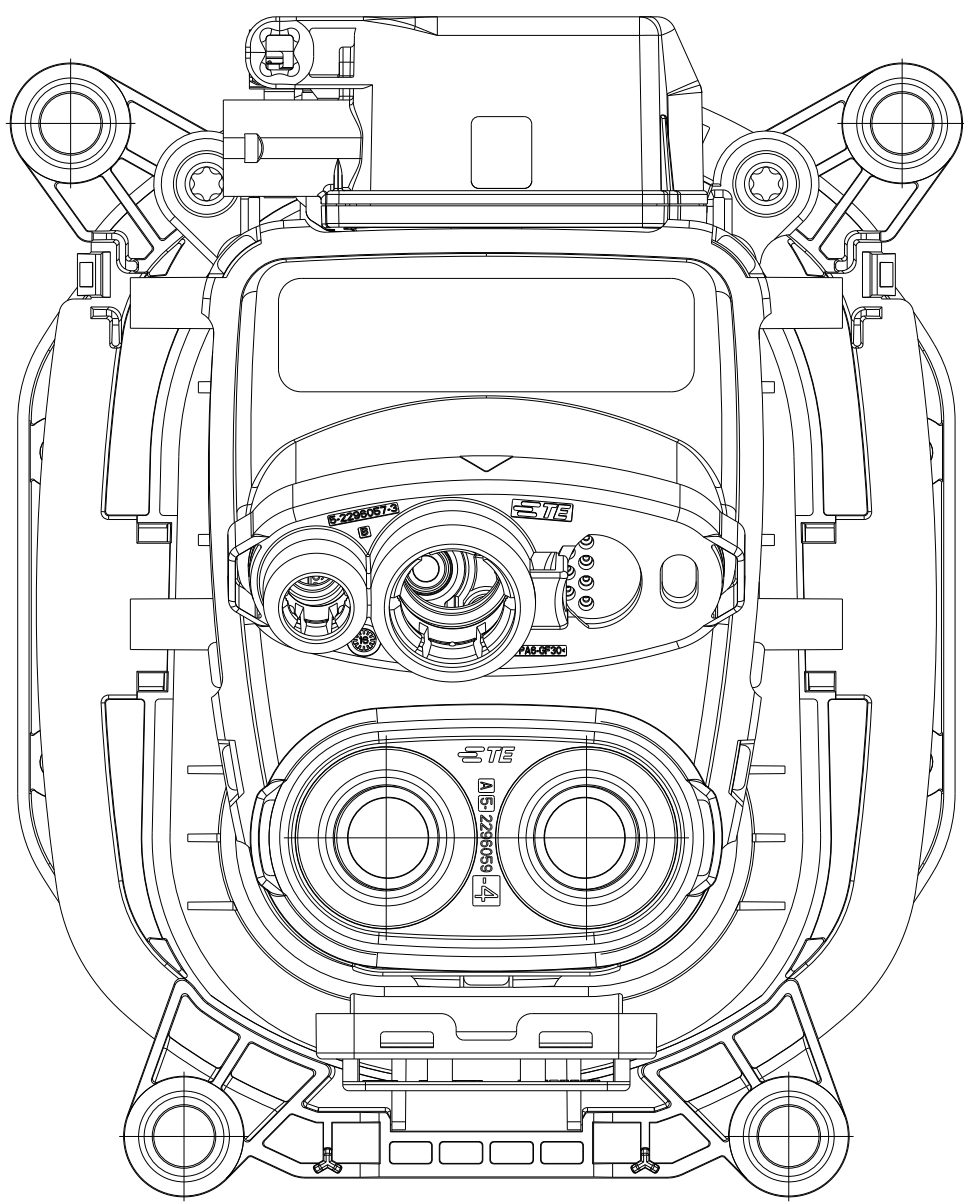
2408732-4
WITHOUT CABLES
CABLE OUTLET - RIGHT



AS SHOWN
2408732-1
WITHOUT CABLES



2408732-5
WITHOUT CABLES
CABLE OUTLET - STRAIGHT



NOTES

- 1 STRIPPED ONLY OUTER JACKET, BRAID AND FILLER (IF PRESENT). ELECTRICAL TESTING IS ACCORDING TO APPLICATION SPECIFICATION.
- 2 APPLICATION SPECIFICATION: 114-94650
- 3 APPLICATION SPECIFICATION: 114-94651
- 4 APPLICATION SPECIFICATION: 114-94763
- 5 CUTTING LENGTHS TO BE FIXED BY MANUFACTURING.
- 6 MANUFACTURING CODE:
TE PART NO., CURRENT REV. LEVEL AND DATE CODE (DD.MM.YY).
TO BE PRINTED ON LABEL (ITEM 22).
LABEL TO BE APPLIED TO THE CABLE AFTER SUCCESSFUL ELECTRICAL TEST.
- 7 FLAP ASSY (ITEM 36) WILL BE NOT MOUNTED AS SHOWN, BUT PROVIDED AS AN ADDITIONAL COMPONENTS OR ACCESSORIES

1	9-2337030-2	A	FLAP ASSY.INLET COMBO RIGHT	36
1	8-2337030-2	A	FLAP ASSY.INLET COMBO LEFT	
QTY	ORDER PN	REV	ADDITIONAL COMPONENTS/ ACCESSORIES DESCRIPTION	ITEM NO

4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	ACTUATOR CABLE	35
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	ACTUATOR CABLE	34
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	ACTUATOR CABLE	33
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	ACTUATOR CABLE	32
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	31
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	30
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	29
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	28
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	27
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	26
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	SIGNAL CABLE	25
1	1	1	1	1	1	1	1	1	1	10POS.MICRO MNL.RCPT HSG	24
7	7	7	7	7	7	7	7	7	7	TERMINAL MICRO MATE N LOCK	23
1	1	1	1	1	1	1	1	1	1	LABEL.HELL.TYP 323	22
1	1	1	1	1	1	1	1	1	1	CAB TIE. CLIP. HELL. T18R-HR-N46	21
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	25mm ² PE CABLE	20
8m	4m	8m	4m	8m	4m	8m	4m	8m	4m	50 mm ² DC CABLE	19
4m	2m	4m	2m	4m	2m	4m	2m	4m	2m	4x6 mm ² AC CABLE	18
4	4	4	4	4	4	4	4	4	4	MQS0.63 Sn rec LL EDS 0.5-0.75	17
4	4	4	4	4	4	4	4	4	4	MQS SGL WIRE SEAL	16
1	1	1	1	1	1	1	1	1	1	4POS MQS REC COD A	15
-	-	-	-	-	-	-	-	-	-	MQS CAVITY PLUG	14
1	1	-	-	-	-	-	-	-	-	COVER, CABLE SEAL, COMBO DC	13
-	-	1	1	1	1	-	-	-	-	COVER, CABLE SEAL, COMBO DC	
-	-	-	-	-	-	1	1	1	1	COVER, CABLE SEAL, COMBO DC	
1	1	1	1	1	1	-	-	-	-	FAMILY SEAL, COMBO DC	12
-	-	-	-	-	-	1	1	1	1	FAMILY SEAL, COMBO DC	
1	1	-	-	-	-	-	-	-	-	COVER, CABLE SEAL, AC	11
-	-	1	1	1	1	1	1	1	1	COVER, CABLE SEAL, AC	
1	1	1	1	1	1	1	1	1	1	STRAIN RELIEF, AC	10
1	1	1	1	1	1	1	1	1	1	AC FAMILY SEAL	
1	1	-	-	-	-	-	-	-	-	CABLE EXIT, RECT, COMBO	8
-	-	1	1	-	-	-	-	-	-	CABLE EXIT, RECT, COMBO RIGHT	
-	-	-	-	1	1	-	-	-	-	CABLE EXIT, RECT, COMBO LEFT	
-	-	-	-	-	-	1	1	-	-	CABLE EXIT, RECT, COMBO RIGHT	
-	-	-	-	-	-	-	-	1	1	CABLE EXIT, RECT, COMBO LEFT	
1	1	1	1	1	1	-	-	-	-	RADIAL SEAL	7
2	2	2	2	2	2	-	-	-	-	PIN, DIAB.O CONTACT ASSY TYP1 50mm ²	6
-	-	-	-	-	-	2	2	2	2	PIN DIA 8.0 TERMINAL 90 DEG 50mm ²	
2	2	2	2	2	2	2	2	2	2	SEALING	5
1	1	1	1	1	1	1	1	1	1	PROTECTION CAP.WATER DRAIN	4
1	1	1	1	1	1	1	1	1	1	PIN CONTACT, DIA 6.0, PE 25mm ²	3
4	4	4	4	4	4	4	4	4	4	PIN, DIA 6.0, L/N, ASSY 6mm ²	2
1	1	1	1	1	1	-	-	-	-	INLET HSG, COMBO2, ASSY	1
-	-	-	-	-	-	1	1	1	1	INLET HSG, ADAPTER, COMBO2, ASSY	
1-5	-5	1-4	-4	1-3	-3	1-2	-2	1-1	-1	DESCRIPTION	ITEM NO

WIRING SCHEDULE

CAVITY-NO.	IDENTIFICATION	WIRE COLOUR	WIRE CROSS-SECTION
1	L1	BROWN	6mm ²
2	L2	BLACK	6mm ²
3	L3	GREY	6mm ²
4	N	BLUE	6mm ²
5	GROUND/EARTH	BLACK	25mm ²
8	DC+	ORANGE	50mm ²
9	DC-	GRANGE	50mm ²

LENGTH SCHEDULE

TE PART NO	REV	LENGTH L (mm)	TOLERANCE	CABLE OUTLET
2408732-1	C	2000	+30	LEFT
1-2408732-1	C	4000	+50	LEFT
2408732-2	C	2000	+30	RIGHT
1-2408732-2	C	4000	+50	RIGHT
2408732-3	C	2000	+30	LEFT
1-2408732-3	C	4000	+50	LEFT
2408732-4	C	2000	+30	RIGHT
1-2408732-4	C	4000	+50	RIGHT
2408732-5	C	2000	+30	STRAIGHT
1-2408732-5	C	4000	+50	STRAIGHT

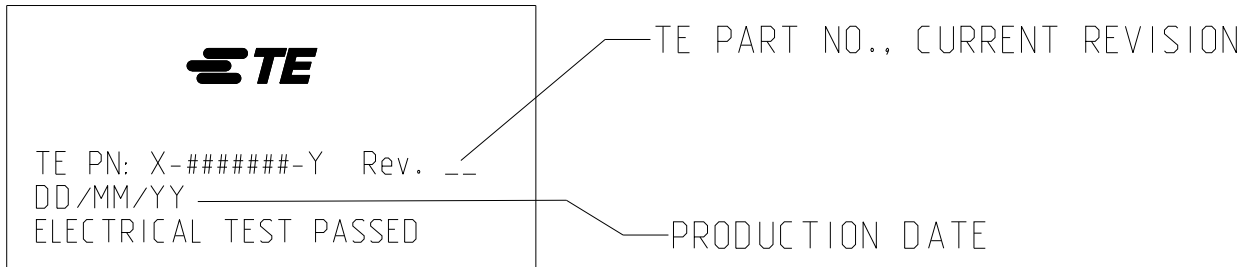
WIRING SCHEDULE FOR SIGNAL CABLE:

PIN NO.	IDENTIFICATION	WIRE COLOR	WIRE SECTION
1	T DC-	OR	0.5mm ²
2	T DC GROUND	GY	0.5mm ²
3	T DC+	RD	0.5mm ²
4	-	-	-
5	-	-	-
6	PROXI OUT	BU	0.5mm ²
7	-	-	-
8	T AC GROUND	BK	0.5mm ²
9	T AC	WH/BU	0.5mm ²
10	CP OUT	VT	0.5mm ²

WIRING SCHEDULE FOR ACTUATOR CABLE:

PIN NO.	WIRE COLOR	WIRE SECTION
1	BN	0.5mm ²
2	BN/BU	0.5mm ²
3	BK/BU	0.5mm ²
4	GN	0.5mm ²

LABEL LEGEND:



THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).		DATE: 17AUG2022	BY: D. Stelitzky
DRAWING NO. 00779		DATE: 17AUG2022	BY: J. Forman
MATERIAL: -		FINISH: -	WEIGHT: -
CUSTOMER DRAWING		SCALE: 1:1	SHEET: 1 OF 1