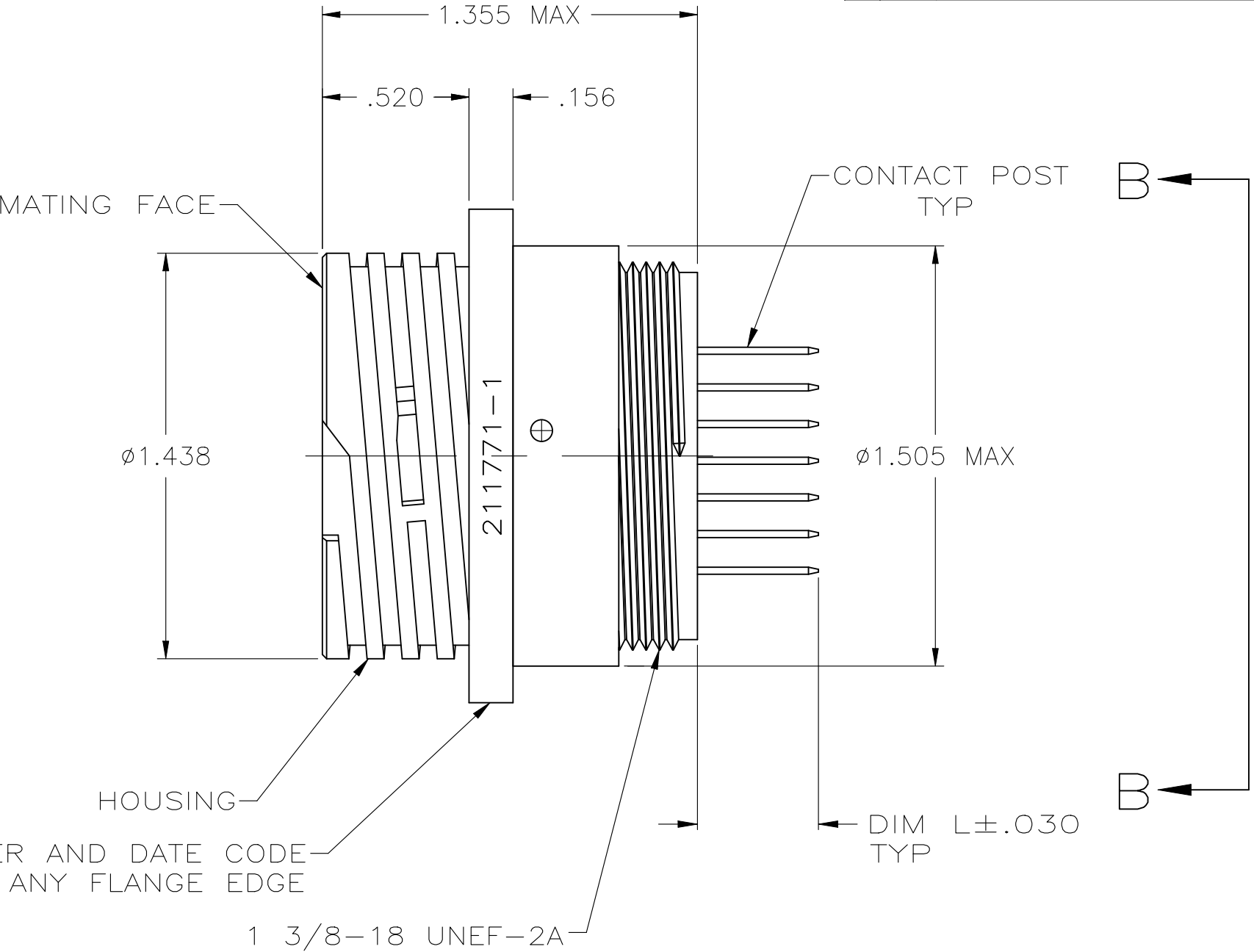
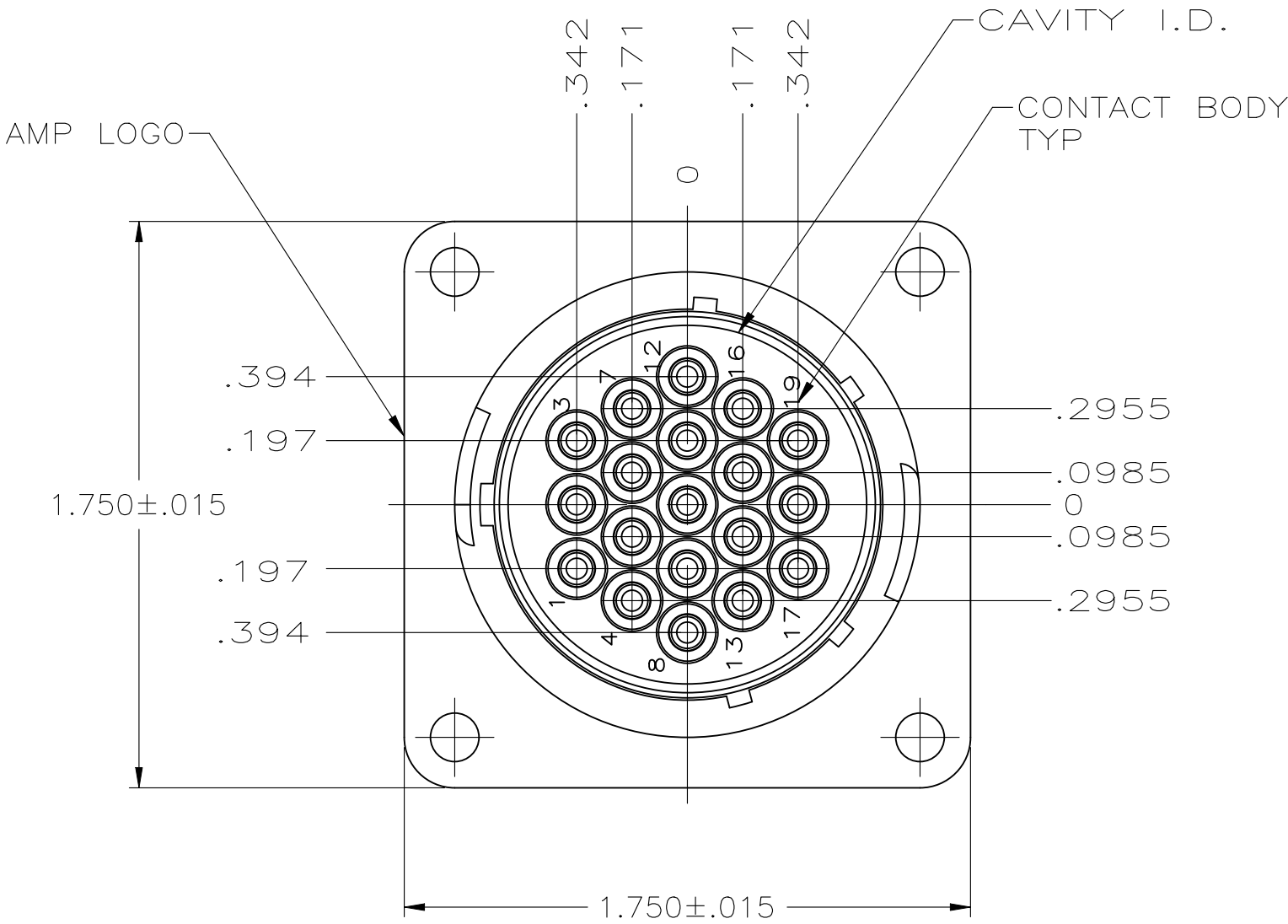
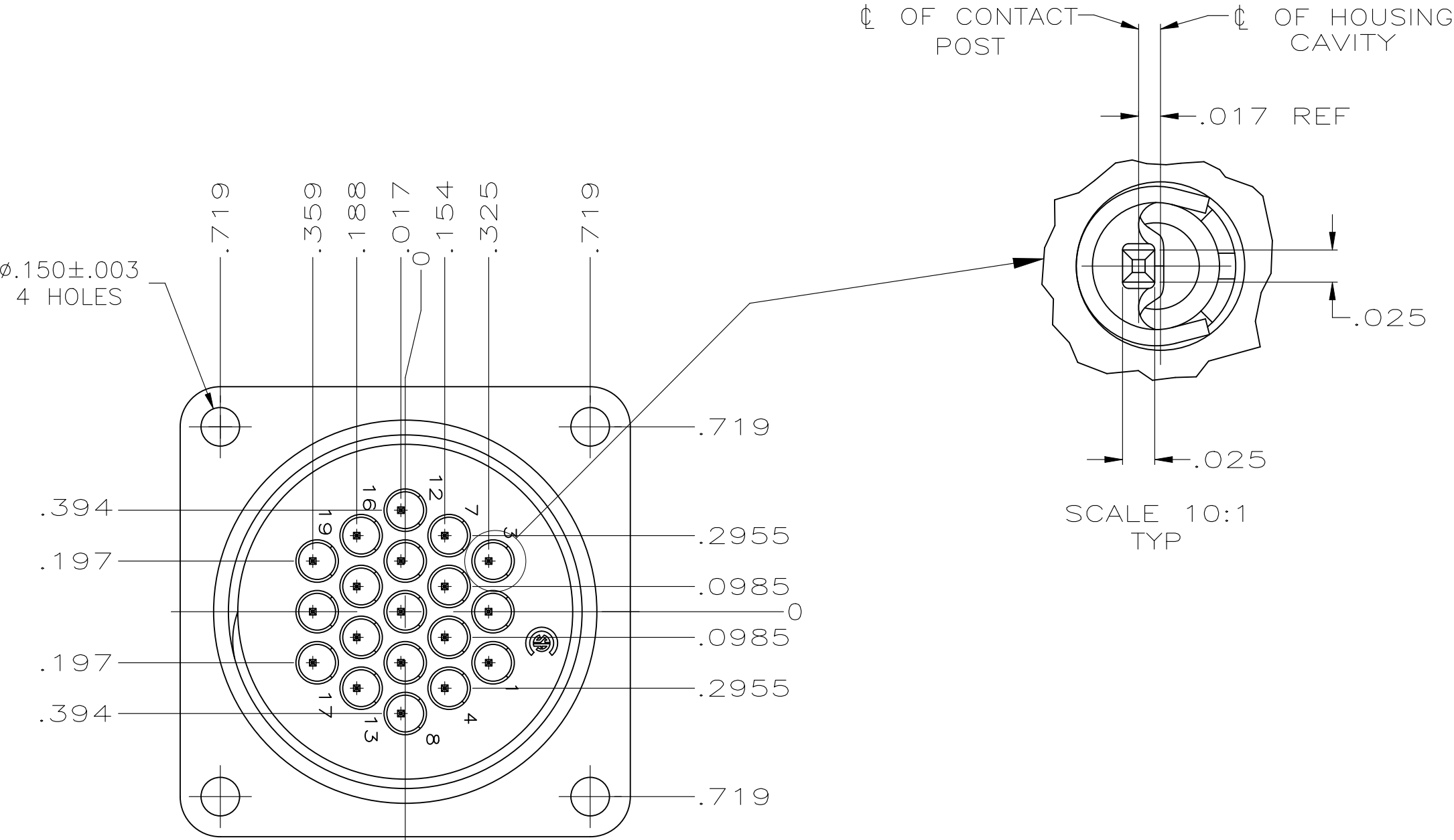


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
J		REVISED PER ECR-24-213594	02JUL2024	RK	FJS



PART NUMBER AND DATE CODE
MARKED ON ANY FLANGE EDGE

1 3/8-18 UNEF-2A

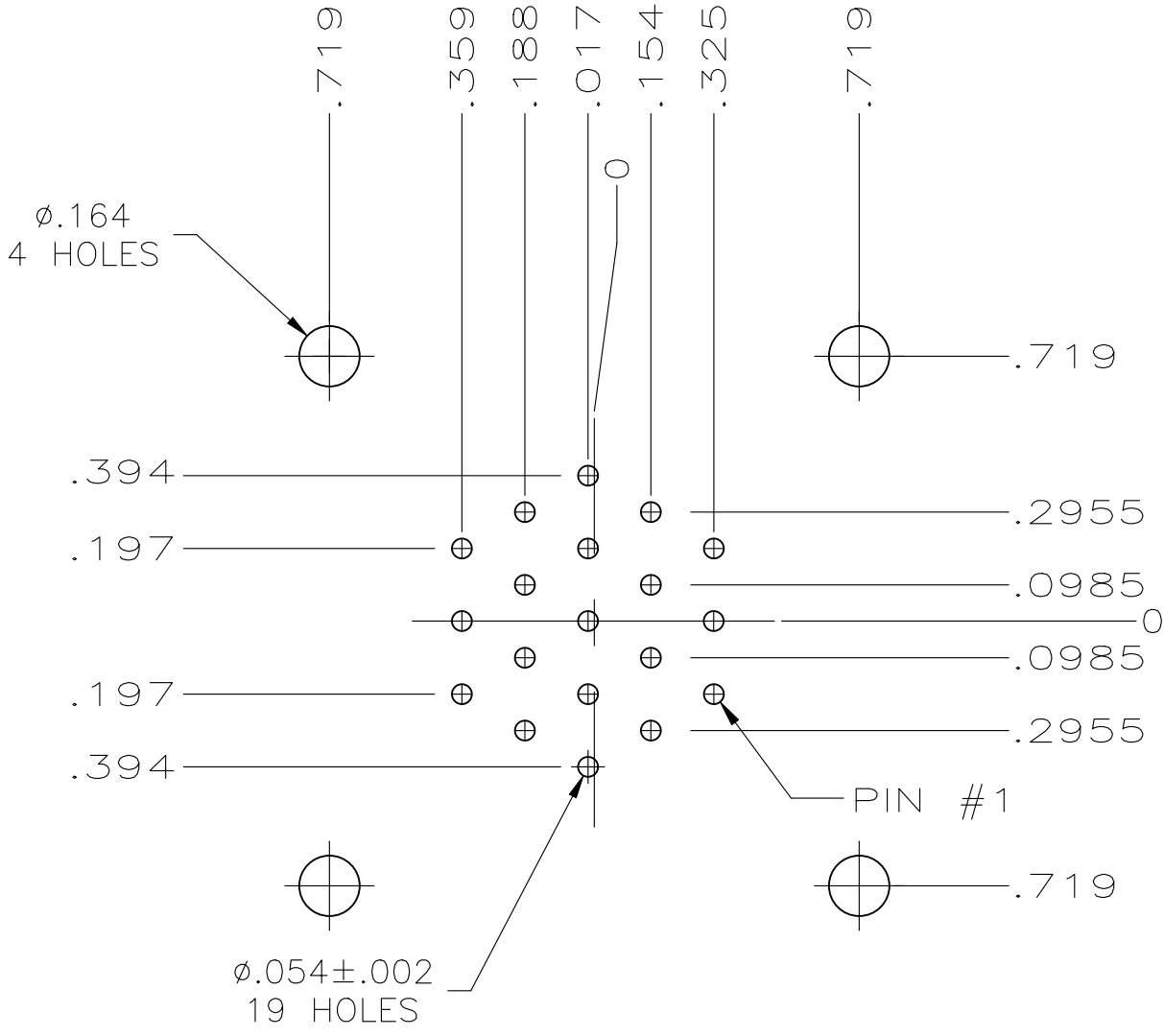


VIEW B-B

OBSOLETE	6	.240	1-213782-0
	5	.244	213782-7
	6	.429	213782-4
OBSOLETE	5	.119	213782-3
9	5	.244	213782-2
OBSOLETE	5	.429	213782-1
POST FINISH		DIM L	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER 08/20/93	TE Connectivity Ltd.	
DIMENSIONS: INCHES		CHK R.STONE 08/24/93		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -	NAME	
0 PLC ± -		PRODUCT SPEC -	RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-19, CPC	
1 PLC ± -		APPLICATION SPEC -	-	
2 PLC ± -		WEIGHT -	SIZE A2	CAGE CODE 00779
3 PLC ± .005		CUSTOMER DRAWING	DRAWING NO C-213782	RESTRICTED TO -
4 PLC ± .0050		SCALE 2:1	SHEET 1 OF 2	REV J
ANGLES ± -				
FINISH -				
MATERIAL: HOUSING: CONTACT SPRING: CONTACT BODY & POST:				

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



RECOMMENDED P.C. BOARD LAYOUT

- 1 NYLON, UL 94V-0 RATED, BLACK.
- 2 STAINLESS STEEL.
- 3 BRASS.
- 4 CONTACT BODY: .000030 MIN PRECIOUS METAL PLATE FOR A LENGTH .200 MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
- 5 CONTACT POST: .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 6 CONTACT POST: .000100 MIN TIN OVER .000050 MIN NICKEL.
- 7 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = .035 ± .003 DIA.
- 8 SELECT LOAD: NO CONTACTS IN POSITIONS 5 AND 6.
- 9 OBSOLETE PARTS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER 08/20/93	TE Connectivity Ltd.		
		CHK R.STONE 08/24/93			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ± -		APVD -	
		1 PLC ± -		PRODUCT SPEC	
		2 PLC ± -		APPLICATION SPEC	
		3 PLC ± .005		-	
4 PLC ± .0050		FINISH -		WEIGHT -	
MATERIAL: HOUSING: CONTACT SPRING: CONTACT BODY & POST:		FINISH -		SCALE 2:1	
		CUSTOMER DRAWING		SHEET 2 OF 2	
				REV J	