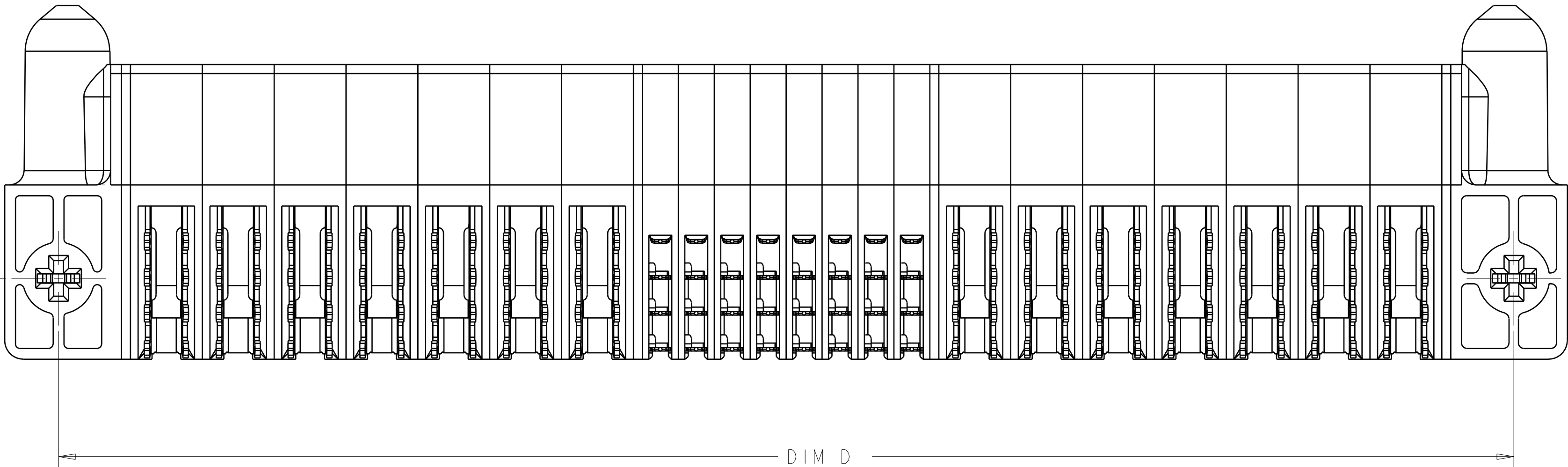
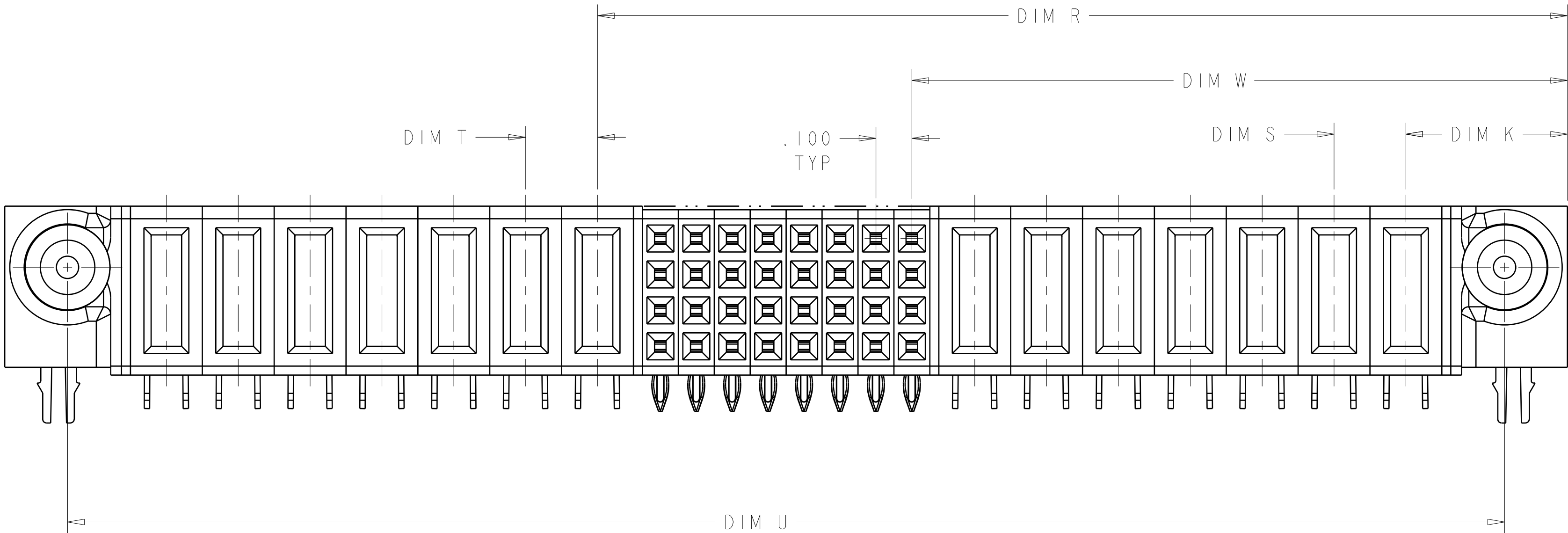
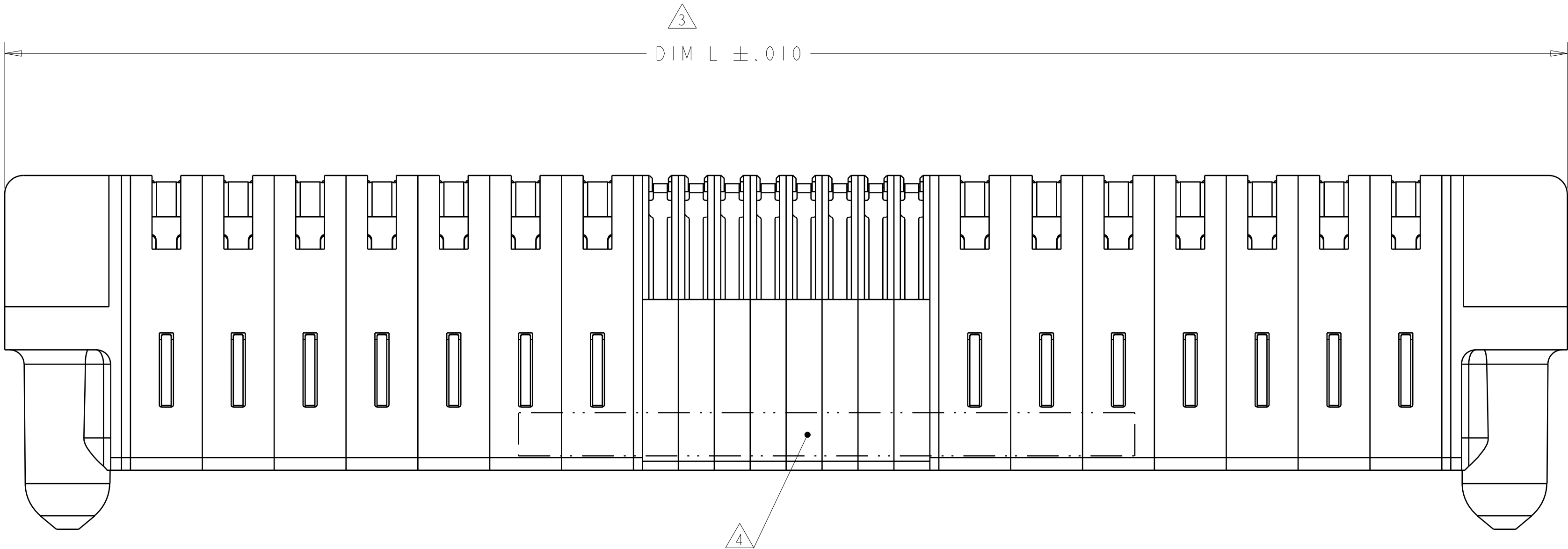
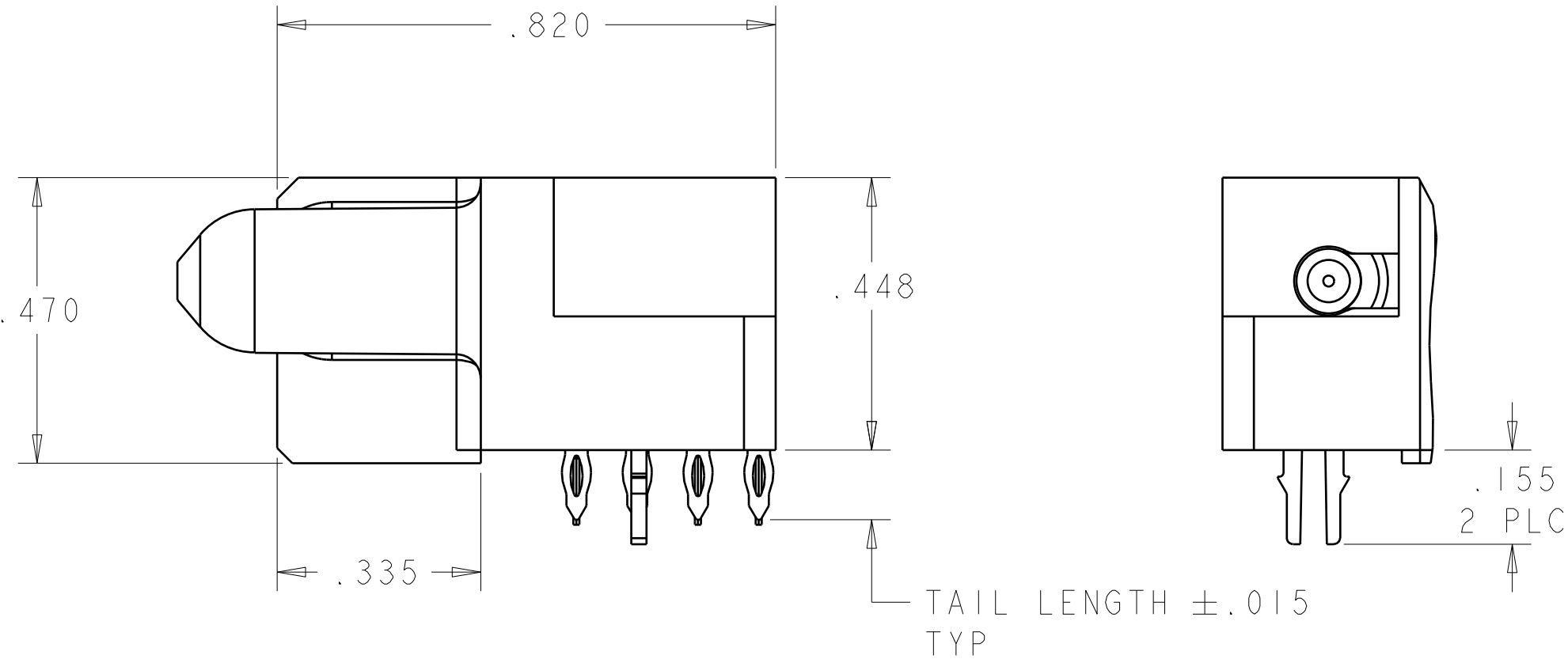


LOC	DIST	REVISIONS						
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVO	
		A		INITIAL RELEASE	26FEB2007	DZ	SY	



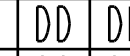
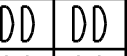
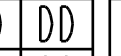
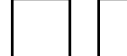
- △ DIM S IS CENTERLINE SPACING OF POWER MODULES ON RIGHT SIDE OF HOUSING
- △ DIM T IS CENTERLINE SPACING OF POWER MODULES ON LEFT SIDE OF HOUSING
- △ THE MAXIMUM OVERALL LENGTH (DIM L) OF A PART IS 8.00
- △ "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- △ MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UV94 V-O
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- △ CONTACT PLATING: SIGNAL CONTACTS - .000050-.000100 Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100-.000200 SnPb AT PCB INTERFACE
POWER CONTACTS - .000050-.000100 Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100-.000200 SnPb AT PCB INTERFACE
- △ MECHANICAL CONNECTOR KEEP OUT ZONE
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- △ PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- △ PCB - .0453 ±.0010 DRILLED HOLE PLATED WITH .0003 MIN SnPb
OVER .001-.003 PLATING TO ACHIEVE A .040 HOLE
- △ POWER CONTACT AREA LUBRICATED WITH LUBRICANT.

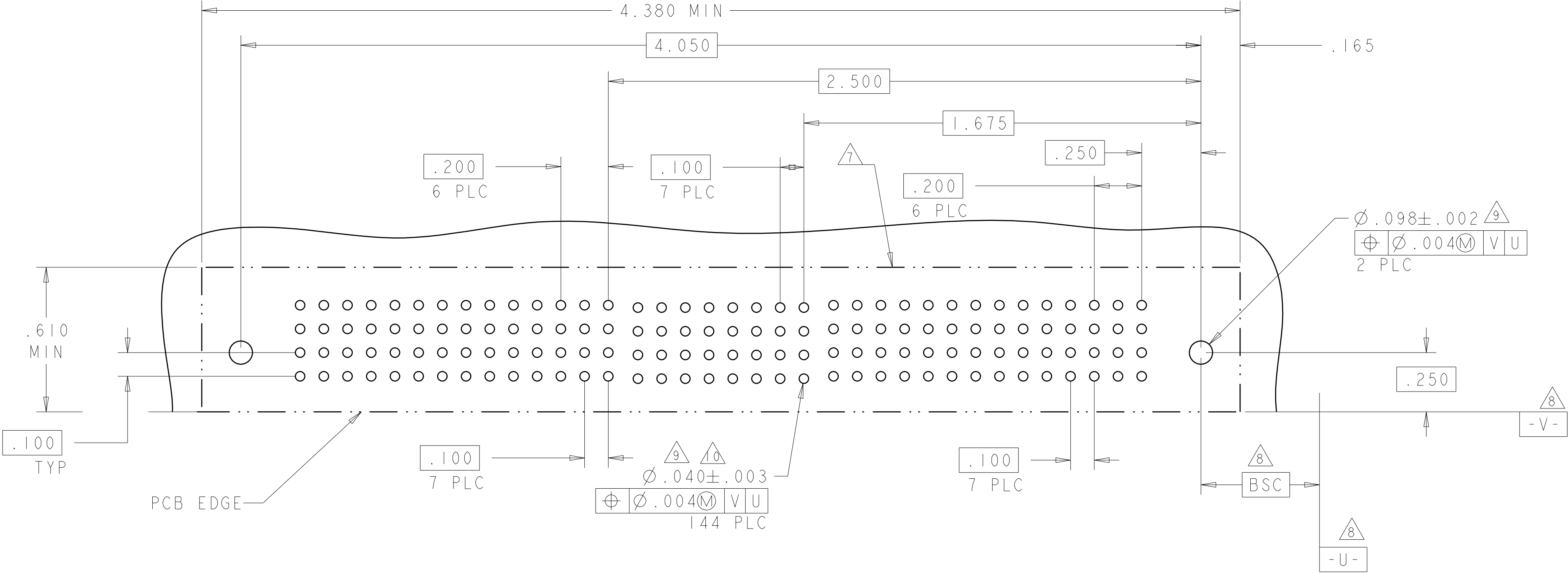


.200	.200	1.825	2.700	.450	4.000	4.050	4.350	7HDP + 32S + 7HDP	1892560-1
DIM S	DIM T	DIM W	DIM R	DIM K	DIM U	DIM D	DIM L	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN DZ 26FEB2007	26FEB2007	Tyco Electronics Incorporated Shanghai, P.R.China.200233	
DIMENSIONS: INCHES		APVD SY	NAME RIGHT ANGLE RECEPTACLE ASSEMBLY MULTI-BEAM XL, PWR-SIG-PWR, W/GUIDES PRESS FIT LEGS	RESTRICTED TO	
TOLERANCES, UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-1973	APPLICATION SPEC 114-13038	SCALE 4:1	
MATERIAL -		WEIGHT -	SIZE A	CAGE CODE 00779	DRAWING NO. C=1892560
FINISH -		CUSTOMER DRAWING		SHEET 1	OF 2
				REV A	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVO
		-		SEE SHEET I	-	-	-

PART NUMBER	ROWS		POWER								SIGNAL								POWER																																																																																																																																																																																																																																																																																																																																																
			P14	P13	P12	P11	P10	P9	P8	8	7	6	5	4	3	2	1	P7	P6	P5	P4	P3	P2	P1																																																																																																																																																																																																																																																																																																																																											
1892560-1	D C B A																																																																																																																																																																																																																																																																																																																																																																		
																																																																																																																																																																																																																																																																																																																																																																			



DD	SIGNAL CONTACT, R/A HDR, STD, ROW 4	.165
CC	SIGNAL CONTACT, R/A HDR, STD, ROW 3	.165
BB	SIGNAL CONTACT, R/A HDR, STD, ROW 2	.165
AA	SIGNAL CONTACT, R/A HDR, STD, ROW 1	.165
RL	POWER CONTACT, R/A HDR, MLBF	.165
RK	POWER CONTACT, R/A HDR, STD	.165
CODE	DESCRIPTION	TAIL LENGTH

CONTACT TABLE		
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THIS DRAWING IS A CONTROLLED DOCUMENT OF TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE, AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN DANNY ZHU 26FEB2007	Tyco Electronics Incorporated Shanghai, P.R.China, 200233	
DIMENSIONS: INCHES		CHK S. ZHAO 26FEB2007	NAME S. YAO	
TOLERANCES, UNLESS OTHERWISE SPECIFIED: INCHES		APVD S. YAO	PRODUCT SPEC	
0 PLC ±.1 1 PLC ±.1 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
ANGLES 40°-30°		RESTRICTED TO	A1 00779 C=1892560	
MATERIAL		FINISH	WEIGHT	
-		-	-	
CUSTOMER DRAWING			SCALE	4:1
			SHEET	2
			OF	2
			REV	A