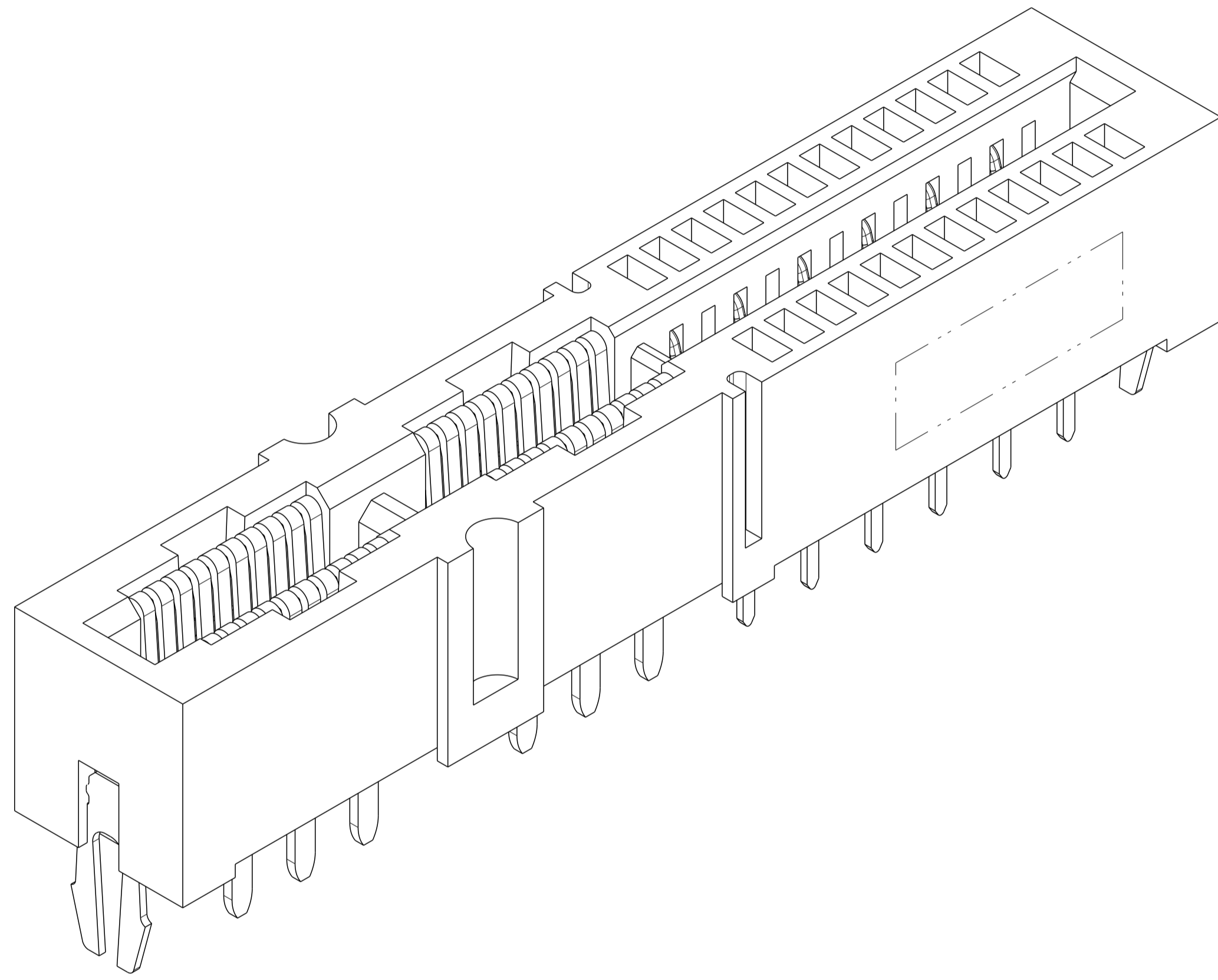


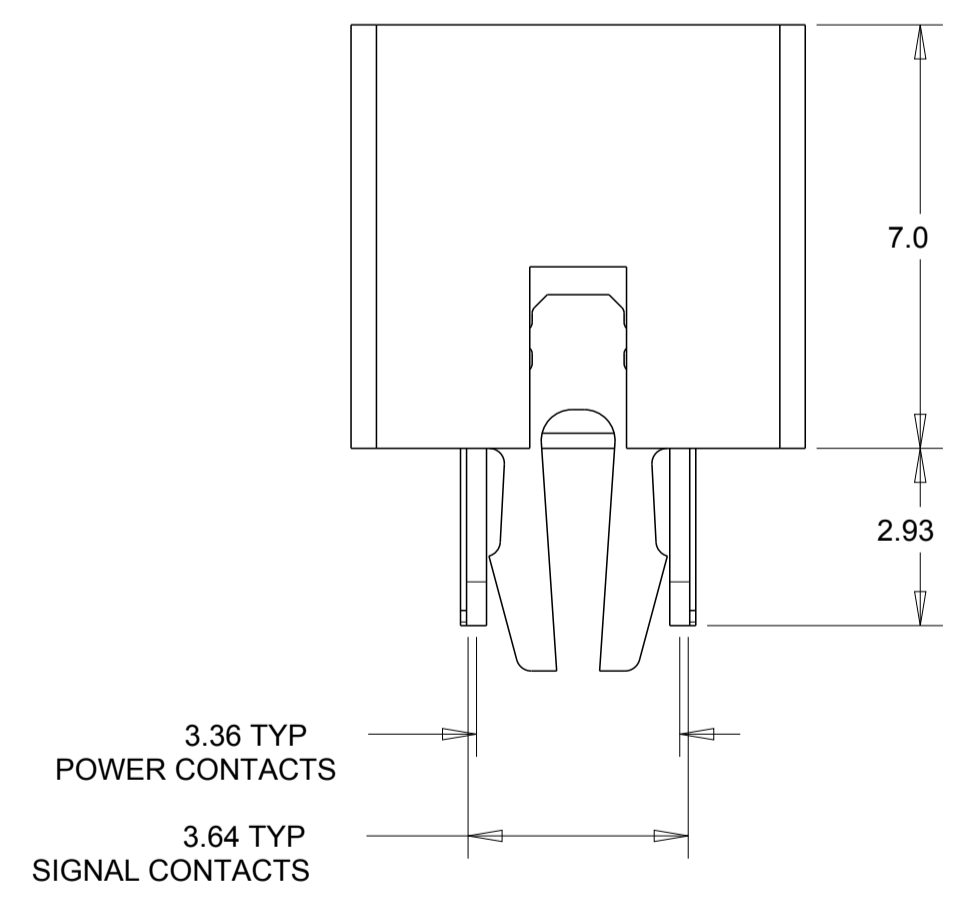
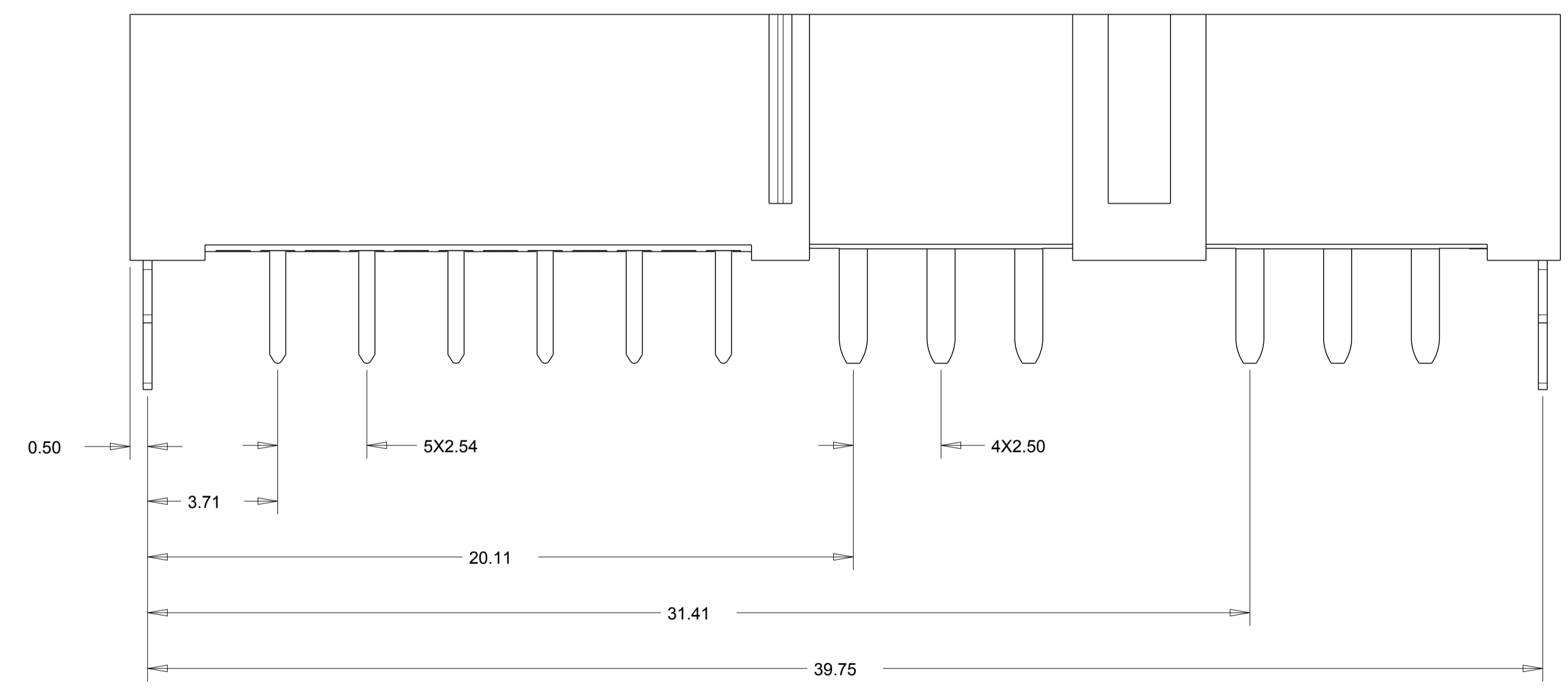
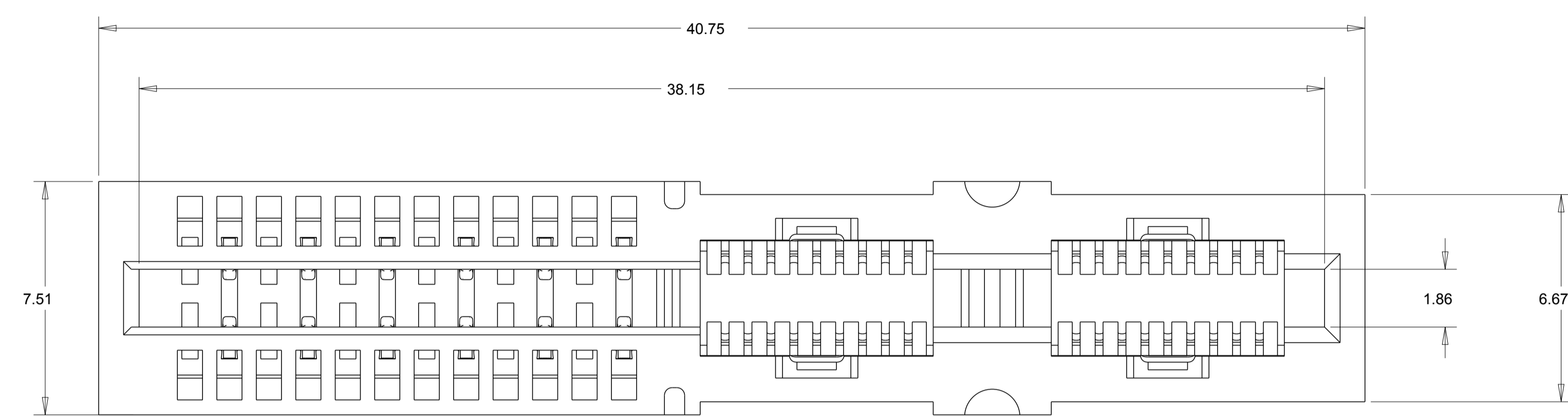
REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN APVD
A		PROPOSAL DRAWING	20MAR2018	TZ SZ

1. MATERIAL:
 HOUSING: GLASS FILLED POLYESTER, COLOR-BLACK
 UL94V-0 FLAMMABILITY RATED
 CONTACTS: COPPER ALLOY
2. FINISH: NOBEL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
3. MANUFACTURING TOLERANCE FOR 1.27mm DIAMETER FINISHED HOLE:
 DRILLED HOLE = 1.35+/-0.03mm
 COPPER PLATE = 0.050/0.025mm (MAX HARDNESS 150 KNOOP)
 TIN/LEAD PLATE (HASL) = 0.010/0.004mm
4. MANUFACTURING TOLERANCE FOR 0.70mm DIAMETER FINISHED HOLE:
 DRILLED HOLE = 0.78+/-0.03mm
 COPPER PLATE = 0.050/0.025mm (MAX HARDNESS 150 KNOOP)
 TIN/LEAD PLATE (HASL) = 0.010/0.004mm
5. MAXIMUM BURR OF 0.013 ON CARD TAB AREA.
6. SET TRACE BACK FROM PC BOARD EDGE. NO SOLDERMASK ALLOWED BETWEEN PC BOARD EDGE AND TRACE.
7. CONNECTOR ACCEPTS 1.60±0.10 THICK PC BOARD.
8. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.



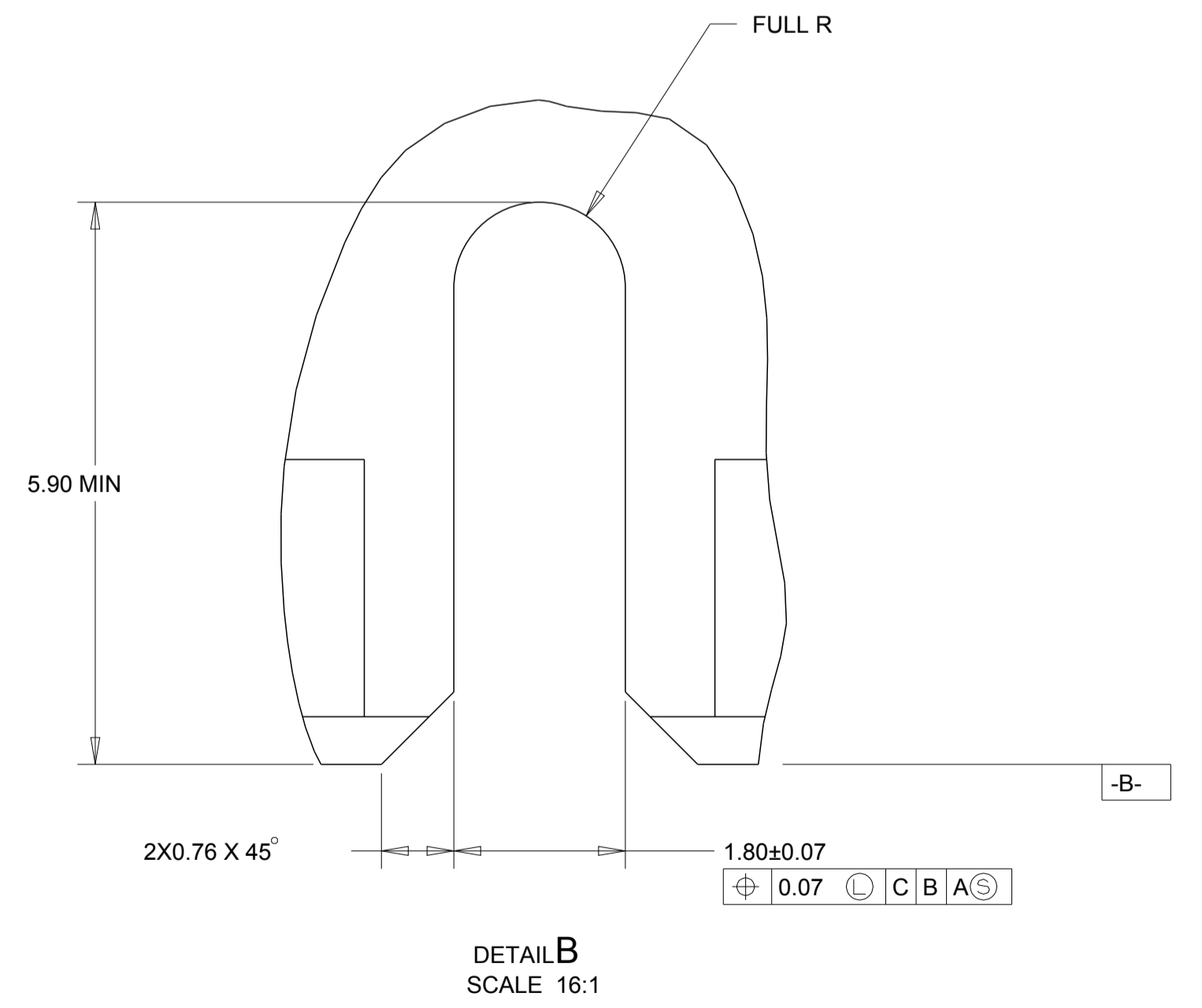
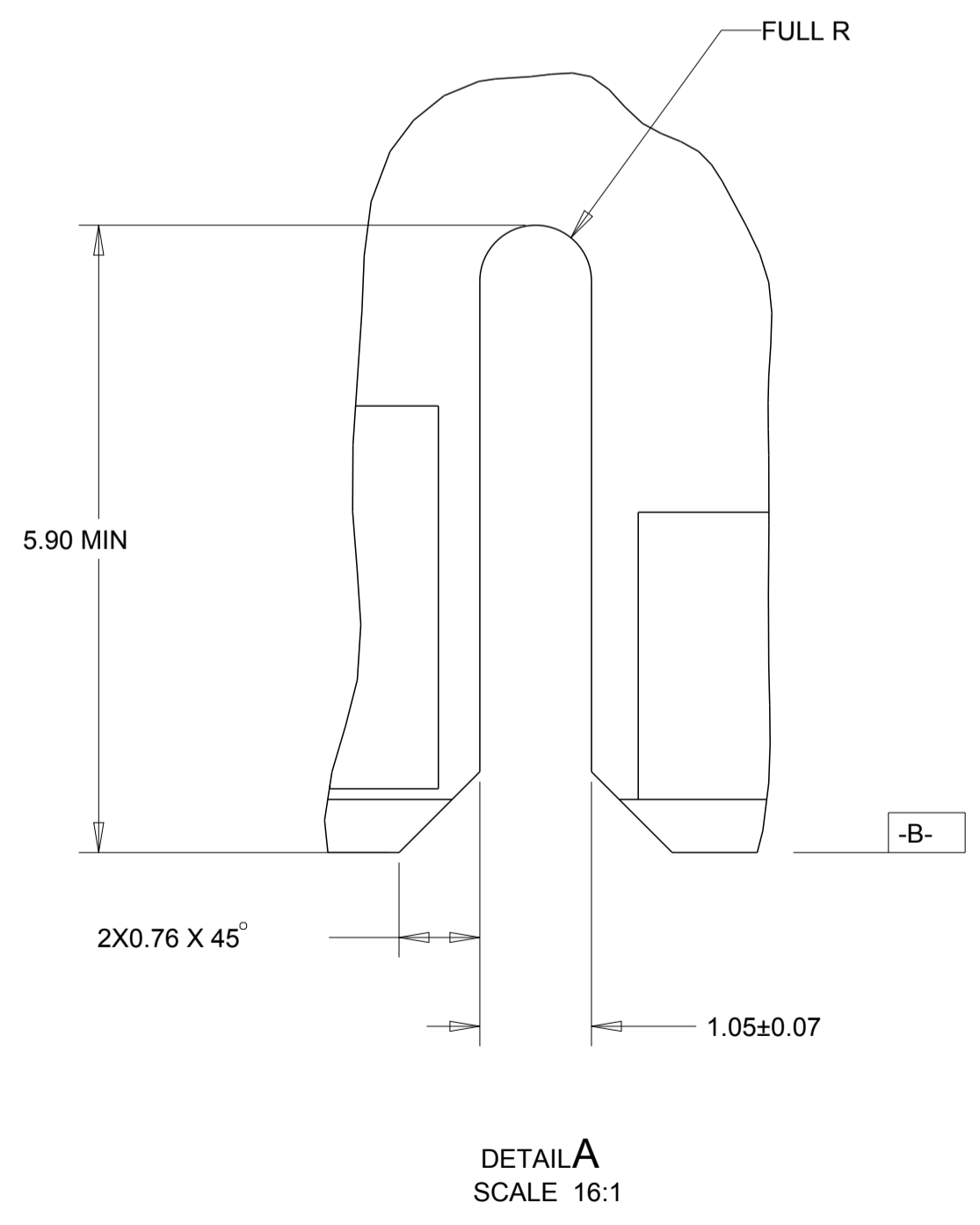
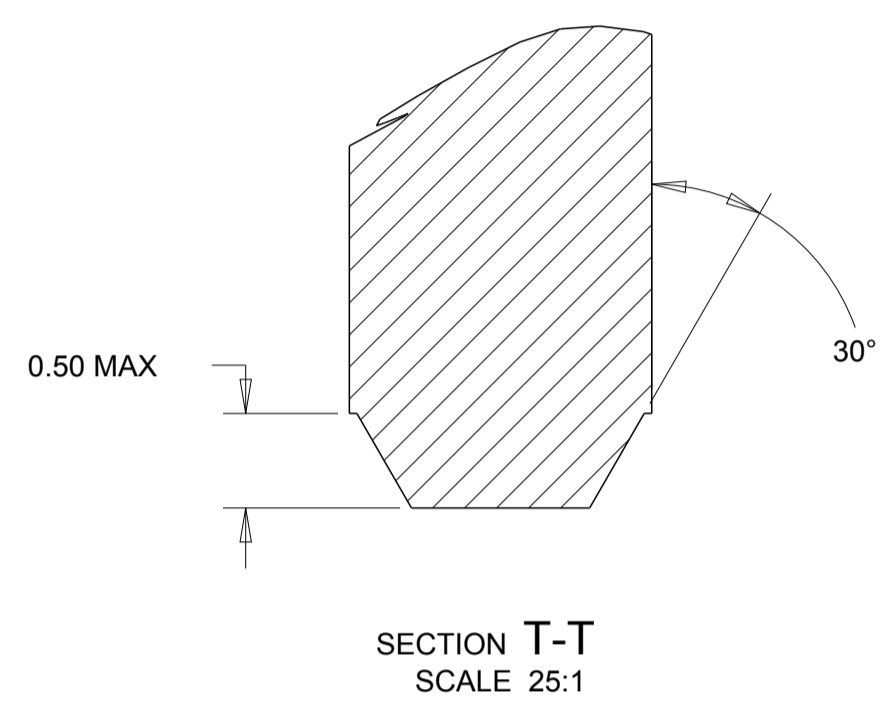
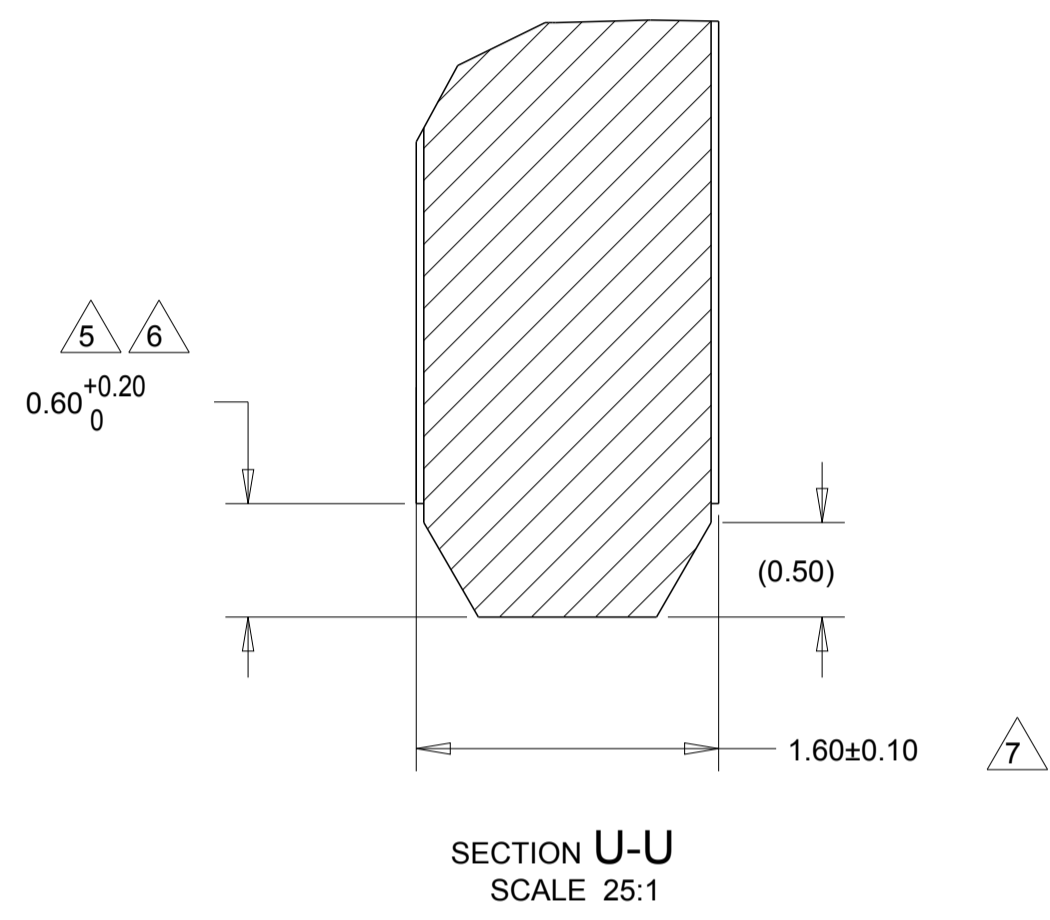
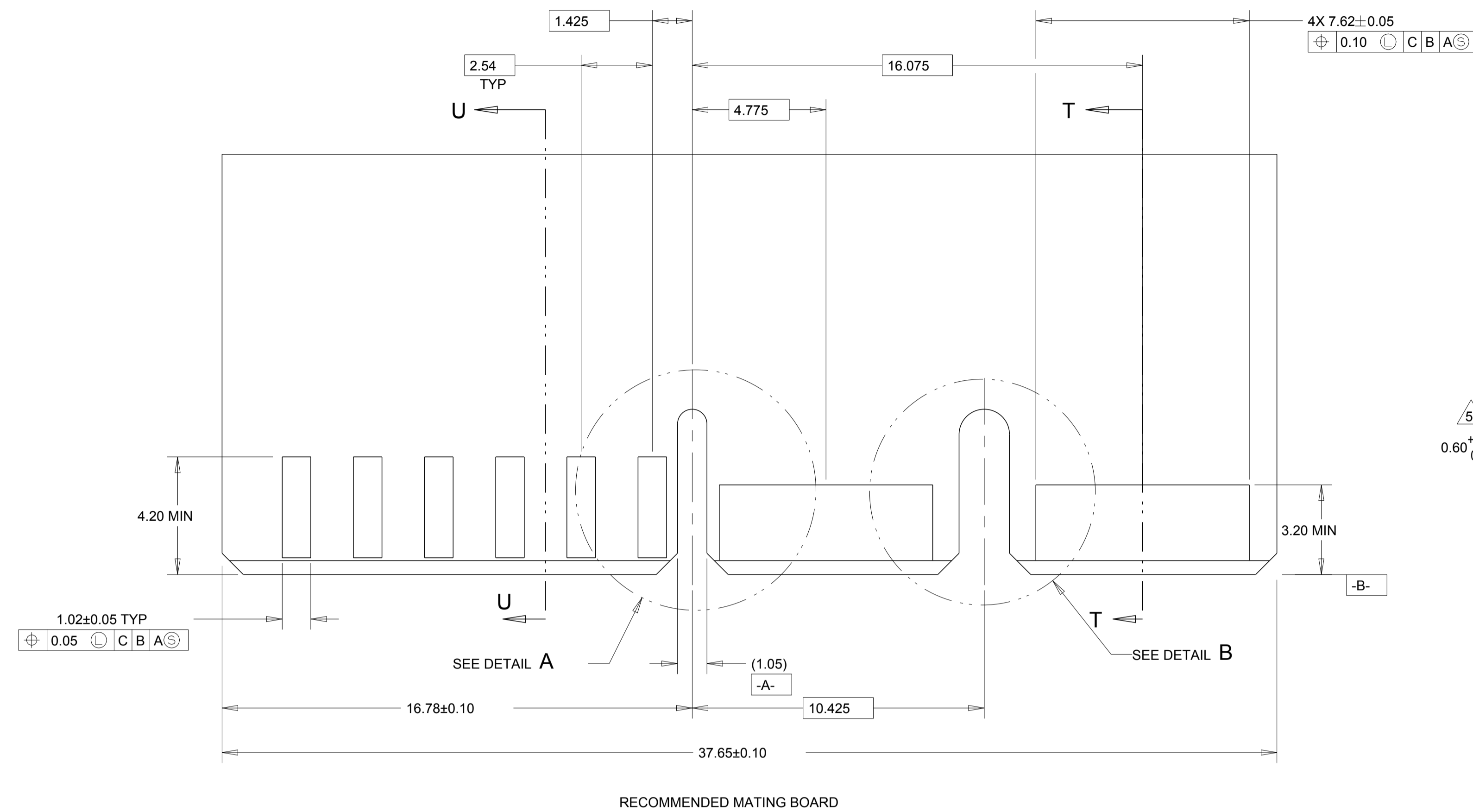
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: SEAN ZHANG 27SEP2016		
		CHK: -		
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD: SUNY ZHAO 27SEP2016	NAME: MINI CROWN EDGE	
mm	0 PLC ±	PRODUCT SPEC: 108-2301	P4S12	
	1 PLC ±.5	APPLICATION SPEC:	SIGNAL SELECTIVE LOADED	
	2 PLC ±.25			
	3 PLC ±			
	4 PLC ±			
	ANGLES ±2°			
MATERIAL:	FINISH:	WEIGHT:	SIZE: A1	RESTRICTED TO:
	2		CAGE CODE: -	
	3		DRAWING NO: 2204795-1.ASM	
CUSTOMER DRAWING			SCALE: 4:1	SHEET 1 OF 4 REV A

REVISIONS				
P	LTR	DESCRIPTION	DATE	APP'D
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: SEAN ZHANG 27SEP2016		
DIMENSIONS: min		CHK: SUNY ZHAO 27SEP2016		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±.5 2 PLC ±.25 3 PLC ± 4 PLC ± ANGLES ±2° FINISH		NAME: MINI CROWN EDGE P4S12 SIGNAL SELECTIVE LOADED	SIZE: A1	RESTRICTED TO: -
MATERIAL: -		APPL: 108-2301	DRAWING NO: 2204795-1.ASM	SCALE: 8:1
CUSTOMER DRAWING		WEIGHT: -	SHEET 2 OF 4	REV A

REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-		SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: SEAN ZHANG 27SEP2016	TE Connectivity	
DIMENSIONS: min		CHK: SUNY ZHAO 27SEP2016		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: SUNY ZHAO 27SEP2016	NAME: MINI CROWN EDGE	
0 PLC	±	PRODUCT SPEC	P4S12	
1 PLC	±.5	APPLICATION SPEC	SIGNAL SELECTIVE LOADED	
2 PLC	±.25	SIZE: A1	CAGE CODE: -	DRAWING NO: C=2204795-1.ASM
3 PLC	±	WEIGHT: -	RESTRICTED TO: -	SCALE: 8:1
4 PLC	±	CUSTOMER DRAWING	SHEET 3 OF 4	REV A
ANGLES	±2°			
FINISH	-			

