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1738254-1 PLUG SHELL ASSEMBLY
1738203-1 JACKNUT KIT, A-F (ASSEMBLED PER TABLE)
1738204-1 JACKNUT KIT, N-Z (ASSEMBLED PER TABLE)
1954331-1 INSERT ASSEMBLY, ARR 13PI, KEY A, INSTALLED
1954332-1 INSERT ASSEMBLY, ARR 13PI, KEY B, INSTALLED
2000591-6 SIZE 12 PIN CONTACT, RT ANGLE; QTY = 4; INSTALLED
1996787-2 SIZE 16 PIN CONTACT, RT ANGLE; QTY = 8; INSTALLED
1-1954186-2 SIZE 20 PIN CONTACT, RT ANGLE LONG LEG; QTY = 8; INSTALLED
1-1954186-0 SIZE 20 PIN CONTACT, RT ANGLE SHORT LEG; QTY = 4; INSTALLED
1738712-4 SIZE 5 PIN CONTACT, RT ANGLE; QTY = 2; INSTALLED
1738211-1 DUST COVER; QTY = 2; INSTALLED

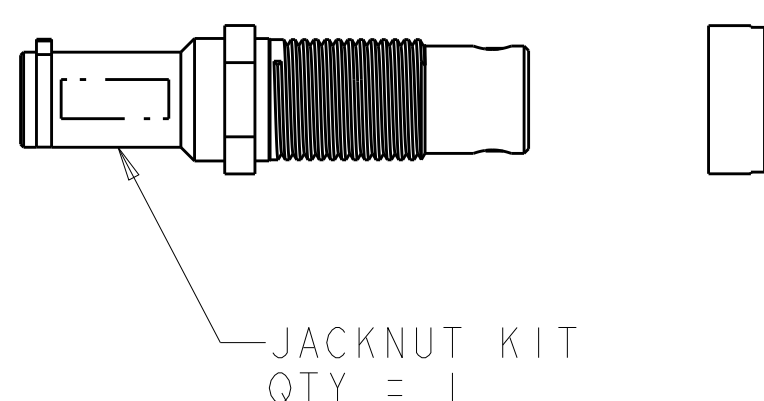
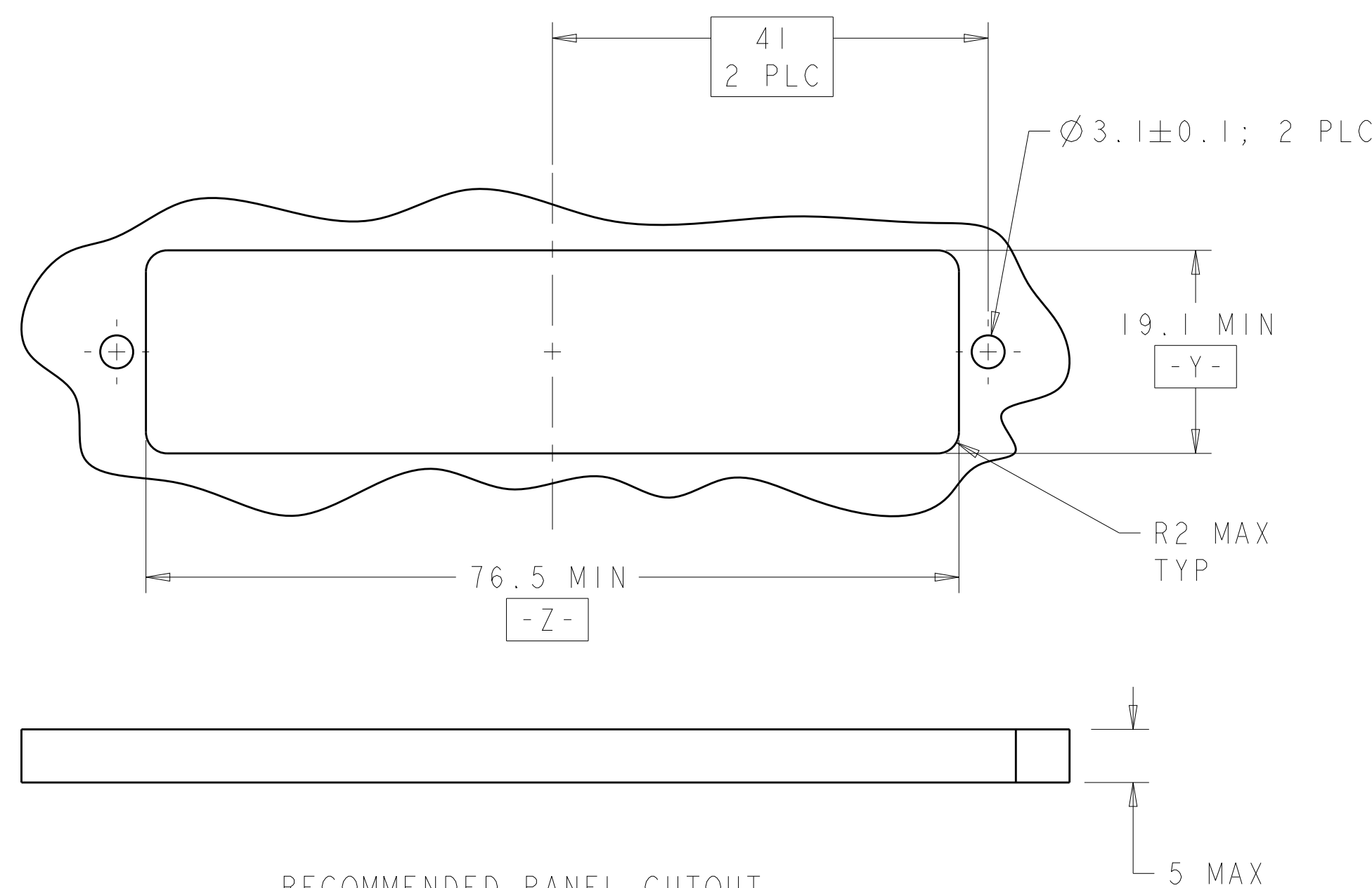
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
INSERT ASSEMBLY MAT'L:  
FRONT & REAR INSULATORS: HIGH-TEMP THERMOPLASTIC OR THERMOSET EPOXY PER ASTM D5948  
CONTACT RETENTION CLIPS: STAINLESS STEEL PER AISI 302 OR COPPER ALLOY PER ASTM B194  
INTERFACIAL SEAL & GROMMET: FLUROSILICONE ELASTOMER PER MIL-R-25988 B  
EXCEPT 4.6.6.1  
ALIGNMENT BOARDS: HIGH-TEMP THERMOPLASTIC

CONTACT FINISH: 1.27 $\mu$ m MIN GOLD PER ASTM B488 OVER 2.54 $\mu$ m MIN NICKEL  
PER QQ-N-290 ON ENTIRE CONTACT

9. PITCH FOR SIDE-BY-SIDE MOUNTING: 19.50mm MIN.

11. JACKNUT KIT (IF NOT ASSEMBLED) PACKAGED SEPARATELY AND SHIPPED WITH CONNECTOR.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG <b>C. C. THOMAS</b> 26JUN2009 CHK <b>K. HOGAN</b> 26JUN2009		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME GPRB2 PLUG, 13P1/13P1 WITH RIGHT ANGLE CONTACTS	
		0 PLC ± 1 PLC ± 2 PLC ±0.2 3 PLC ± 4 PLC ± 5 PLC ± ANGLES ±		APVD <b>K. HOGAN</b> 26JUN2009 PRODUCT SPEC APPLICATION SPEC	
MATERIAL 		FINISH 		SIZE / CASE CODE / DRAWING NO <b>A100779C-1996724</b>	
		WEIGHT -		RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 2:1 SHEET 1 OF 1 REV F	