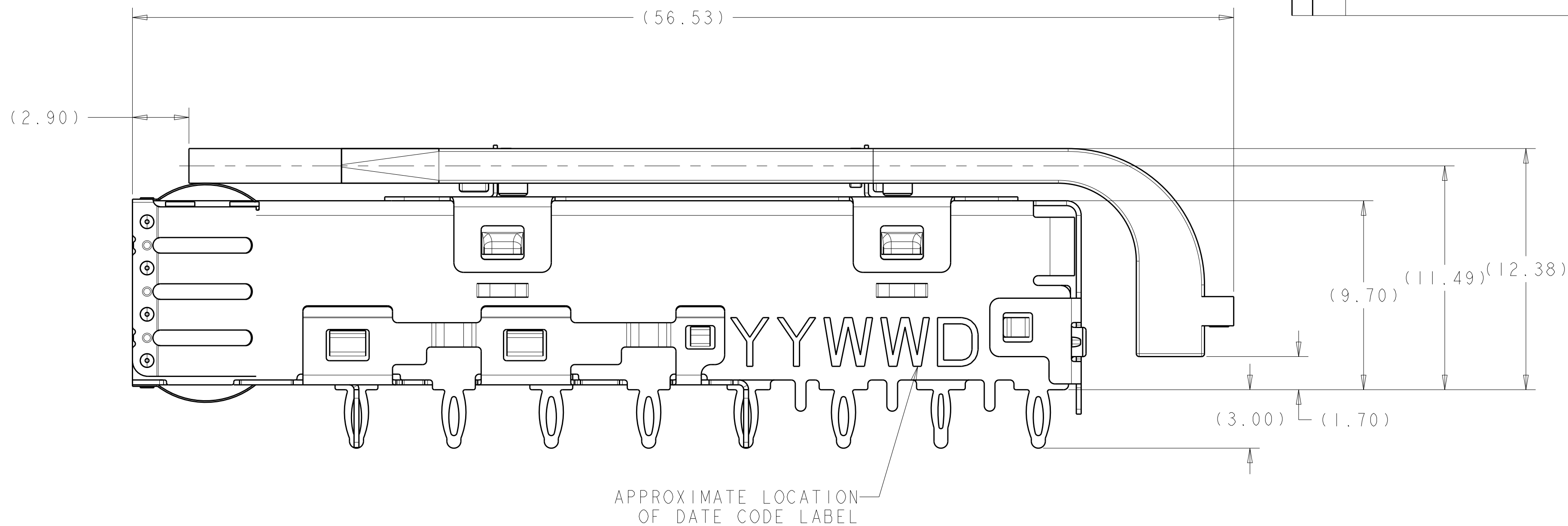
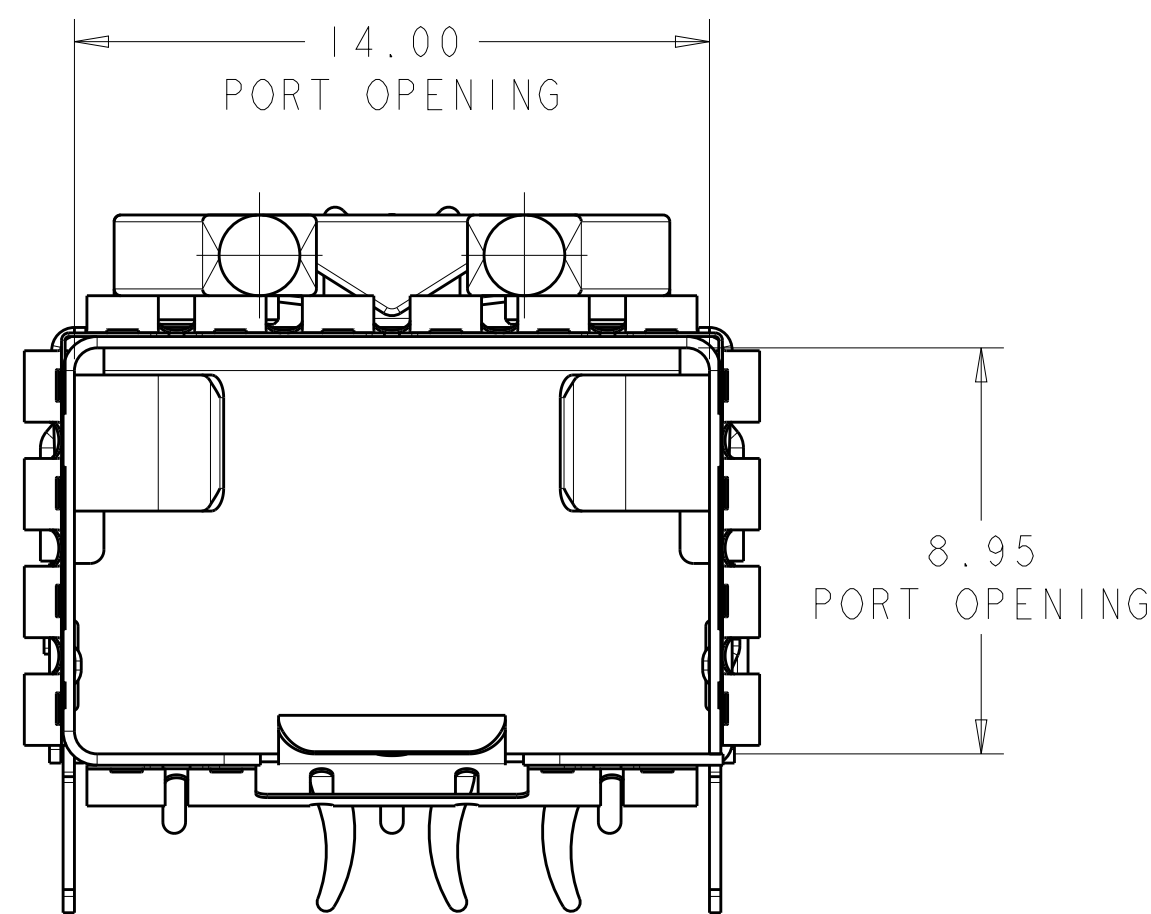


D

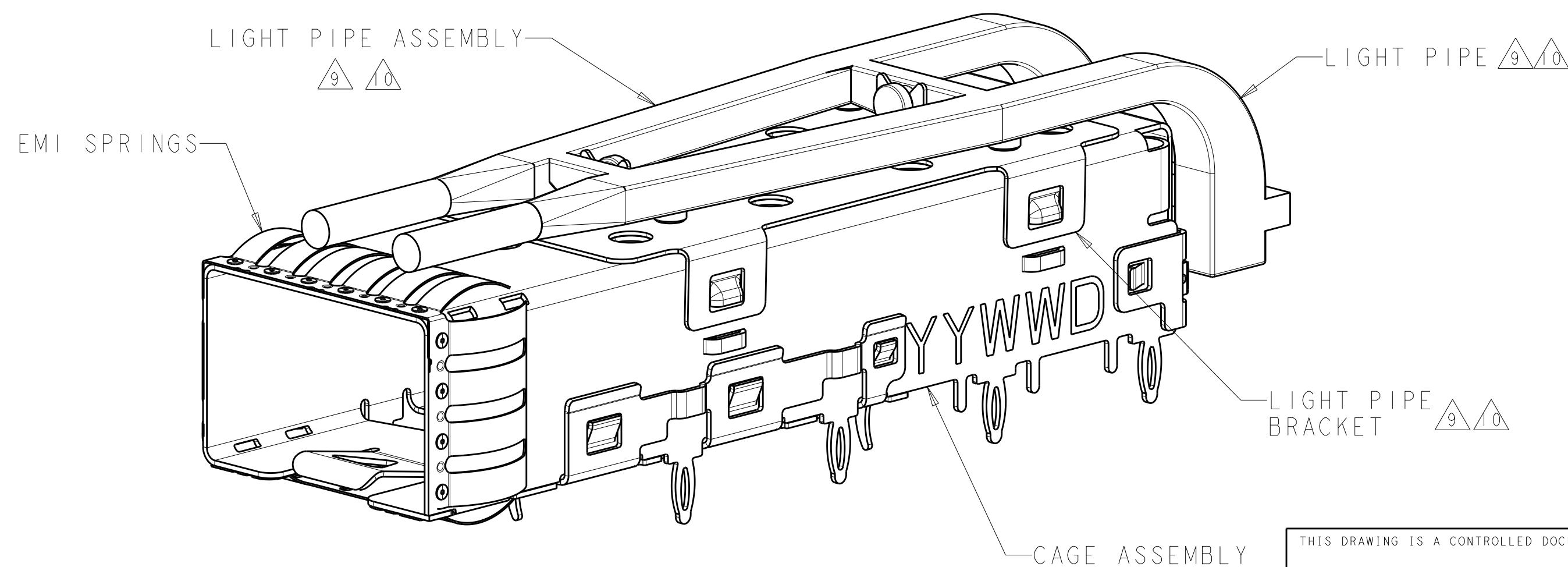
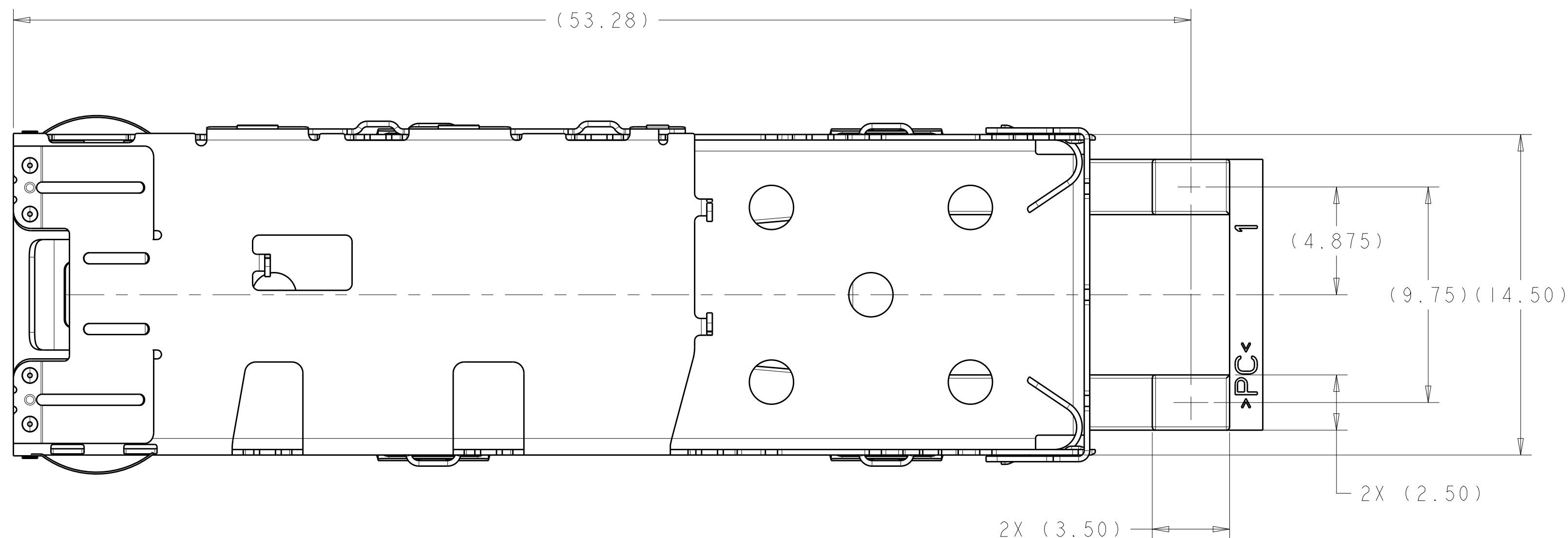
C

B

A

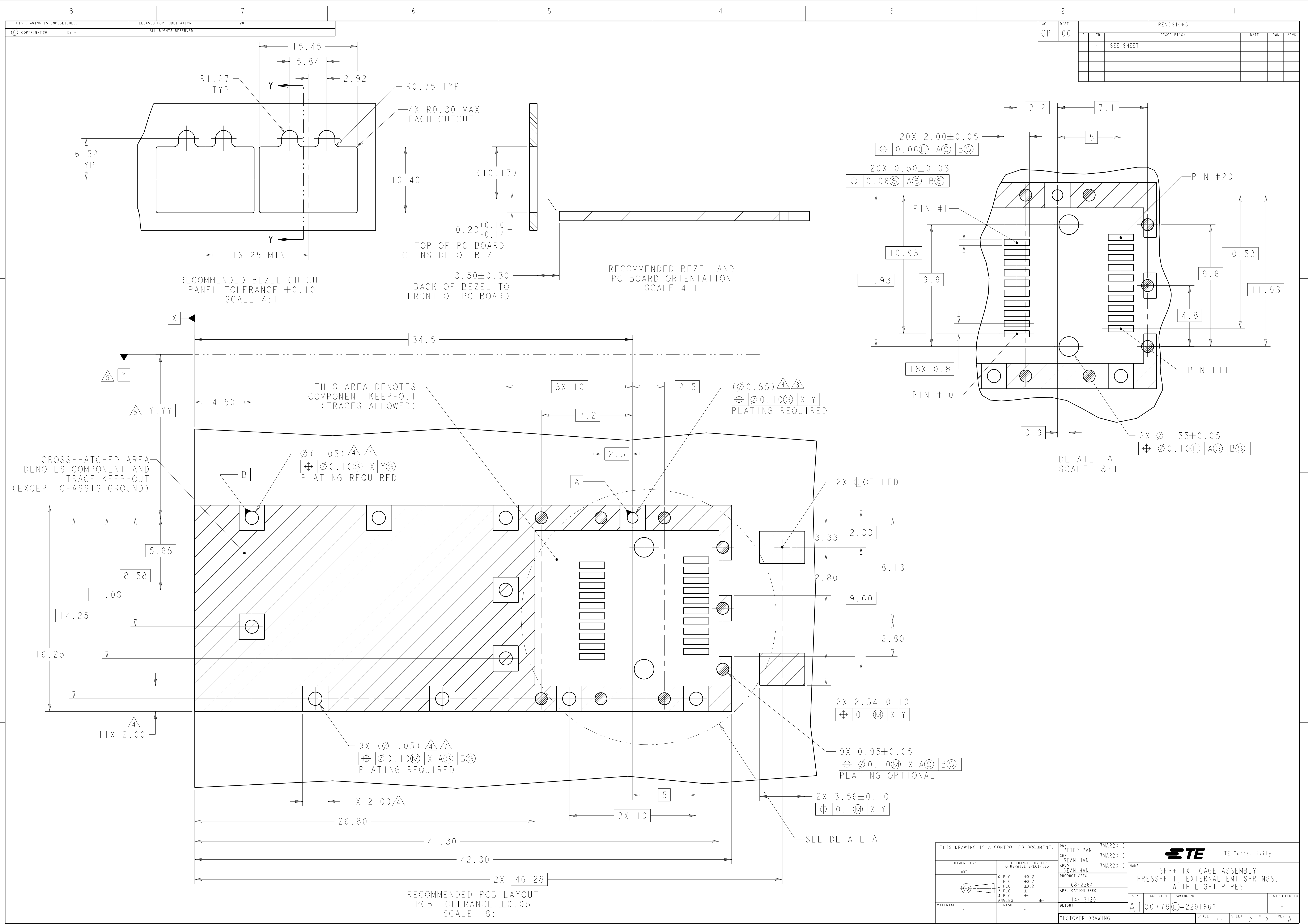


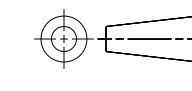
- 1 MATERIAL:
CAGE ASSEMBLY - 0.25 THICK NICKEL-SILVER ALLOY.
EMI SPRINGS - COPPER ALLOY.
LIGHT PIPE - POLYCARBONATE, CLEAR.
LIGHT PIPE BRACKET - STAINLESS STEEL.
- 2 FINISH:
EMI SPRINGS - 0.8um MIN MATTE TIN OVER 0.8um MIN NICKEL
NON-PLATED EDGES PERMISSIBLE.
3. MATES WITH SFP MSA COMPLIANT TRANSCEIVERS.
- 4 PADS AND VIAS CHASSIS GROUND.
- 5 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
6. MINIMUM PC BOARD THICKNESS:
SINGLE SIDED: 1.50mm
DOUBLE SIDED: 3.00mm
- 7 REFERENCE APPLICATION SPEC. 114-13120, HOLE A, FOR
RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 8 REFERENCE APPLICATION SPEC. 114-13120, HOLE C, FOR
RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
INTO PCB PRIOR TO ATTACHING THE LIGHTPIPE ASSEMBLY
TO THE CAGE.
- 9 LIGHT PIPE ASSEMBLY SHIPPED UNASSEMBLED TO CAGE ASSEMBLY.
CAGE ASSEMBLY TO BE PRESSED INTO PCB PRIOR TO ATTACHING
THE LIGHT PIPE ASSEMBLY TO THE CAGE.
- 10 LIGHT PIPE AND LIGHT PIPE BRACKET SHIPPED ASSEMBLED.



2291669-1
SHOWN ASSEMBLED
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: PETER PAN 17MAR2015	TE Connectivity SFP+ IXI CAGE ASSEMBLY PRESS-FIT, EXTERNAL EMI SPRINGS, WITH LIGHT PIPES	
DIMENSIONS:		CHK: SEAN HAN 17MAR2015		
mm		APPD: SEAN HAN 17MAR2015		
		PRODUCT SPEC		
		108-2364	NAME	
		APPLICATION SPEC	SIZE	
		114-13120	CAGE CODE	
		WEIGHT	DRAWING NO	
		CUSTOMER DRAWING	A100779C=2291669	
		SCALE	3:1	
		SHEET	1 OF 2	
		REV	A	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: PETER PAN 17MAR2015	 TE Connectivity	
DIMENSIONS:		CHK: SEAN HAN 17MAR2015		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD: SEAN HAN 17MAR2015	NAME:	SFP+ IXL CAGE ASSEMBLY PRESS-FIT, EXTERNAL EMI SPRINGS, WITH LIGHT PIPES
	0 PLC ±0.2	PRODUCT SPEC	SIZE:	A100779C=2291669
	1 PLC ±0.2	108-2364	CAGE CODE:	
	2 PLC ±0.2	APPLICATION SPEC	DRAWING NO:	
	3 PLC ±0.2	114-13120	RESTRICTED TO:	
MATERIAL:	FINISH:	WEIGHT:	A100779C=2291669	
			CUSTOMER DRAWING	
			SCALE: 4:1	SHEET 2 OF 2 REV A