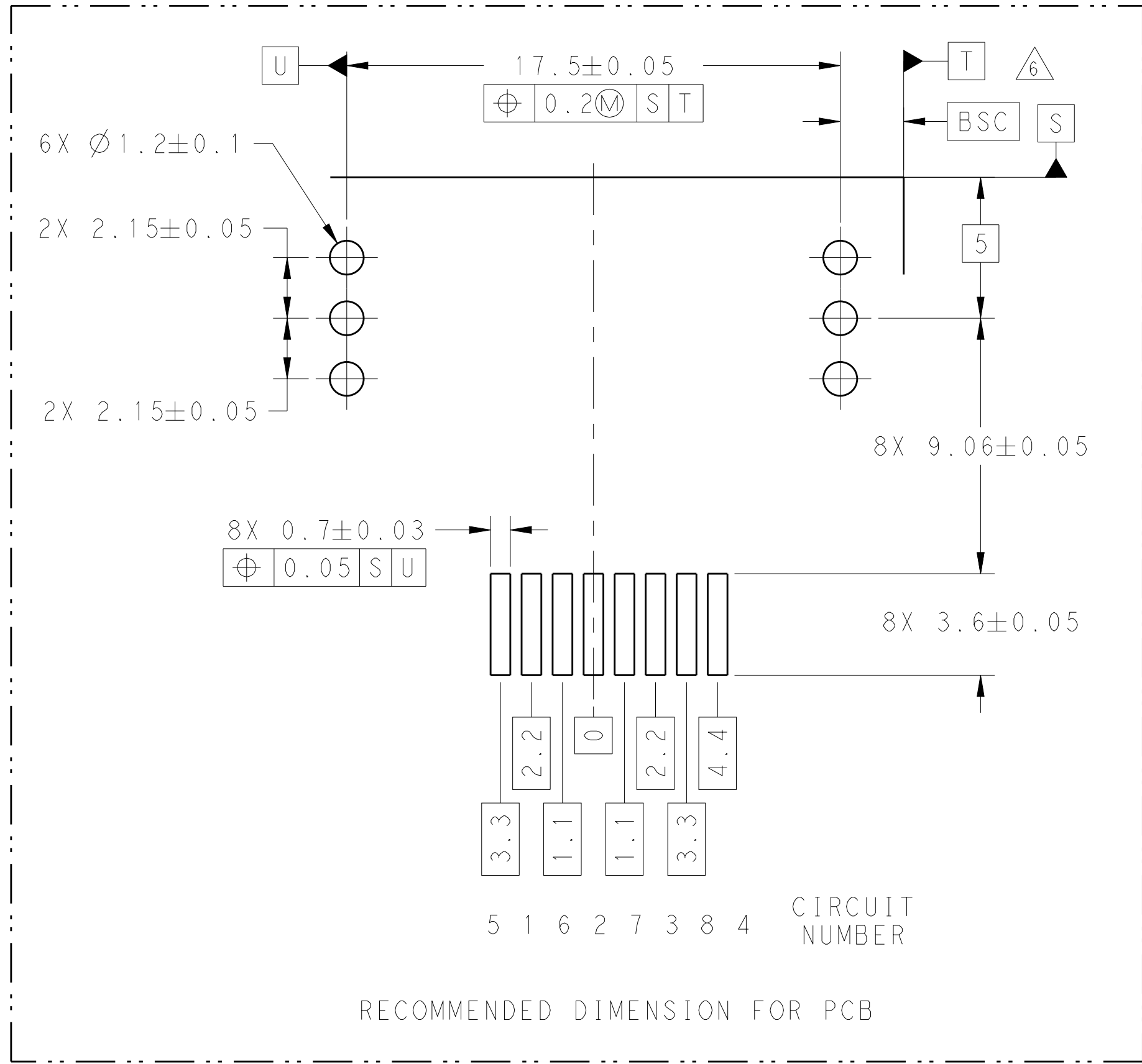
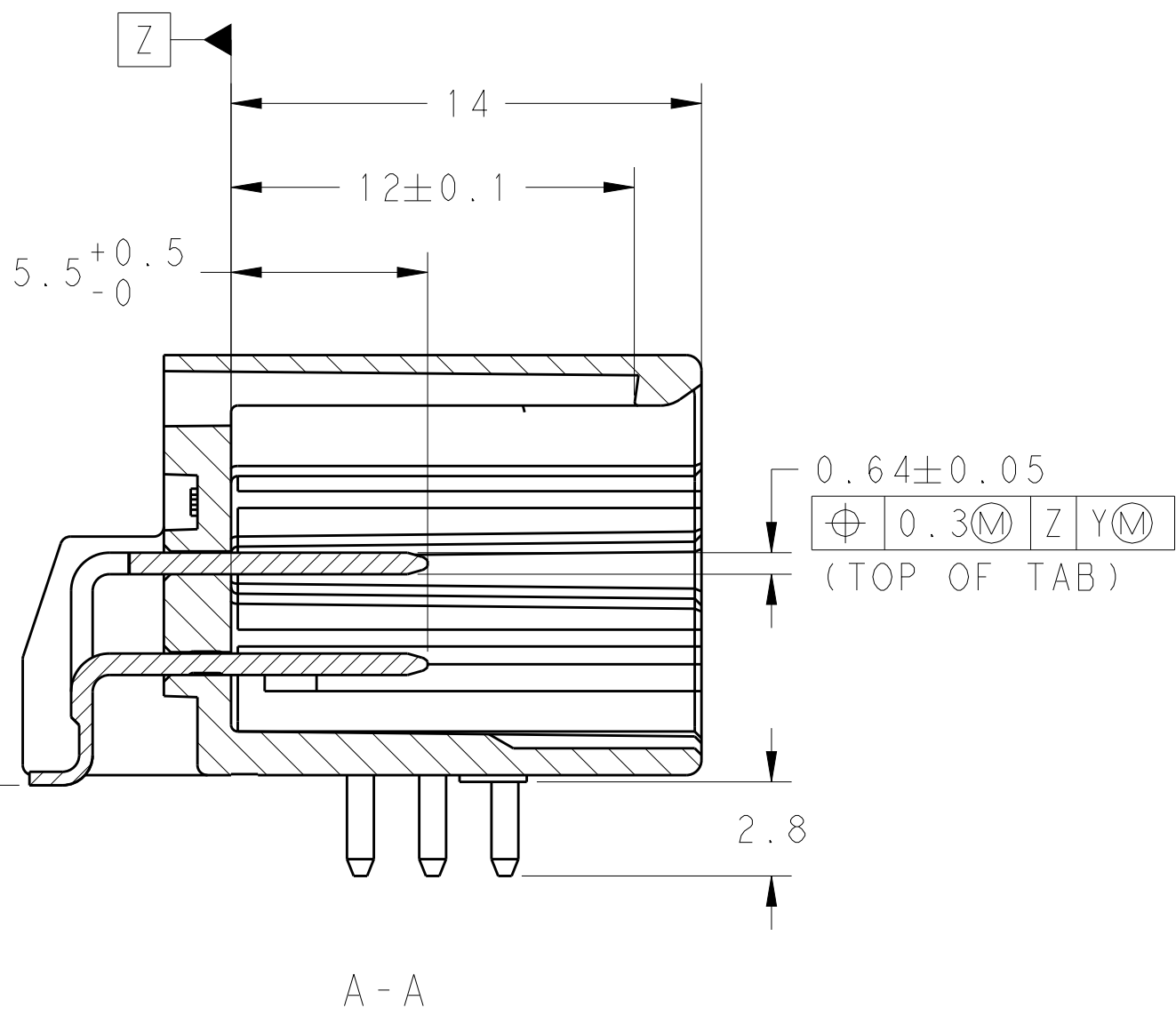
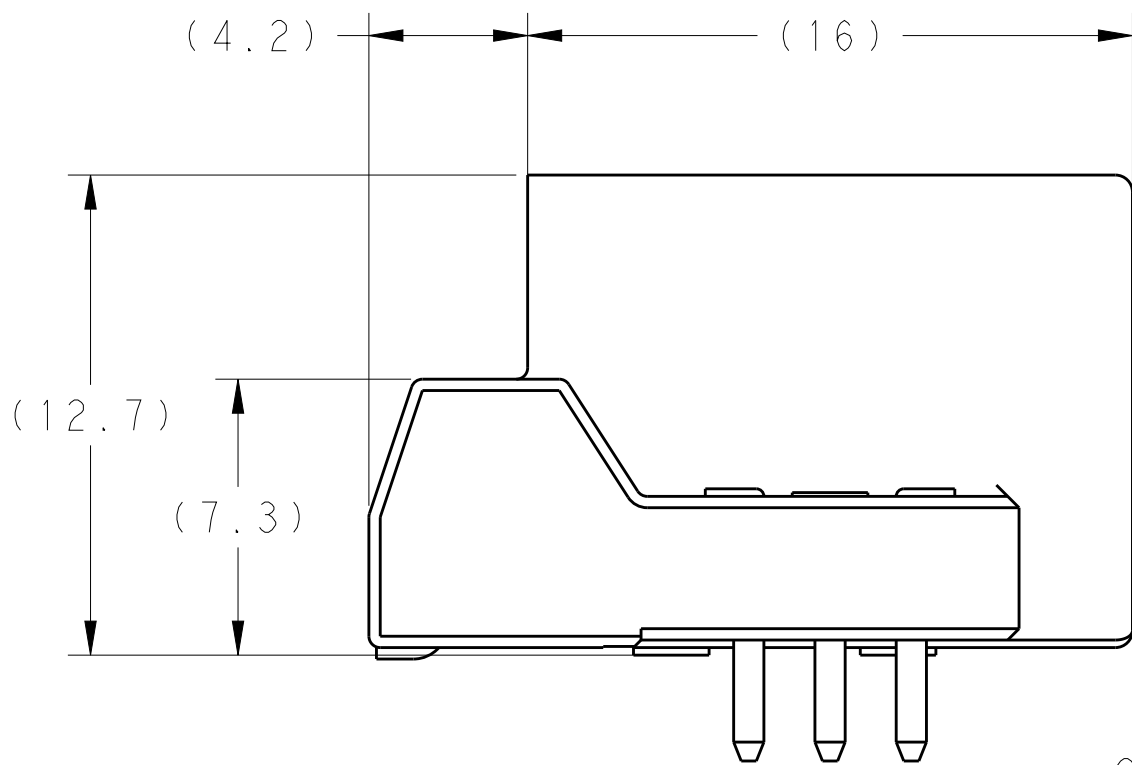
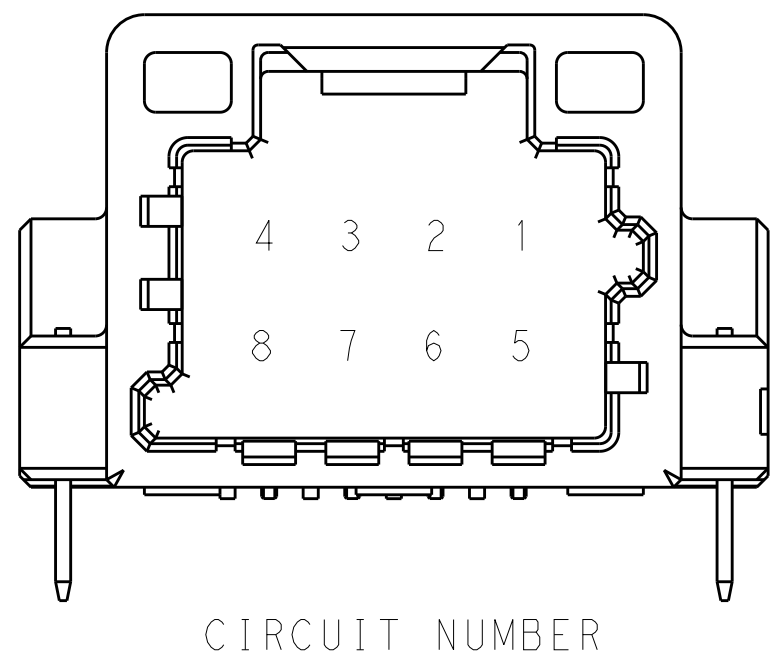
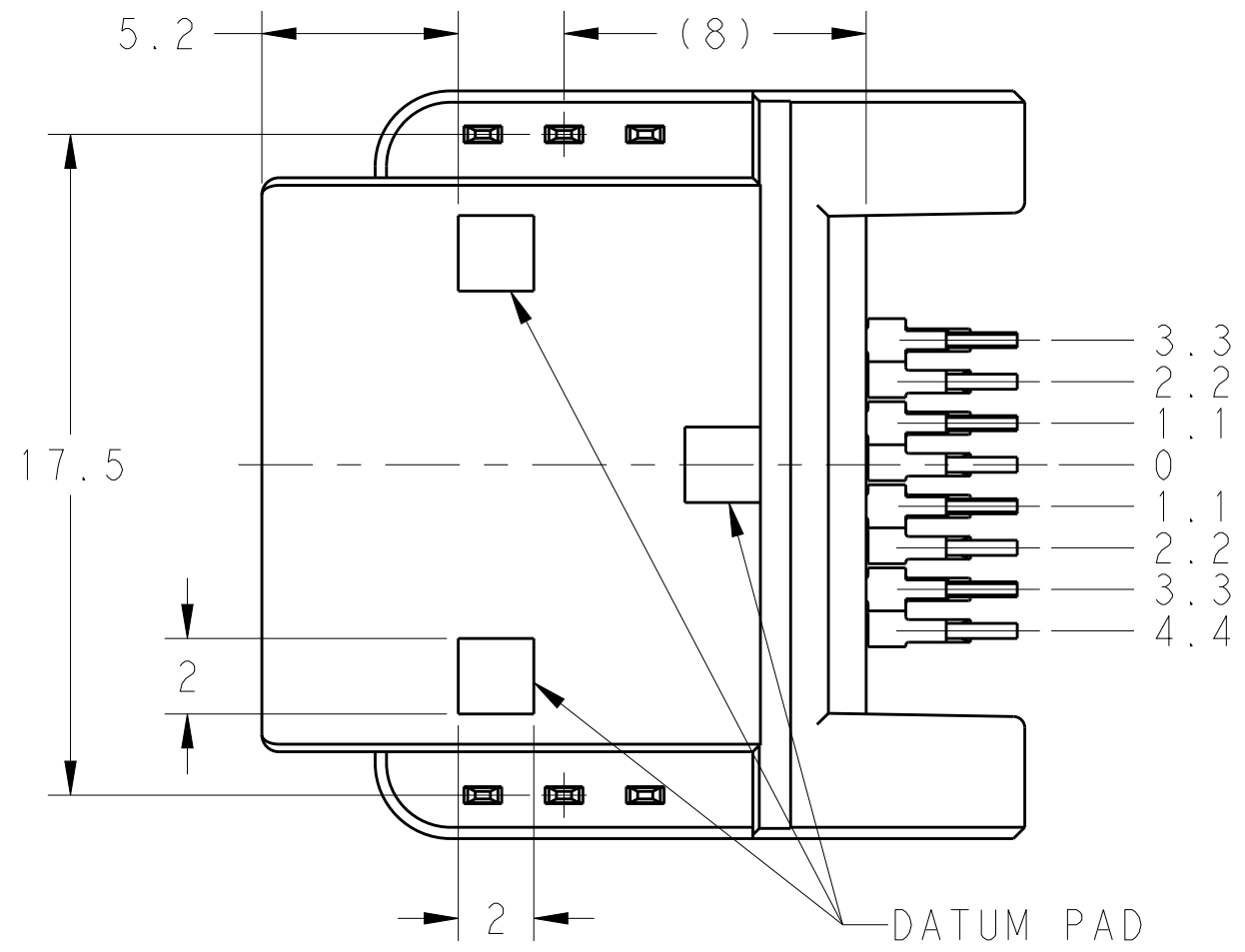
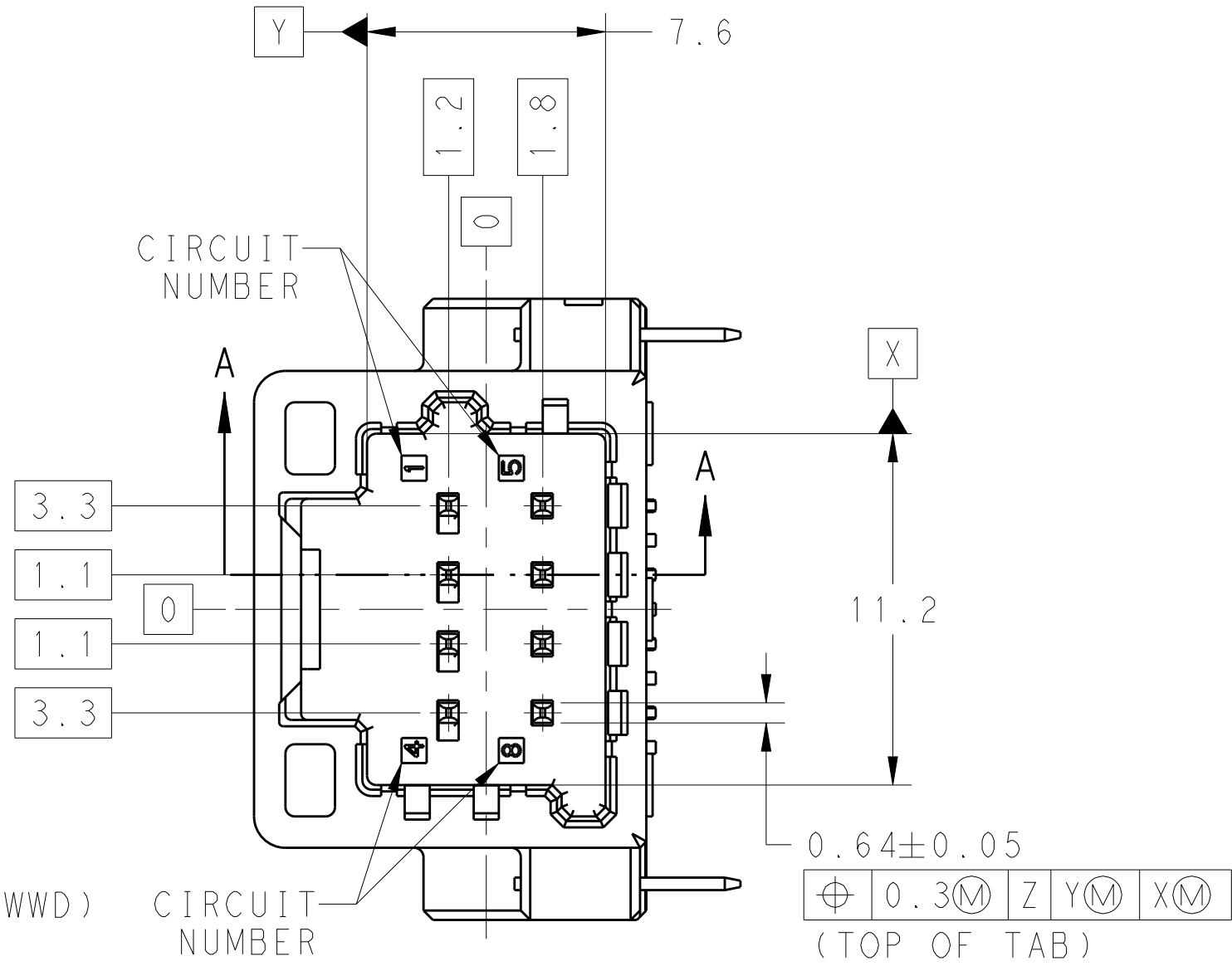
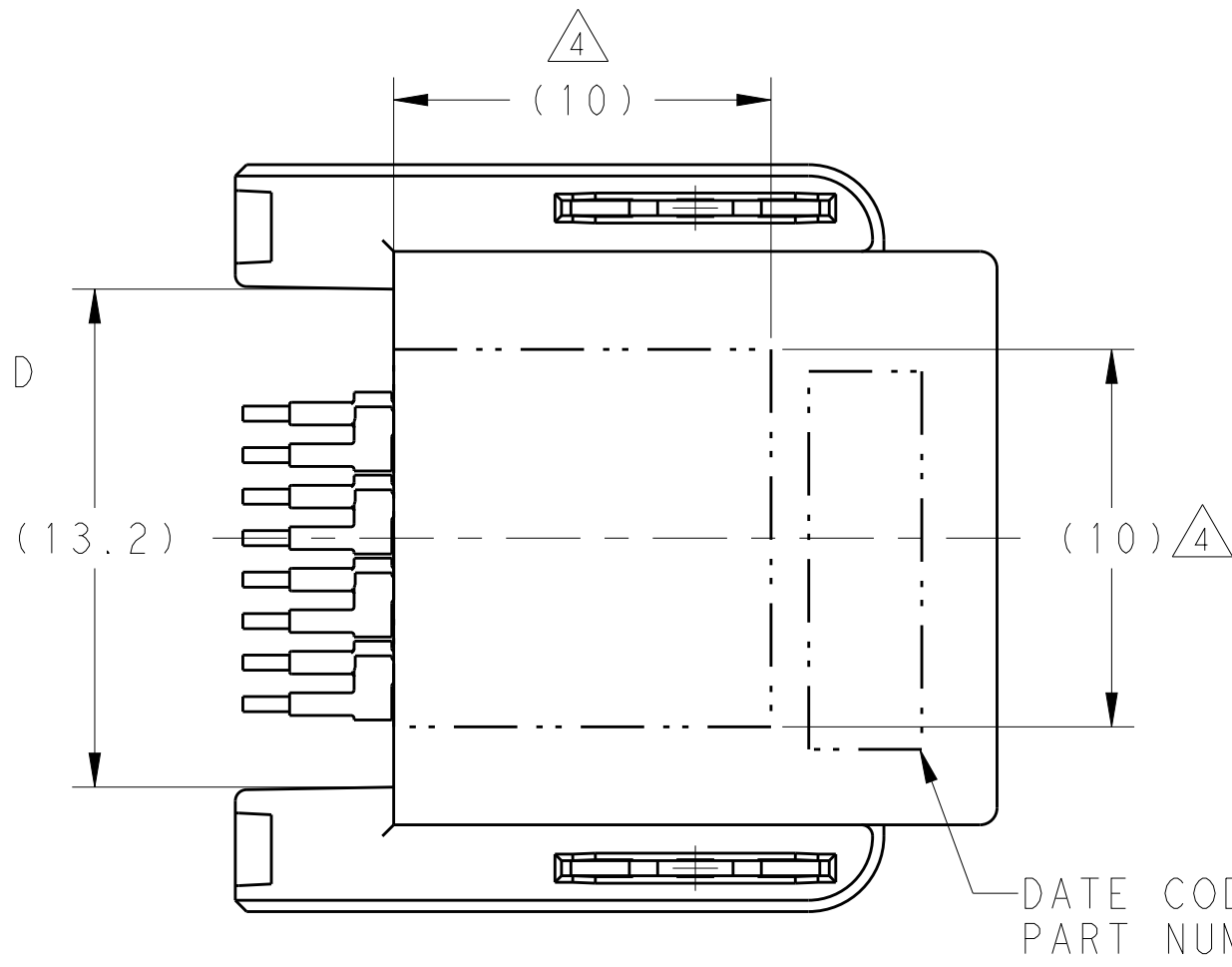
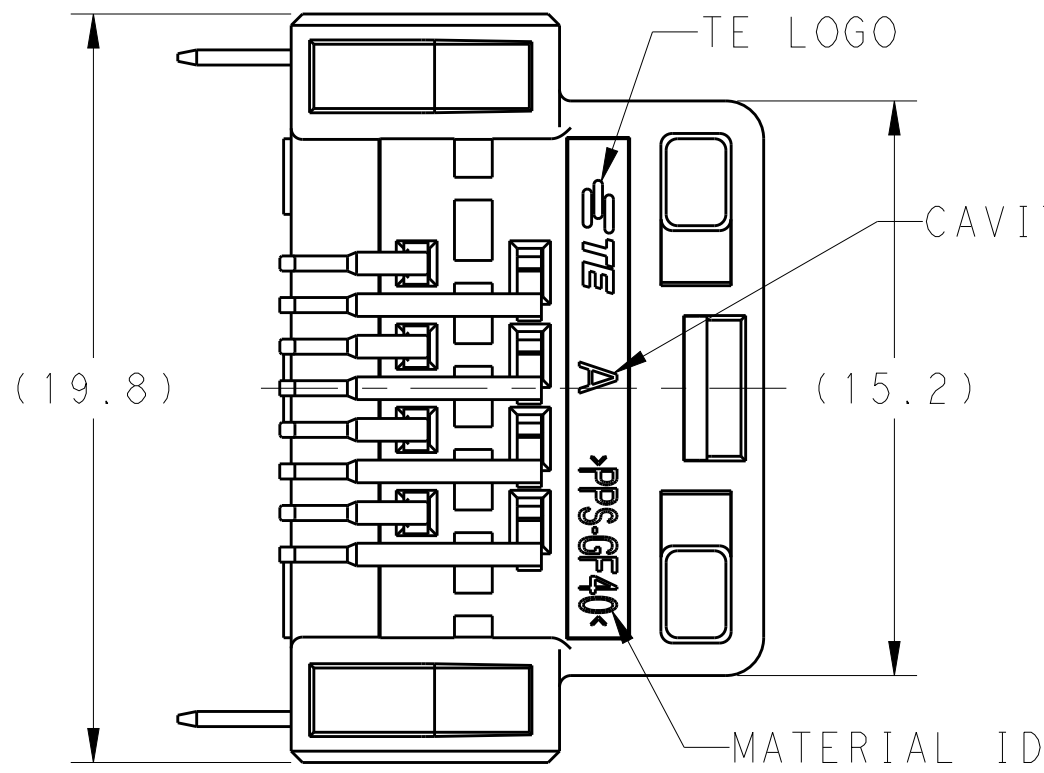


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	INITIAL RELEASE	10JUN2019	JC	TK



NOTE:

THIS DIMENSION IS MEASURED FROM LOWEST SOLDERTAIL TO HIGHEST SOLDERTAIL ALL SOLDERTAILS TO BE BELOW DATUM PAD

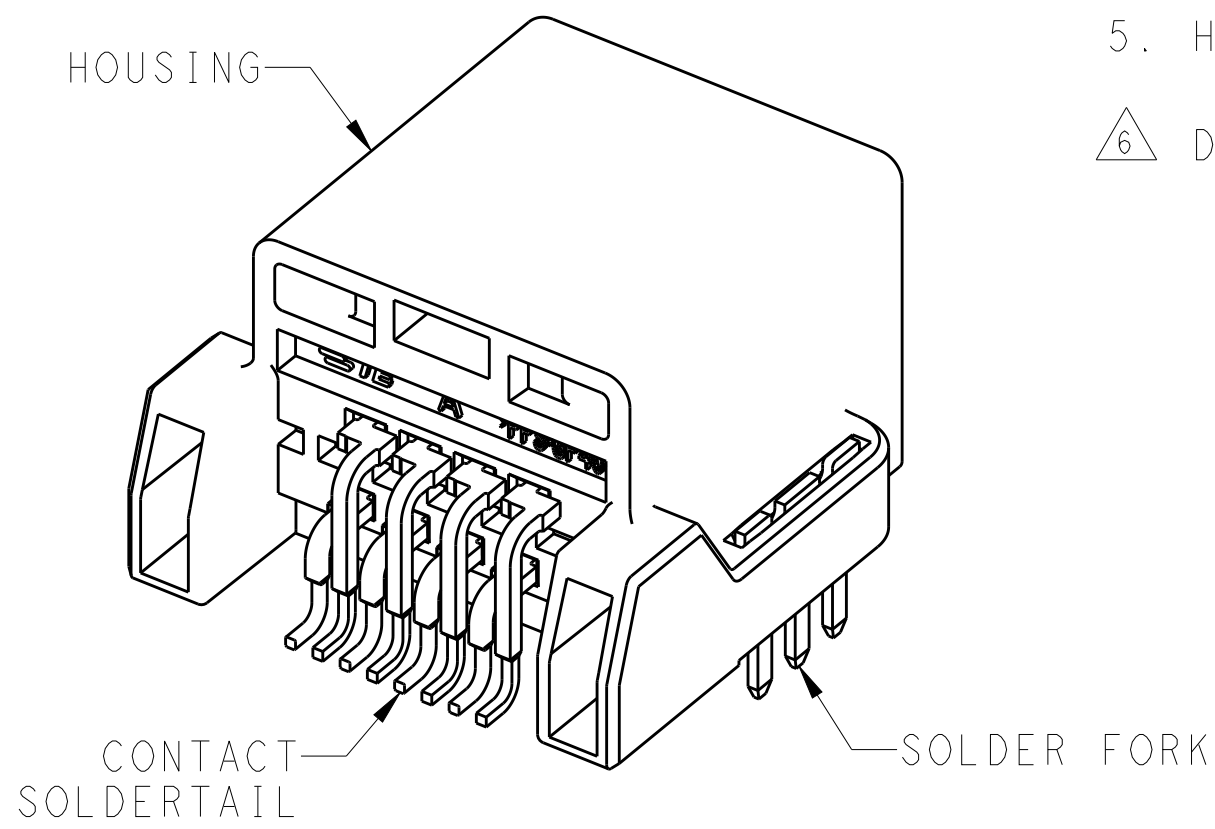
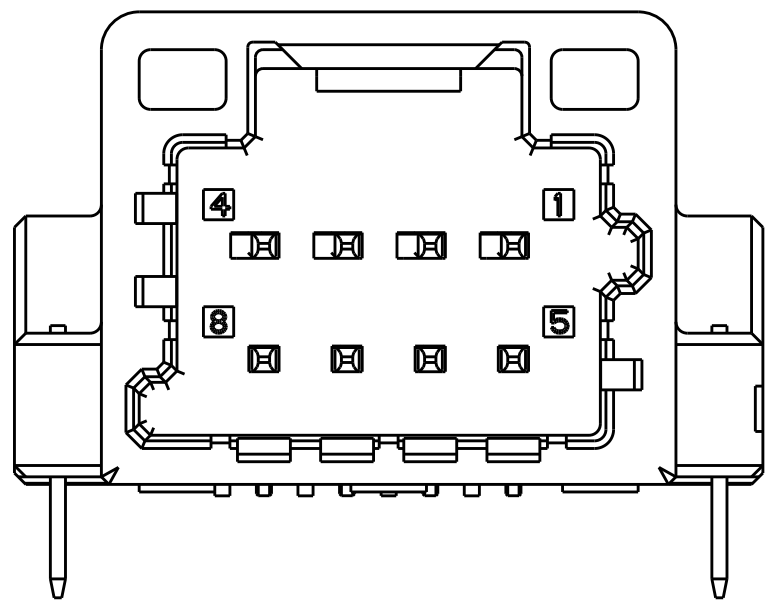
2. WHEN MOUNTING, THICKNESS OF SOLDER PASTE: 0.15mm MIN

3. MATING PLUG NUMBER: 1379659-4

RECOMMENDED AREA FOR CONNECTOR VACUUM PICK UP

5. HANDLING THIS PART SHOULD FOLLOW INSTRUCTION SHEET: 411-51005

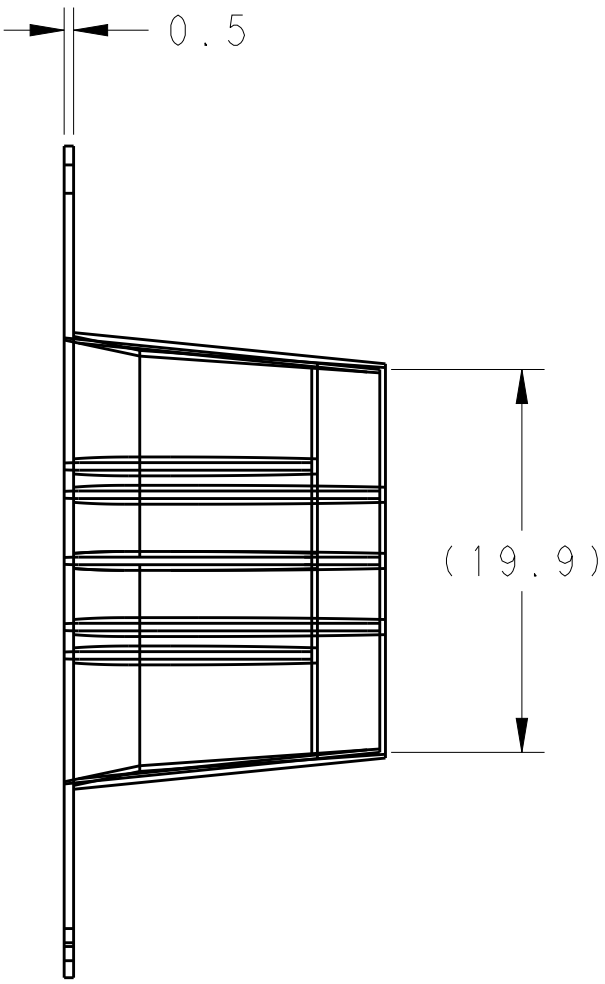
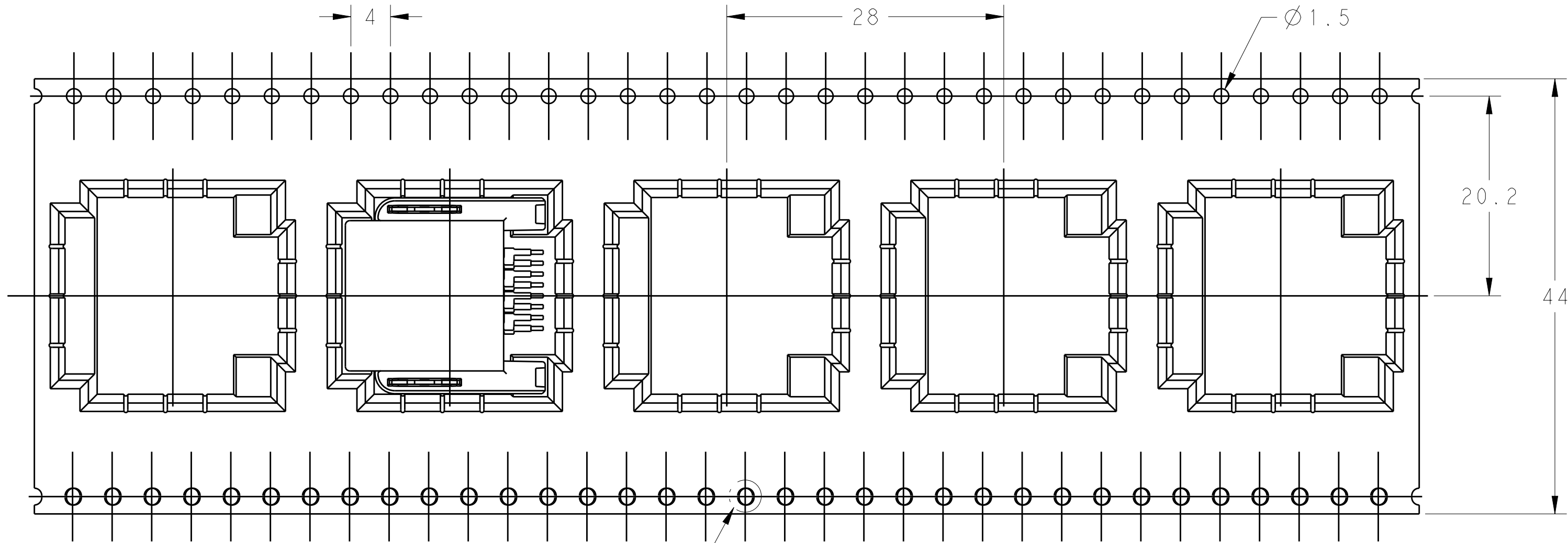
DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER



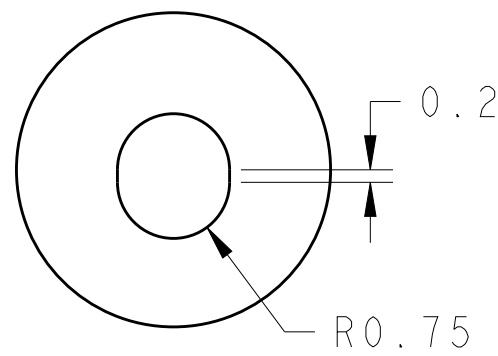
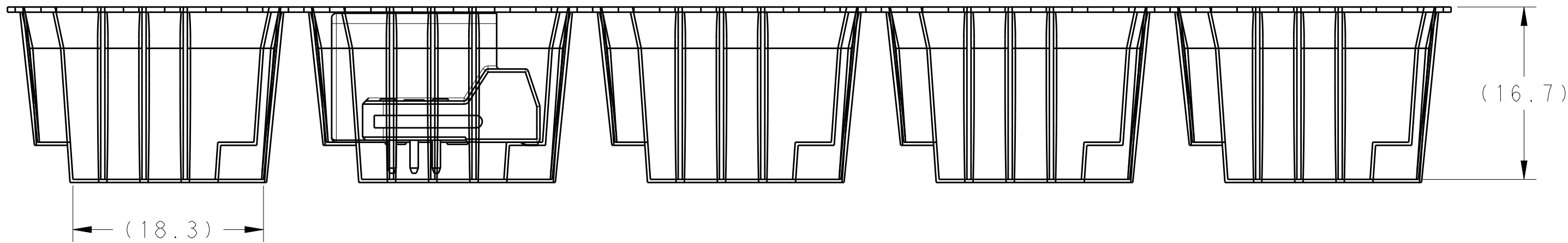
4	PAPER BOX	TAPE & REEL	BRASS	POST TIN OVER Ni	BRASS	POST TIN OVER Ni	PPS	GREEN	2237171-1
KEYING	OUTER	INNER	MATERIAL	PLATING	MATERIAL	PLATING	MATERIAL	COLOR	TE PN
	PACKAGING		SOLDER FORK		CONTACT		HOUSING		

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN: JASON CHOW CHK: T. YAMAMOTO APVD: T. KIMURA		10JUN2019		NAME	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		108-51110		8P 0.64(025) HEADER ASSEMBLY 90 DEG SMD WITH SOLDER FORK	
mm		0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.3 3 PLC ±0.3 4 PLC ±0.3		APPLICATION SPEC		-		SIZE	
		ANGLES		WEIGHT		3.2g		CAGE CODE	
MATERIAL		FINISH		CUSTOMER DRAWING		SCALE		DRAWING NO	
SEE TABLE		SEE TABLE				A100779		2237171	
						5:1		SHEET 1 OF 2	
								REV A	

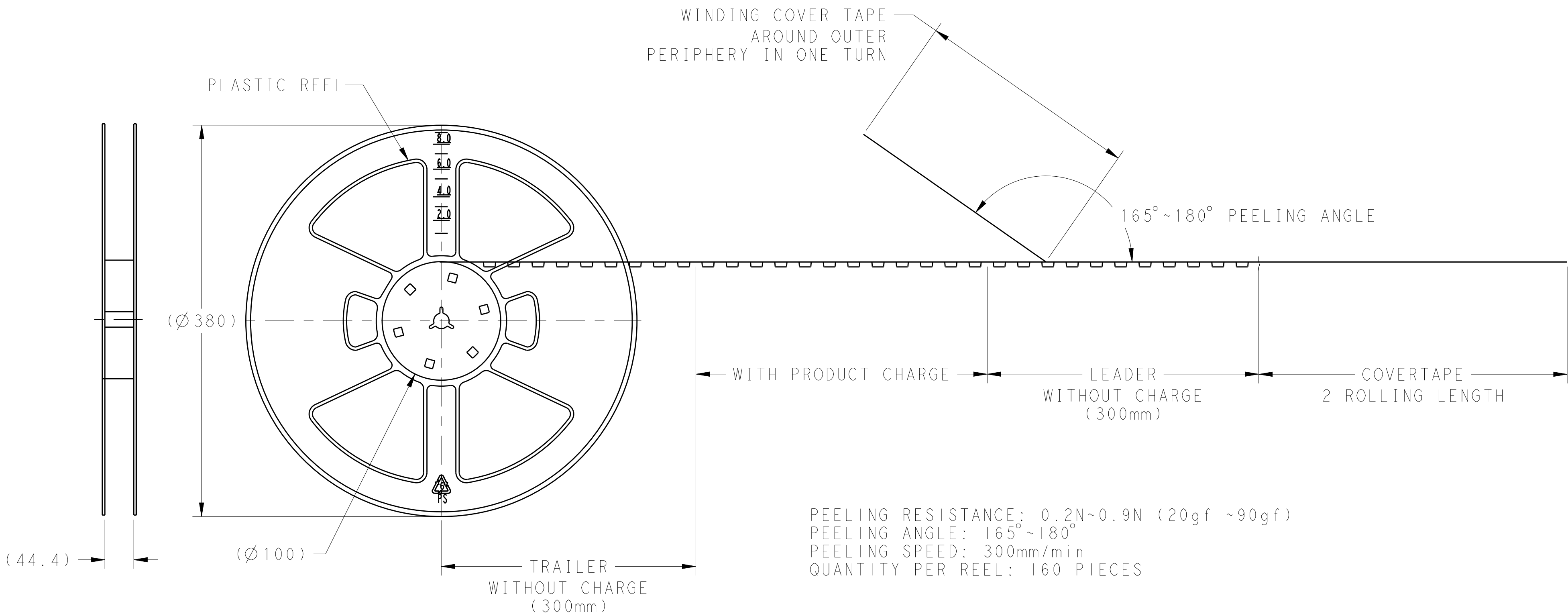
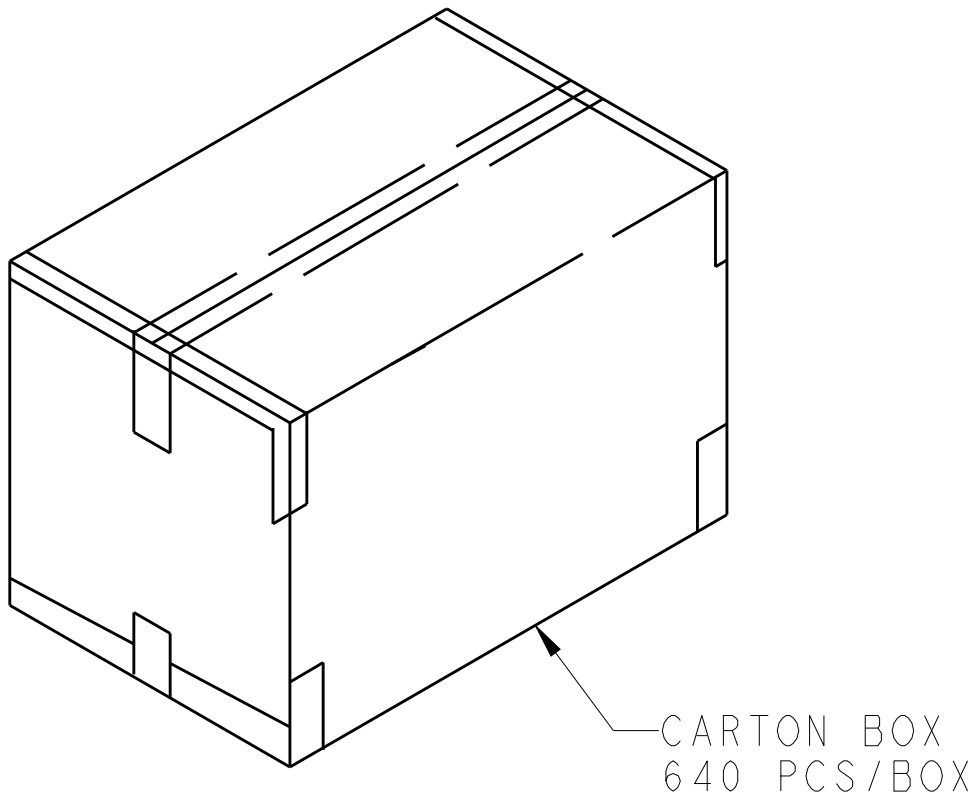
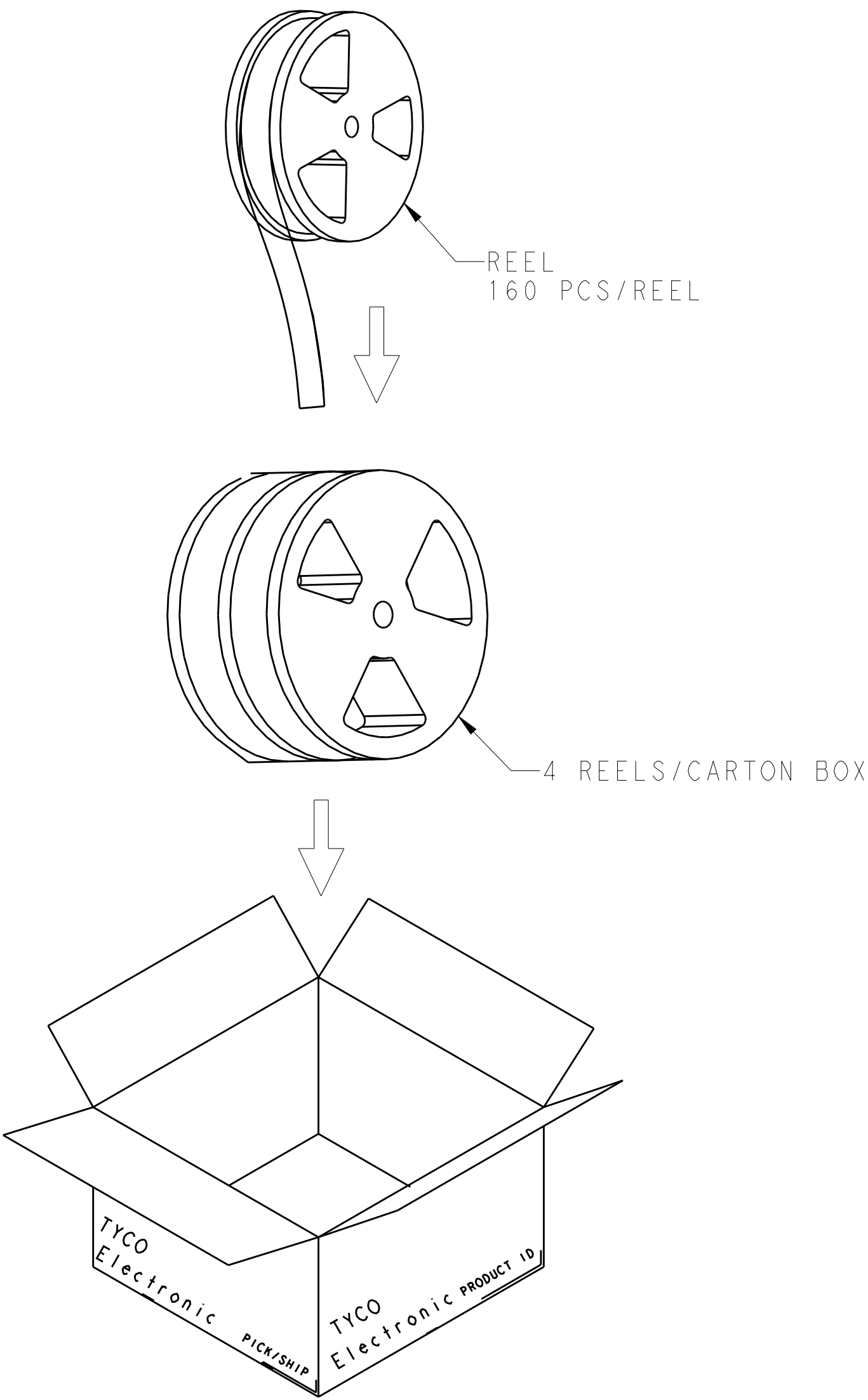
REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
-	-	SEE SHEET 1	-	-



SEE DETAIL A
CUSTOMER DE-REEL DIRECTION



DETAIL A



PEELING RESISTANCE: 0.2N~0.9N (20gf ~90gf)
PEELING ANGLE: 165°~180°
PEELING SPEED: 300mm/min
QUANTITY PER REEL: 160 PIECES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JASON CHOW 10JUN2019	TE Connectivity
		CHK: T. YAMAMOTO 10JUN2019	
DIMENSIONS: mm		APVD: T. KIMURA 10JUN2019	NAME: 8P 0.64(025) HEADER ASSEMBLY 90 DEG SMD WITH SOLDER FORK
		PRODUCT SPEC	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.3 3 PLC ±0.3 4 PLC ±0.3 ANGLES ±°	APPLICATION SPEC	
		FINISH	
MATERIAL		WEIGHT	SIZE: CAGE CODE: DRAWING NO: A100779C=2237171
CUSTOMER DRAWING		SCALE: NTS	SHEET 2 OF 2 REV A