

4

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REVISED (ECO-11-013077)	23JUN11	JC	WK

ASSEMBLY CONDITION AS SHOWN.

COVER ②  
(SEE DETAIL IN PAGE 3)

36.5 REF.

12.00

4.50

BACK SHELL ③  
(SEE DETAIL IN PAGE 4)

FRONT SHELL ④  
(SEE DETAIL IN PAGE 5)

POSN. 3  
POSN. 4  
HOUSING ①  
(SEE DETAIL IN PAGE 2)

2.50 REF.

2.00 REF.

7.00 REF.

NOTES:  
①. SEPARATE PACKING OF EACH COMPONENT.

4-1734372-1	3-1734372-1	2-1734372-1	1-1734372-2	WHITE	① 1734372-2
			1-1734372-1	BLACK	① 1734372-1
④ FRONT SHELL	③ BACK SHELL	② COVER	① HOUSING	HSG. COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN F. YANG 25AUG2009															
DIMENSIONS: MM		CHK S. CHIEN 25AUG2009															
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. KODAMA 25AUG2009	NAME														
<table border="1"> <tbody> <tr> <td>0 PLC</td> <td>± -</td> </tr> <tr> <td>1 PLC</td> <td>± 0.35</td> </tr> <tr> <td>2 PLC</td> <td>± 0.25</td> </tr> <tr> <td>3 PLC</td> <td>± 0.15</td> </tr> <tr> <td>4 PLC</td> <td>± -</td> </tr> <tr> <td>ANGLES</td> <td>± 3°</td> </tr> </tbody> </table>		0 PLC	± -	1 PLC	± 0.35	2 PLC	± 0.25	3 PLC	± 0.15	4 PLC	± -	ANGLES	± 3°	PRODUCT SPEC 108-57547	USB OVERMOLD HARDWARE KIT SERIES A, SOLDER PLUG, LONG TYPE		
0 PLC	± -																
1 PLC	± 0.35																
2 PLC	± 0.25																
3 PLC	± 0.15																
4 PLC	± -																
ANGLES	± 3°																
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO												
FINISH		WEIGHT	A3	00779	C=1734372												
CUSTOMER DRAWING			RESTRICTED TO	SCALE	SHEET												
				-	1 OF 7												
					REV B												

1470-19 (3/11)

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P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			

NOTES:

- MATERIAL:  
HOUSING: THERMOPLASTIC, WITH 30% GLASS FILLED, UL 94V-0 RATED, COLOR: (SEE TABLE)
- FINISH :  
CONTACT : 5 $\mu$ " MIN. GOLD PLATED ON CONTACT AREA, 100 $\mu$ " MIN. MATTE-TIN PLATING ON SOLDER TAILS, 50 $\mu$ " MIN. NICKEL UNDERPLATED ALL OVER.

WHITE	1-1734372-2
BLACK	1-1734372-1
HSG. COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN			
DIMENSIONS: MM		CHK			
		APVD	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	USB OVERMOLD HARDWARE KIT SERIES A, SOLDER PLUG, LONG TYPE		
0 PLC $\pm$ -		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
1 PLC $\pm$ 0.35			A3	00779	C=1734372
2 PLC $\pm$ 0.25			RESTRICTED TO		
3 PLC $\pm$ 0.15			-		
4 PLC $\pm$ -			WEIGHT	0.95 GRAMS	
ANGLES $\pm$ 3°			CUSTOMER DRAWING		
MATERIAL SEE NOTE			SCALE	SHEET	REV
FINISH SEE NOTE			-	2 OF 7	B

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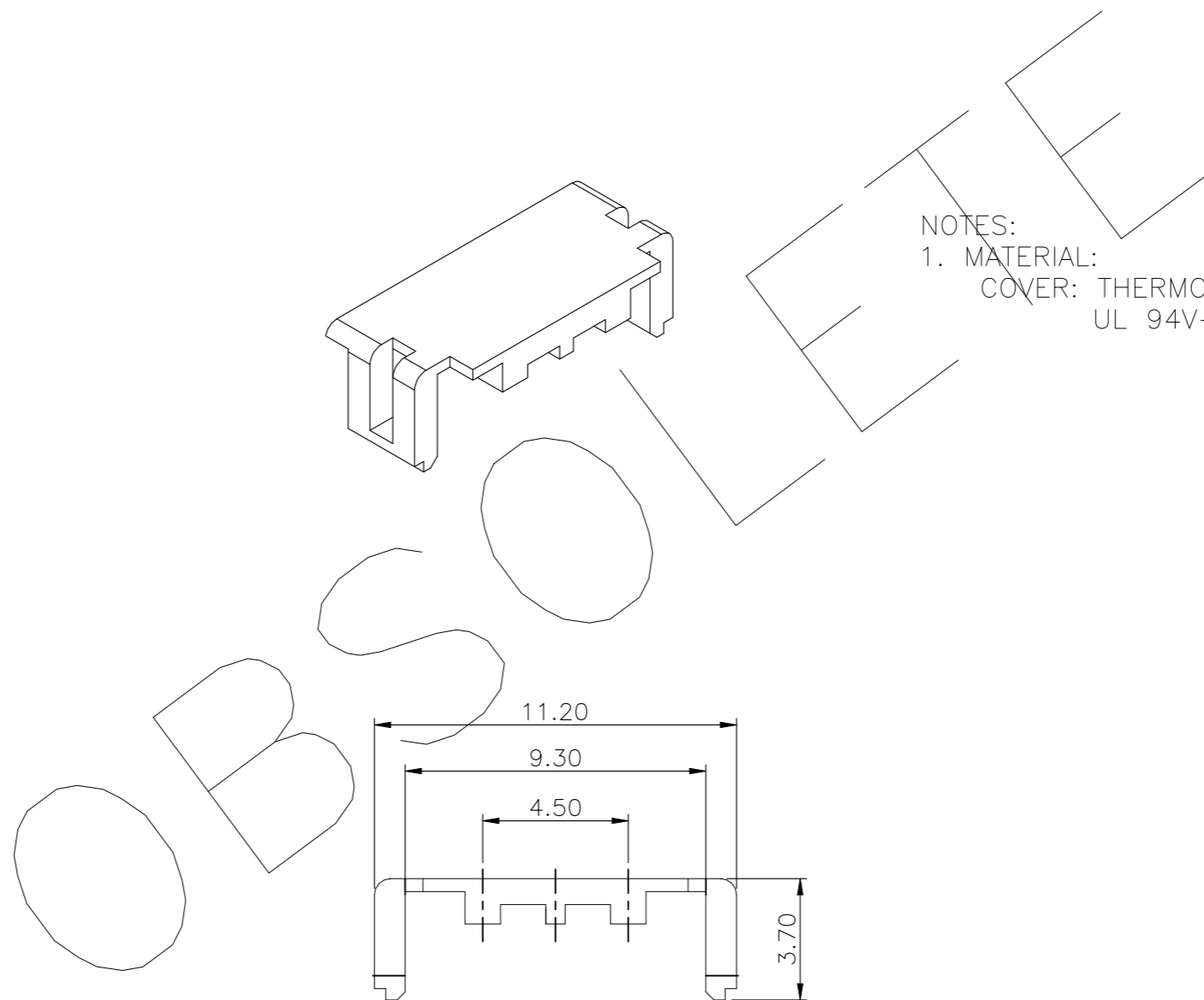
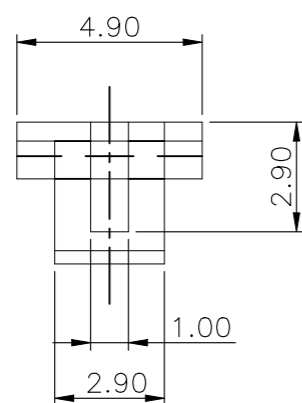
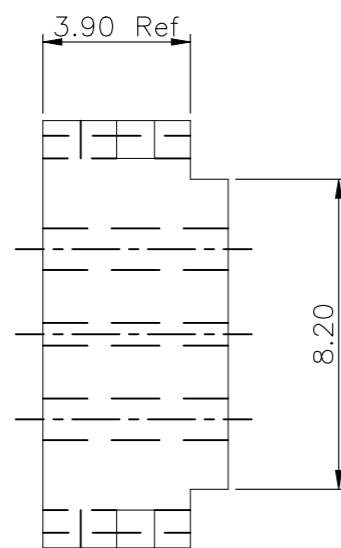
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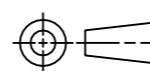
P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			



NOTES:  
 1. MATERIAL:  
 COVER: THERMOPLASTIC, WITH 30% GLASS FILLED,  
 UL 94V-0 RATED, COLOR: BLACK

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DIMENSIONS:  
MM



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± 0.35
2 PLC	± 0.25
3 PLC	± 0.15
4 PLC	± -
ANGLES	± 3°

MATERIAL  
SEE NOTE

FINISH  
SEE NOTE

DWN
CHK
APVD
PRODUCT SPEC
APPLICATION SPEC
WEIGHT 0.08 GRAMS
CUSTOMER DRAWING



NAME  
 USB OVERMOLD HARDWARE KIT  
 SERIES A, SOLDER PLUG,  
 LONG TYPE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C=1734372	-

2-1734372-1  
 PART NUMBER

SCALE -	SHEET 3 OF 7	REV B
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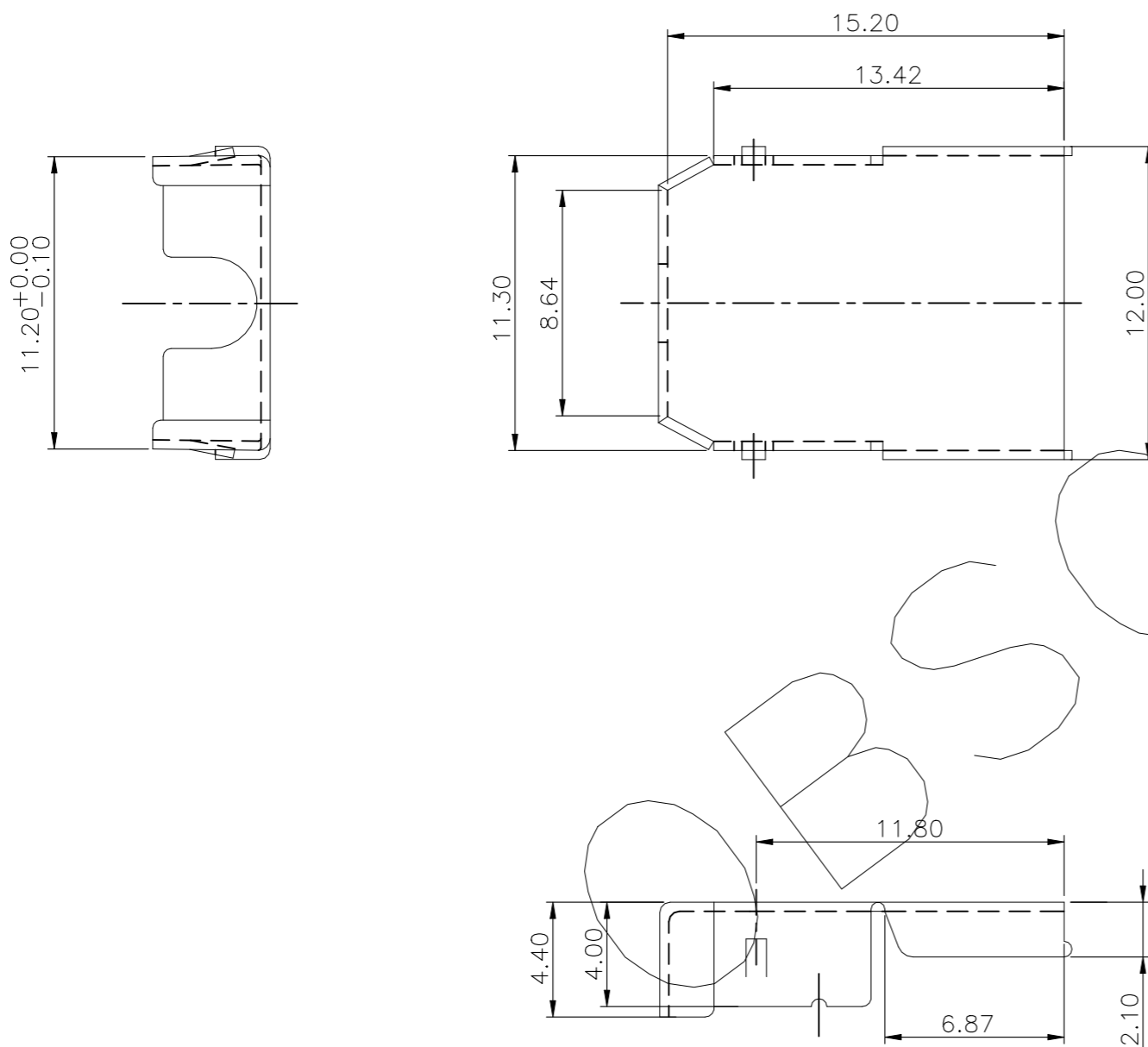
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P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			



NOTES:

- MATERIAL:  
BACK SHELL: SPCC STEEL, THECKNESS=0.35±0.015mm.
- FINISH :  
BACK SHELL: 120μ" MIN NICKEL PLATED OVER 100μ" MIN. Cu UNDERPLATED ALL OVER.

3-1734372-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TE Connectivity														
DIMENSIONS: MM		CHK															
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME														
<table border="0"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± 0.35</td></tr> <tr><td>2 PLC</td><td>± 0.25</td></tr> <tr><td>3 PLC</td><td>± 0.15</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± 3°</td></tr> </table>		0 PLC	± -	1 PLC	± 0.35	2 PLC	± 0.25	3 PLC	± 0.15	4 PLC	± -	ANGLES	± 3°	PRODUCT SPEC	USB OVERMOLD HARDWARE KIT SERIES A, SOLDER PLUG, LONG TYPE		
0 PLC	± -																
1 PLC	± 0.35																
2 PLC	± 0.25																
3 PLC	± 0.15																
4 PLC	± -																
ANGLES	± 3°																
MATERIAL SEE NOTE		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO												
FINISH SEE NOTE		WEIGHT	A3	00779	C=1734372												
		CUSTOMER DRAWING	SCALE	SHEET	REV												
			-	4 OF 7	B												

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P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			

SECTION A-A

NOTES:

1. MATERIAL:  
FRONT SHELL: SPCC STEEL, THICKNESS=0.35±0.015mm.

2. FINISH :  
FRONT SHELL: 120 $\mu$ " MIN NICKEL PLATED OVER 100 $\mu$ " MIN. Cu UNDERPLATED ALL OVER.

4-1734372-1

PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN				
DIMENSIONS: MM		CHK				
		APVD	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.35 2 PLC ± 0.25 3 PLC ± 0.15 4 PLC ± - ANGLES ± 3°		PRODUCT SPEC	USB OVERMOLD HARDWARE KIT SERIES A, SOLDER PLUG, LONG TYPE			
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
SEE NOTE	FINISH	WEIGHT	A3	00779	C=1734372	-
SEE NOTE	SEE NOTE	CUSTOMER DRAWING	SCALE	SHEET	REV	
			-	5 OF 7	B	

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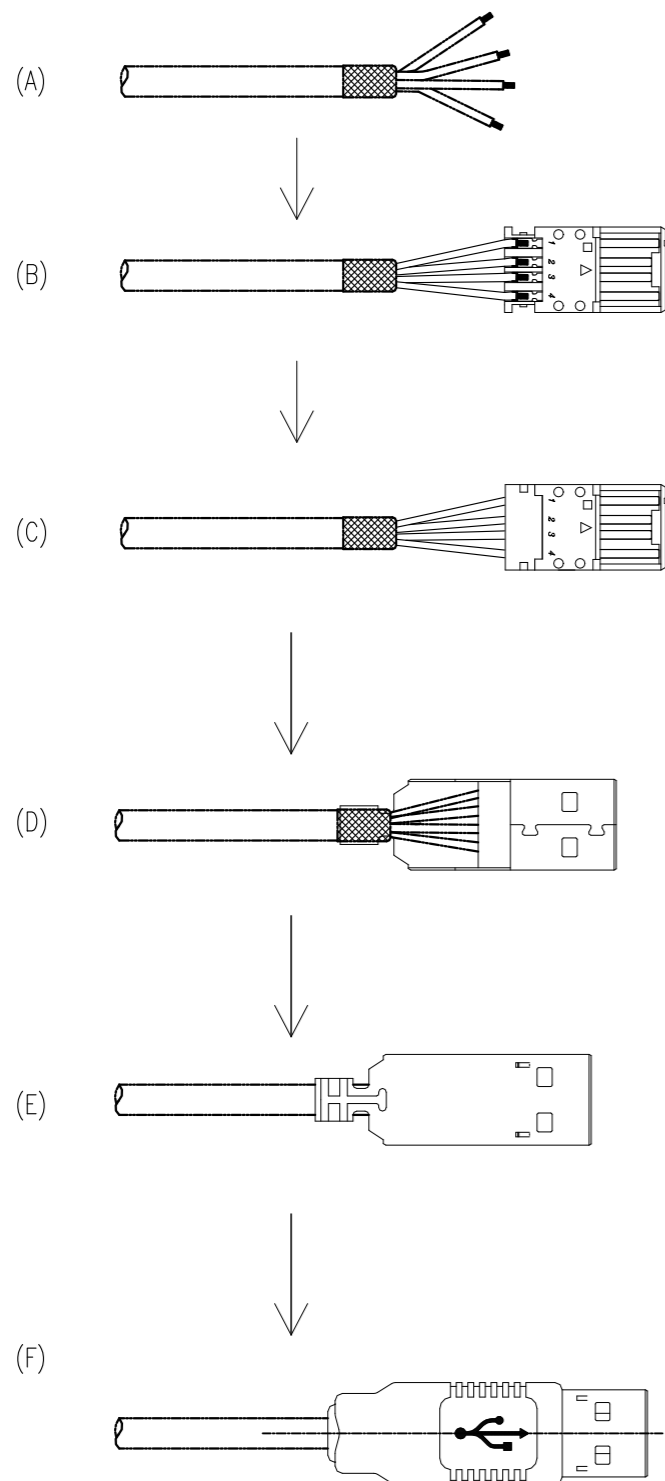
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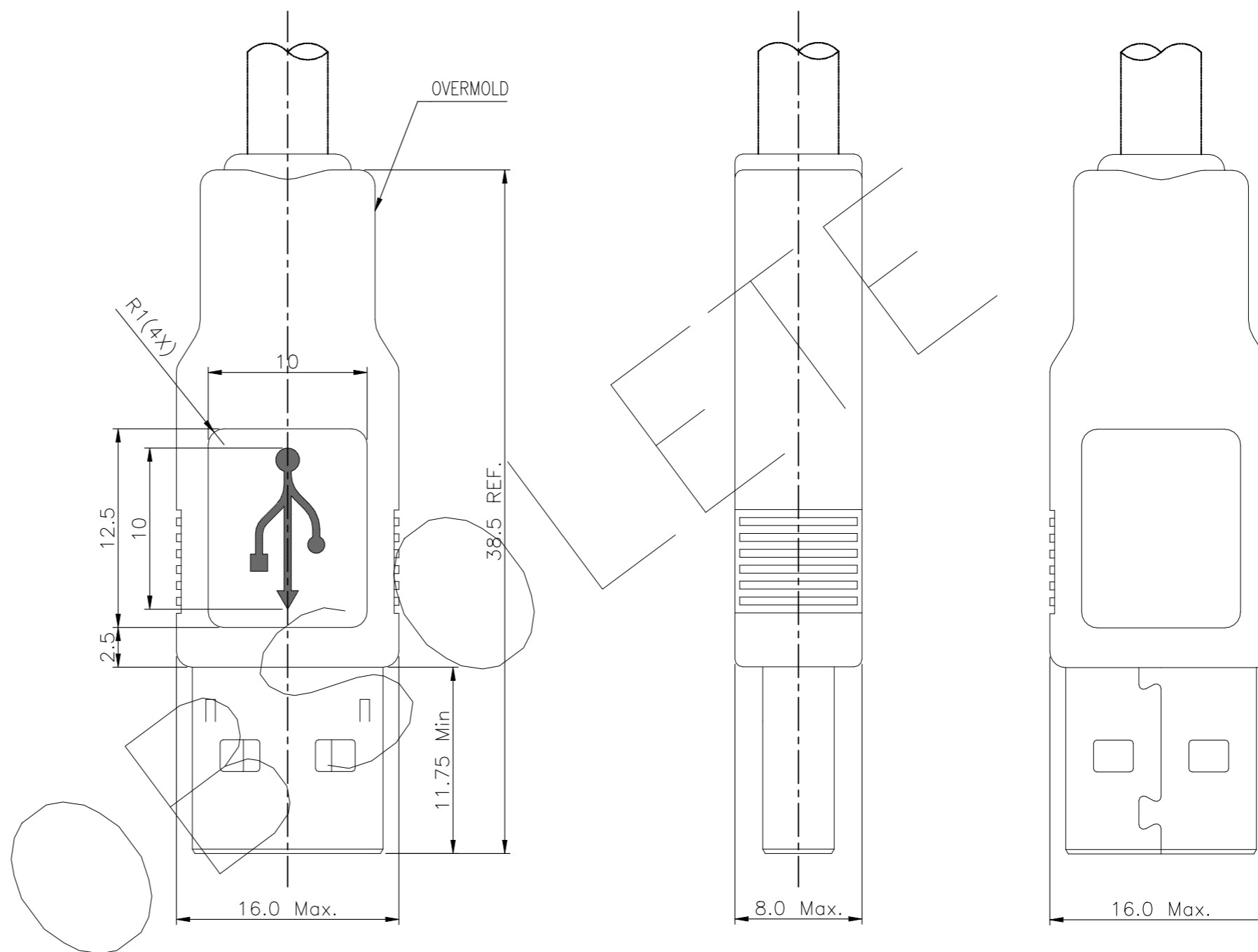
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P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			



ASSEMBLY PROCESS  
SCALE 1:1



RECOMMENDED OVERMOLD DIMENSION

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DIMENSIONS: MM		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
0 PLC ± -		PRODUCT SPEC		USB OVERMOLD HARDWARE KIT	
1 PLC ± 0.35		APPLICATION SPEC		SERIES A, SOLDER PLUG,	
2 PLC ± 0.25		WEIGHT		LONG TYPE	
3 PLC ± 0.15		SIZE		CAGE CODE	
4 PLC ± -		A3		00779	
ANGLES ± 3°		DRAWING NO		C=1734372	
MATERIAL		CUSTOMER DRAWING		RESTRICTED TO	
SEE NOTE		SCALE		SHEET	
FINISH		6 OF 7		REV B	
SEE NOTE					

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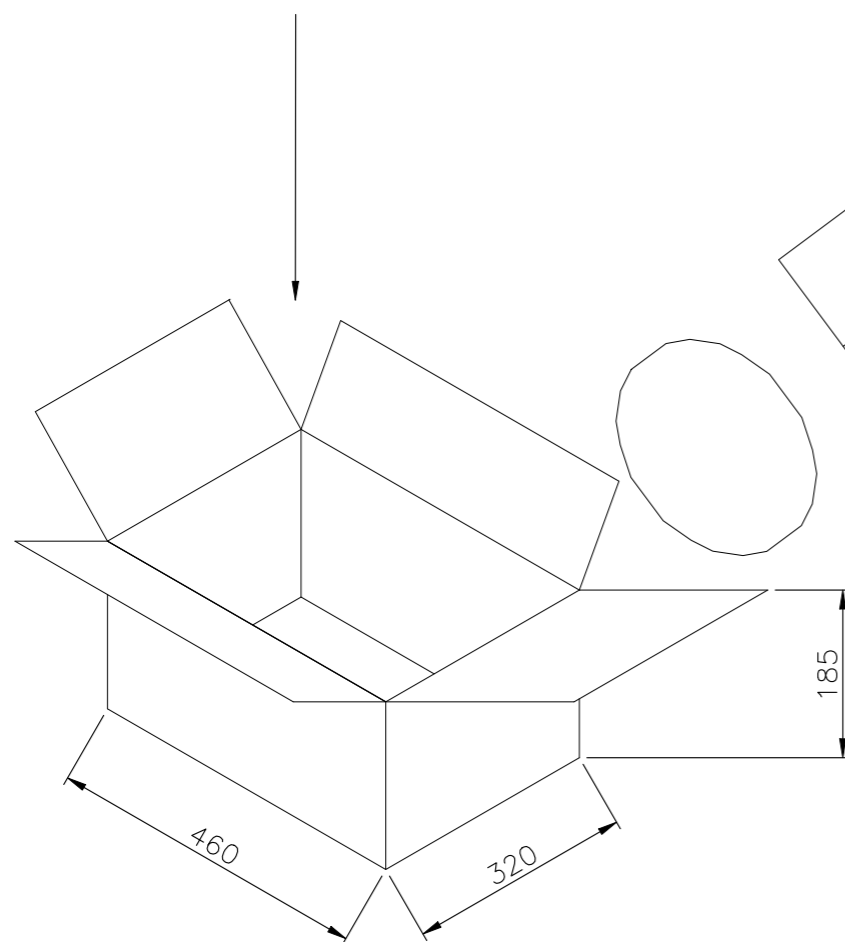
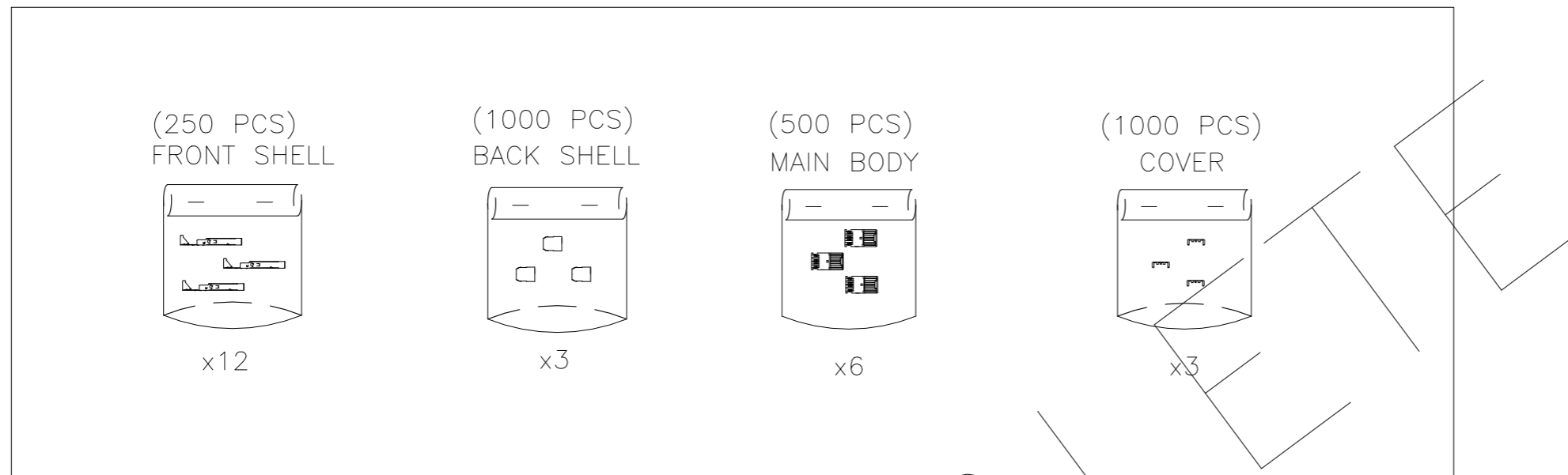
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P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.			



NOTES:

- MATERIAL:  
SHIPPING BOX : CORRUGATED FIBER.
- DIMENSION :  
BAG : L=300mm , W=185mm , THICKNESS=0.1mm  
SHIPPING BOX : L=320 , W=460 , H=185
- QUANTITY :  
FRONT SHELL PACKING : 250 PCS/BAG  
BACK SHELL PACKING : 1000 PCS/BAG  
MAIN BODY PACKING : 500 PCS/BAG  
COVER PACKING : 1000 PCS/BAG  
SECUNARY PACKING : 3000 SETS/SHIPPING BOX
- WEIGHT :  
NET WIGHT : 11.70 KG/SHIPPING BOX  
GROSS WIGHT : 12.50 KG/SHIPPING BOX

3000 PCS	3000 PCS	3000 PCS	3000 PCS	12.50	11.70
FRONT SHELL	BACK SHELL	COVER	HOUSING	G/W (Kg)	N/W (Kg)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN			
DIMENSIONS: MM		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC		USB OVERMOLD HARDWARE KIT SERIES A, SOLDER PLUG, LONG TYPE	
MATERIAL		APPLICATION SPEC		SIZE	RESTRICTED TO
FINISH		WEIGHT		A3	
		CUSTOMER DRAWING		CAGE CODE	
				DRAWING NO	
				00779	
				SCALE	
				1734372	
				SHEET	
				7 OF 7	
				REV	
				B	