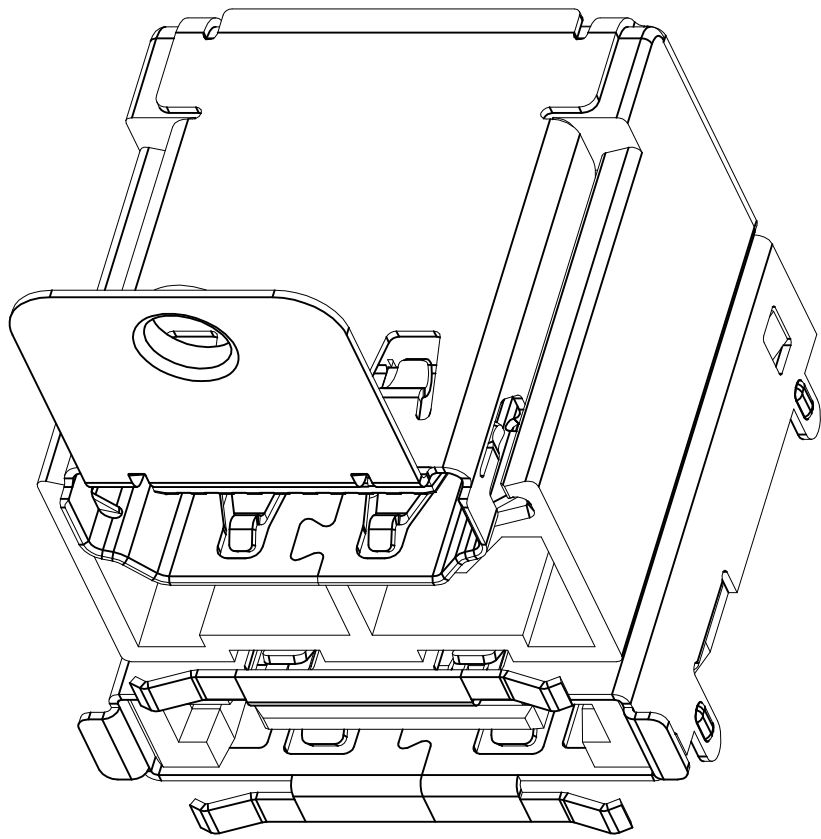
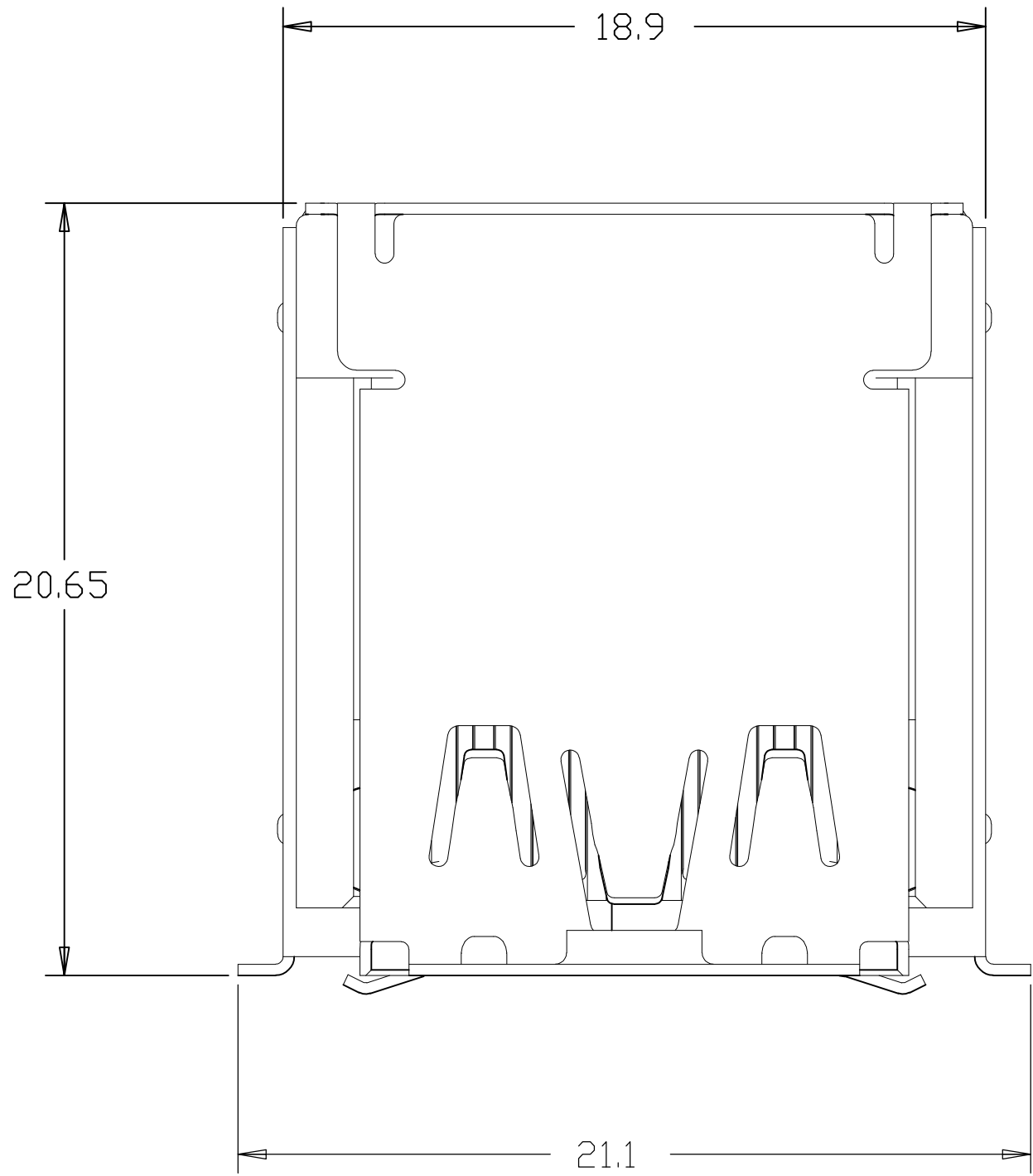


LDC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	A1	RELEASED PER E-17-003961			11.JUL.2017	A.X	H.W	



SCALE 4:1

1 MATERIALS:

HOUSING: HIGH TEMP THERMOPLASTIC, UL94V-0, BLACK.
CONTACTS: COPPER ALLOY
SHIELDS: STAINLESS STEEL

2 FINISH:

2-1:CONTACTS:

2-1-1:0.3um MIN GOLD PLATE ON THE MATING SURFACE,
2um MIN TIN PLATE ON THE SOLDER-TAIL,
2um MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.

2-1-2:GOLD FLASH ON THE MATING SURFACE,
2um MIN TIN PLATE ON THE SOLDER-TAIL,
2um MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.

2-2:LOWER SHIELD:

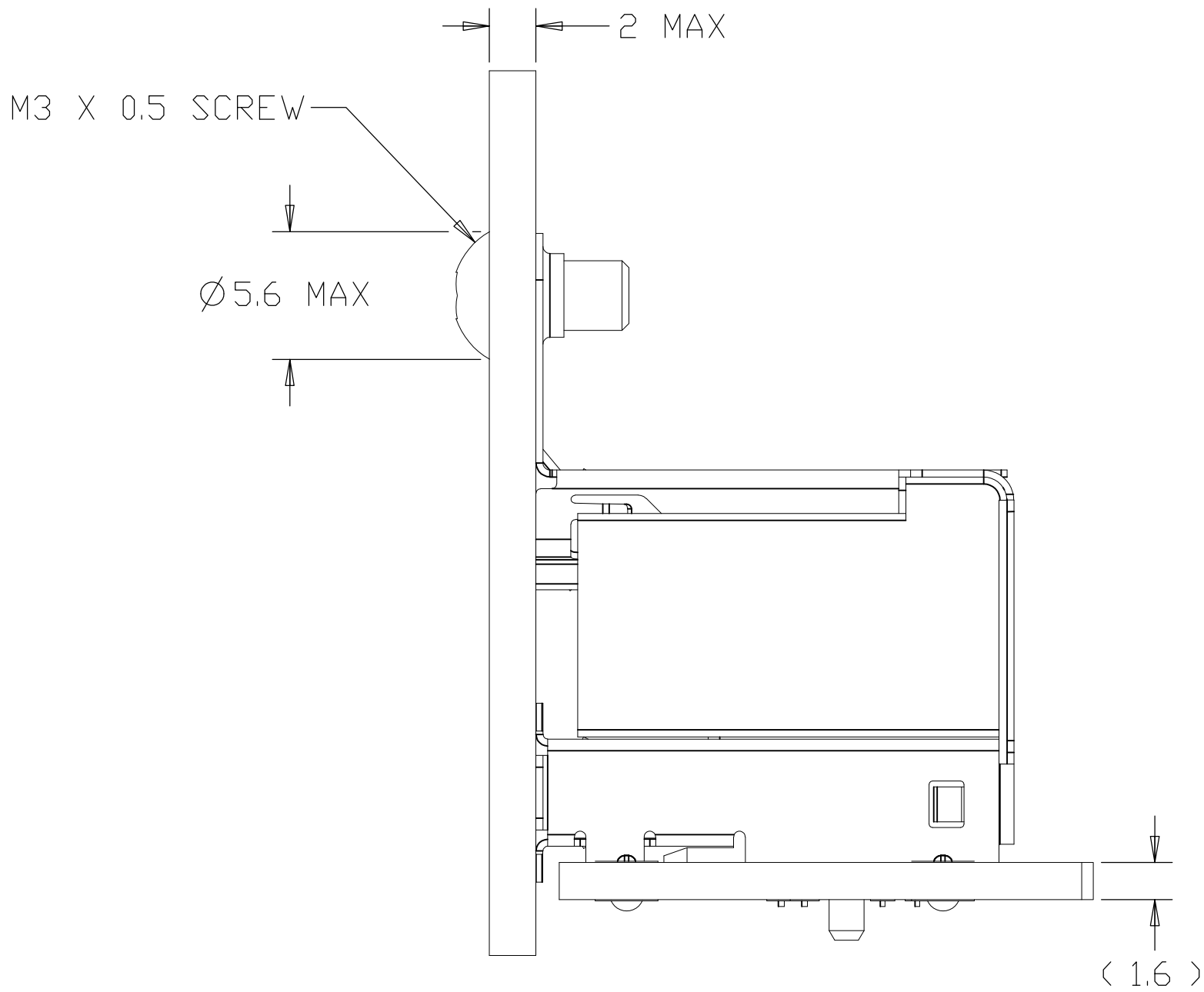
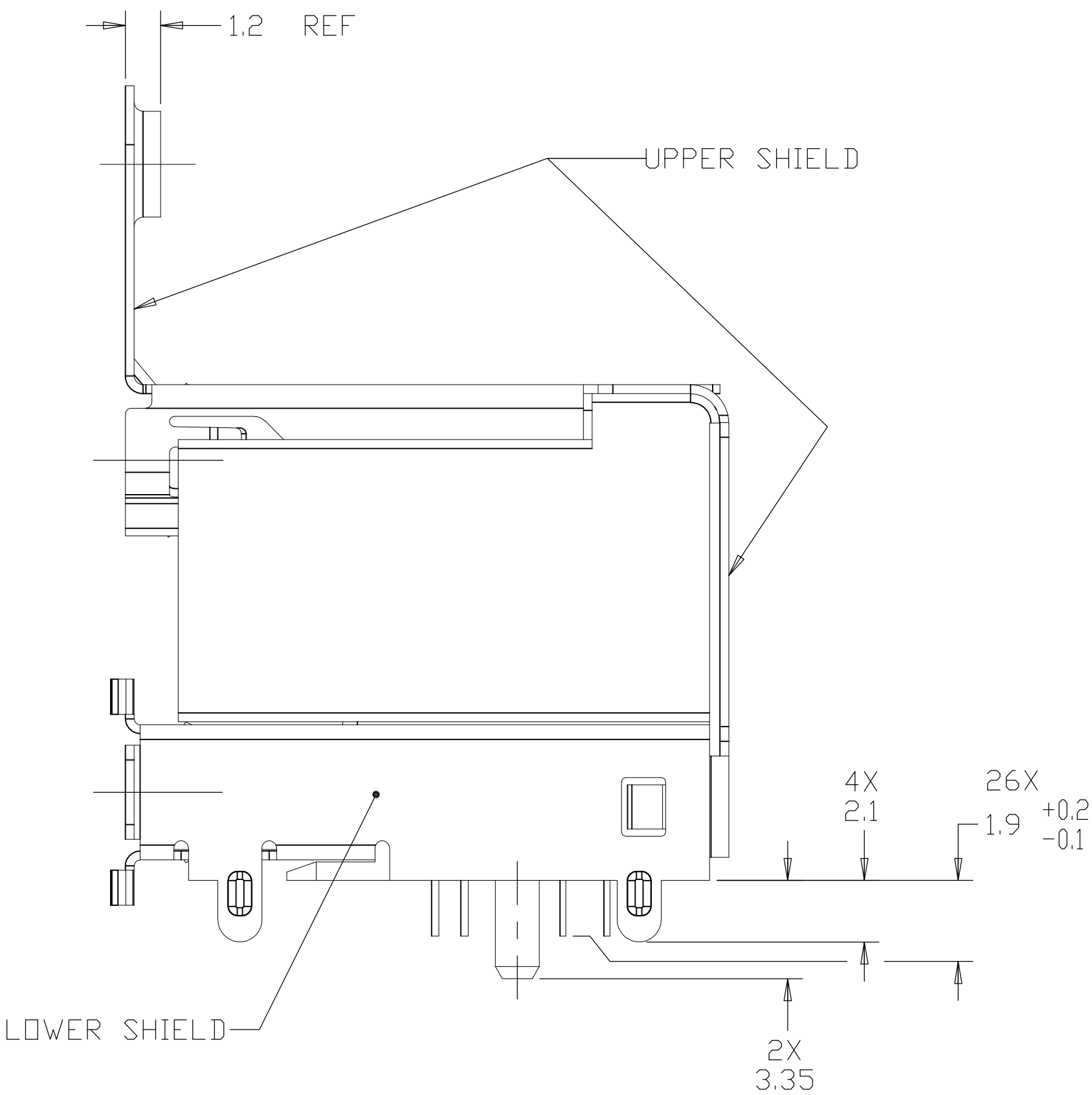
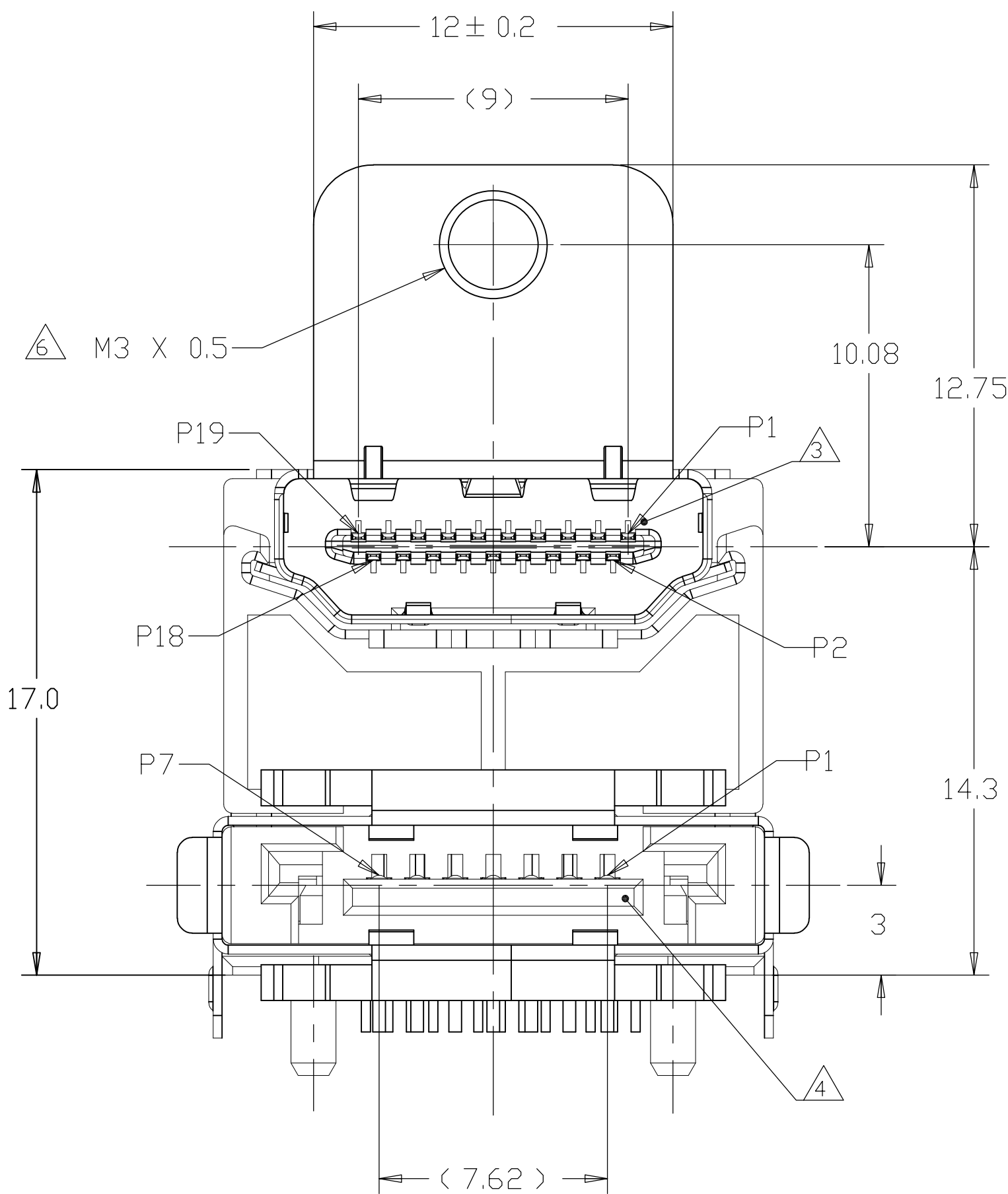
0.75um MIN TIN OVER 0.8um MIN NICKEL UNDERPLATE.

3 INTERFACE DIMENSIONS ARE PER HDMI SPECIFICATION VERSION 1.3a.

4 INTERFACE DIMENSIONS ARE PER SERIAL ATA REVISION 2.5.

5. WAVE SOLDER COMPATIBLE PER 109-202, CONDITION B,
NO CLEAN FLUX IS RECOMMENDED.

6 APPLIED TORQUE MUST NOT EXCEED 4 kg-cm (3.47 in-lbs).



INSTALLED CONDITION
SCALE 4:1

OBSOLETE	-1-2	1932560-2
	-1-1	1932560-1
	CONTACT FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TERRY YU 09MAR2010	 TE Connectivity						
DIMENSIONS:		CHK MARTIN LI 09MAR2010							
	TOLERANCES UNLESS OTHERWISE SPECIFIED		NAME	HDMI/E-SATA STACKED CONNECTOR ASSEMBLY					
	mm		APVD STEVEN YAO 09MAR2010	-					
	0 PLC ±0.3		PRODUCT SPEC	-					
	1 PLC ±0.3		APPLICATION SPEC	-					
	2 PLC ±0.3		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
	3 PLC ±0.3		A1	00779	C=1932560				
	4 PLC ±0.3					SCALE	SHEET	OF	REV
	ANGLES ±2°								
MATERIAL	FINISH	WEIGHT	-						
		CUSTOMER DRAWING		6:1					
				1					
				2					
				A1					