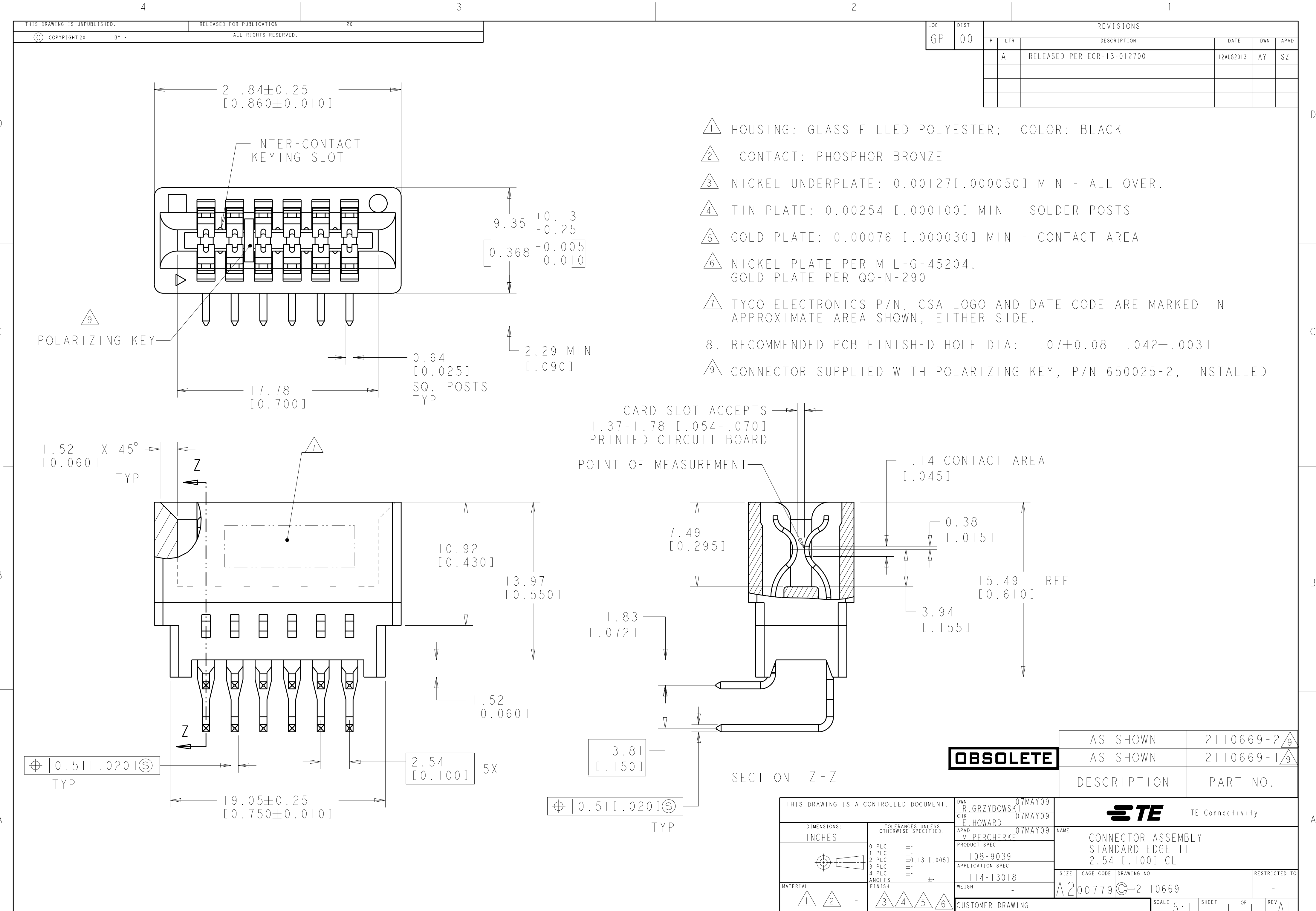




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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			AI	RELEASED PER ECR-13-012700	12AUG2013	AY	SZ

21.84±0.25
[0.860±0.010]

INTER-CONTACT
KEYING SLOT

9.35 +0.13
-0.25
[0.368 +0.005
-0.010]

0.64
[0.025]
SQ. POSTS
TYP

2.29 MIN
[.090]

17.78
[0.700]

1.52 X 45°
[0.060]
TYP

10.92
[0.430]

13.97
[0.550]

1.52
[0.060]

2.54
[0.100] 5X

19.05±0.25
[0.750±0.010]

7

7

POINT OF MEASUREMENT

1.14 CONTACT AREA
[.045]

7.49
[0.295]

0.38
[.015]

15.49 REF
[0.610]

3.94
[.155]

1.83
[.072]

3.81
[.150]

SECTION Z-Z

OBsolete

1 HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK

2 CONTACT: PHOSPHOR BRONZE

3 NICKEL UNDERPLATE: 0.00127[.000050] MIN - ALL OVER.

4 TIN PLATE: 0.00254 [.000100] MIN - SOLDER POSTS

5 GOLD PLATE: 0.00076 [.000030] MIN - CONTACT AREA

6 NICKEL PLATE PER MIL-G-45204.
GOLD PLATE PER QQ-N-290

7 TYCO ELECTRONICS P/N, CSA LOGO AND DATE CODE ARE MARKED IN APPROXIMATE AREA SHOWN, EITHER SIDE.

8. RECOMMENDED PCB FINISHED HOLE DIA: 1.07±0.08 [.042±.003]

9 CONNECTOR SUPPLIED WITH POLARIZING KEY, P/N 650025-2, INSTALLED

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 07MAY09		TE Connectivity	
DIMENSIONS: INCHES		CHK E. HOWARD 07MAY09		NAME	
		APVD M. PERCHERKE 07MAY09		PRODUCT SPEC	
		APPLICATION SPEC			
MATERIAL		WEIGHT		SIZE	
1 2 - 3 4 5 6		-		A200779	
CUSTOMER DRAWING		SCALE 5.1		SHEET OF REV AI	