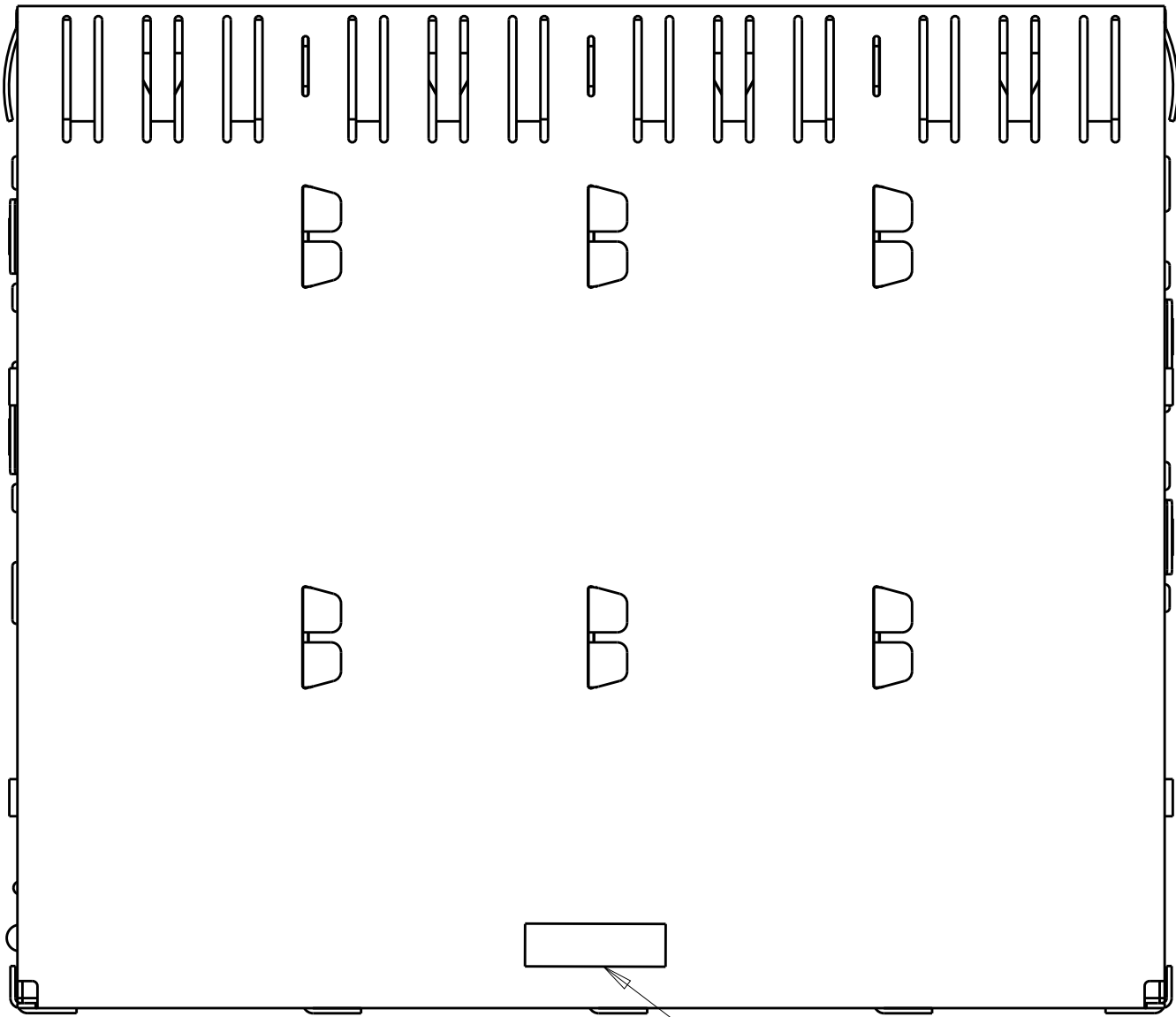


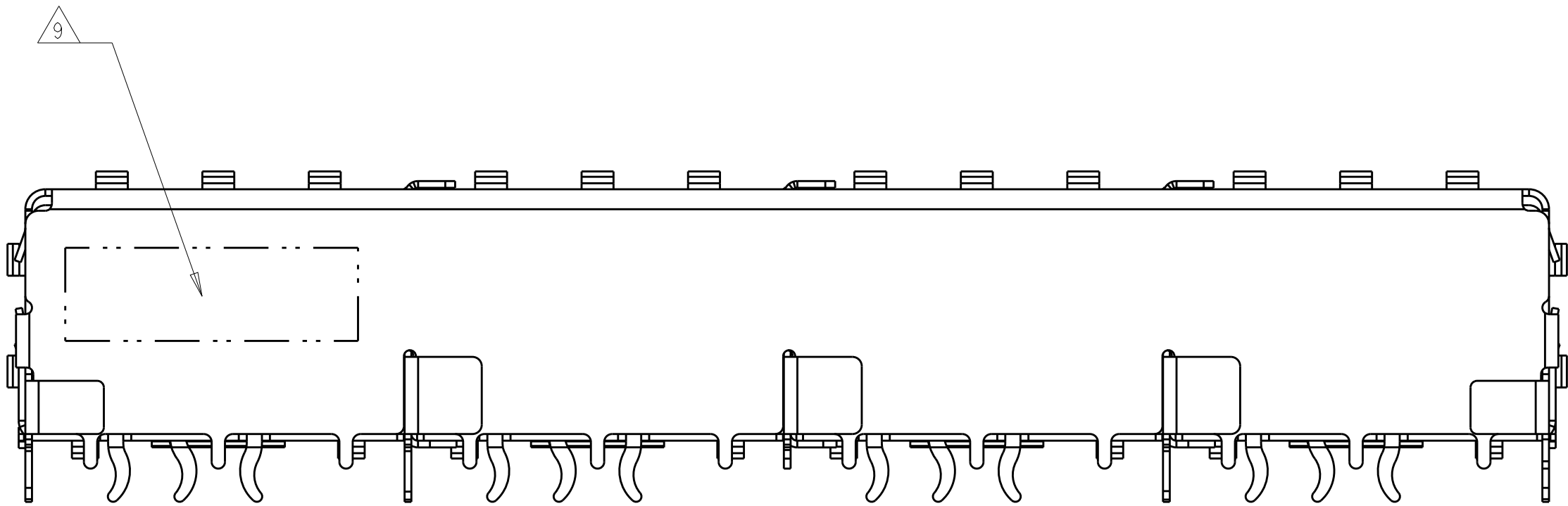
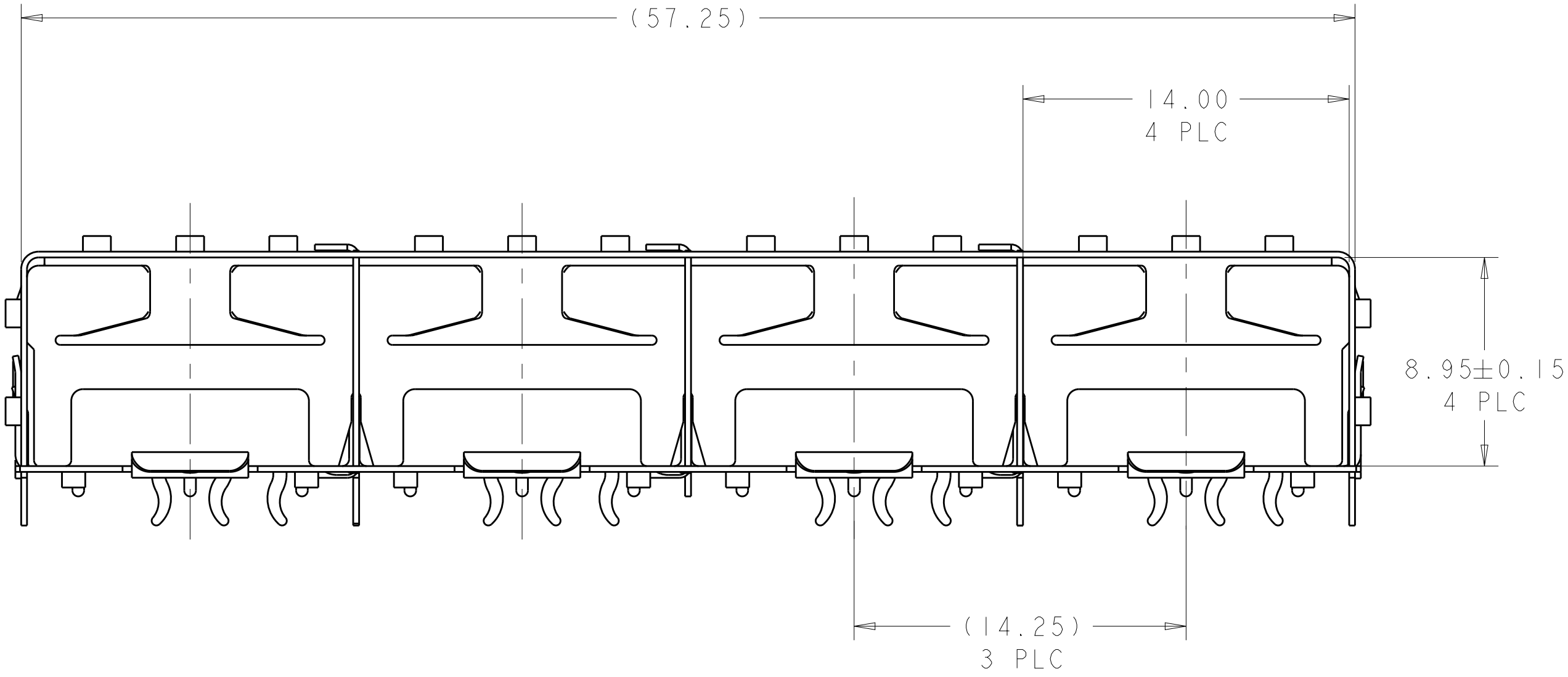
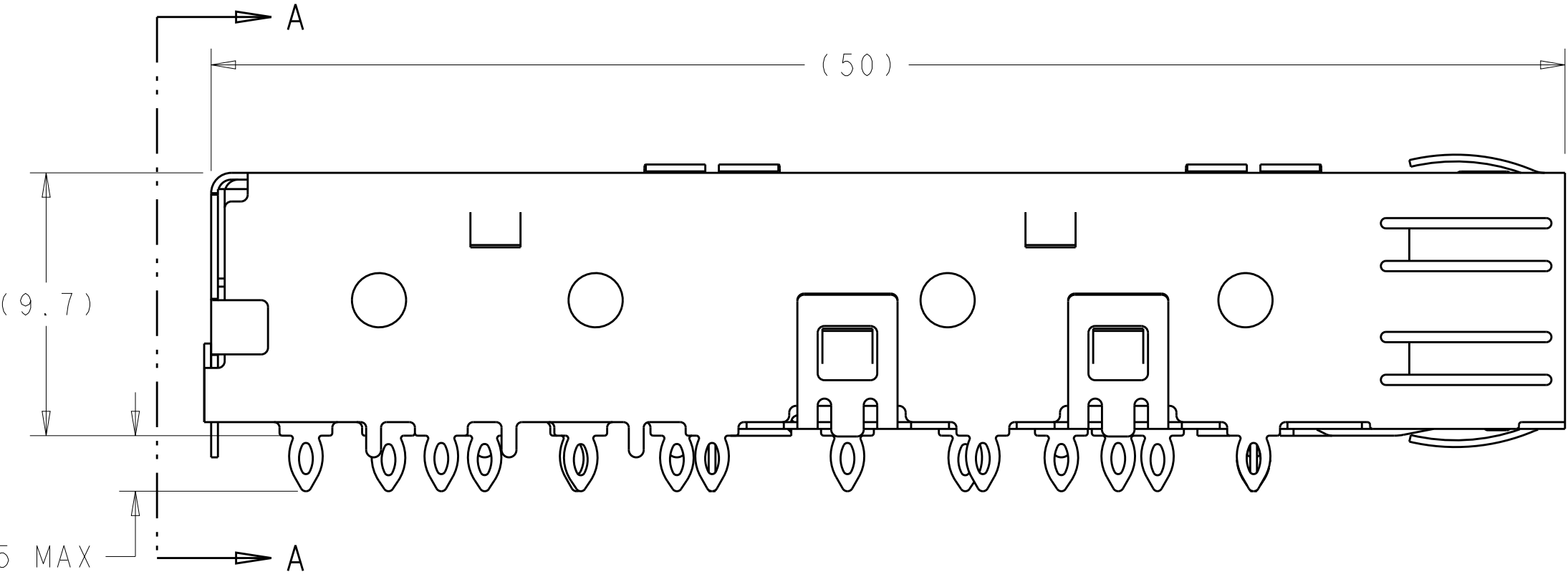
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			1	INITIAL RELEASE	12MAR2014	JW	SH
			2	REVISED PER ECO-14-010419	11JUL2014	JW	SH



SCALE 3:1



- 1 MATERIAL: 0.25 THICK COPPER ALLOY.
- 2 FINISH: TIN PLATING PER ASTM B 545, 1.25µm MINIMUM THICKNESS
ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- 3 PADS AND VIAS CHASSIS GROUND.
- 4 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- 5 REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED
DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- 6 REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED
DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- 7 COMPANY LOGO IN APPROXIMATE AREA SHOWN
- 8 PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.
- 9 DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN.
- 10 MATERIAL: 0.25 THICK NICKEL SILVER ALLOY(NO PLATING).

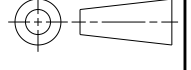


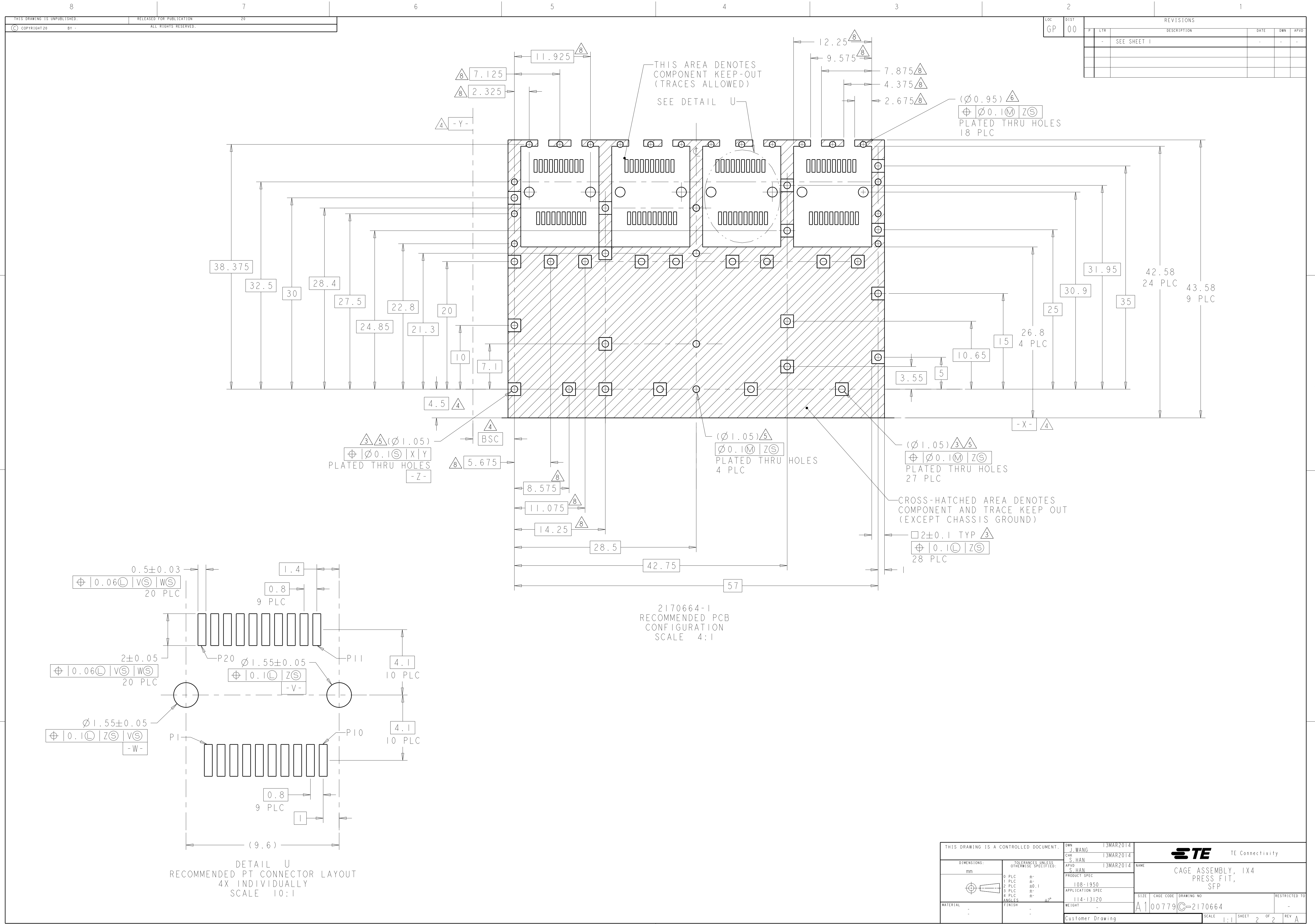
SECTION A-A

2170664-1&-2
1X4 CAGE ASSEMBLY
SCALE 6:1

SUPERSEDED BY:
2170664-2

NO	10	1X4	2170664-2
2	1	1X4	2170664-1
PLATING	MATERIAL	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG 12MAR2014	 TE Connectivity	
DIMENSIONS:		CHK S. HAN 12MAR2014		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD S. HAN 12MAR2014	NAME CAGE ASSEMBLY, 1X4 PRESS FIT, SFP	
	0 PLC ± 1 PLC ±0.1 2 PLC ± 3 PLC ± 4 PLC ±	PRODUCT SPEC 108-1950	SIZE A100779	
MATERIAL	ANGLES ±2° FINISH	APPLICATION SPEC 114-13120	DRAWING NO C=2170664	
1	2	WEIGHT -	RESTRICTED TO -	
Customer Drawing			SCALE 5:1	SHEET 1 OF 2
			REV A	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG 13MAR2014	 TE Connectivity		
		CHK S. HAN 13MAR2014			
		APVD S. HAN 13MAR2014			
		PRODUCT SPEC			
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ±	NAME CAGE ASSEMBLY, 1X4 PRESS FIT, SFP	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
		1 PLC ±			
	2 PLC ±0.1	108-1950			
	2 PLC ±	APPLICATION SPEC			
	2 PLC ±	WEIGHT 114-13120			
MATERIAL	FINISH	114-13120	A100779C=2170664		
-	-	-	-	-	-
		Customer Drawing	SCALE 1:1	SHEET 2 OF 2	REV A