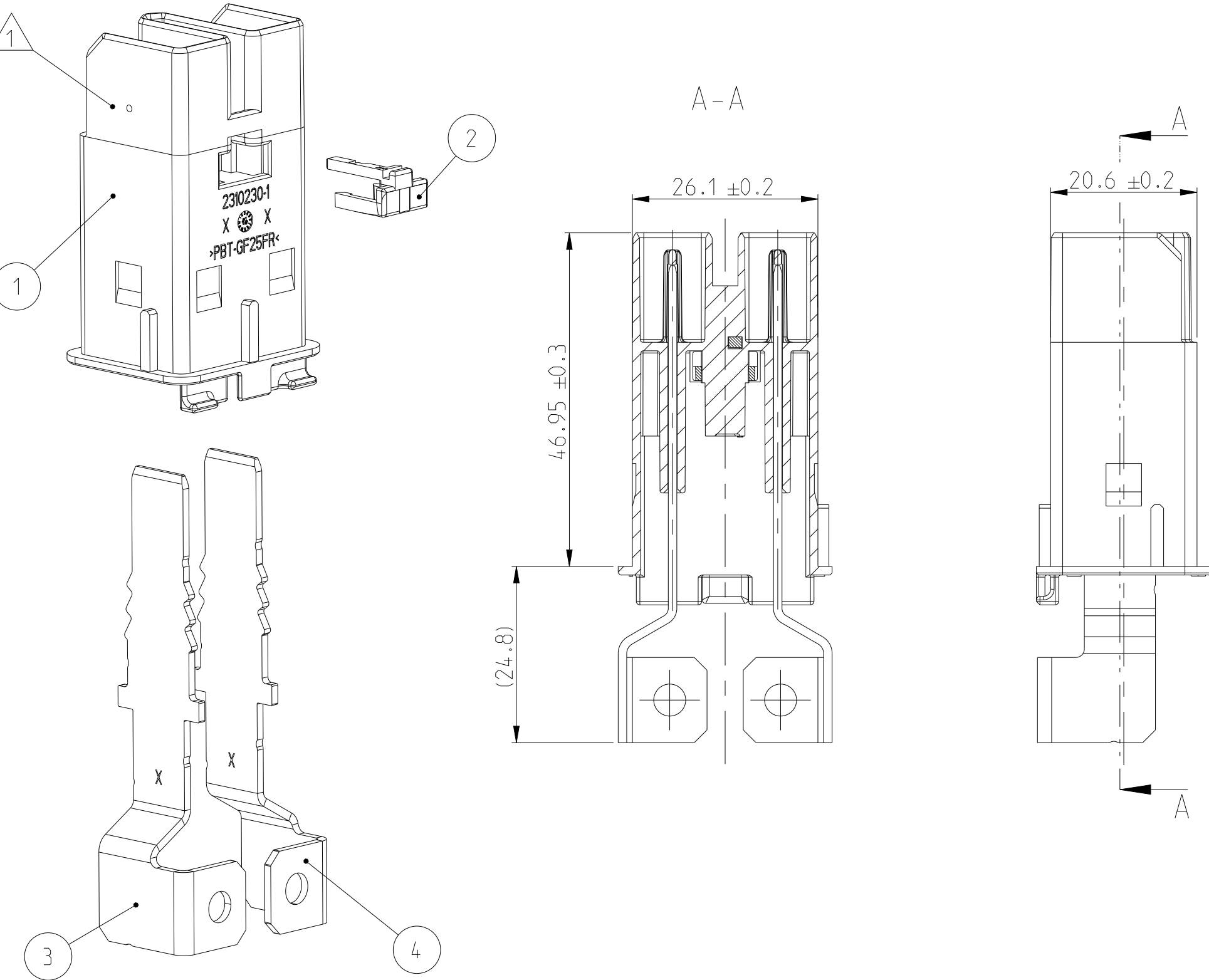
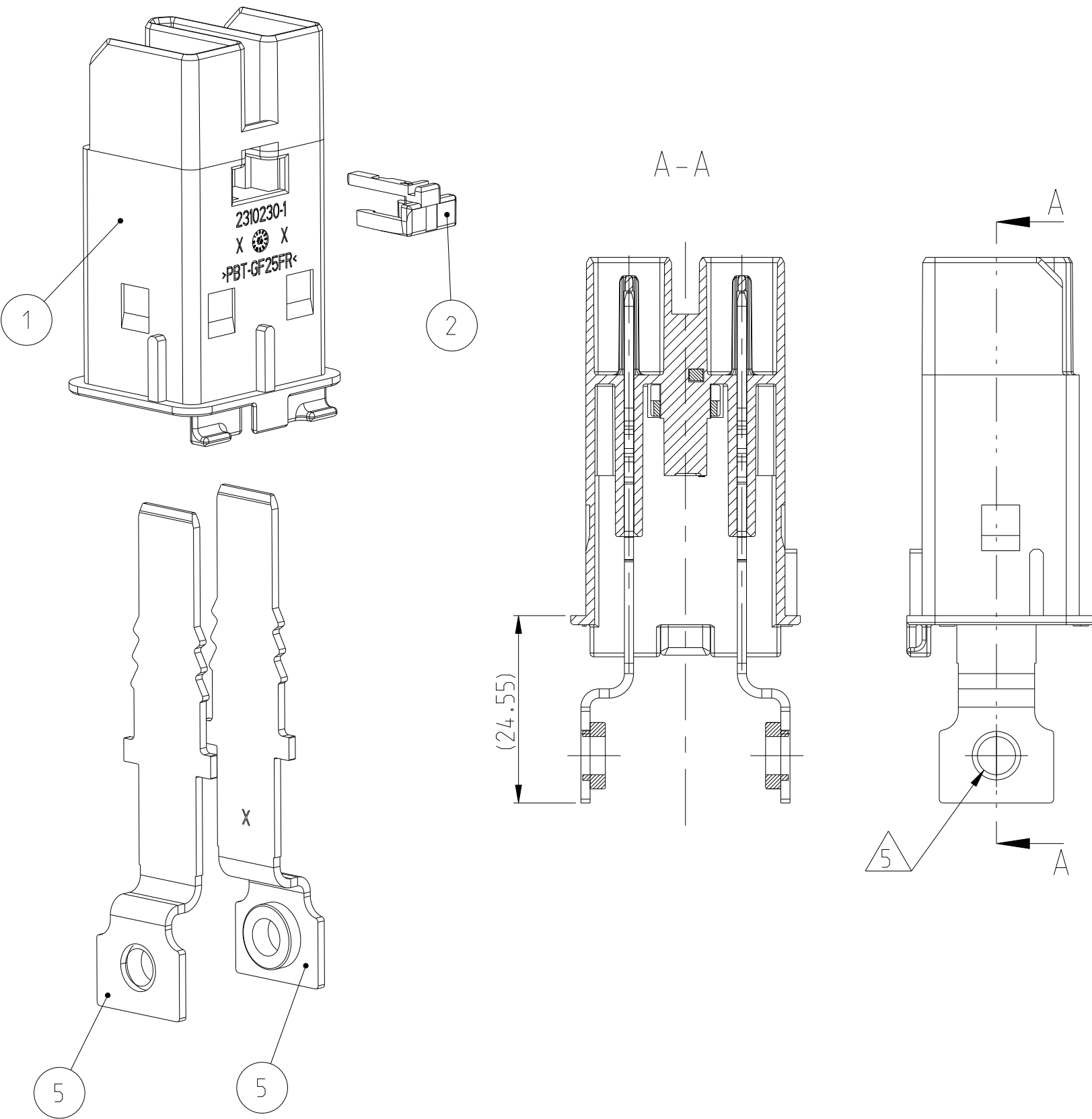


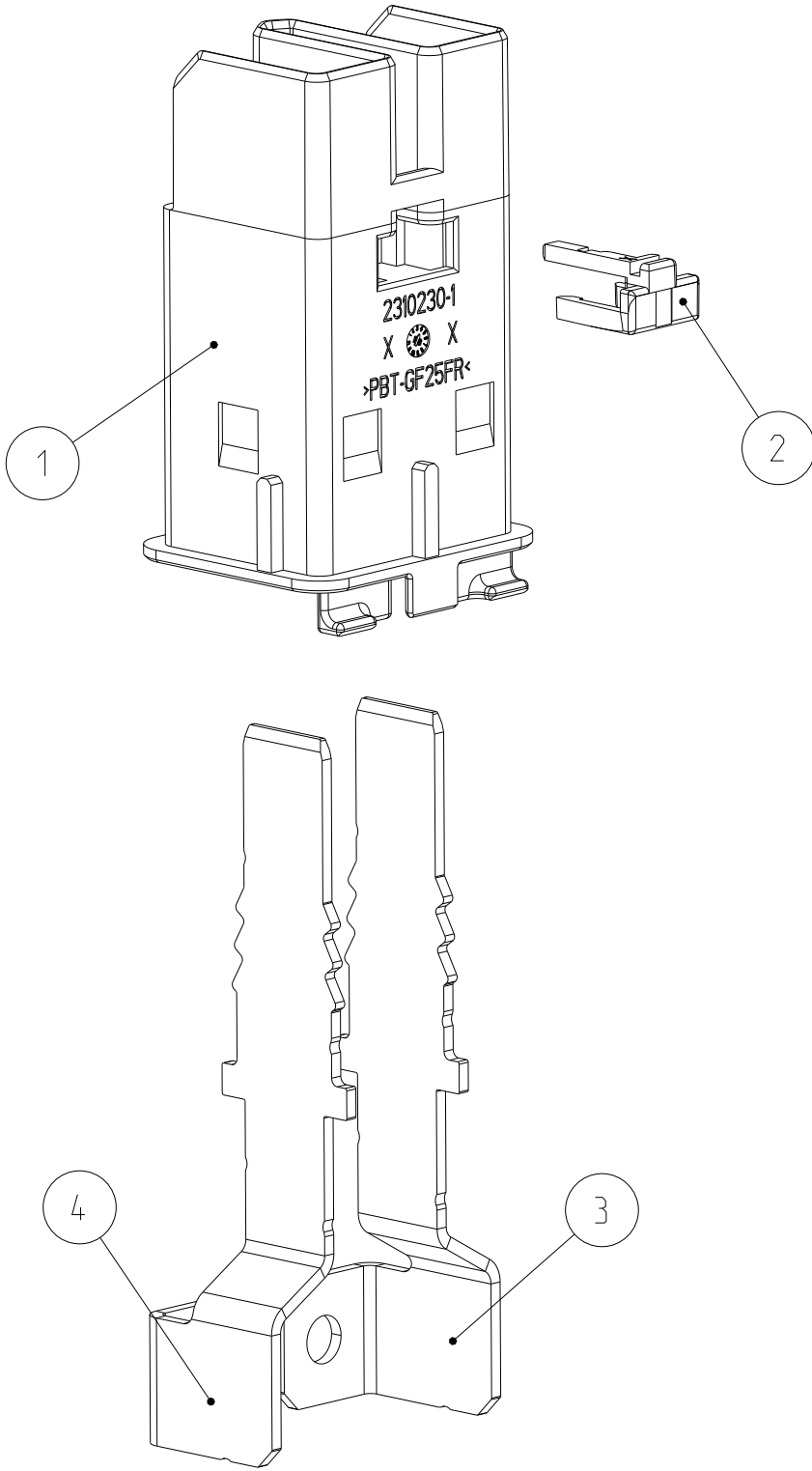
VERSION 1-2325634-1



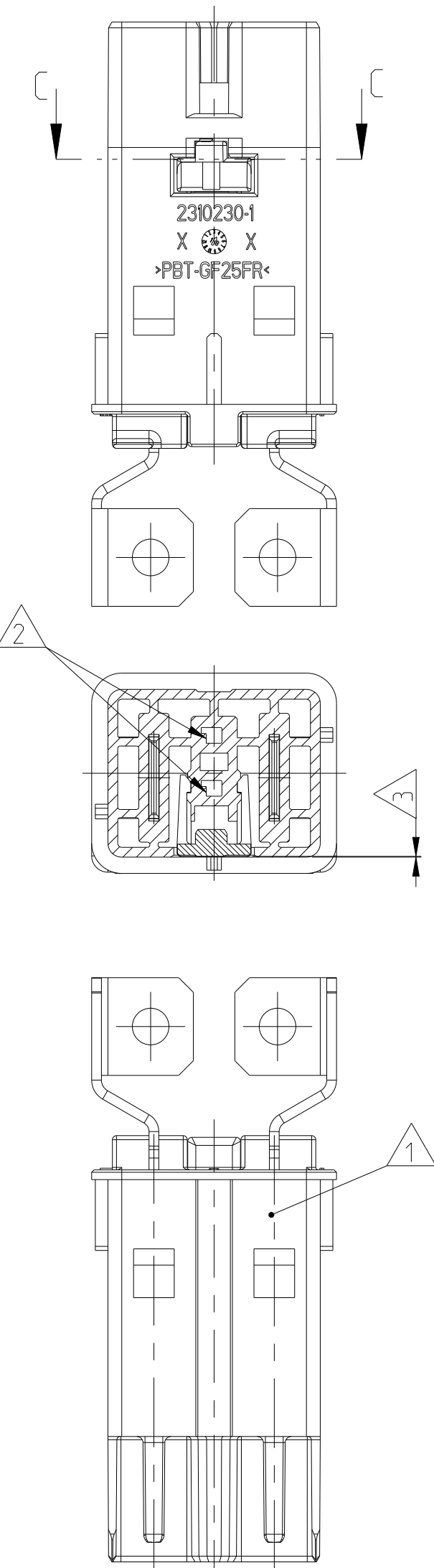
VERSION 2-2325634-1
MISSING DIMENSIONS SEE 1-2325634-1



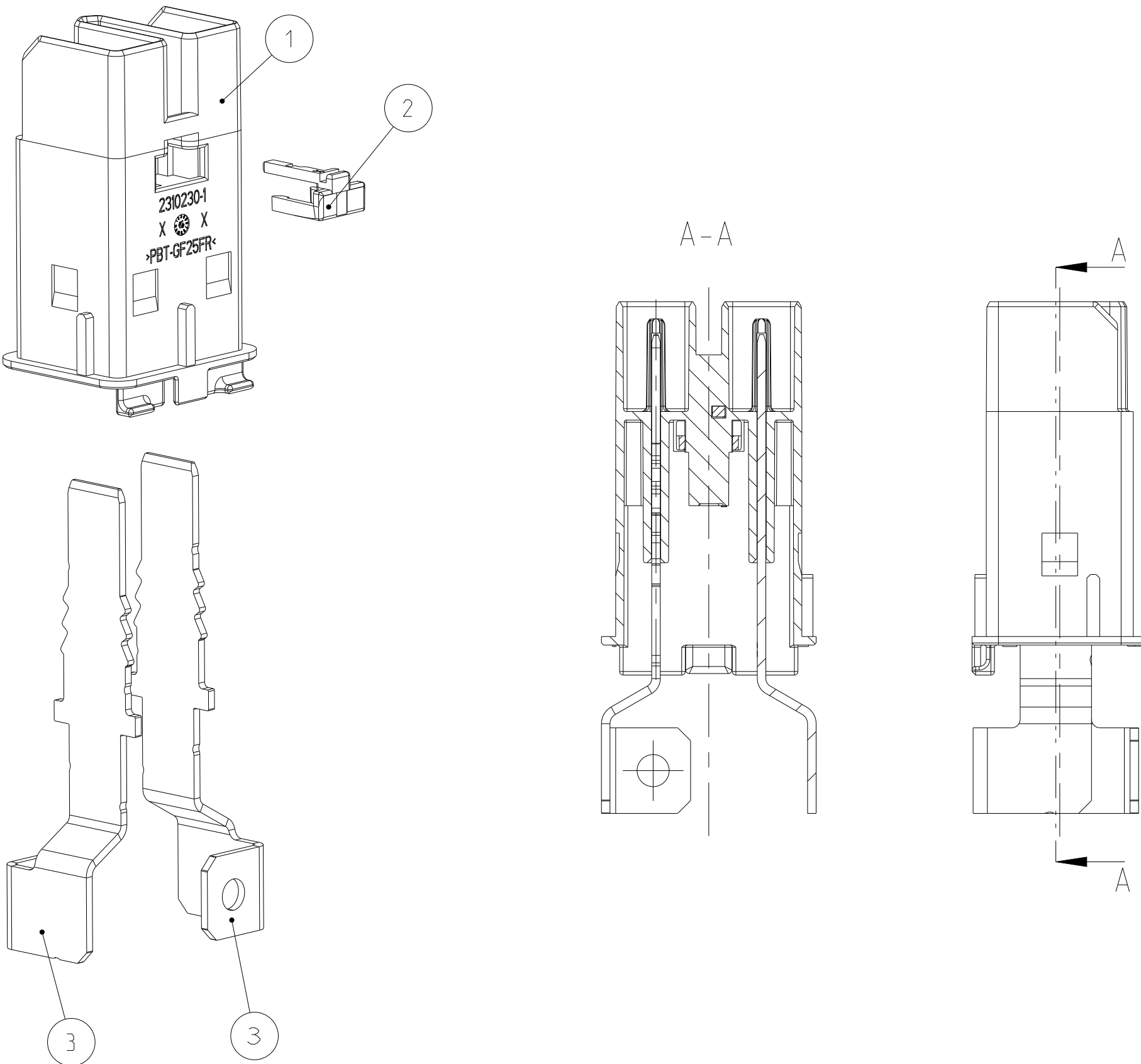
VERSION 3-2325634-1
MISSING DIMENSIONS
SEE 1-2325634-1



REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
A3		SEE PCN E-19-015028	25SEP2019	GH	HR
A4		SEE PCN E-19-016309	10MAR2020	GH	HR
B		SEE E-20-010846	01SEP2020	GH	HR
B1		THE 5-1 VARIANT HAS BEEN REMOVED.	28MAY2025	JJH	MH



VERSION 6-2325634-1
MISSING DIMENSIONS SEE 1-2325634-1



- NOTES
- 1 MARKING OF GOOD PIECES AFTER SUCCESSFULLY PASSED FINAL CHECK
 - 2 SUITABLE SIGNAL TERMINALS FOR THE INTERLOCK:
TE PN 5-928999-6 (0.25-0.35mm²) AND 5-963715-6 (0.5-0.75mm²)
BOTH SILVER PLATED
 - 3 TPA IN PRE-LOCKED POSITION
 - 4 HOUSING MATERIAL ACCORDING UL94 CLASS V0
 - 5 USE SCREWS M5 WITH A LENGTH OF MIN. 5mm + THICKNESS OF THE MATING PART
TIGHTENING TORQUE 5±0.5Nm
 - 6 USED WITH 2310225 FOR FINAL ASSEMBLY 2310224

B1	-	-	-	-	ASSY HVA1200 TAB JLR	-	6
-	-	2x	-	-	ASSY HVA1200 TAB SA	-	5
1x	1x	-	1x	-	TAB PIN RIGHT	-	4
1x	1x	-	1x	-	TAB PIN LEFT	-	3
1x	1x	1x	1x	-	HVIL RETAINER	RED	2
1x	1x	1x	1x	-	INNER HSG	ORANGE	1
6-2325634-1	3-2325634-1	2-2325634-1	1-2325634-1	-	DESCRIPTION	COLOR	ITEM NO
A	A	A	A	-	-	-	-
33.41	33.41	33.21	33.41	-	-	-	-
QTY				-	-	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. HOIEA CHK H. RIPPER APVD	28JUN2018 28JUN2018 -	NAME HVA1200 HEADER INNER HOUSING ASSEMBLY			
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	108-94749	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
mm	108-94749	APPLICATION SPEC	116-94515	A1	00779	©=2325634	
MATERIAL	FINISH	WEIGHT	SEE TABLE	SCALE	3:2	SHEET 1 OF 1	REV B1
-	-	CUSTOMER DRAWING					