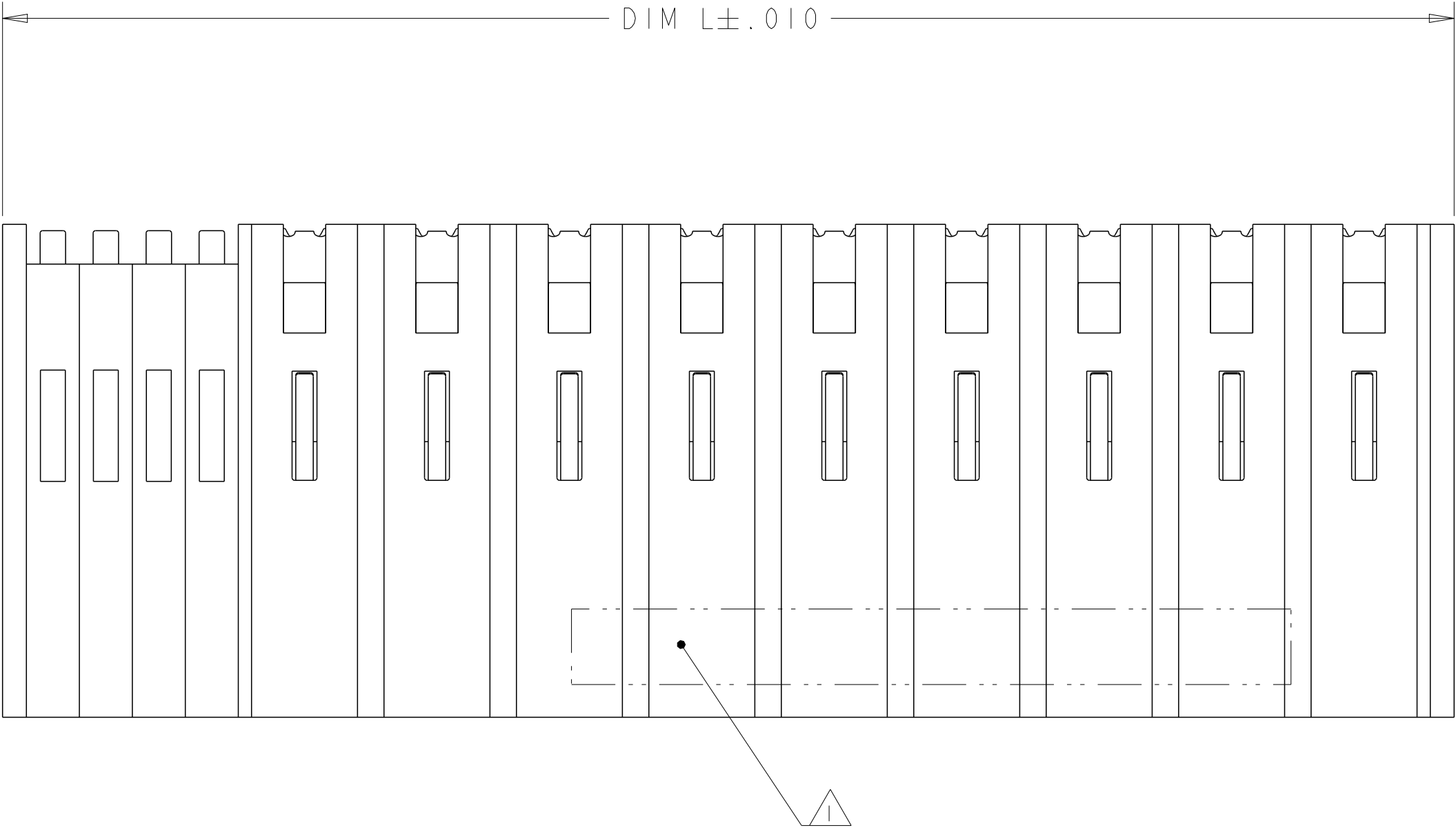
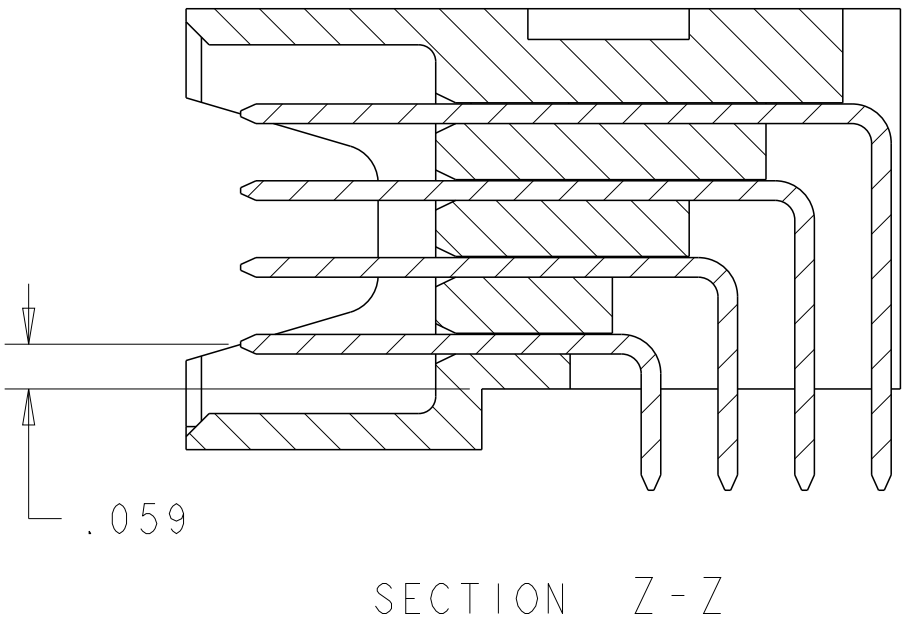
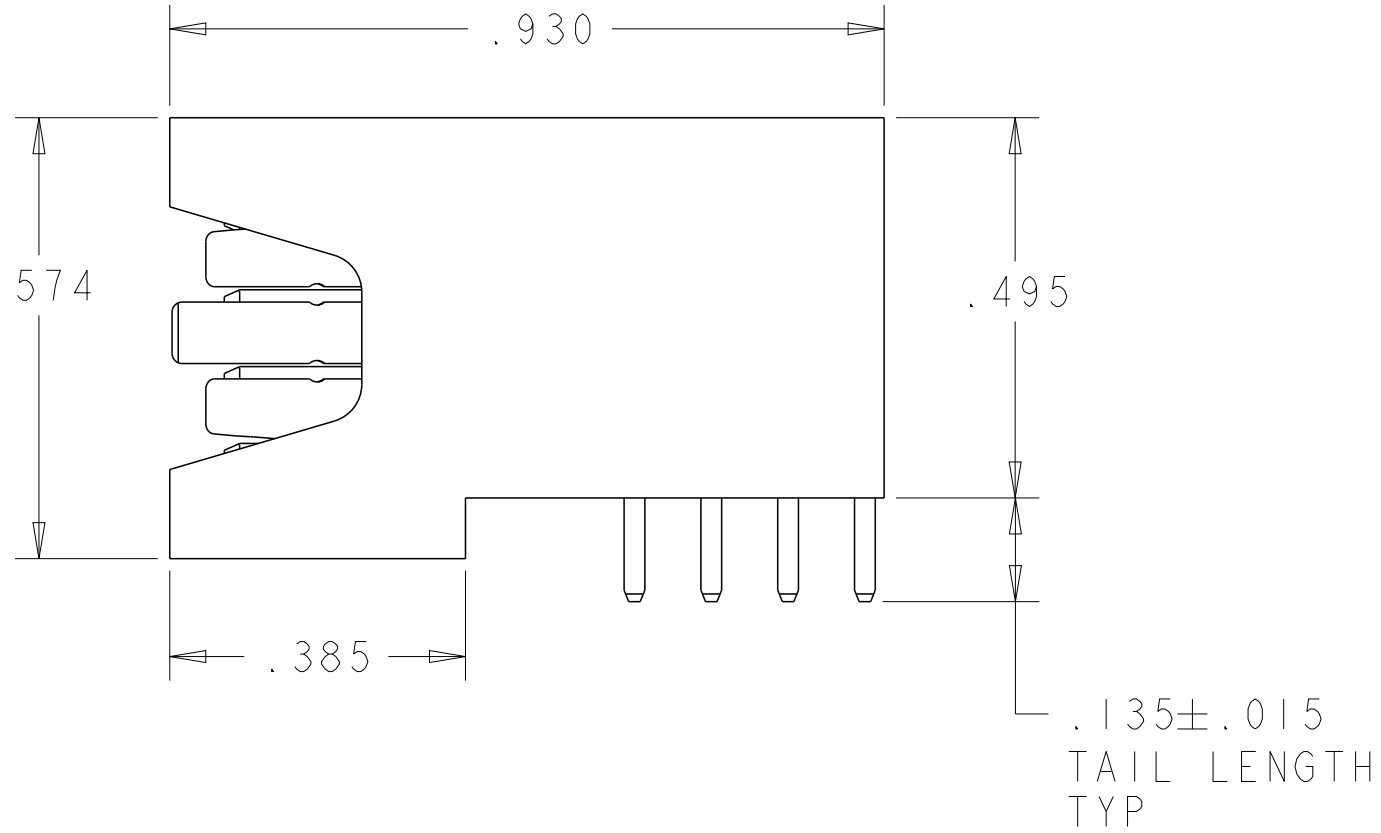
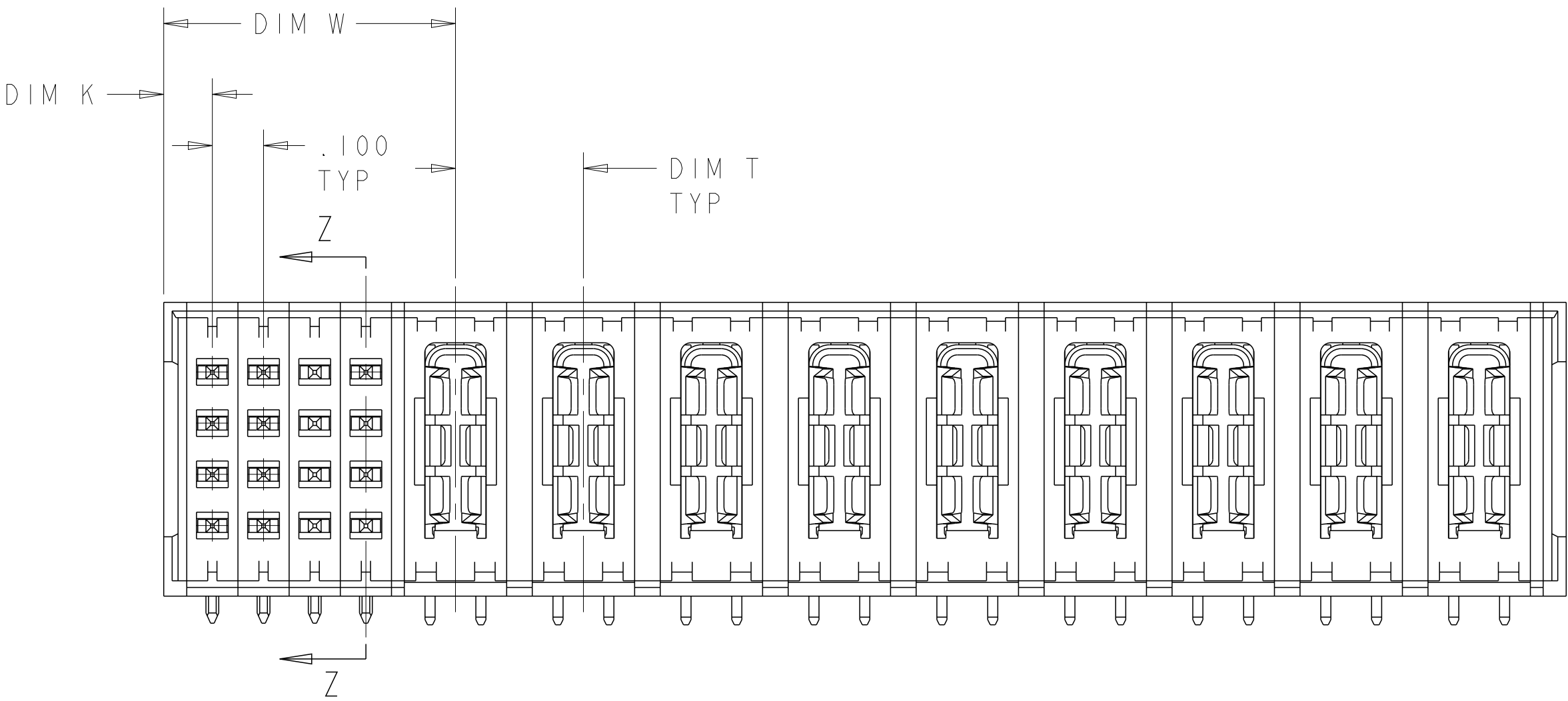


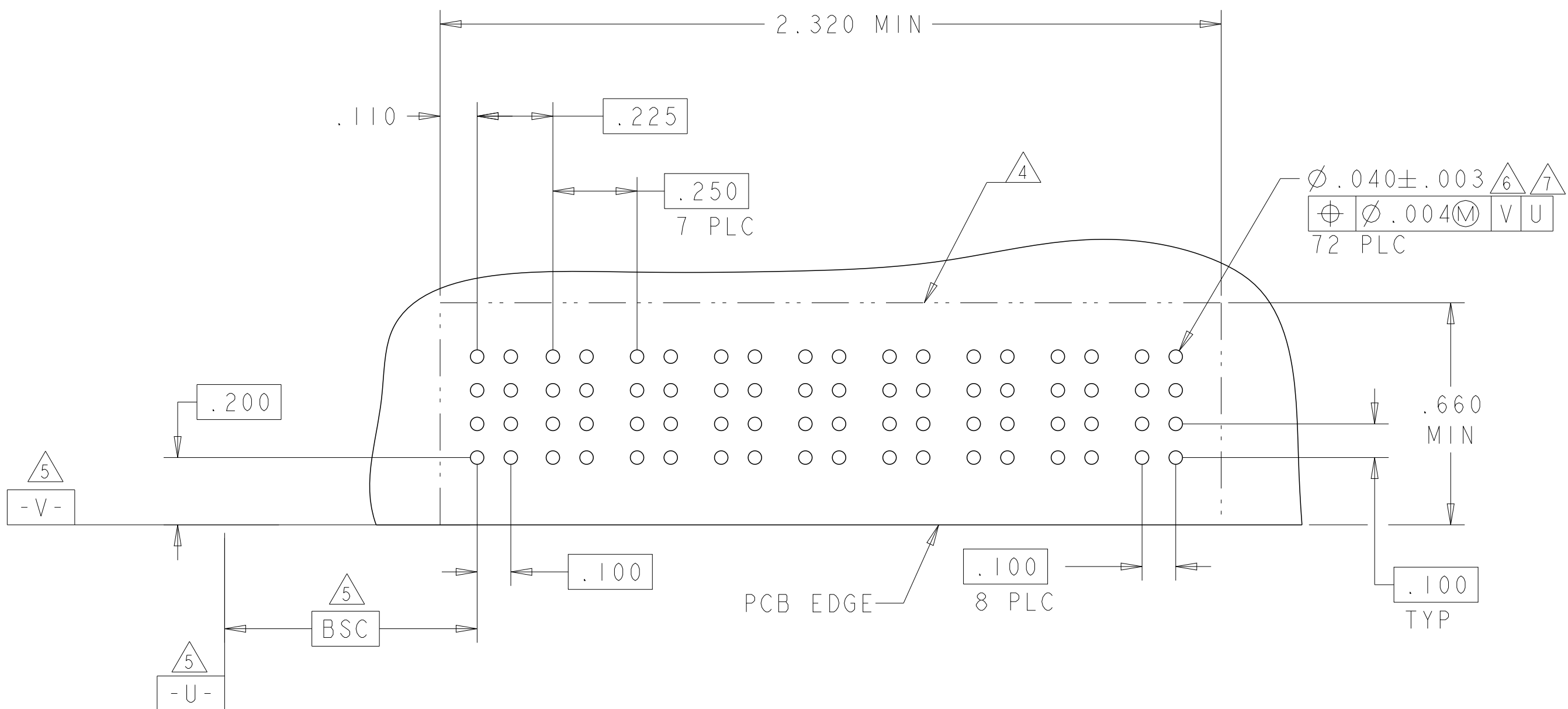
LOC		DIST		REVISIONS					
ES	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
		A3		ADVISED			20MAR2013	ML	SZ
		A4		REVISED AS PER ECN-25-310699			11MAR2025	PK	VNB

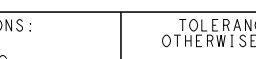


- 1 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA. HOLE.



OBSOLETE	.250 .370 2.290 .095				8S + 8P		1892105-2												
	.250 .570 2.740 .095				16S + 9P		1892105-1												
	DIM T		DIM W		DIM L		DIM K		DESCRIPTION		PART NUMBER								
	THIS DRAWING IS A CONTROLLED DOCUMENT.																		
				DWN C. ZHOU CHK S. ZHAO APVD S. YAO		23APR2007 23APR2007 -		TE Connectivity RIGHT ANGLE HEADER ASSEMBLY NO GUIDES MULTI-BEAM XL											
DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED:									NAME						
				0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2°									PRODUCT SPEC 108-1973						
				APPLICATION SPEC 114-13038									SIZE						
MATERIAL : 				FINISH : 				WEIGHT -		A1		CAGE CODE 00779		DRAWING NO 1892105		RESTRICTED TO -			
Customer Drawing												SCALE 4:1		SHEET 1		OF 2		REV A4	

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. ZHOU 23APR2007		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±?°		NAME RIGHT ANGLE HEADER ASSEMBLY NO GUIDES MULTI-BEAM XL	
		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038		SIZE A 100779	
MATERIAL		WEIGHT		CASE CODE C-1892105	
FINISH		-		DRAWING NO 2 OF 2	
		Customer Drawing		SCALE 4:1 REV. A4	