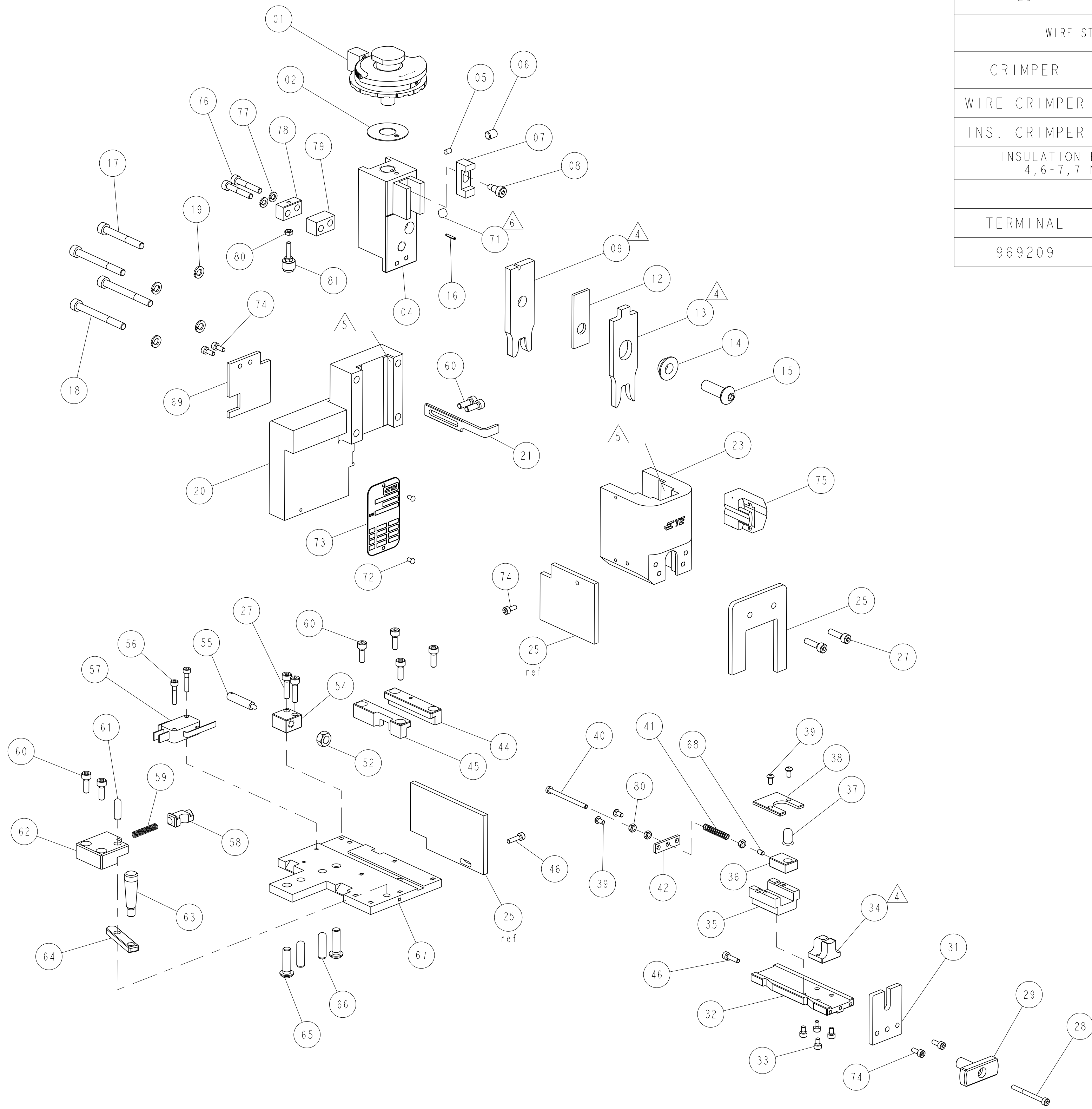


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PART NUMBER	REVISION	DESCRIPTION
3-1893934-1	F	MINI APPLICATOR-LP
7-1893934-1	D	APPLICATION KIT, COMPLETE
7-1893934-7	B	CRIMP TOOLING KIT



CRIMP DATA			
TERMINAL DESCRIPTION RINGUE TONGUE			
WIRE ADJUSTMENT DISC POSITION	CRIMP HEIGHT	WIRE SIZE	
A1	4,34 MM (.171)	10 MM ²	
E3	3,84 MM (.151)	6 MM ²	
WIRE STRIP LENGHT		TERMINAL APPLICATION SPECIFICATION 114-37011	
CRIMPER	CRIMP WIDTH	CRIMPER PROFILE	APPLICATOR FEED
WIRE CRIMPER	6,35 MM (.250)	F	-
INS. CRIMPER	8,64 MM (.340)	F	
INSULATION RANGE 4,6-7,7 MM		WIRE RANGE 6-10 MM ²	GAUGE 1707132-1
TERMINALS APPLIED:			
TERMINAL	SEAL	TERMINAL	SEAL
969209	-	-	-

NOTES:

1 -GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

2 -ONLY THE ITEMS WITH SPECIFIED QTY ARE USED ON THIS APPLICATOR.

3 -TO BE CRIMPED UP TO 6,00MM² IT IS RECOMMENDED "G" TERMINATOR OR SIMILAR.

TO BE CRIMPED UP TO 10,00MM² IT IS RECOMMENDED CRIMPMATIC-970 OR SIMILAR.

4 -RECOMENDED SPARE PARTS

5 -GREASE BEARING SURFACES LIGHTLY

6 -MAGNET, ITEM 09, MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

-OBSOLETE

-	1	811242-5	BUMPER, HOLD DOWN	81
7-73-1		PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN P. BARLETTA 05OCT2012		 TE Connectivity	
				CHK L.A. ALTERO 05OCT2012			
				APVD C. LIMA 05OCT2012			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME MINI APPLICADOR ESPECIAL (SPECIAL APPLICATOR MINI) LOOSE PIECE	
mm		0 PLC ±.01		APPLICATION SPEC			
		1 PLC ±.02					
		2 PLC ±.03					
		3 PLC ±.04					
		4 PLC ±.05					
ANGLES		FINISH		WEIGHT		SIZE CAGE CODE DRAWING NO	
-		-		-		A 00779 C-1893934	
-		-		-		RESTRICTED TO	
RESTRICTED CUSTOMER				SCALE 1:2		SHEET 1 OF 1 REV F	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D		ECO-16-004320	14APR2016	EAO	WO
E		ECR-19-014798	04OCT2019	DSO	SHA
F		ECR-20-009068	17SEP2020	ALG	DLA
F1		ECR-20-013418	21SEP2020	ALG	DLA

-	1	18030-1	NUT, HEX, REG M3	80
-	1	8-240641-3	SPACER, SLUG BLADE	79
-	1	690753-2	SPACER, TONKER	78
-	2	18025-2	WASHER, SPRG LOCK, REG M4	77
-	2	1-18023-5	SCR, SKT HD CAP M4 X 25.0	76
-	1	994970-2	COUNTER, MAGNETIC ACTUATOR	75
-	1	18023-3	SCR, SKT HD CAP M3 X 8.0	74
-	1	2119740-1	TAG, APPLICATOR IDENTIFICATION	73
-	2	2168078-1	SCREW, DRIVE, ROUND HEAD	72
-	1	994969-1	MAGNET, RARE EARTH, HIGH ENERGY	71
-	2	18023-3	SCR, SKT HD CAP M3 X 8.0	70
-	1	2076888-1	REAR GUARD, APPLICATOR	69
-	1	18032-1	SCR, SET, FLT POINT M3 X 5.0	68
-	1	1707824-1	BASE PLATE, SPECIAL	67
-	2	992946-3	PIN, DOWEL 6 X 20	66
-	2	2-18024-0	SCR, BTN SKT HD CAP (M6 X 20.0)	65
-	1	1707755-2	KNOB	63
-	1	1707783-1	LOCK, SUPPORT	62
-	1	3-992946-2	PIN, DOWEL 5 X 16	61
-	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	60
-	1	3-22279-7	SPRING, COMPRESSION	59
-	1	1707785-1	LOCK, LEVER RELEASE	58
-	1	1707784-1	LOCK PAWL	58
-	1	9-196804-2	MICROSWITCH	57
-	2	18023-6	SCR, SKT HD CAP M3 X 16.0	56
-	1	197241-2	POSITIONER	55
-	1	1707826-1	BLOCK, GUIDE STOP SCREW	54
-	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53
-	1	18030-4	NUT, HEX, REG M6	52
-	4	1-18023-2	SCR, SKT HD CAP M4 X 12.0	51
-	3	18030-1	NUT, HEX, REG M3	47
-	1	18023-5	SCR, SKT HD CAP M3 X 12.0	46
-	1	1707781-2	LEFT GUIDE	45
-	1	1707780-2	RIGHT GUIDE	44
-	2	18024-1	SCR, BTN SKT HD CAP (M3 X 6.0)	43
-	1	1-1707957-6	COVER	42
-	1	1-22279-1	SPRING, COMPRESSION	41
-	1	3-519003-1	SCREW, MACHINE, SLOTTED CHEESE HEAD	40
-	2	18024-1	SCR, BTN SKT HD CAP (M3 X 6.0)	39
-	1	2076240-6	COVER, TERMINAL SUPPORT	38
-	1	1707366-6	PIN DOWEL	37
-	1	2076239-9	SLIDING TERMINAL SUPPORT	36
-	1	2076219-5	SUPPORT, SLIDING BLOCK	35
	1	1-1707820-5	ANVIL, SPECIAL	34
-	4	18023-1	SCR, SKT HD CAP M3 X 5.0	33
-	1	1-1707825-3	GUIDE BLOCK	32
-	1	624887-5	APPLICATOR GUARD	31
-	2	18023-3	SCR, SKT HD CAP M3 X 8.0	30
-	1	1707779-1	KNOB	29
-	1	9-18023-4	SCR, SKT HD CAP M3 X 35.0	28
-	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	27
-	1	18023-5	SCR, SKT HD CAP M3 X 12.0	26
-	1	1707831-8	APPLICATOR GUARD	25
-	1	1707541-2	CAP, RAM	23
-	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	22
-	1	571417-1	STRIPPER	21
-	1	1707823-1	HOUSING, MINI APPLICATOR	20
-	4	18025-3	WASHER, SPRG LOCK, REG M5	19
-	3	2-18023-5	SCR, SKT HD CAP M5 X 50.0	18
-	1	2-18023-4	SCR, SKT HD CAP M5 X 40.0	17
-	1	21028-4	PIN, SLOTTED SPRING .062 X .375	16
-	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	15
-	1	1-571087-6	BLOCK, CRIMPER SPACER	14
	1	1-1707001-8	INSULATION CRIMPER	13
-	1	1-690407-9	CRIMPER SPACER	12
	1	2-624683-7	WIRE CRIMPER	09
-	1	1707121-2	SCREW, SOCKET HD SHOULDER	08
-	1	690402-1	BLOCK, INSULATION ADJUSTMENT	07
-	1	18032-8	SCR, SET, FLT POINT M6 X 8.0	06
-	1	690191-1	PLUG, NYLON	05
-	1	1707115-1	RAM, MINI APPLICATOR	04
-	1	1707150-2	WASHER, FLAT	02
-	1	2077830	WIRE DISC, FINE ADJUST.	01

7-73-1	PART NO	DESCRIPTION	ITEM NO
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