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P	LTR	DESCRIPTION	DATE	DWN	APVD
B		ECO-14-003438	07MAR2014	EAO	CCL
C		ECO-15-011147	24AUG2015	EAO	WAO
D		ECO-18-012098	03AUG2018	DSO	SHA
DI		ECO-18-014195	06SEP2018	SHA	FT

CRIMPING DATA

TERMINAL DESCRIPTION: RING TONGUE

DISC POSITION	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH
B3	6 2,81 MM	4 MM ²	8,00 MM
CRIMPER	CRIMP WIDTH	TYPE	APPLICATION SPEC
WIRE	2,81 MM (.111 IN)	SQUARE	---
INSULATION RANGE	WIRE RANGE	GAUGE	
-	4,00 MM ²	---	
TO USE TERMINAL			
9-2177810-2		9-2177812-2	

NOTES:

1-GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH PRESS.

2-ONLY THE ITEMS WITH QUANTITY ARE USED ON THIS APPLICATOR.

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-ELETRICAL DIAGRAM: SEE P/N 2076504-1

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- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 79.

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- PROCEDURE SHUT HEIGHT. (SEE SHEET 2)

KEYS:

-SPARE PARTS RECOMMENDED.

-GREASY LIGHTLY.

		1	4-18024-0	SCREW, BUTTON, SKT HEAD	81
		1	2076653-1	ADAPTER LOCK LEVER	80
		2	573225-5	STELL BALL, POSITIONER	79
		1	21028-4	PIN, SLOTTED SPRING	73
		1	1707670-1	WIRE DISC, FINE ADJUSTMENT	71
		1	1707150-3	WASHER FLAT	70
		1	1-992946-4	PIN, DOWEL	69
		1	2076515-1	RAM	68
		1	690191-1	PLUG, NYLON	67
		1	18032-8	SCREW, SET, SKT, FLAT POINT	66
		1	9-624501-2	MAGNET	65
1	1	1	2076764-1	WIRE CRIMPER	62
	1	1	1707680-1	CRIMPER SPACER	61
	1	1	2-18024-6	SCREW, BUTTON, SKT HEAD	58
7-7	7-1	-1	PART NUMBER	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

EVERALDO

ALTERO

C. LIMA

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TE Connectivity

MID SIZE WIRE APPLICATOR (LOOSE PIECE VERSION)

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A200779

C-1893993

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SCALE

SHEET

OF

REV

2:5

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D1

MID SIZE WIRE APPLICATOR FOR STANDARD BENCH CRIMPING PRESS WITH A SHUT HEIGHT OF 135.8 MM.

ATTENTION: SEE PROCEDURE OF SHUT HEIGHT PRESS ADJUSTMENTS ACCORDING TO NOTE

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1471-9 (3/11)

