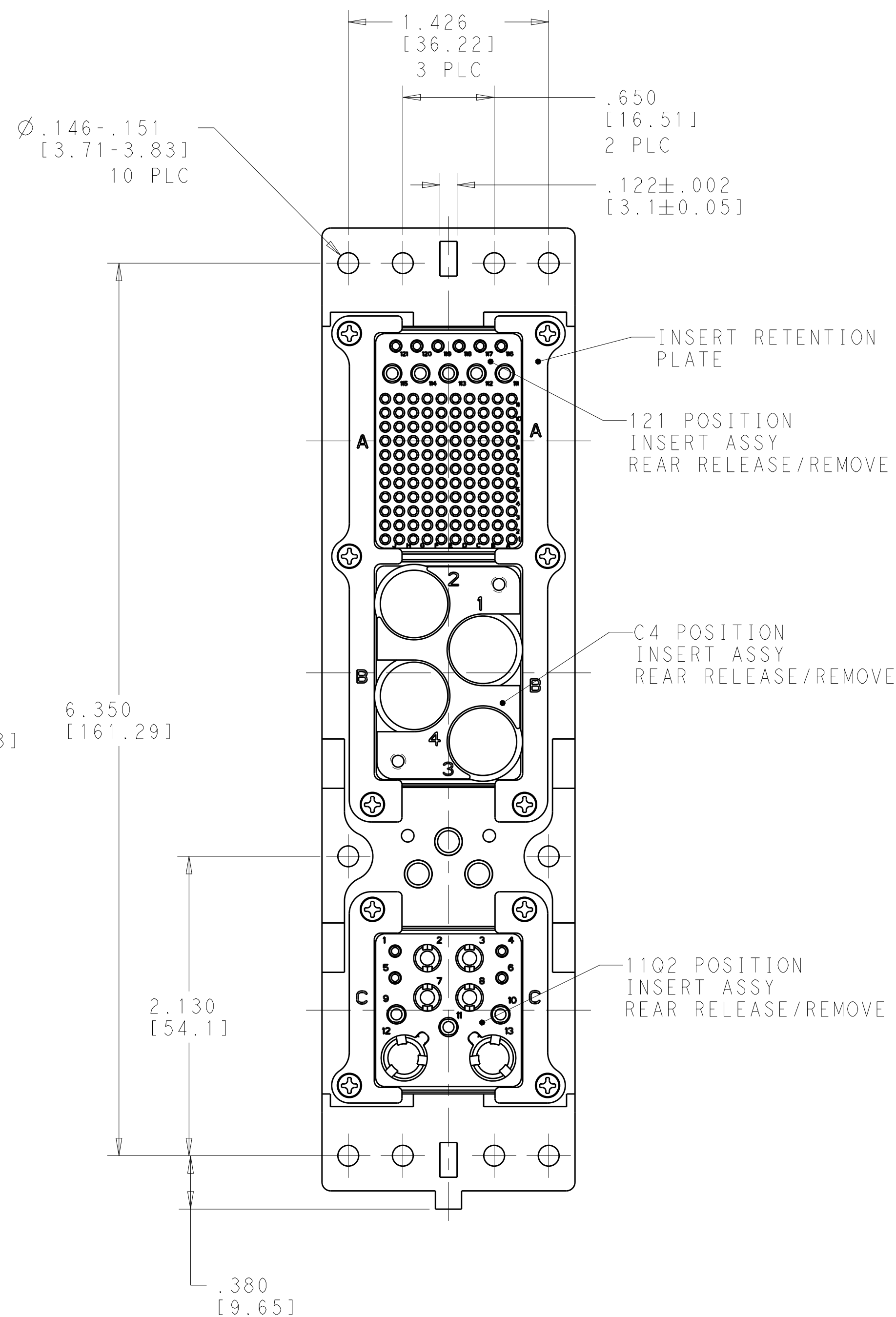
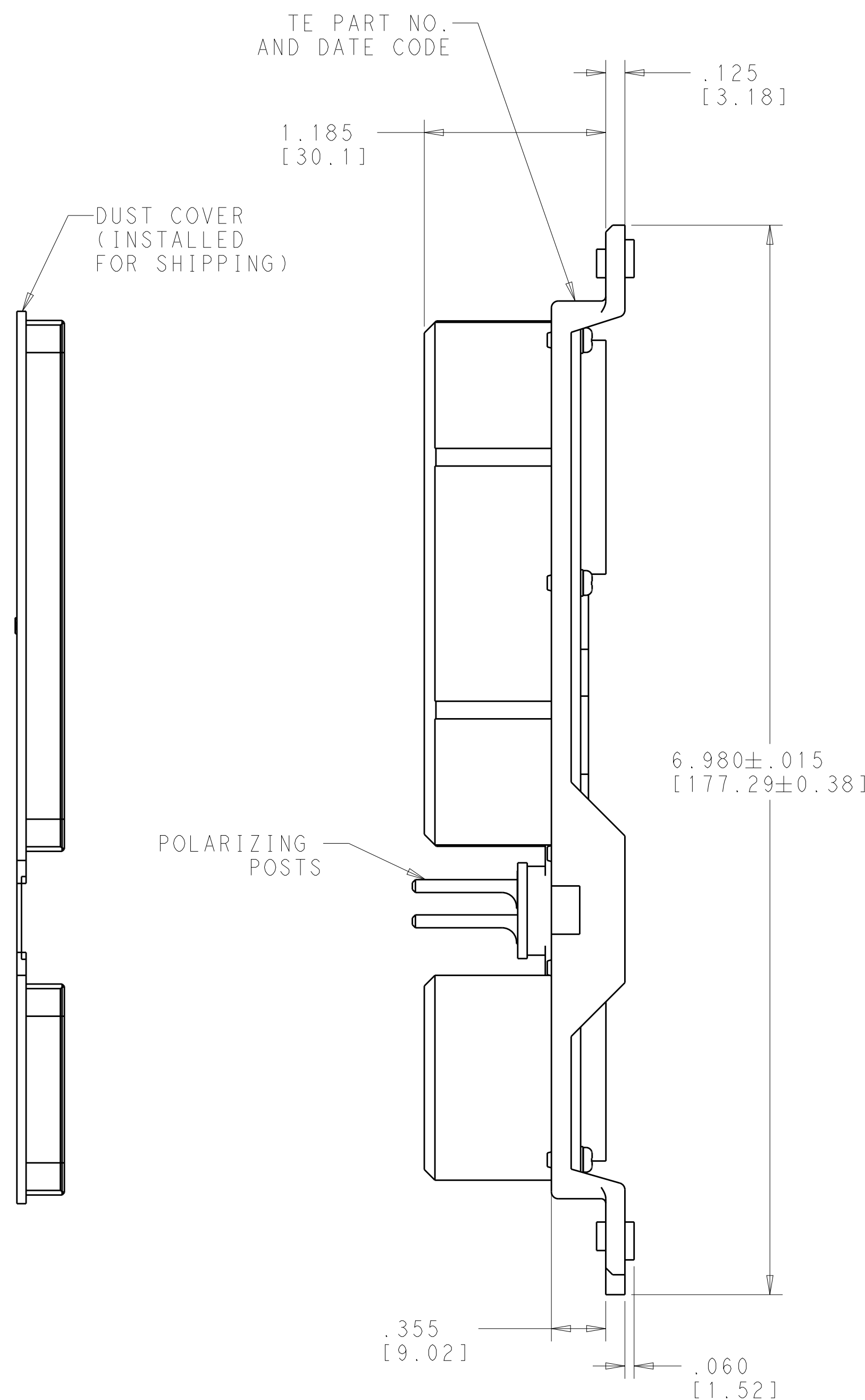
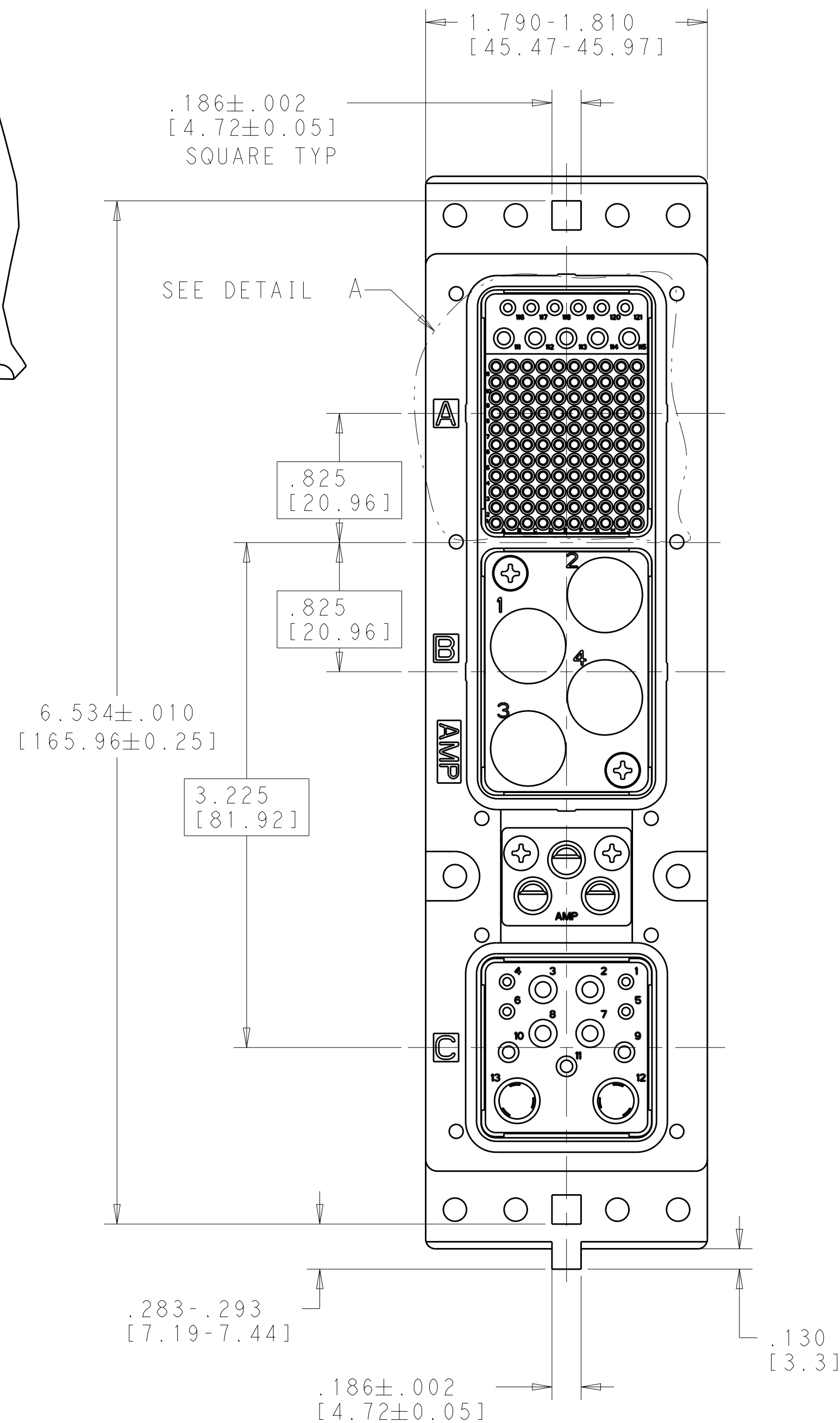
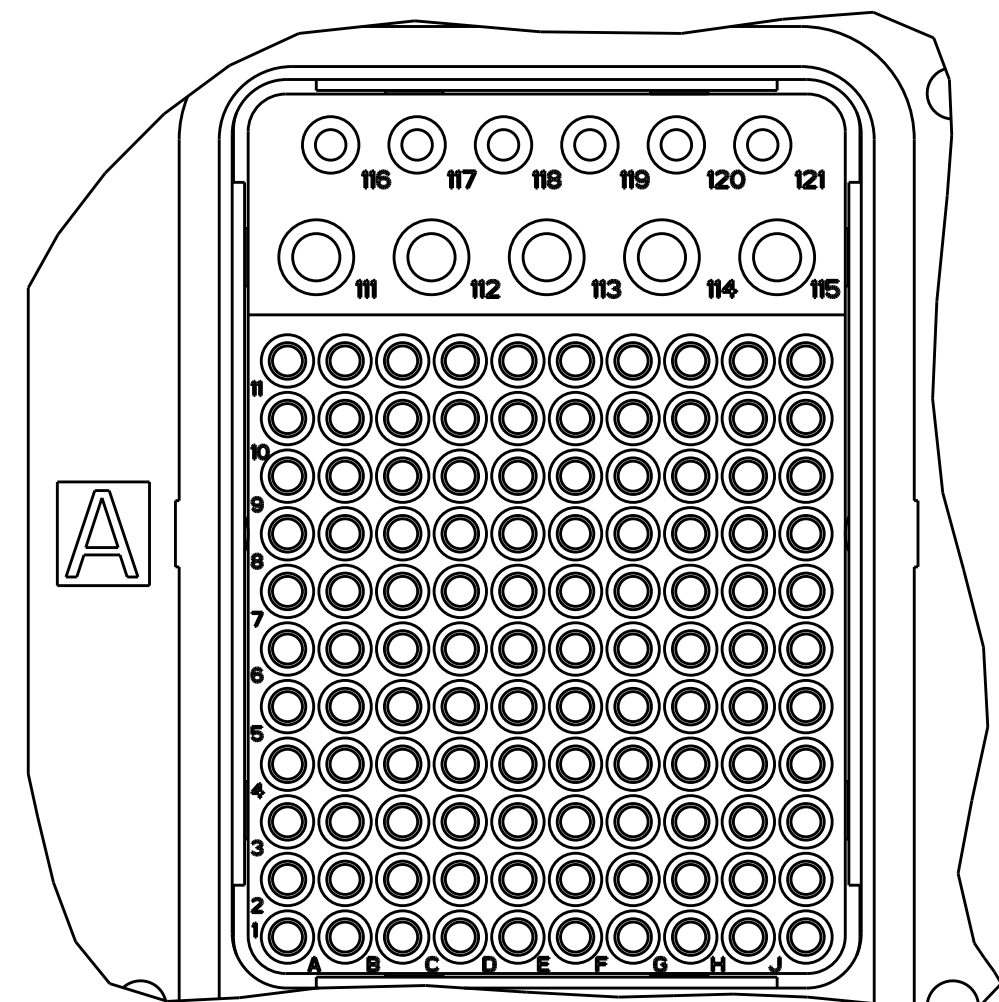


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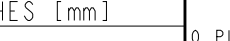
		REVISIONS				
P	LTR	DESCRIPTION	DATE	OWN	APVD	
	D	REV PER ECO 17-016282	12-14-17	CT	EO	



1. CONNECTOR MEETS ARINC 600 SPECIFICATIONS
2. CONNECTOR IS SUPPLIED WITH A DUST COVER INSTALLED FOR SHIPPING.
3. KEYING IS SHOWN IN POSITION "01" FOR REFERENCE ONLY
SEE TABLE FOR KEYING POSITION.
FOR POSITION "00" KEYING SUPPLIED UNASSEMBLED.
4. THE FOLLOWING CONTACTS AND FILLER PLUGS ARE INCLUDED AND NOT INSTALLED:
SIZE 22 CRIMP PIN CONTACT: TE P/N 208262-3; QTY: 24
SIZE 16 CRIMP SOCKET CONTACT: TE P/N 208270-2; QTY: 6
SIZE 20 CRIMP SOCKET CONTACT: TE P/N 208267-2; QTY: 4
SIZE 12 CRIMP SOCKET CONTACT: TE P/N 208273-2; QTY: 3
QUADRAX SOCKET CONTACT: TE P/N 1445693-1; QTY: 1
KIT, ARINC COAXICON: TE P/N 446549-1; QTY: 4
SIZE 22 FILLER PLUG: TE P/N 1663767-5; QTY: 86
SIZE 16 FILLER PLUG: TE P/N 1663767-7; QTY: 2
SIZE 20 FILLER PLUG: TE P/N 1663767-6; QTY: 6
SIZE 12 FILLER PLUG: TE P/N 1663767-8; QTY: 1
QUADRAX FILLER PLUG: TE P/N 1996636-1; QTY: 1

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	CHEMICAL COVERSION COATING PER MIL-DTL-5541, CLASS 3
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	CHEMICAL COVERSION COATING PER MIL-DTL-5541, CLASS 3
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHEMICAL COVERSION COATING PER MIL-DTL-5541, CLASS 3
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-28074 CLASS 4, GRADE B
121 & 11Q2 INSERTS	THERMOSET OR THERMOPLASTIC	-
C4 INSERT	ALUMINUM ALLOY PER ASTM-B-209	CHEMICAL COVERSION COATING PER MIL-DTL-5541, CLASS 3
POLARIZING RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625

"00"	2288886-1
KEYING POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C. THOMAS 26JUN2015	 TE Connectivity	
		CHK W. BERNHART 26JUN2015		
DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.010 1 PLC ±.010 2 PLC ±.010 3 PLC ±.005 (0.13) 4 PLC ±.010 ANGLES ±.010		NAME PLUG ASSY, SIZE 2, ARINC 600, (121 SPECIAL/CA411Q2), ALL REAR REMOVE/REMOVE
		PRODUCT SPEC APPLICATION SPEC		
MATERIAL SEE TABLE		WEIGHT CUSTOMER DRAWING		SIZE A1
		SCALE 3:2		DRAWING NO C=2288886
		SHEET 1 OF 1		RESTRICTED TO REV D