

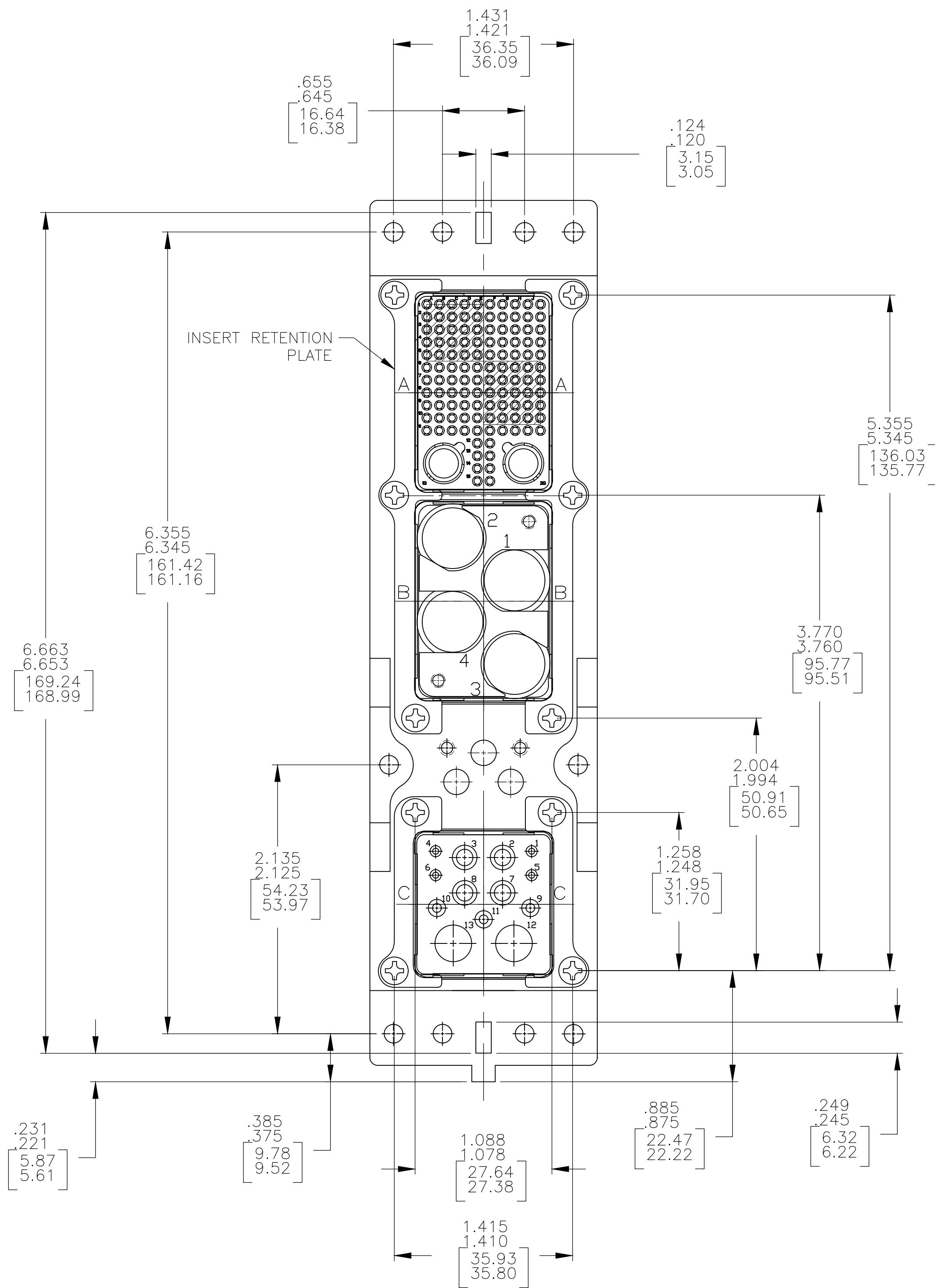
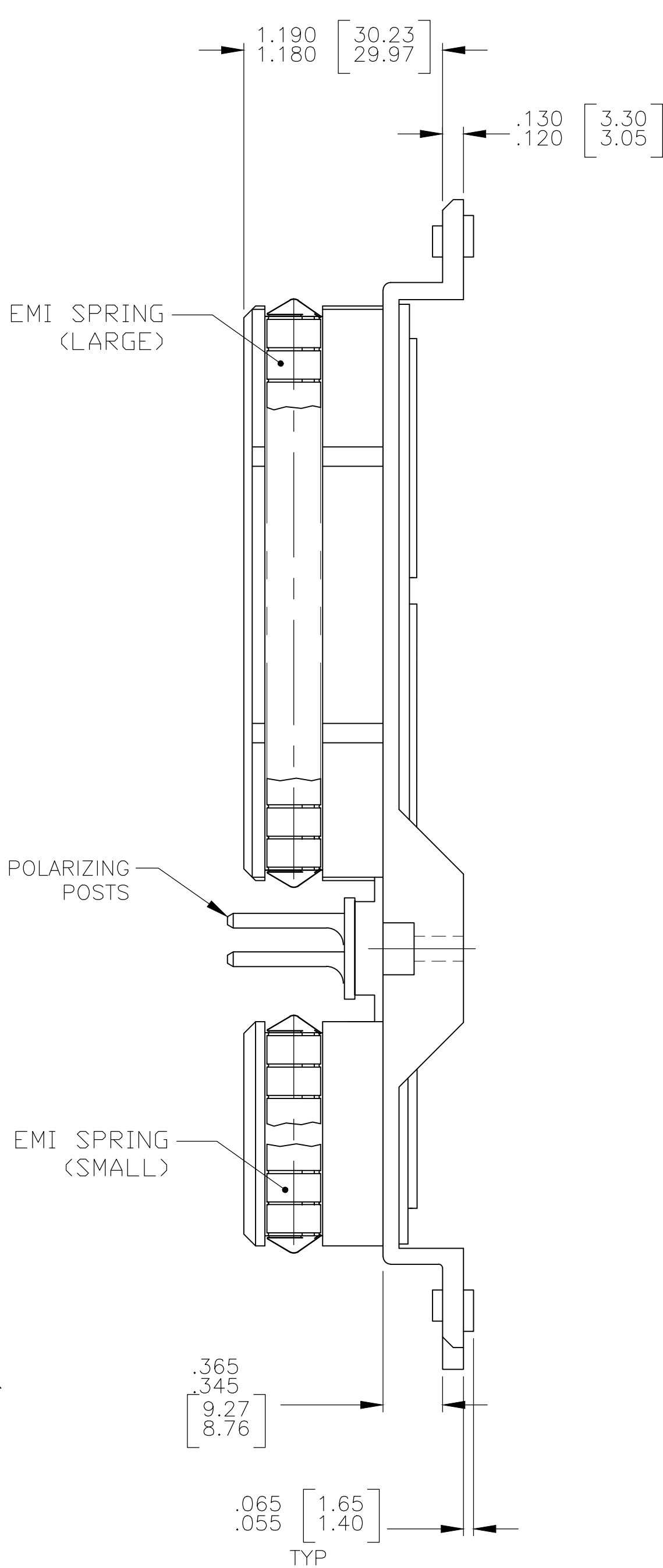
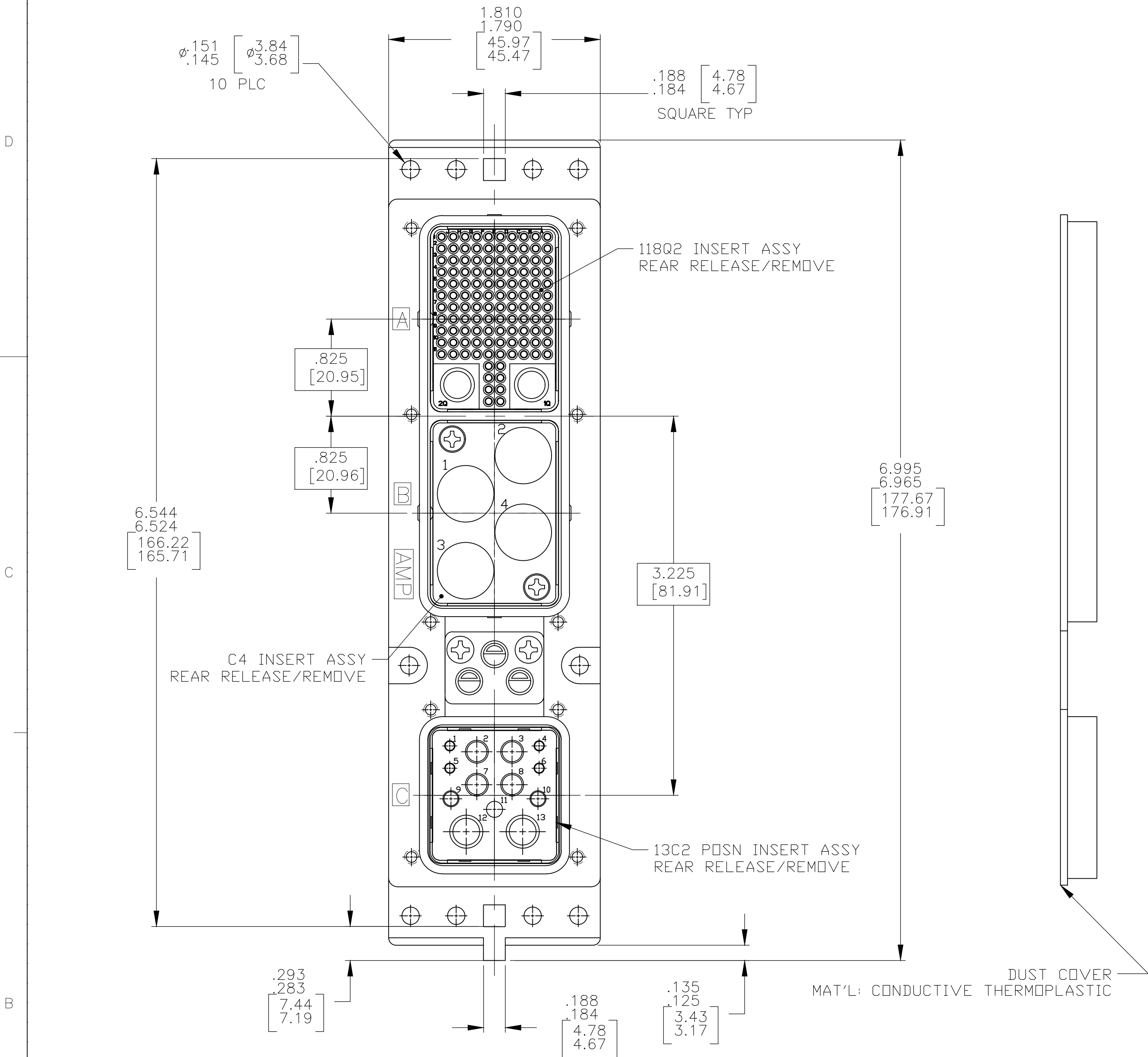
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
C		REVISED PER ECO-17-015513	19DEC2017	PHM	CT

D

C

B

A



D

C

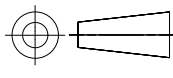
B

A

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION UNLESS OTHERWISE SPECIFIED.
- DUST COVER INSTALLED FOR SHIPPING.
- KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE.
- CONTACTS AND FILLER PLUGS SHIPPED IN A SEPARATE CONTAINER WITH CONNECTOR.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074
SCREWS	STEEL OR STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
118Q2 & 13C2 INSERT	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	—
C4 INSERT	ALUMINUM ALLOY PER ASTM-B-209	CHEMICAL CONVERSION PER MIL-C-5541, CLASS 1A

"01"	MODULE A: TE PART NO. 208262-3 (SZ 22 PIN CONTACT QTY = 118) TE PART NO. 1445693-1 (SZ 8 QUADRAX; QTY = 2) MODULE B: NONE MODULE C: TE PART NO. 208273-2 (SZ 12 SOCKET CONTACT QTY = 4) TE PART NO. 1663767-7 (SZ 16 FILLER PLUG QTY = 3) TE PART NO. 1663767-6 (SZ 20 FILLER PLUG QTY = 4) TE PART NO. 1484225-1 (SZ 5 FILLER PLUG QTY = 2)	2157220-1
	KEYING POSITION	CONTACTS & FILLER PLUGS INCLUDED NOT INSTALLED

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C.THOMAS CHK K.THACKSTON APVD K.THACKSTON	TE Connectivity		
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	12-16-10 12-16-10 12-16-10	NAME		
	0 PLC ± .005 1 PLC ± .005 2 PLC ± .005 3 PLC ± .005 4 PLC ± .005 ANGLES ± .005	PRODUCT SPEC — APPLICATION SPEC — WEIGHT	PLUG ASSY,SIZE 2, REAR RELEASE,ARINC 600 (11802/C4/13C2)		
	MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	SIZE A1	CAGE CODE 00779	DRAWING NO C=2157220
CUSTOMER DRAWING			SCALE 3:2	SHEET 1 OF 1	REV C