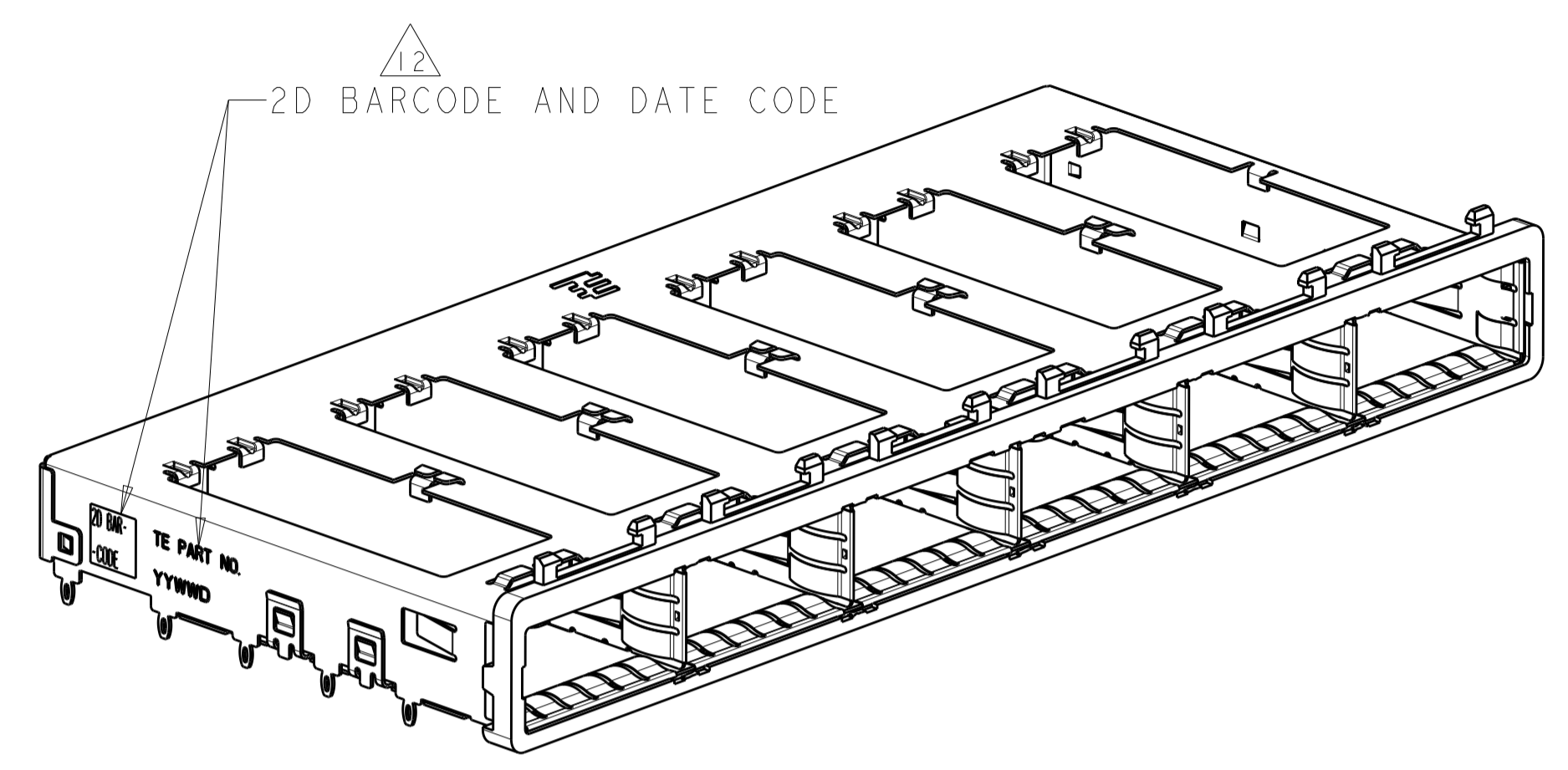
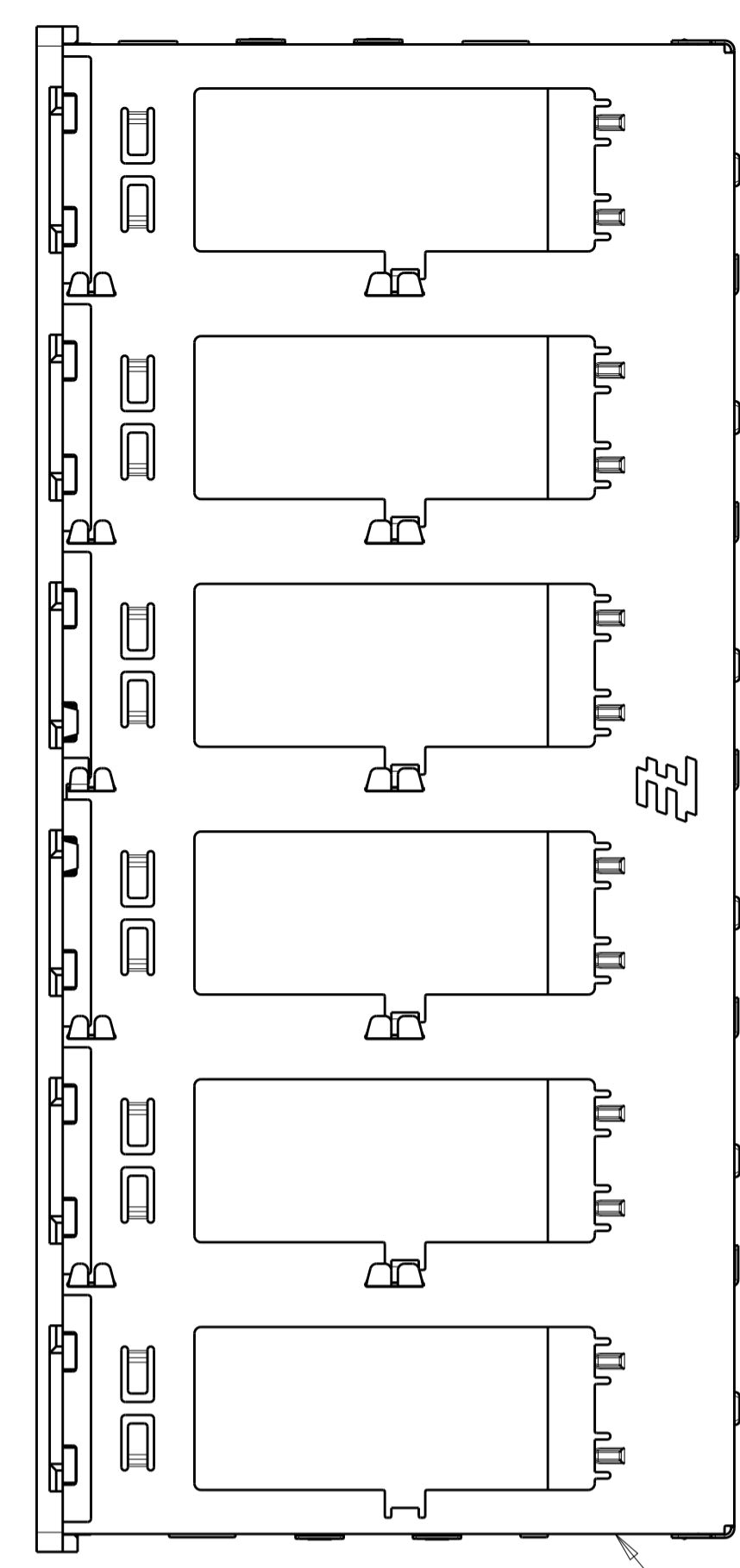
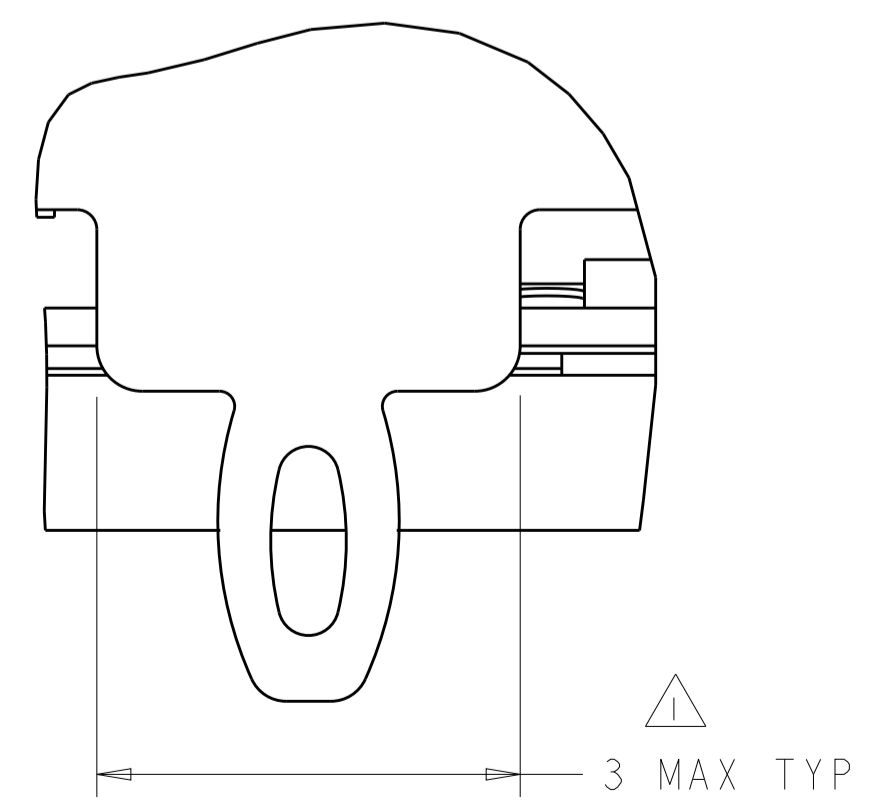
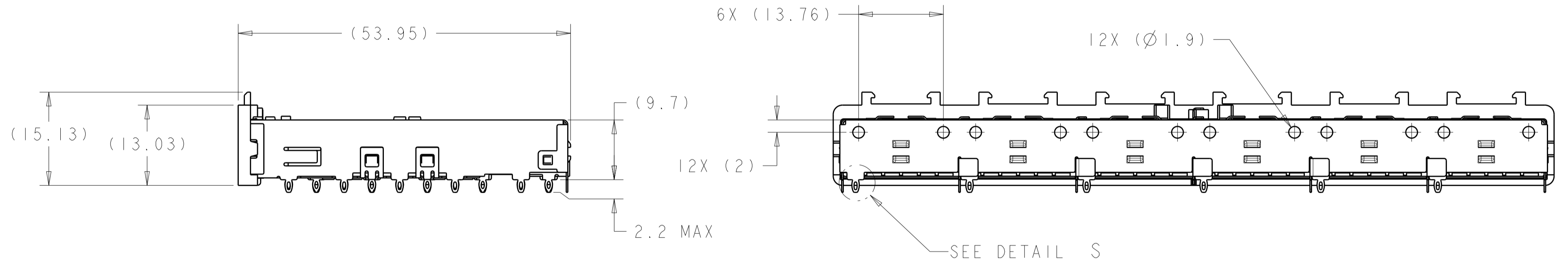
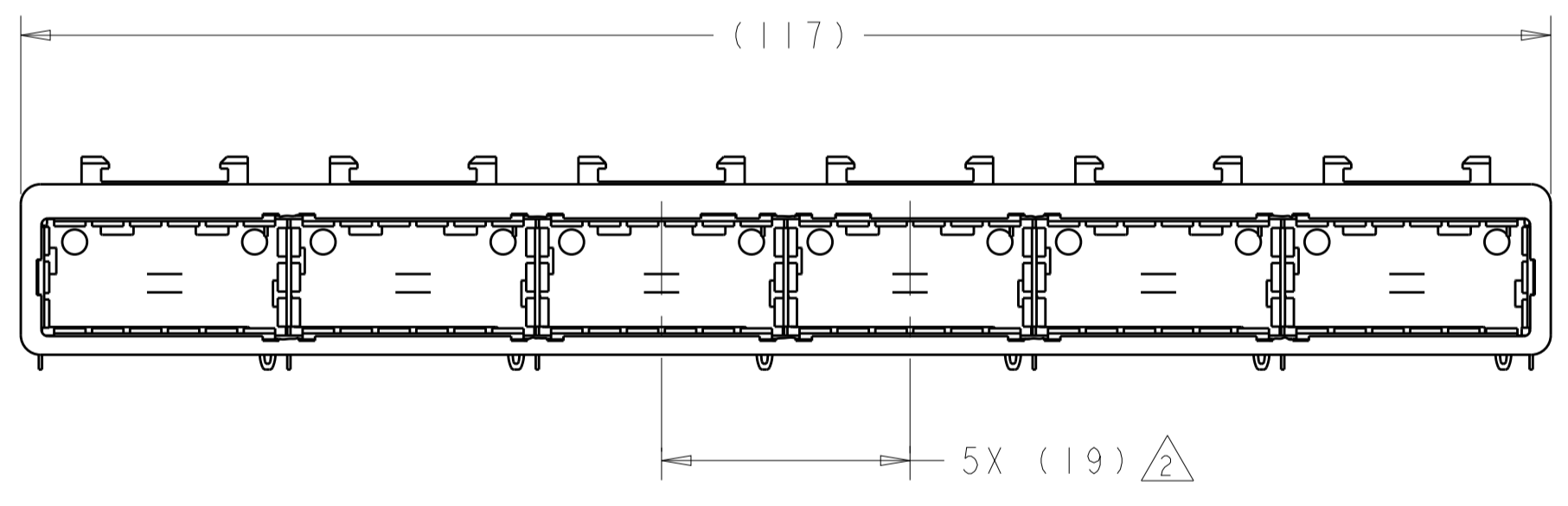


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
GP	00	A	RELEASE PER ECO-16-002978	3MAR2016	RG SH

- 1 SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL S, CONTACT PC BOARD.
- 2 PITCH BETWEEN PORTS OF ONE 1X6 CAGE.
- 3 SPACING BETWEEN CAGES ON THE SAME PC BOARD. TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.
- 4 REFERENCE APPLICATION SPEC 114-13218 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 5 UNPLATED THRU HOLE.
- 6 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- 7 DATUM A IS TOP SURFACE OF THE HOST BOARD.
- 8 DIMENSION C IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD. MINIMUM PC BOARD THICKNESS:
 SINGLE SIDED: 1.45mm
 DOUBLE SIDED: 2.2mm PER QSFP
- 9. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
- 10 BASELINE FOR THE DIMENSION IS CENTER OF COMPLIANT PIN HOLE.
- 11 LED ON HOST BOARD. QUANTITY, POSITION, AND GEOMETRY DEPENDS ON CHOICE OF LIGHT PIPES.
- 12 2D BARCODE AND DATE CODE (YYWW) MARKED APPROXIMATELY AS SHOWN.
- 13 REFERENCE APP SPEC 114-13218 FOR GASKET THICKNESS CALCULATION.
- 14 MATERIAL:
 CAGE ASSEMBLY: NICKEL SILVER, 0.25 THICK
 EMI SPRINGS: COPPER ALLOY
 FRONT FLANGE: ZINC ALLOY.
- 15 FINISH:
 EMI SPRINGS: 2um MINIMUM TIN
 FRONT FLANGE: 3um MINIMUM TIN OVER 1.27um MINIMUM NICKEL OVER 5.08um MINIMUM COPPER.



EMI SPRINGS CAGE ASSEMBLY



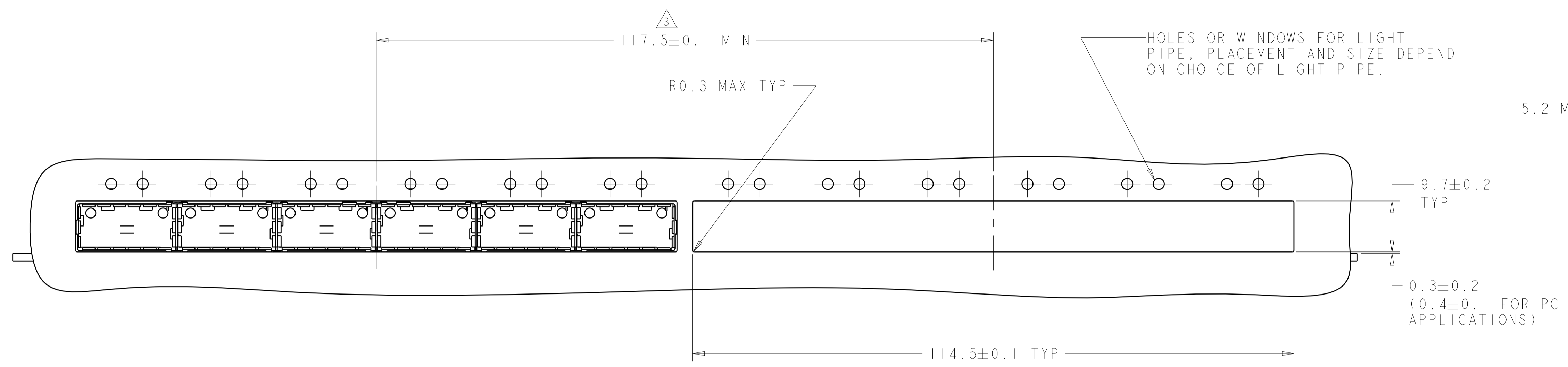
DETAIL S
 SCALE 20:1

2143306-1
 PART NUMBER

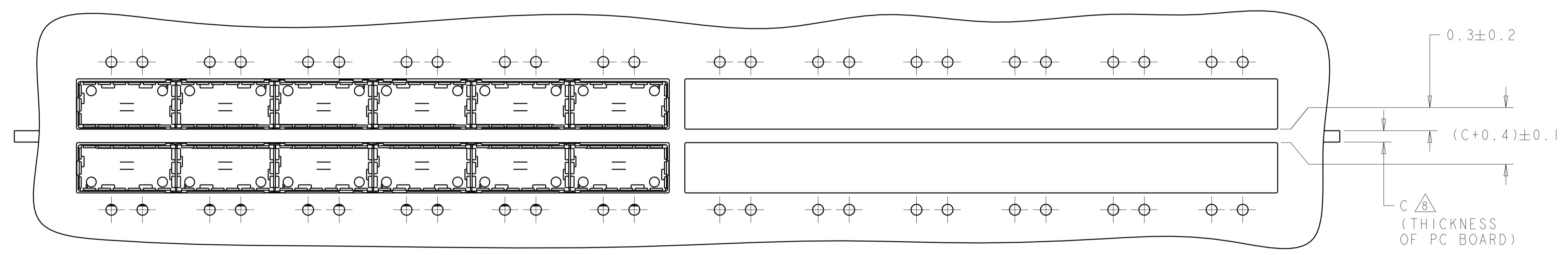
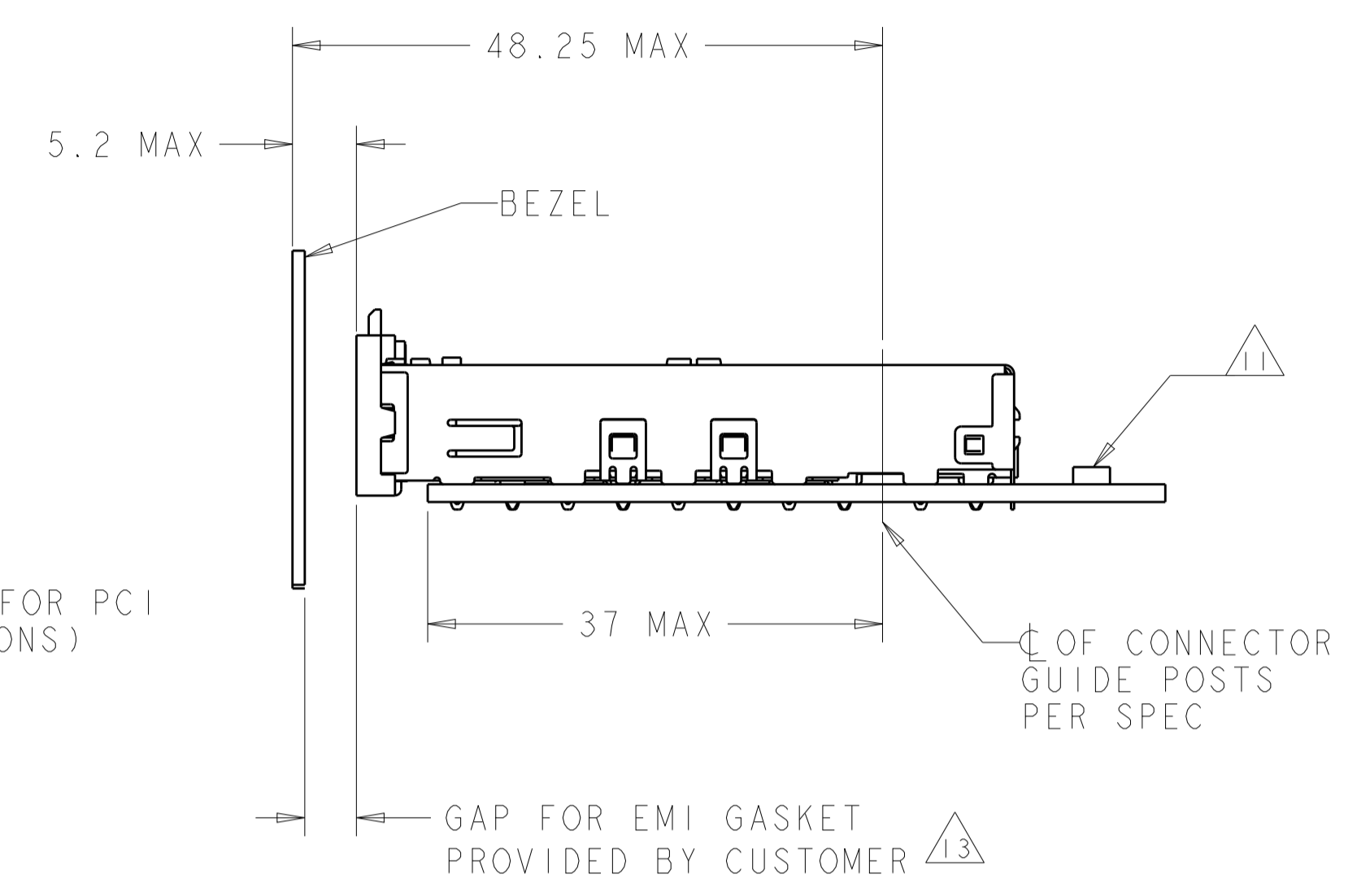
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. VALENTINE 27MAY2010	TE Connectivity
DIMENSIONS: mm		CHK J. PETERSON 27MAY2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. PETERSON 27MAY2010	NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPE BRACKET, QSFP
0 PLC ±	1 PLC ±0.1	PRODUCT SPEC 108-2286	SIZE A1
2 PLC ±0.1	3 PLC ±0.13	APPLICATION SPEC 114-13218	CAGE CODE C=2143306
4 PLC ±0.0001	ANGLES ±	WEIGHT	RESTRICTED TO
MATERIAL 14	FINISH 15	CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 4 REV A

LOC	DIST	REV	DATE	BY	APPD
GP	00				

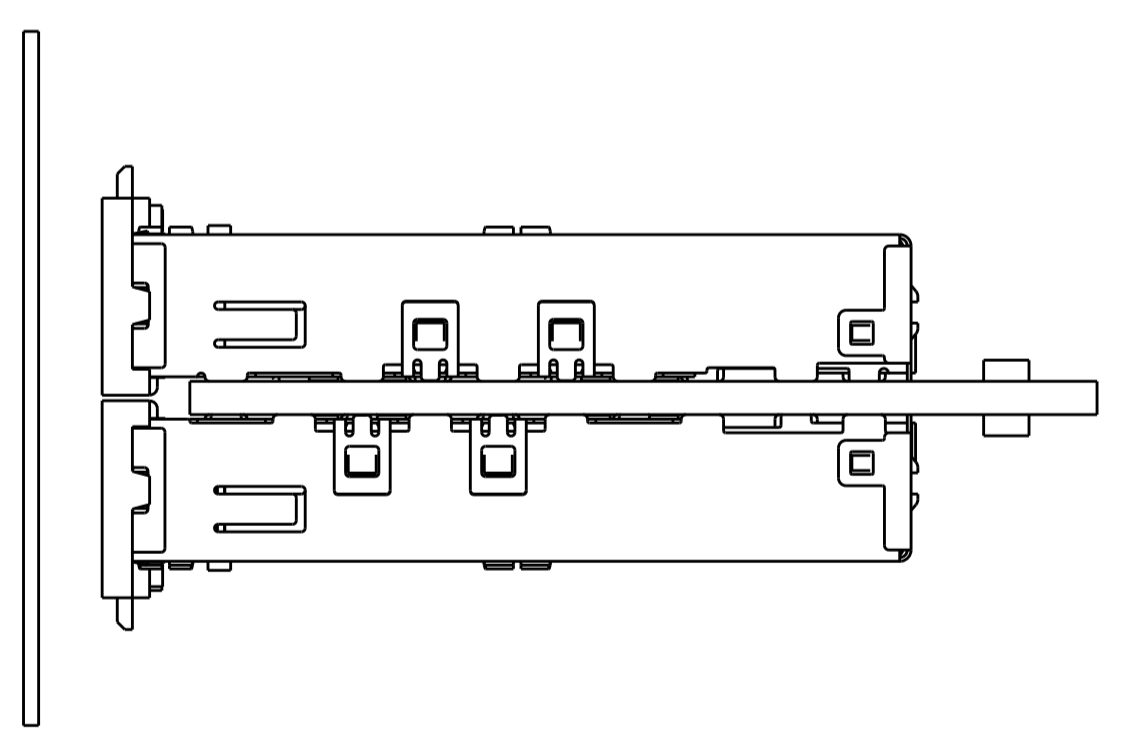
REVISIONS			
NO	DATE	DESCRIPTION	BY
-	-	SEE SHEET 1	-



ONE SIDED CONFIGURATION
 SCALE 2:1

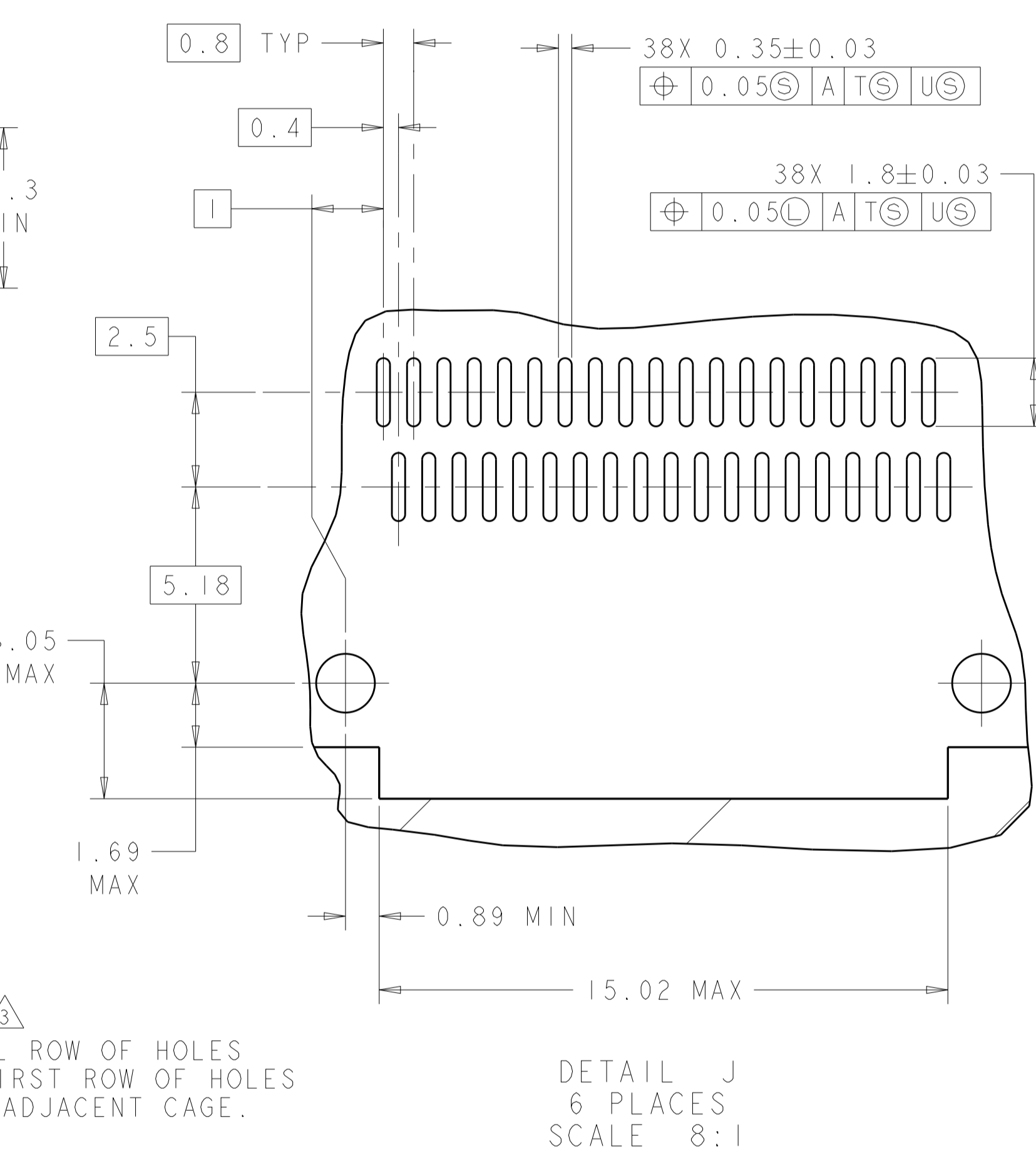
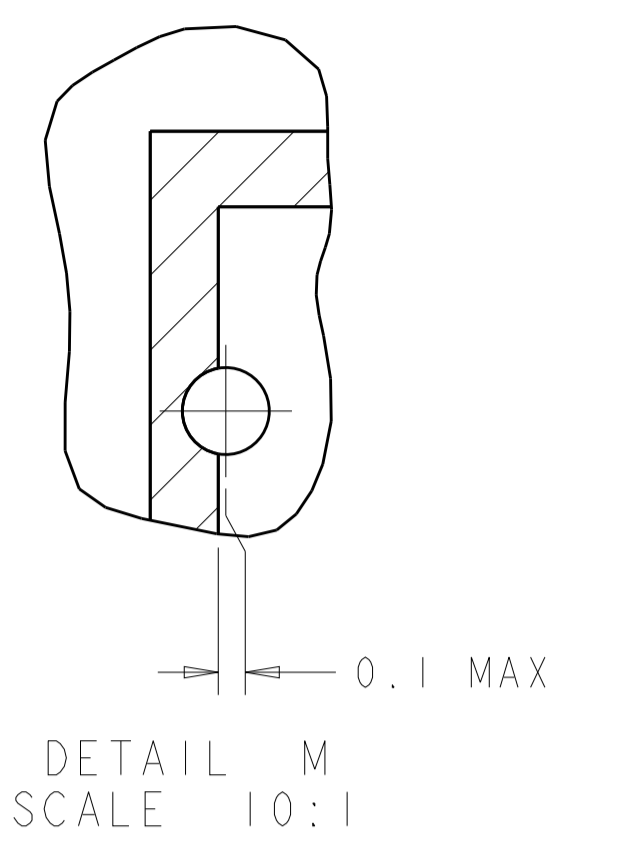
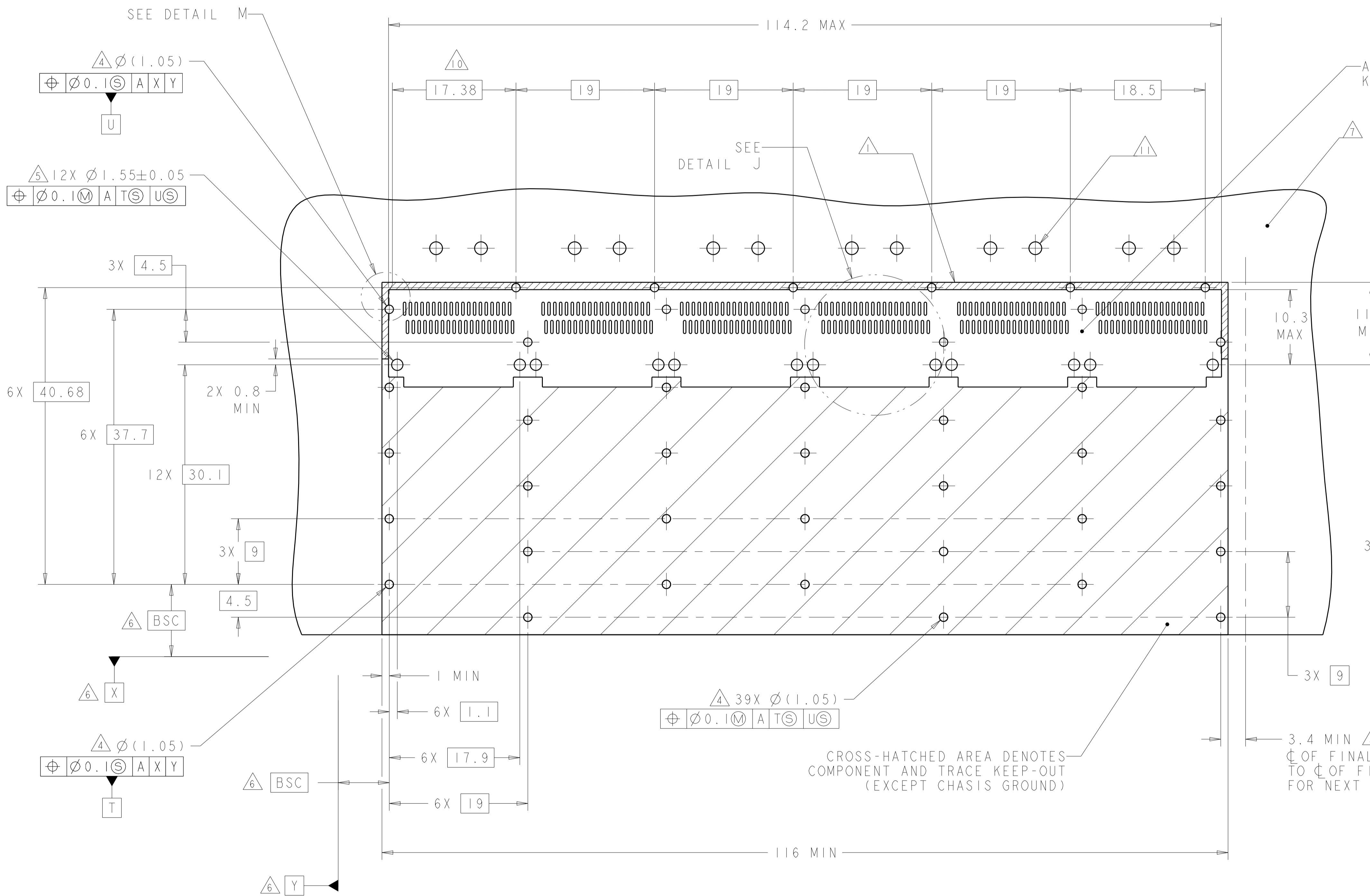


BELLY TO BELLY CONFIGURATION SIMILAR
 TO ONE SIDED EXCEPT WHERE NOTED
 SCALE 2:1



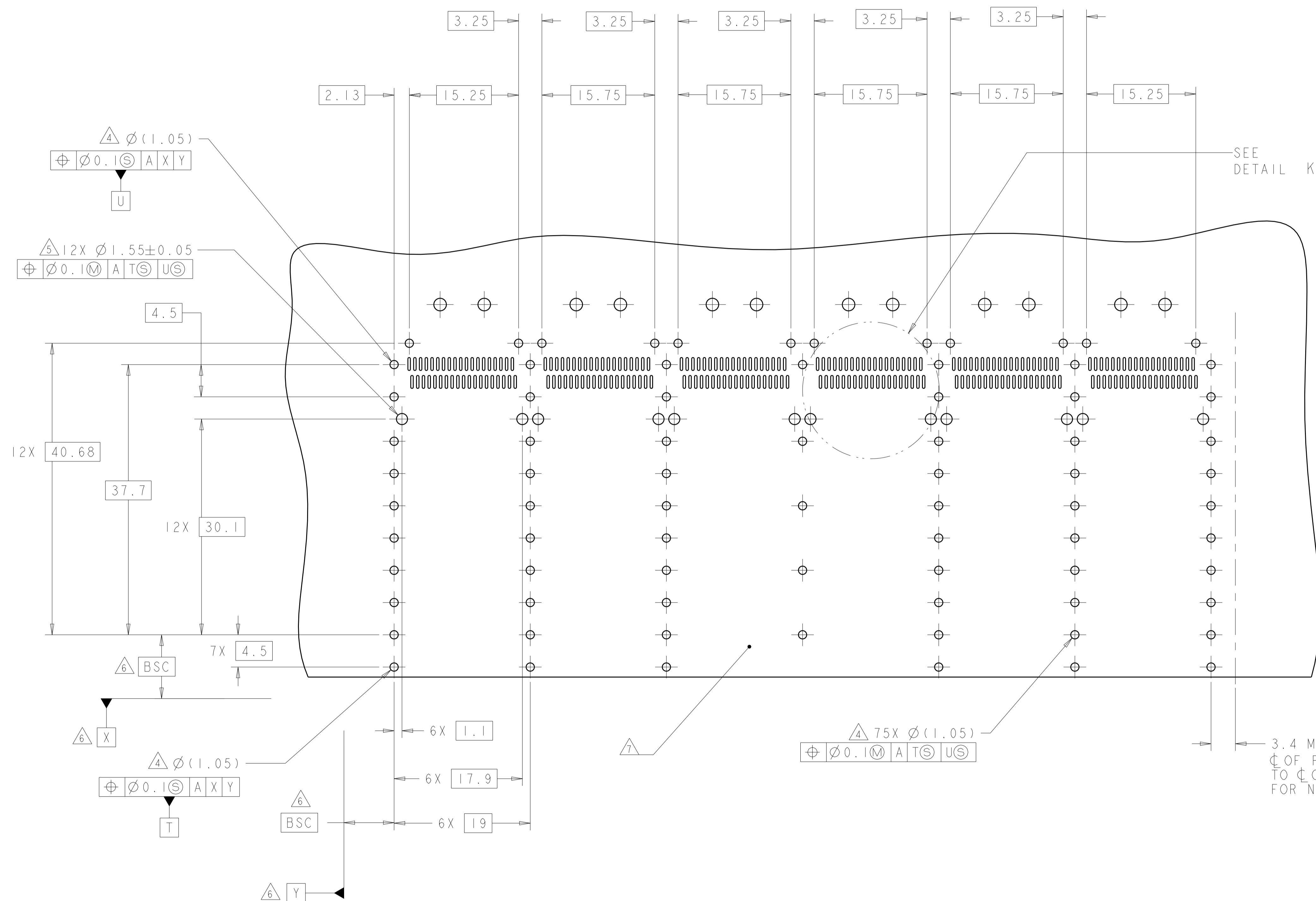
THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: C. VALENTINE 27MAY2010	TE Connectivity
DIMENSIONS: mm		CHK: J. PETERSON 27MAY2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: J. PETERSON 27MAY2010	NAME: 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPE BRACKET, QSFP
0 PLC ±	1 PLC ±0.1	PRODUCT SPEC	SIZE: A100779C=2143306
2 PLC ±0.1	3 PLC ±0.013	APPLICATION SPEC	RESTRICTED TO
4 PLC ±0.0001	ANGLES ±	114-13218	SCALE: 2:1 SHEET 2 OF 4 REV A
MATERIAL:	FINISH:	WEIGHT:	CUSTOMER DRAWING

LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	APPD
-	-	SEE SHEET 1	-	-	-



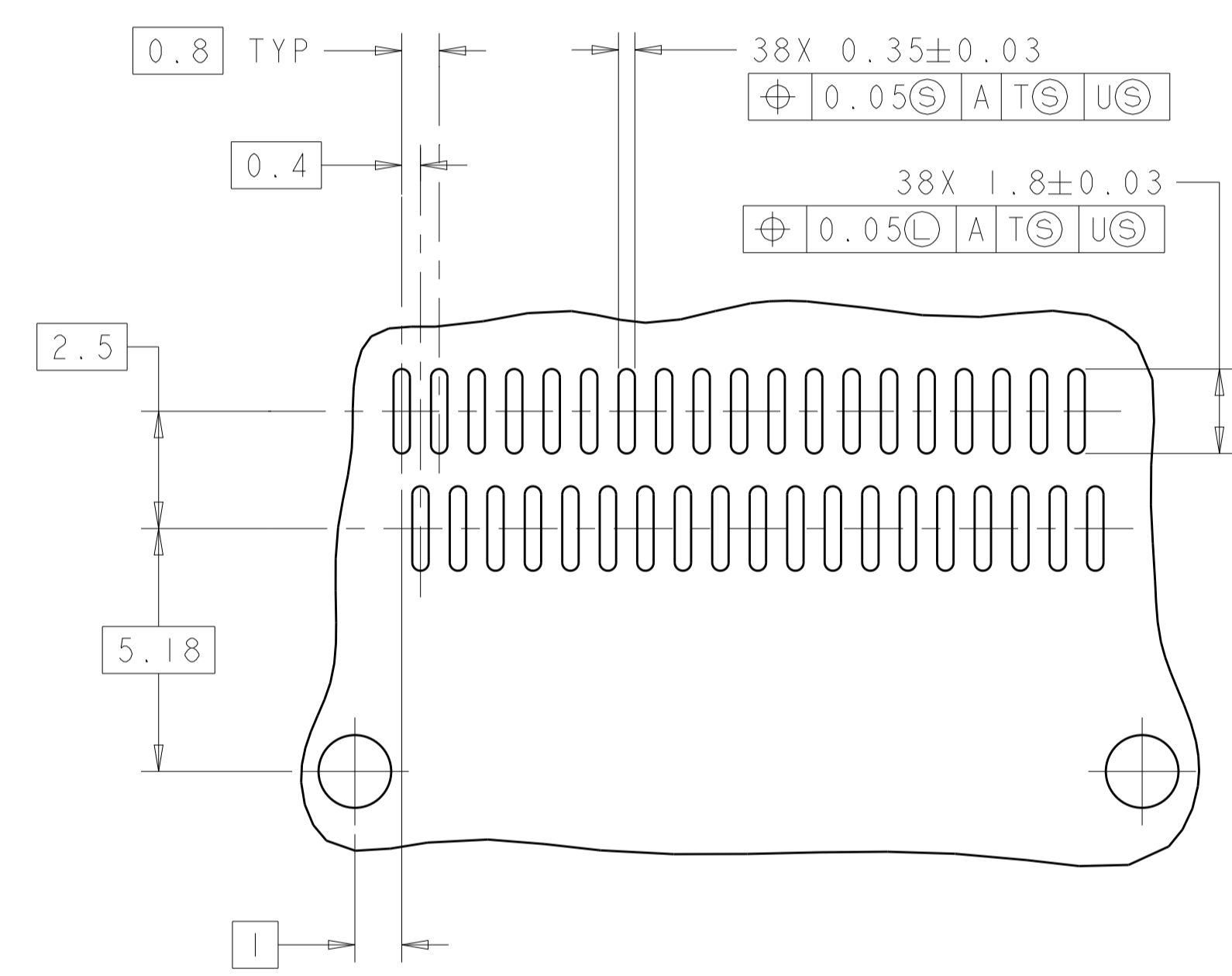
THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: C. VALENTINE 27MAY2010	TE Connectivity
DIMENSIONS: mm		CHK: J. PETERSON 27MAY2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: J. PETERSON 27MAY2010	NAME: 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPE BRACKET, QSFP PRODUCT SPEC: 108-2286 APPLICATION SPEC: 114-13218
0 PLC ± 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±		WEIGHT: - FINISH: - CUSTOMER DRAWING	
MATERIAL: -		SIZE: A100779	RESTRICTED TO: -
		SCALE: 2:1	SHEET: 3 OF 4
		REV: A	

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
-	-	SEE SHEET 1	-	-	-



RECOMMENDED PC BOARD LAYOUT
 BELLY TO BELLY CONFIGURATION
 SEE SHEET 4 FOR COMPONENT AND TRACE KEEPOUTS
 SCALE 3:1

SEE
 DETAIL
 K



DETAIL K
 6 PLACES
 SCALE 8:1

3.4 MIN
 Ø OF FINAL ROW OF HOLES
 TO Ø OF FIRST ROW OF HOLES
 FOR NEXT ADJACENT CAGE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN C. VALENTINE 27MAY2010	TE Connectivity NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPE BRACKET, QSFP
DIMENSIONS: mm		CHK J. PETERSON 27MAY2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. PETERSON 27MAY2010	PRODUCT SPEC
0 PLC ±.1 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		APPLICATION SPEC	108-2286
MATERIAL	FINISH	WEIGHT	114-13218
CUSTOMER DRAWING		SCALE	2:1
SHEET		4	OF 4
REV		A	