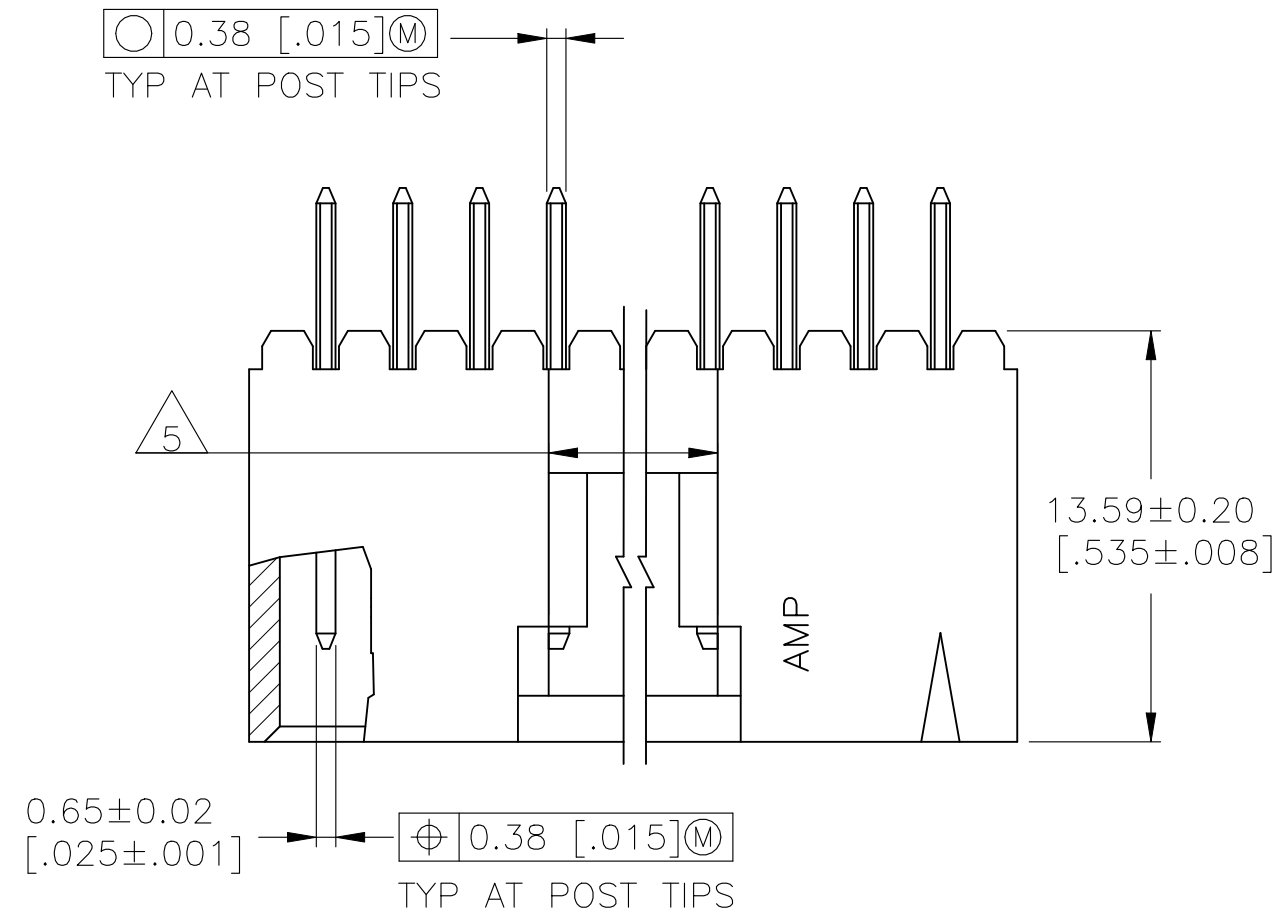
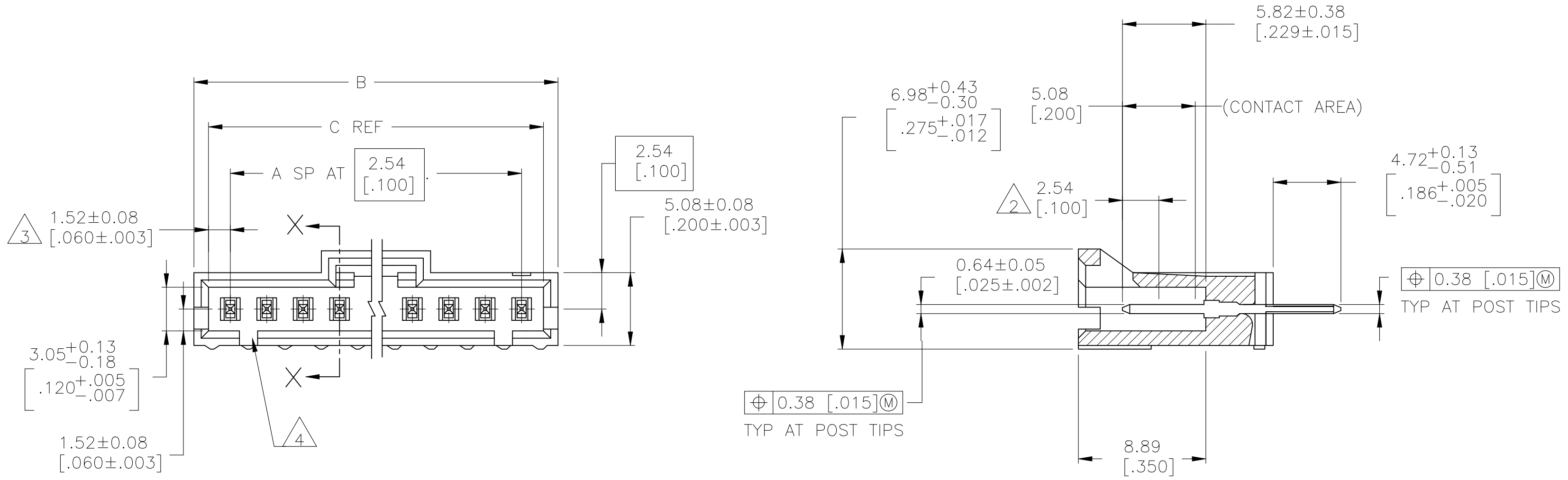


D

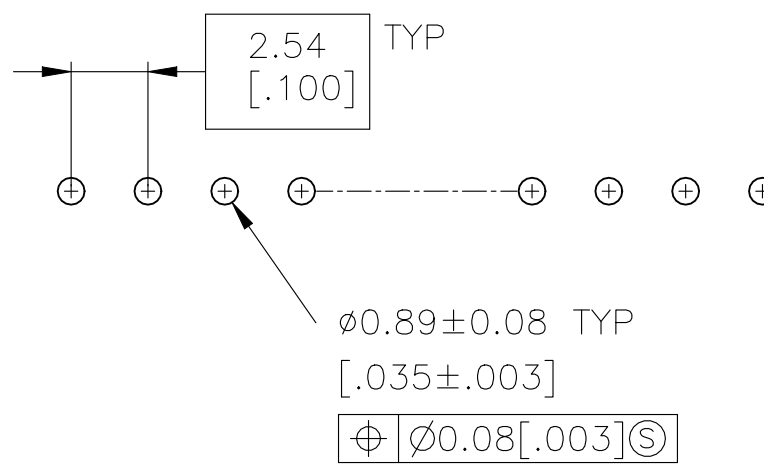


- 1 0.00076[.000030] GOLD IN THE CONTACT AREA, 0.00254[.000100] MATTE TIN-LEAD ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

C



SECTION X-X



RECOMMENDED HOLE LAYOUT

	18.28 [.720]	20.19 [.795]	6	7	1825533-2
	36.07 [1.420]	37.97 [1.495]	13	14	1825533-1
PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 23JAN2006	TE Connectivity		
		CHK J GESFORD 23JAN2006			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0. PLC ± -		PRODUCT SPEC	
		1. PLC ± -		APPLICATION SPEC	
		2. PLC ± 0.13[.005]		SIZE	
		3. PLC ± -		CAGE CODE	
4. PLC ± -		ANGLES		DRAWING NO	
MATERIAL		FINISH		WEIGHT	
HOUSING: 1 FLAME RETARDANT 100% COLOR: BLACK CONTACTS: BRASS		SEE TABLE		A1 00779 1825533	
CUSTOMER DRAWING				SCALE	4:1
				SHEET	1 OF 1
				REV	C