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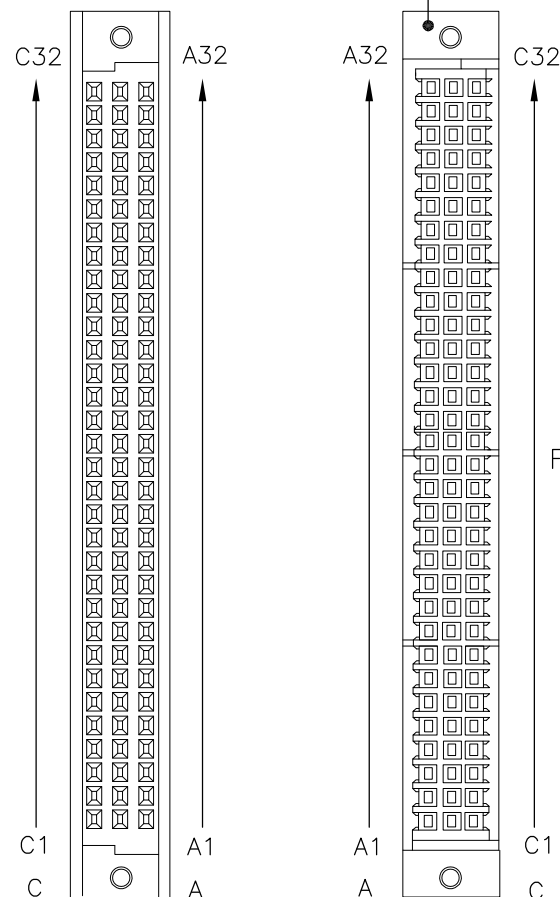
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	ECR-16-013762	13OCT16	JW	JW
	B	ECR-09-019963	01-10-09	ZJ	LGA

WIRE DIAGRAM

PAIR	POSITION	COLOUR
1	C31	RED
	A31	BLUE
DRAIN1	B29	
2	C29	RED
	A29	BLUE
DRAIN2	B26	
3	C27	RED
	A27	BLUE
DRAIN3	B25	
4	C25	RED
	A25	BLUE
DRAIN4	B24	
5	C23	RED
	A23	BLUE
DRAIN5	B18	
6	C21	RED
	A21	BLUE
DRAIN6	B17	
7	C19	RED
	A19	BLUE
DRAIN7	B12	
8	C17	RED
	A17	BLUE
DRAIN8	B11	
9	C15	RED
	A15	BLUE
DRAIN9	B10	
10	C13	RED
	A13	BLUE
DRAIN10	B9	
11	C11	RED
	A11	BLUE
DRAIN11	B8	
12	C9	RED
	A9	BLUE
DRAIN12	B7	
13	C7	RED
	A7	BLUE
DRAIN13	B6	
14	C5	RED
	A5	BLUE
DRAIN14	B3	
15	C3	RED
	A3	BLUE
DRAIN15	B2	
16	C1	RED
	A1	BLUE
DRAIN16	B1	



NOTES:

- 1 Apply item 2 as per specification:114-18069
- 2 Text on label:as per specification 118-19342
- 3 Test assembly on short circuit and continuity and to wire diagram and hipot 500V during 15ms on the cable wires.
- 4 Wrap label item 6 around the cable as shown after the cable passed the test.
- 5 Print the ALU PN on the packaging label.
- 6 Remove the 4 Clamps of cover item 3.
- 7 Strip wire item 8 and use the insulation to cover the drain wires.
- 8 TE PN 7-1820087-1 is the same 1820087-1 only thing different is logistics agreements

CONNECTOR 1

24900

250

200

140

35

15

15

15

DO NOT CUT THROUGH THE INSULATION COMPLETELY.
MAKE AN INCISION WITH A DEPTH

1	—	GREEN DOT LABEL	9
AR	—	STRIP WIRE	8
2	—	RVS SCREW 2.2X9.5	7
1	—	FLAG LABEL WITH LOGO	6
1	—	CABLE TY 98X2,5 BLA	5
AR	—	RNF-100-3/4-0-SP	4
1	—	RV100 INTERCONNECTION	3
1	—	96P.MT.CONN.KIT ASS	2
AR	—	CABLE-MULTICORE--16x2x0.50	1
QTY	PARTNUMBER	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN B.S.VISWESWARA 02FEB05
CHK A.V.ZANDVOORT 10FEB05
APVD R.SMEETS 10FEB05
PRODUCT SPEC
APPLICATION SPEC

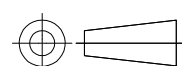


TE Connectivity

CABLE DECT 8-25

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± —
1 PLC ± 0.2
2 PLC ± 0.02
3 PLC ± 0.005
4 PLC ± —
ANGLES ± —
FINISH

MATERIAL

WEIGHT

0,000000A300779C-1820087

CUSTOMER DRAWING

SCALE NTS

SHEET 1 OF 1

REV C