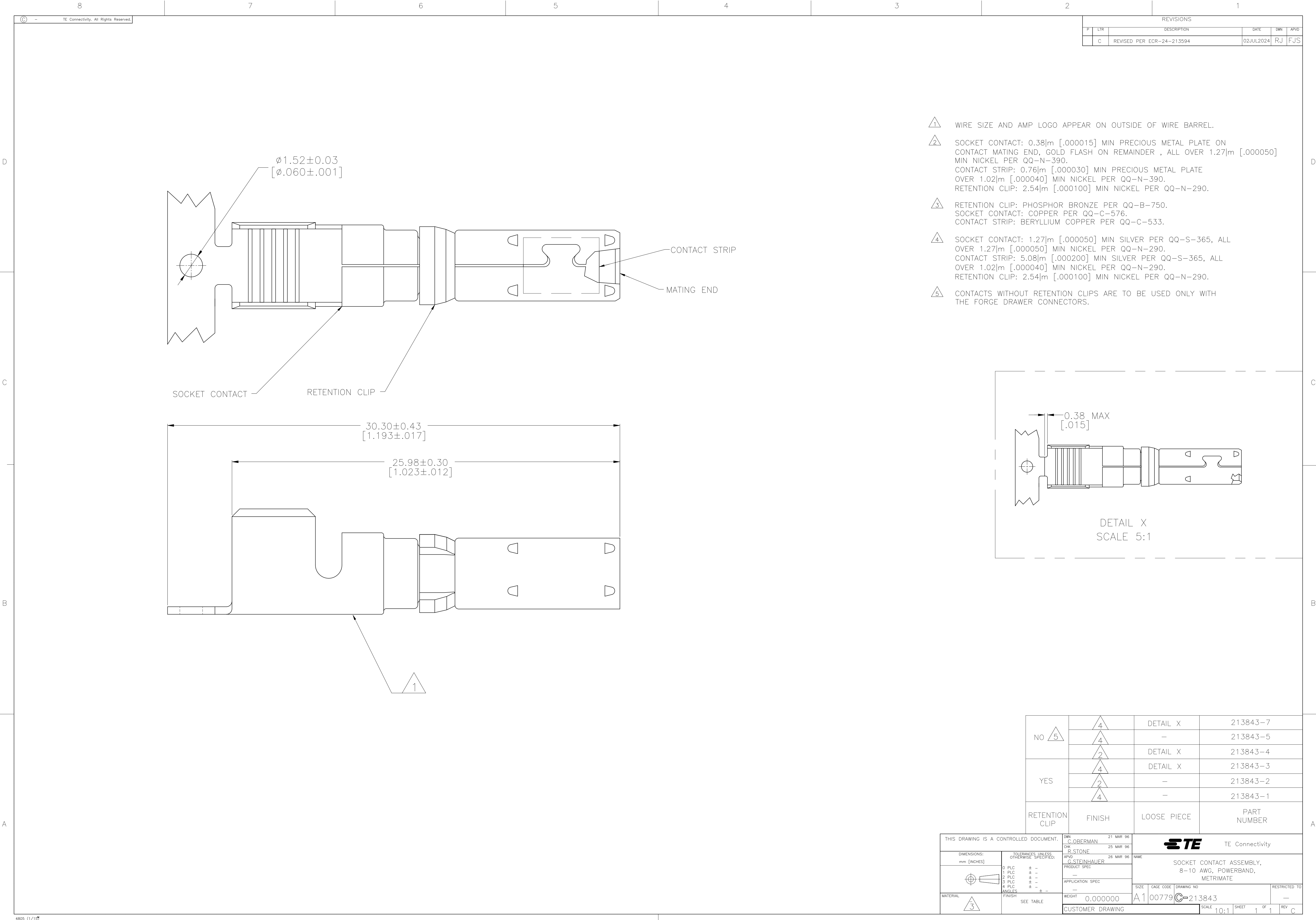




- 1 WIRE SIZE AND AMP LOGO APPEAR ON OUTSIDE OF WIRE BARREL.
- 2 SOCKET CONTACT: 0.38[m] $[\text{.000015}]$ MIN PRECIOUS METAL PLATE ON CONTACT MATING END, GOLD FLASH ON REMAINDER , ALL OVER 1.27[m] $[\text{.000050}]$ MIN NICKEL PER QQ-N-390.
CONTACT STRIP: 0.76[m] $[\text{.000030}]$ MIN PRECIOUS METAL PLATE OVER 1.02[m] $[\text{.000040}]$ MIN NICKEL PER QQ-N-390.
RETENTION CLIP: 2.54[m] $[\text{.000100}]$ MIN NICKEL PER QQ-N-290.
- 3 RETENTION CLIP: PHOSPHOR BRONZE PER QQ-B-750.
SOCKET CONTACT: COPPER PER QQ-C-576.
CONTACT STRIP: BERYLLIUM COPPER PER QQ-C-533.
- 4 SOCKET CONTACT: 1.27[m] $[\text{.000050}]$ MIN SILVER PER QQ-S-365, ALL OVER 1.27[m] $[\text{.000050}]$ MIN NICKEL PER QQ-N-290.
CONTACT STRIP: 5.08[m] $[\text{.000200}]$ MIN SILVER PER QQ-S-365, ALL OVER 1.02[m] $[\text{.000040}]$ MIN NICKEL PER QQ-N-290.
RETENTION CLIP: 2.54[m] $[\text{.000100}]$ MIN NICKEL PER QQ-N-290.
- 5 CONTACTS WITHOUT RETENTION CLIPS ARE TO BE USED ONLY WITH THE FORGE DRAWER CONNECTORS.

NO 5	4	DETAIL X	213843-7
	4	-	213843-5
	2	DETAIL X	213843-4
YES	4	DETAIL X	213843-3
	2	-	213843-2
	4	-	213843-1
RETENTION CLIP	FINISH	LOOSE PIECE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. OBERMAN 21 MAR 96	TE Connectivity	
		CHK R. STONE 25 MAR 96		
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD G. STEINHÄUSER 26 MAR 96	NAME	PRODUCT SPEC
	0. PLC	±	-	APPLICATION SPEC
	1. PLC	±	-	---
	2. PLC	±	-	---
	3. PLC	±	-	---
	4. PLC	±	-	---
	ANGLES	±	-	---
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE
3	SEE TABLE	0.000000	A1	00779
CUSTOMER DRAWING		DRAWING NO	213843	RESTRICTED TO
		SCALE	10:1	SHEET 1 OF 1
		REV	C	