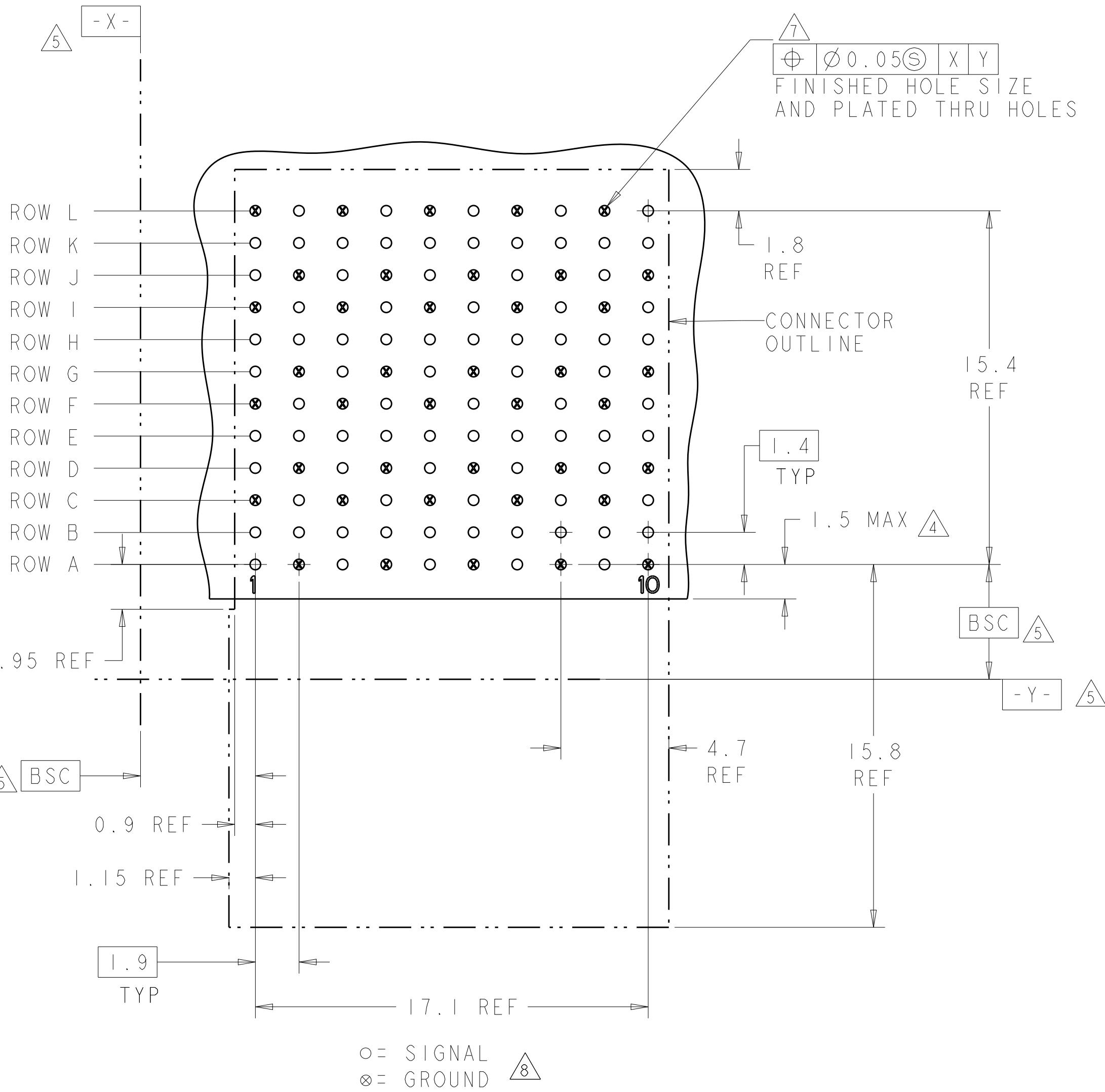
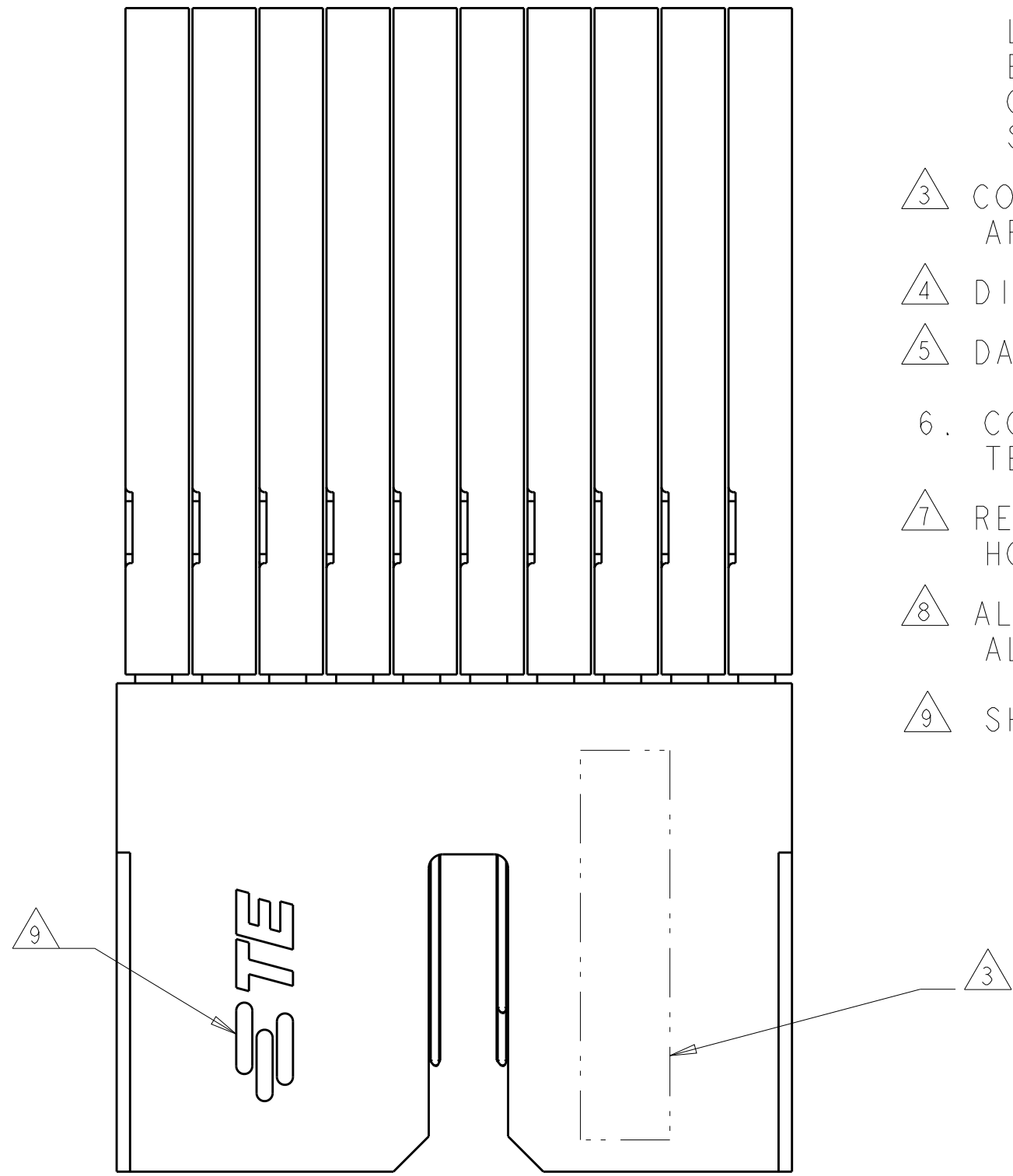


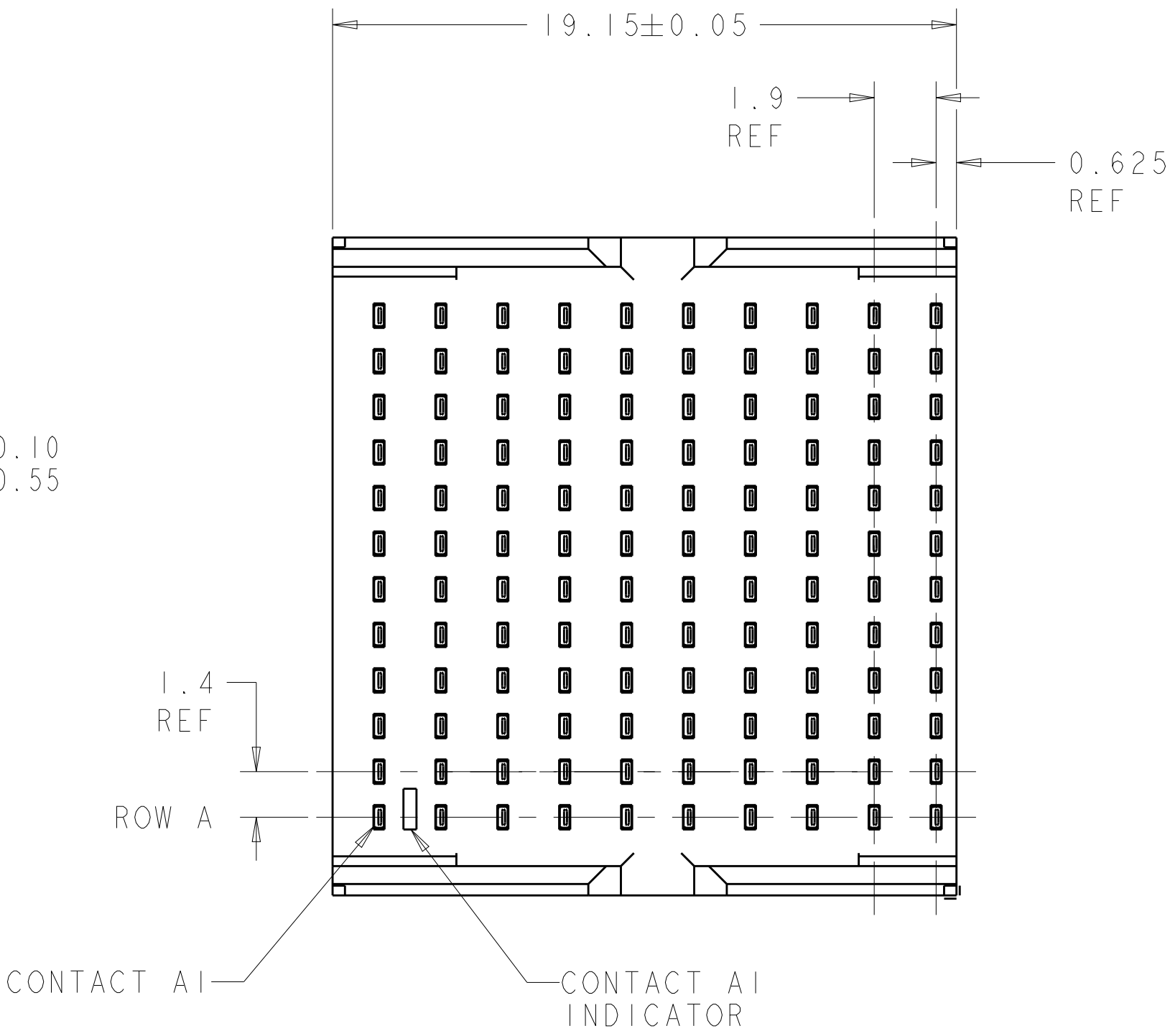
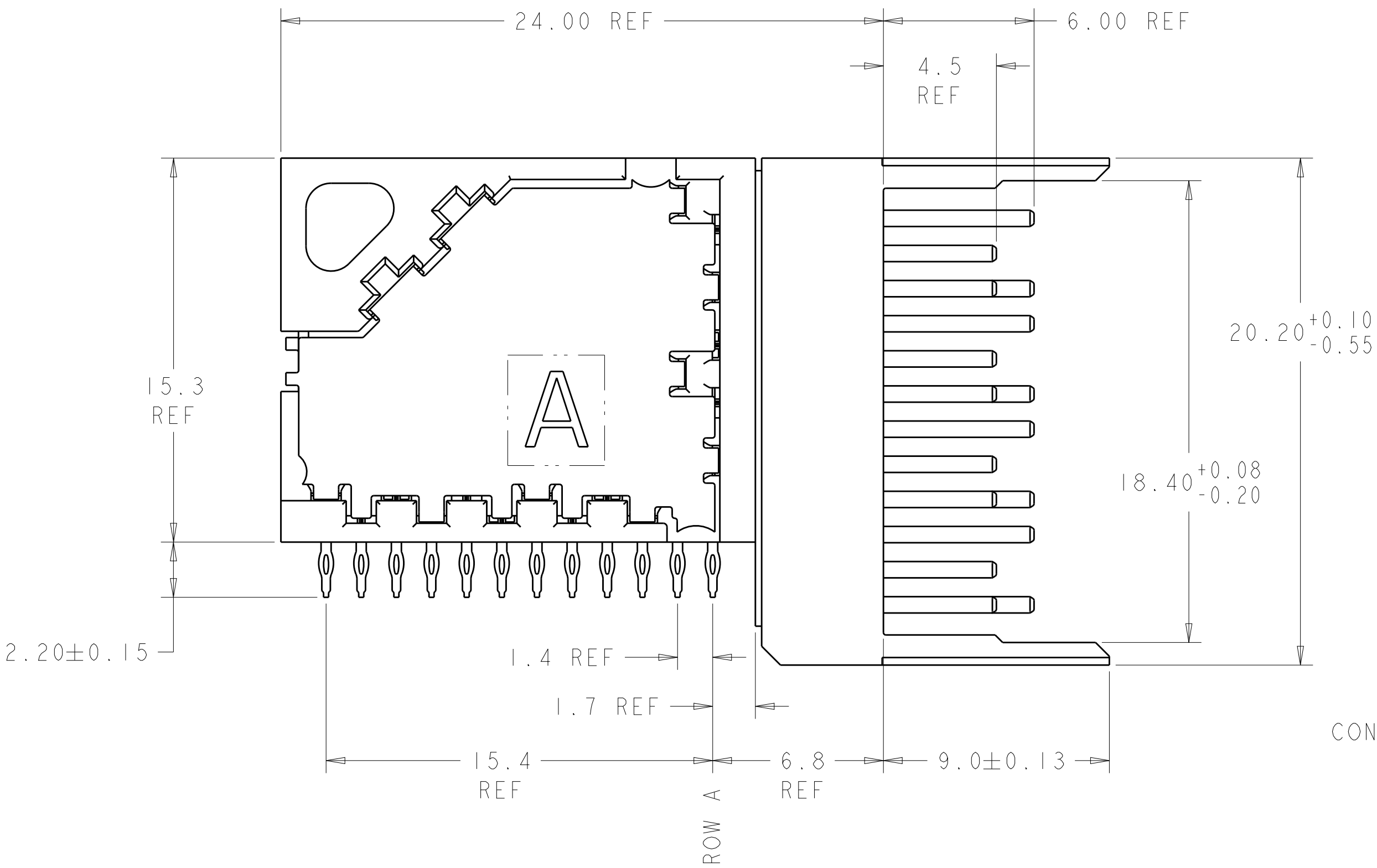
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			C	REVISED PER ECO-13-002771	04MAR2013	KH	RP
			D	REVISED PER ECO-19-012987	04SEP2019	AP	SY



RECOMMENDED PC BOARD LAYOUT  
COMPONENT SIDE SHOWN



- 1 MATERIAL:  
CONTACT AND SHIELD: PHOS BRONZE  
HOUSING AND CHICKLET: LCP, UL 94V-0, COLOR: BLACK
- 2 FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS  
OF TE PRODUCT SPECIFICATION 108-2303; BASED ON  
TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY  
LEVEL III APPLICATIONS IN CONTROLLED  
ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.  
SHIELD 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE, AND STANDARD IN  
APPROXIMATE AREA SHOWN.
- 4 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.  
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU  
HOLE DIAMETER AND PLATING THICKNESS.
- 8 ALL GROUNDS IN ODD NUMBERED COLUMNS ARE COMMONED.  
ALL GROUNDS IN EVEN NUMBERED COLUMNS, EXCEPT FOR ROW A ARE COMMONED.
- 9 SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIMATE AREA



2065225-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: D. HUMBERT 17JUL2009	TE Connectivity	
		CHK: R. PATTERSON 17JUL2009		
DIMENSIONS:		APVD: R. PATTERSON 17JUL2009	NAME	
mm		PRODUCT SPEC	RIGHT ANGLE HEADER ASSEMBLY, OPEN ENDED, 4 PAIR, 10 COLUMN, Z-PACK TinMan	
		APPLICATION SPEC		
		WEIGHT	SIZE CAGE CODE DRAWING NO	
MATERIAL		FINISH	A100779C=2065225	
		CUSTOMER DRAWING	RESTRICTED TO	
		SCALE 6:1	SHEET 1 OF 1	
		REV D		