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RELEASED FOR PUBLICATION

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED PER ECO 10-026167	1-23-11	CT	BW
	B	REVISED PER ECO-15-010663	26AUG2015	RS	CT

35.82 REF

JACKSCREW SUB-ASSEMBLY

MFG'S IDENTIFICATION MARKED IN THIS APPROX. AREA

2

M5 x 0.8

8.5
ACROSS FLATS

RETAINING NUT

1 LOCKING SCREW, JACKSCREW SLEEVE, & RETAINING NUT: STAINLESS STEEL PER AISI 316 OR AISI 316L
RETAINING SLEEVE: BERYLLIUM COPPER, STRIP, UNS C17200, 1 SO CuBe2 OR JI S C1720

2 THE KEY SLOT OF THE A-F JACKSCREW ALIGNS WITH THE CORNER POINTS OF THE POLARIZING HEX.

3. THE JACKSCREW AND RETAINING NUT ARE SHIPPED UNASSEMBLED. WHEN INSTALLING THESE ON A SHELL ASSEMBLY, LOCTITE® 272 THREADLOCKING ADHESIVE OR EQUIVALENT SHALL BE APPLIED. LOCTITE® IS A REGISTERED TRADEMARK OF HENKEL CORPORATION.



4. THE SPANNER WRENCH TOOL, TYCO PART NUMBER 1738220-1 (WITH 1/4-in ADAPTER) OR 1738221-1 (WITH T-HANDLE), IS USED TO LOCK THE RETAINING NUT. RECOMMENDED LOCKING TORQUE: 1.5 N-m [13 in-lb].

5. THIS PRODUCT IS SOLD BY TYCO ELECTRONICS UNDER A LICENSE FROM RADIALL SA.

6 LOCKING SCREW FINISH: 6.0-10.0µm ELECTROLESS NICKEL PER MIL-DTL-26074, CLASS 1 WITH CO-DEPOSITED PTFE.

1738205-1

PART
NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN BW	22MAR2005	 TE Connectivity	
DIMENSIONS: mm		CHK JPM	22MAR2005		
		APVD JPM	22MAR2005	NAME JACKSCREW KIT, A-F GPRB2	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		-	
0 PLC ±-		APPLICATION SPEC		-	
1 PLC ±-		WEIGHT		-	
2 PLC ±-		SIZE		A3	
3 PLC ±-		CAGE CODE		00779	
4 PLC ±-		DRAWING NO		C=1738205	
ANGLES ±-		RESTRICTED TO		-	
FINISH		CUSTOMER DRAWING		SCALE 4:1	
1		SHEET 1 OF 1		REV B	
6					

1470-19 (3/13)