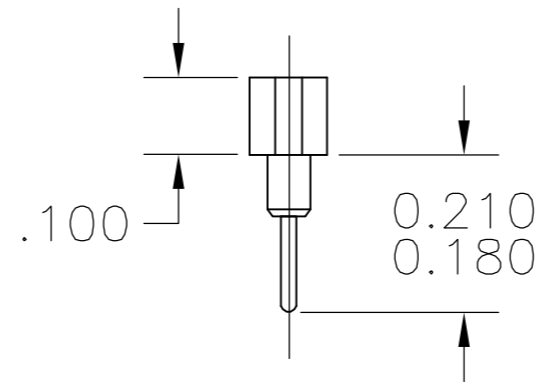


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LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		ECO-06-004262	25JUL06	BSV	MK

NOTES:

- 1 INSULATOR MATERIAL: THRMOPLASTIC POLYESTER, BLACK UL 94V-0
- 2 STAMPED CONTACT: BECU, PLATED WITH GOLD FLASH OVER 50-100μ THK NICKEL
- 3 SLEEVE: COPPER, PLATED WITH 180-340μ THK TIN (LEAD FREE) OVER 75-125μ THK NICKEL
- 4. PARTS ARE END-TO-END STACKABLE AND BREAKABLE TO CREATE VARIOUS POSITION SIZES



RECOMMENDED HOLE LAYOUT  
 TOLERANCE ±.002 UNLESS  
 OTHERWISE NOTED

1.000	10	1825532-4
0.800	8	1825532-3
0.700	7	1825532-2
1.600	16	1825532-1
DIM "A"	POSITION	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.S VISWESWARA	25JUL06	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK -	APVD MILLER KENNETH	NAME	
	0 PLC ± -		PRODUCT SPEC	ASSEMBLY SOCKET (.510 SERIES S.I.P )	
	1 PLC ± -		APPLICATION SPEC	SIZE	CAGE CODE
	2 PLC ± -			A2	00779
	3 PLC ± -		WEIGHT	DRAWING NO	RESTRICTED TO
	4 PLC ± -			C=1825532	-
	ANGLES ± -		CUSTOMER DRAWING	SCALE	SHEET
	FINISH			4:1	1 OF 1
					REV
					A

1825532

A