

4 2 2020 REVISIONS TE Connectivity. All Rights Reserved. DESCRIPTION SEE SHEET 1 NOTES: INTERPRET DIMENSIONS PER ASME Y14.5 M-2009. 2. THE MATERIALS AND MANUFACTURING METHODS USED IN THE FABRICATION OF THIS PART OR ASSEMBLY MUST COMPLY WITH QUANTA ENVIRONMENTAL (RoHS) SPECIFICATION. 3 . ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS PART PRIOR TO SHIPMENT OF PARTS TO QUANTA, QUANTA'S SUBCONTRACTORS. 4 . DRAWING FOR INSPECTION PURPOSES ONLY. UNLESS OTHERWISE SPECIFIED, SHOWN DIMENSIONS SHALL CONFORM TO THE TOLERANCE IN THE TABLE. ALL DIMENSIONS NOT SHOWN SHALL CONFORM TO THE SINGLE PLACE DECIMAL TOLERANCES IN TABLE. ☼ CRITICAL TO FUNCTION DIMENSION: THESE DIMENSIONS SHALL BE USED FOR DETERMINATION AND QUALIFICATION OF PROCESS CAPABILITY (Cp. Cpk) PER THE QUANTA PPAP PROCESS. THE RANGE OF CABLE CTF DIMENSIONS INCLUDES THE FOLLOWING BUT SHOULD NOT BE LIMITED, SUCH AS LENGTH, BENDING SIZE, CONNECTOR SIZE, CONNECTOR LOCKING PRESSED AND RELEASE POSITIONS, CONNECTOR HOUSING FLATNESS ..etc. PARTS ARE TO BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT, OIL, GREASE, OR OTHER CONTAMINANTS ARE NOT ALLOWED. 6 . ALL WIRING MUST BE CSA CERTIFIED AND UL RECOGNIZED COMPONENTS IN CATEGORY AVLV2, AWM RATED MINIMUM 80 DEGREE, MINIMUM FLAMMABILITY RATING OF VW-1. 7. THE CONNECTORS USED MUST BE CSA CERTIFIED AND UL RECOGNIZED COMPONENTS IN CATEGORY RTRT2, ECBT2, OR DUXR2. COMPONENTS MUST MEET A MINIMUM FLAMMABILITY RATING OF 94V-0. 8. ALL OTHER PLASTICS USED MUST MEET A MINIMUM FLAMMABILITY RATING OF 94V-1. 9. THE VENDOR SHALL BE A UL RECOGNIZED AND CSA CERTIFIED SUPPLIER OF WIRING HARNESSES. THE VENDORS UL RECOGNITION MARK AND CSA CERTIFICATION MARK SHALL BE APPLIED TO THE SMALLEST BUNDLE OR UNIT CONTAINER IN WHICH THE PRODUCT IS PACKAGED. 10 . LOCKING FORCE SHOULD BE (XXXX) KGF-CM WHEN CABLE LATCH LOCKED AT ITS MATING CONNECTOR AFTER (XX) CYCLES PLUG-UNPLUG FROM ITS MATING CONNECTOR. (30 CYCLES IS QUANTA SPEC). TEST DATA TO BE PROVIDED AT PPAP BY SUPPLIER ACCORDING EIA-364-38. (TABLE . 1) 11. ALL CABLE CONNECTIONS TO USE LOCKING OR LATCHING CONNECTORS, MUST HAVE EXTRACTION AND LATCHING FEATURES THAT ASSURE AND MAINTAIN FULL INSERTION AND CONNECTIVITY, ALSO WITHOUT INTERFERENCE WITH ITS MATING CONNECTOR AND OTHER SURROUNDING COMPONENTS. IN ORDER TO PASS SHOCK & VIBRATION, LATCHING CONNECTORS ARE REQUIRED, CABLE LATCH'S CTF DIMENSIONS AND ITS TOLERANCE SHOULD BE IDENTIFIED ON 2D DRAWING FOR INSPECTION AND QUALITY CONTROL IN PRODUCTION. 12 . ALL SYSTEM CONNECTORS, INCLUDING PWA'S, ARE HAVE ADEQUATE INHERENT STRUCTURAL INTEGRITY AND/OR INTEGRATED SUPPORT TO PREVENT DAMAGE, DEFORMATION OR EXCESSIVE STRESS FORM FORCES APPLIED DURING ASSEMBLY. (FOR EXAMPLE: 25-35 LBS. OF FORCE CAN BE TYPICAL FOR CABLE CONNECTIONS) 13 . ALL PURCHASE PARTS (ISOLATION FILM/LABEL/CONDUCTIVE TAPE/ACETATE TAPE ETC.) SHALL BE DEFINED SPECIFIC MATERIAL. 02NOV2020 THIS DRAWING IS A CONTROLLED DOCUMENT. KUSHVANTH TE Connectivity DIMENSIONS: TOLERANCES UNLESS 02NOV2020 NAME OTHERWISE SPECIFIED WILLIAM YAO Quanta A7H Busbar Cable 1 APPLICATION SPEC CAGE CODE DRAWING NO RESTRICTED TO MATERIAL FINISH WEIGHT **C**-2382068 REV CUSTOMER DRAWING 2 OF 3 1470-19 (1/15)

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