

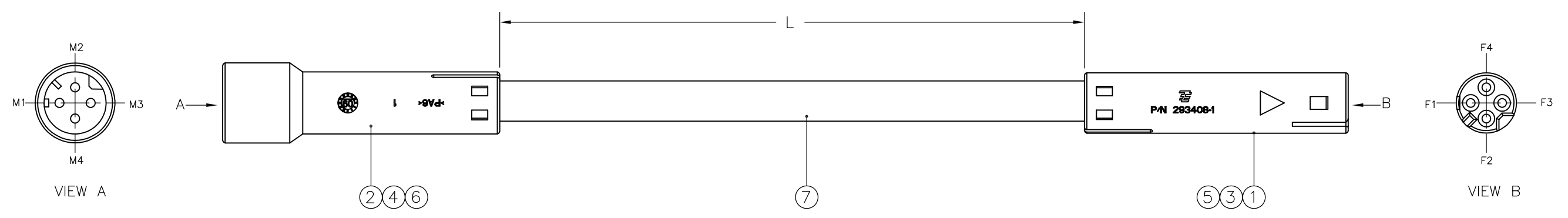
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	INITIAL RELEASE	09MAR11	GSK	RH
			A1	ECR-12-017258	18JAN13	RK	JK

- NOTE:**
- 1. WIRING SCHEDULE AS SHOWN
 - 2. PACKAGING ACC. TO TE SPEC.107-18032 BUNDLE EVERY 25 ASSEMBLIES WITH A RUBBER BAND
 - 3. ELECTRICAL TEST CONTAINING "SHORT CIRCUIT TEST, CONTINUITY AND ACCURATE CAVITY ASSIGNMENT TEST" ACC. TO TE-SPEC.108-18857, SUBSECTION 3.1.1

WIRING SCHEDULE

SIDE A	COLOR	SIDE B
M1	BN	F1
M2	RD	F2
M3	OG	F3
M4	BK	F4



OBSOLETE

	PN	L/m	TOLERANCES/mm
	X-2083116-1	2	+/-10
OBSOLETE	X-2083116-2	4	+/-20

UOM	QTY	QTY	DESCRIPTION	POS.
	2--X	1--X		
M	L	-	CABLE LIYY 4x0.34 ² WH	7
M	-	L	CABLE LIYY 4x0.34 ² BK	
PC	4	4	MICRO QUADLOK SYSTEM PIN CONTACT	6
PC	4	4	MICRO QUADLOK SYSTEM SOCKET CONTACT	5
PC	1	1	4 POS. LOW VOLTAGE CONN.M.POSITIONER	4
PC	1	1	4 POS. LOW VOLTAGE CONN.F.POSITIONER	3
PC	-	1	4 POS. LOW VOLTAGE MALE CONN.HSG BK	2
PC	1	-	4 POS. LOW VOLTAGE MALE CONN.HSG WH	
PC	-	1	4 POS. LOW VOLTAGE REC.CONN.HSG BK	1
PC	1	-	4 POS. LOW VOLTAGE REC.CONN.HSG WH	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 09MAR11 SATHISH KUMAR.G																
DIMENSIONS: mm		CHK 10MAR11 R.HOSSAINI				NAME CABLE ASSEMBLY NECTOR S LINE 4 POS., MALE TO FEMALE												
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 10MAR11 R.HOSSAINI				PRODUCT SPEC												
MATERIAL		FINISH				APPLICATION SPEC												
<table border="1"> <tr> <td>0 PLC</td><td>± -</td></tr> <tr> <td>1 PLC</td><td>± -</td></tr> <tr> <td>2 PLC</td><td>± -</td></tr> <tr> <td>3 PLC</td><td>± -</td></tr> <tr> <td>4 PLC</td><td>± -</td></tr> <tr> <td>ANGLES</td><td>± -</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± -	3 PLC	± -	4 PLC	± -	ANGLES	± -	WEIGHT	SIZE A3	CAGE CODE 00779	DRAWING NO C-2083116	RESTRICTED TO
0 PLC	± -																	
1 PLC	± -																	
2 PLC	± -																	
3 PLC	± -																	
4 PLC	± -																	
ANGLES	± -																	
CUSTOMER DRAWING			SCALE NTS	SHEET 1 OF 1	REV A1													