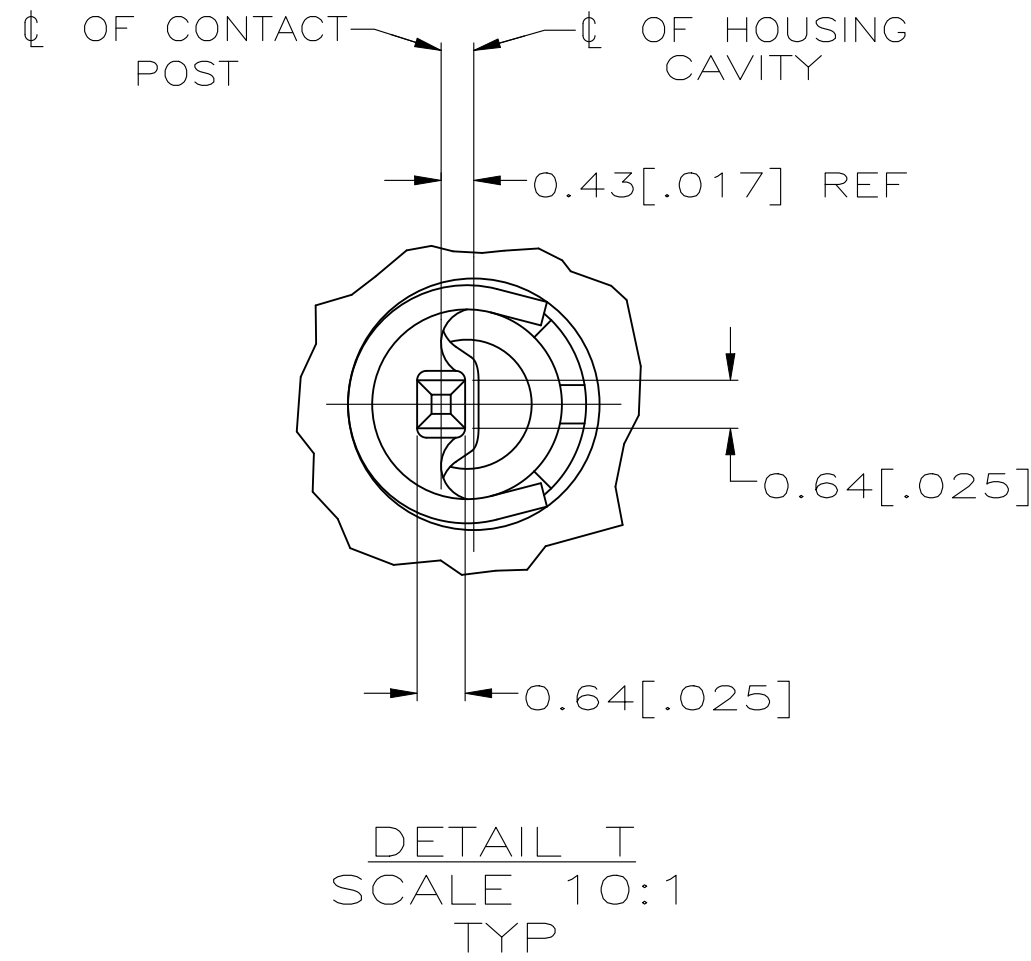
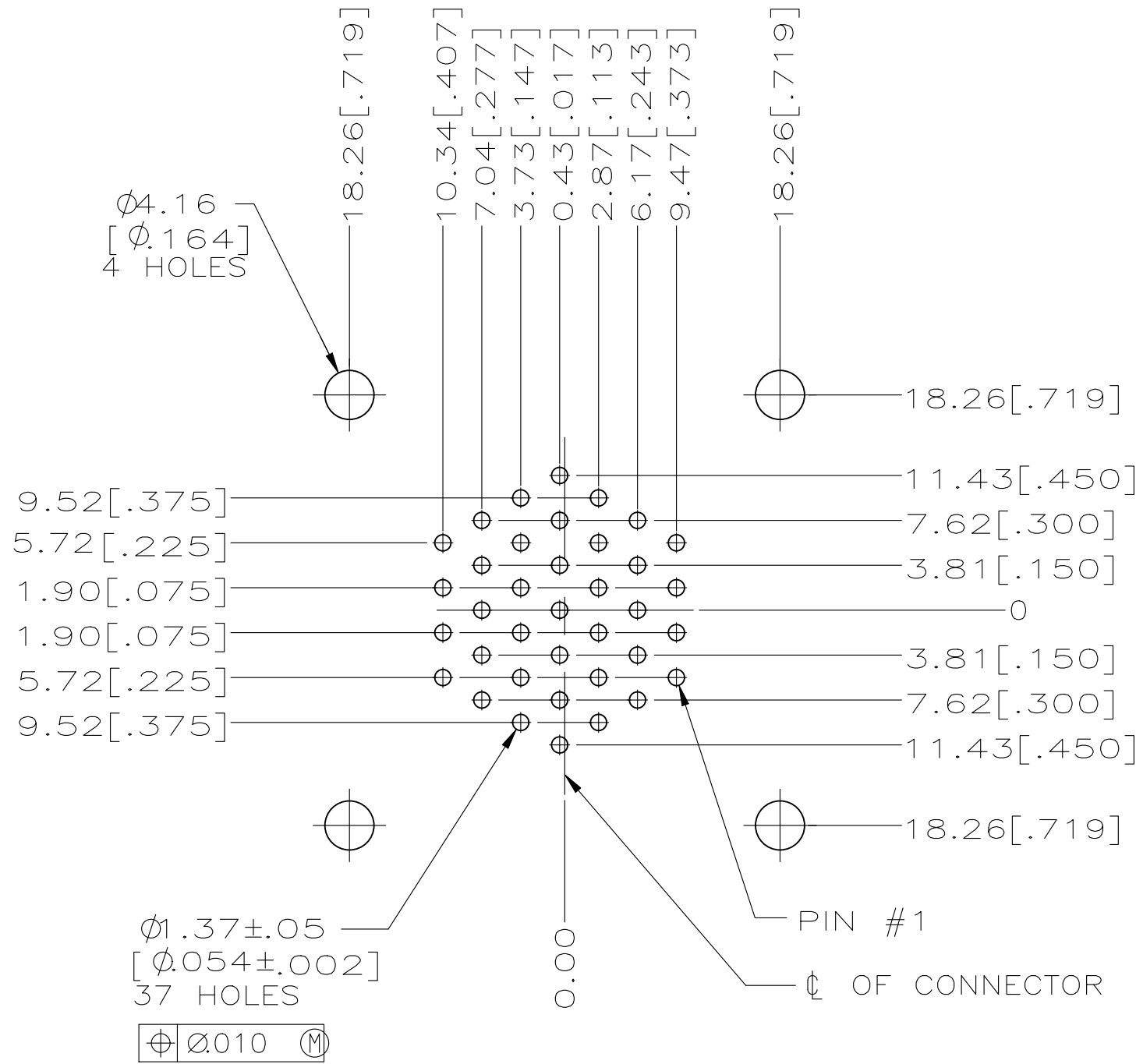
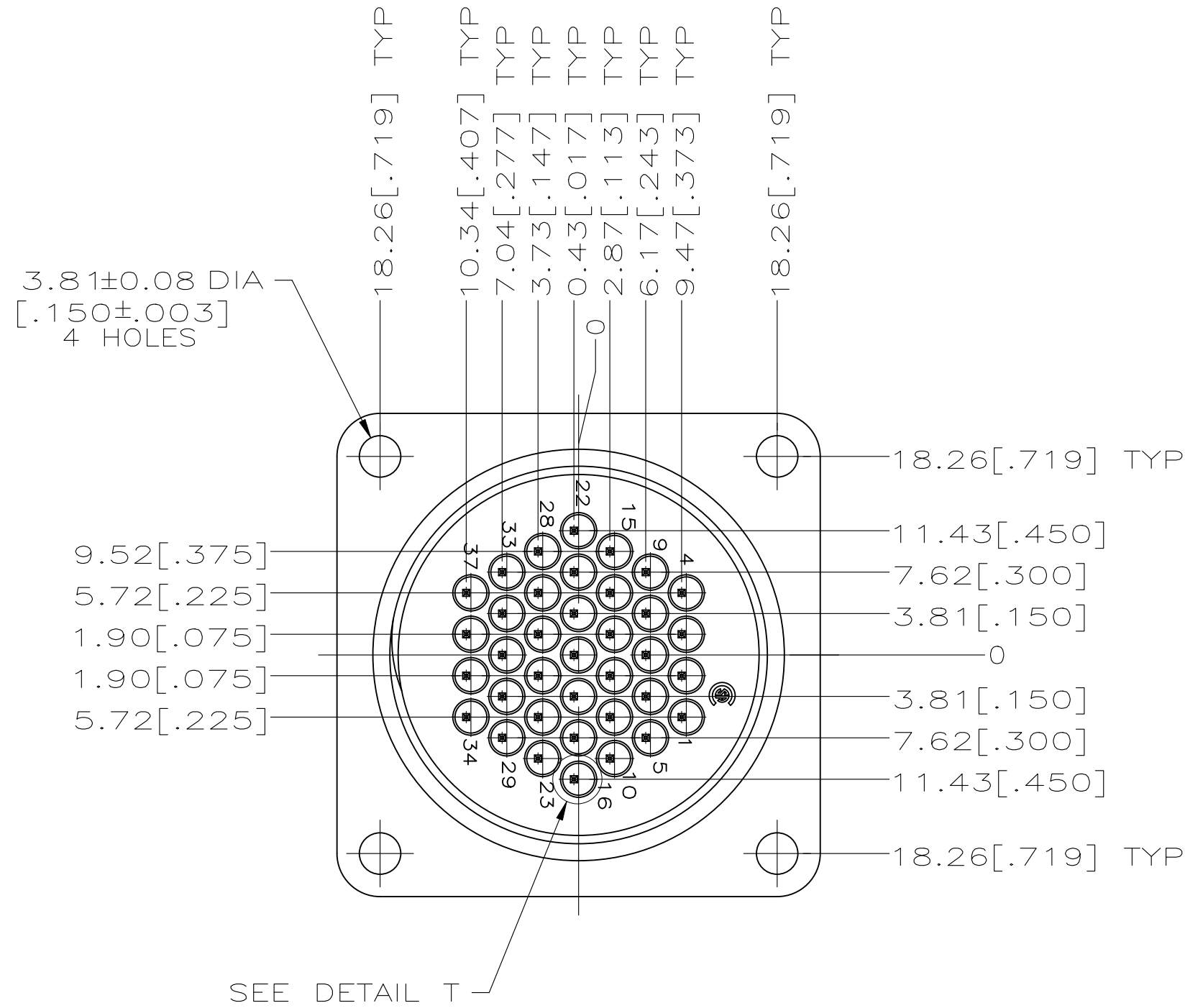
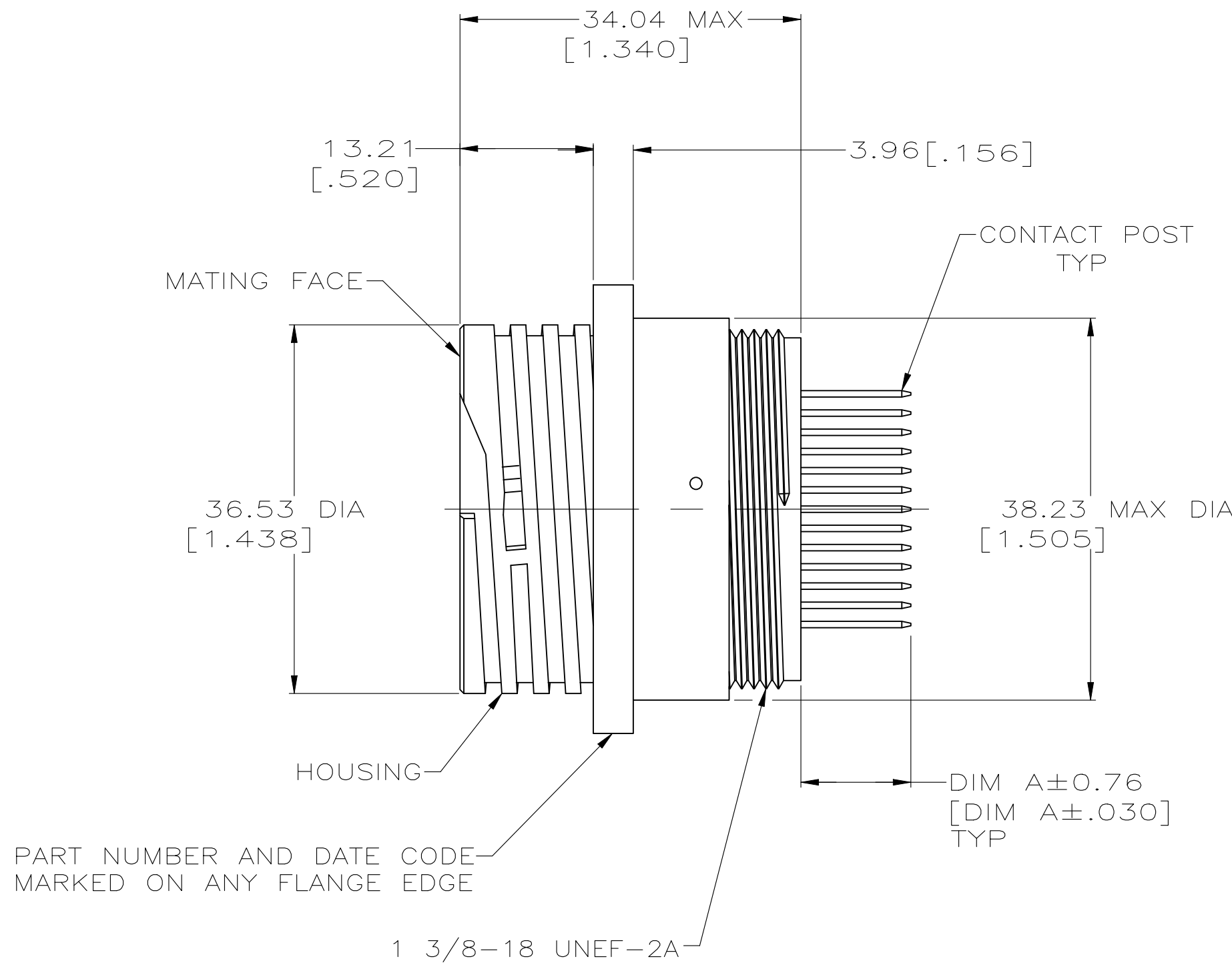
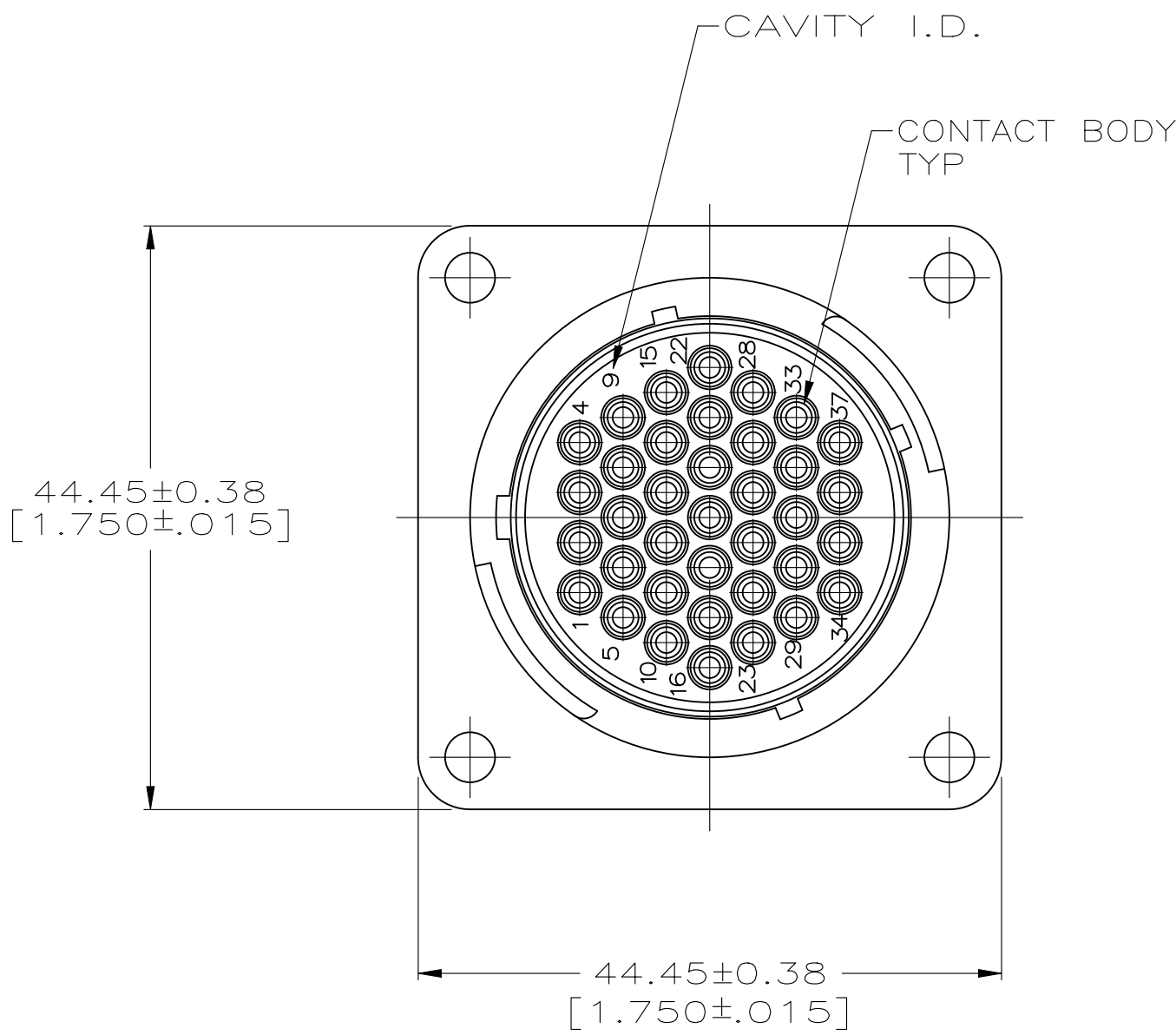


D

C

B

A



- 1 NYLON, UL 94V-0 RATED, BLACK.
- 2 STAINLESS STEEL.
- 3 BRASS.
- 4 CONTACT BODY: 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL. CONTACT POST: 2.54µm [.000100] MIN TIN-LEAD OVER 1.27µm [.000050] MIN NICKEL.
- 5 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 1.02±0.08[.040±.003] DIA.
- 6 CONTACT BODY: 0.76µm [.000030] MIN PRECIOUS METAL PLATE FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL. CONTACT POST: 2.54µm [.000100] MIN TIN OVER 1.27µm [.000050] MIN NICKEL.

	6	5.59[.220]	213854-4
	6	10.90[.429]	213854-3
OBSOLETE	4	5.59[.220]	213854-2
OBSOLETE	4	10.90[.429]	213854-1
	FINISH	DIM A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. HARDY 01-03-95	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK R. STONE 01-09-95	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. COULSON 01-10-95	RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-37, CPC —		
0. PLC ± .005		PRODUCT SPEC			
1. PLC ± .005		108-10024			
2. PLC ± .005		APPLICATION SPEC			
3. PLC ± .005		SIZE			
4. PLC ± .005		CAGE CODE			
ANGLES		DRAWING NO			
FINISH		RESTRICTED TO			
MATERIAL: HOUSING: 		WEIGHT			
CONTACT SPRING: 		A1 00779 C-213854			
CONTACT BODY & POST: 		CUSTOMER DRAWING			
		SCALE 2:1 SHEET 1 of 1 REV H			