

1

CONTATCT AREA GOLD PLATED MIN. 0.8µm OVER MIN. 1.3µm Ni- LAYER
REST TIN PLATED MIN. 2µm
Kontaktzone vergoldet min. 0 0.8µm ueber min. 1.3µm Ni - Zwischenschicht
Rest verzinkt min. 1µm

2

CONTACT AREA AND TOUCHING AREA TO CANTILEVER SPRING GOLD PLATED MIN. 0.8µm
OVER MIN. 1.3µm Ni- LAYER, REST TIN PLATED MIN. 2µm
Kontaktzone und Anlageflaeche zur ueberfeder vergoldet min. 0.8µm
ueber min. 1.3µm Ni - Zwischenschicht, rest verzinkt min. 1µm

3

CANTILEVER SPRING INSIDE AND OUTSIDE 0.8µm Au
ueberfeder inner und aussen 0.8µm Au

4

AFTER CUT-OFF FROM THE CARRIER STRIP
Nach trennen vom Traegerstreifen

5

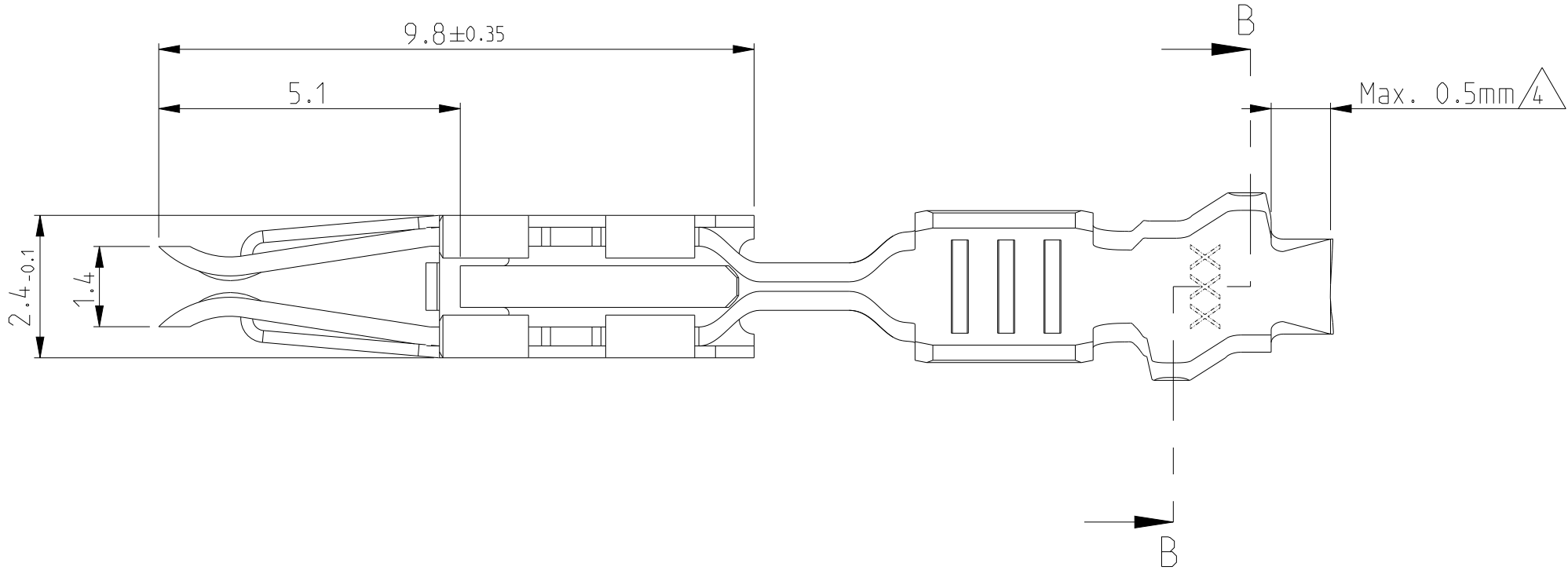
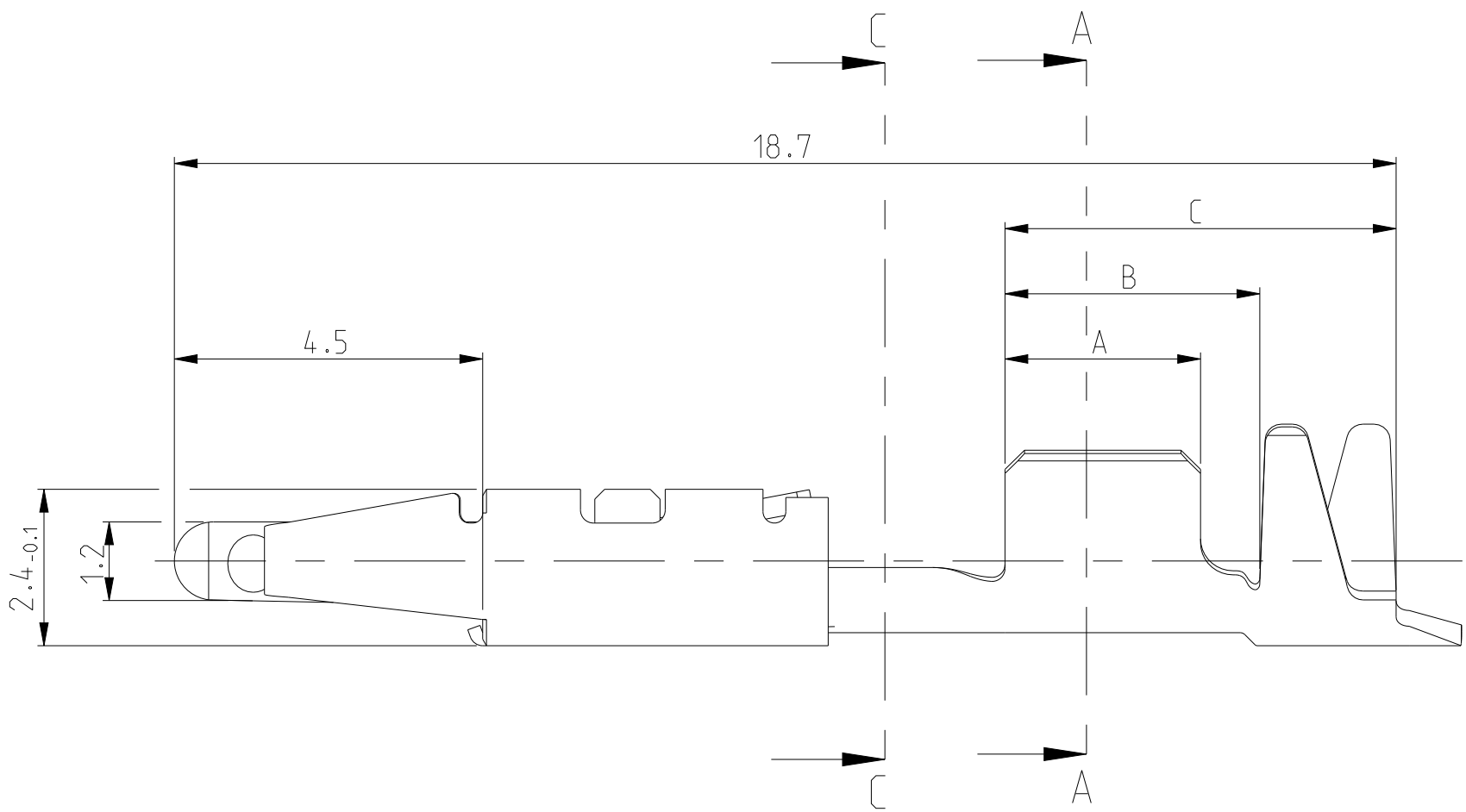
CURRENT LOADING MAX. 6A AT TU=25°C
Strombelastung max. 6A bei Tu=25°C

6

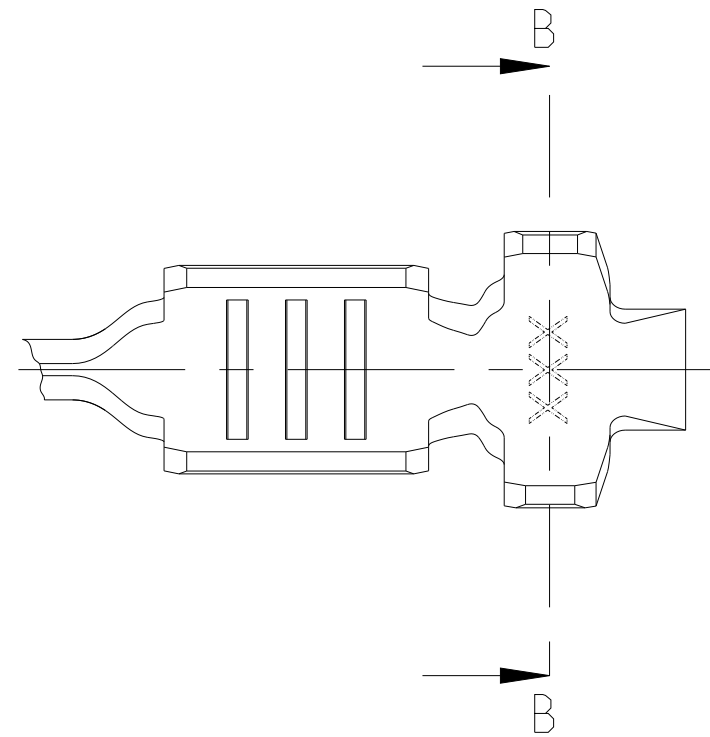
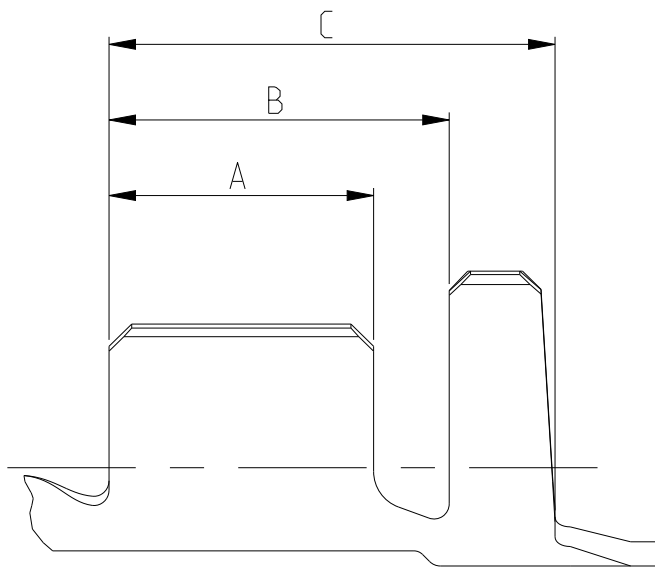
BLADE THICKNESS 0.8± 0.03 DIN 46244
Messerstarke 0.8± 0.03 DIN 46244

7

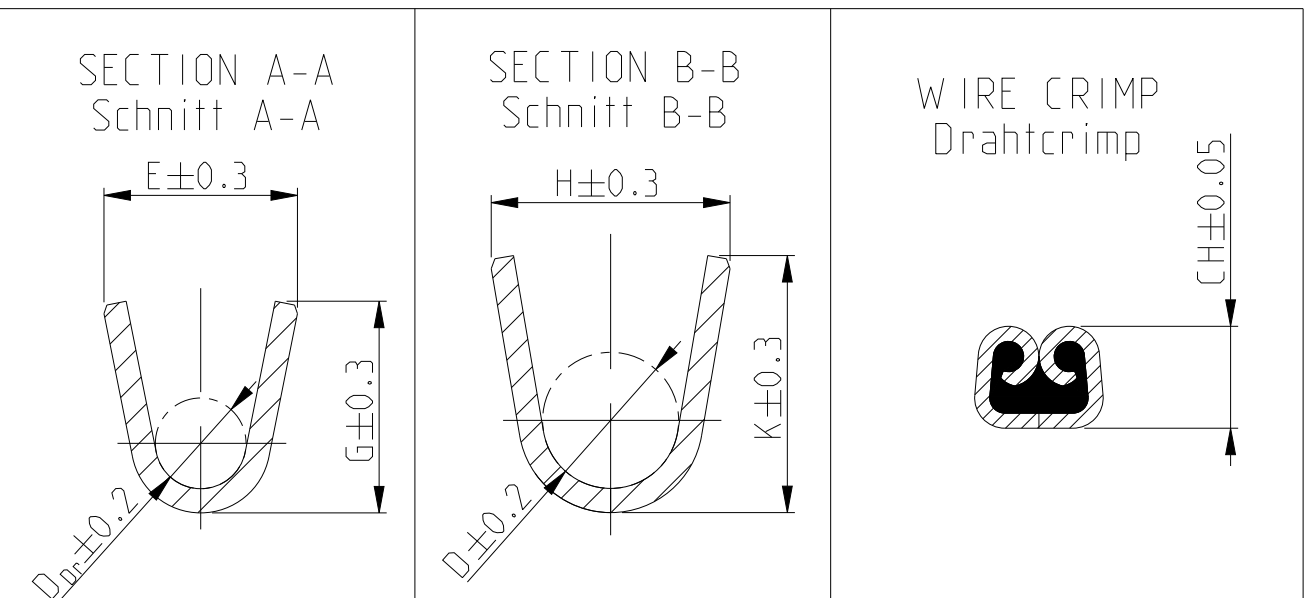
OBSOLETE



FORM A

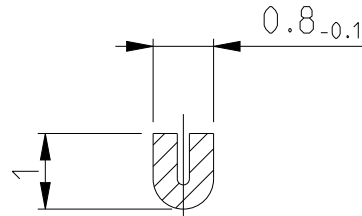


FORM B



-	-	-		1.0-1.5 FLR	max. 2.3	E = 2.8 G = 3.0 D _{Dr} = 1.3	H = 3.7 K = 3.9 D = 2.1 FORM B	1.0mm ±1.47 1.25mm ±1.56 1.5mm ±1.65 Double Crimp Doppelanschlag 0.35•0.75 0.35•1.0 0.50•0.50 0.50•0.75 0.50•1.0	878469-2	539635-1 with die set 539739-2	3.5	4.5	5.9
-	-	-											
929954-4	△	D	CuFe2										
929954-3		D											
929954-2	△	D	CuSn4	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{Dr} = 1.2	H = 3.2 K = 3.4 D = 1.8 FORM A	0.5mm ±1.18 0.75mm ±1.27 1.0mm ±1.36 Double Crimp Doppelanschlag 0.35•0.35 0.35•0.50 0.50•0.50	878468-2	539635-1 with die set 539739-2	3	3.9	6
929954-1	△	D											
-	-	-	---										
929952-8	△	D	CuFe2										
929952-7	△	D	CuSn4	0.2-0.5 FLR	max. 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.8 K = 2.8 D = 1.4 FORM A	0.35mm ±1.09 0.50mm ±1.16 0.75mm ±1.27 Double Crimp Doppelanschlag 0.35•0.75	878467-2	539635-1 with die set 539739-2	2.5	3.75	5.9
929952-4	△	D	CuFe2										
929952-3	△	D											
929952-2		D											
929952-1		D	CuSn4	0.35-0.75 FLR	max 1.9	E = 2.3 G = 2.4 D _{Dr} = 1.0	H = 3.2 K = 3.1 D = 1.6 FORM A	0.35mm ±1.09 0.50mm ±1.16 0.75mm ±1.27 Double Crimp Doppelanschlag 0.35•0.75	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
-	-	-	-										
929950-4	△	C	CuFe2										
929950-3	△	C											
929950-2	△	C	CuSn4	0.35-0.75 FLR	max 1.9	E = 2.3 G = 2.4 D _{Dr} = 1.0	H = 3.2 K = 3.1 D = 1.6 FORM A	0.35mm ±1.09 0.50mm ±1.16 0.75mm ±1.27 Double Crimp Doppelanschlag 0.35•0.75	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
929950-1		C											
-	-	-	-										
928939-4	△	G	CuFe2										
928939-3		G											
928939-2	△	G	CuSn4	0.35-0.75 FLR	max 1.9	E = 2.3 G = 2.4 D _{Dr} = 1.0	H = 3.2 K = 3.1 D = 1.6 FORM A	0.35mm ±1.09 0.50mm ±1.16 0.75mm ±1.27 Double Crimp Doppelanschlag 0.35•0.75	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
928939-1	△	G											
-	-	-	-										
-	-	-	-										
TE ORDER-NO. STRIP FROM Bandware	REV	MATERIAL Workstoff	SURFACE Oberflaeche	WIRE RANGE Drahtgroßen (mm²)	INSULATION Ø Isolations (mm)	WIRE CRIMP Drahtcrimp	STRIP FORM INSUL.-CRIMP Isol.- Crimp Bandware	WIRE CRIMP HEIGHT CH Drahtcrimp - Höhe CH	APPLICATION TOOL Anschlag-WKZ	HAND TOOL Handzange	A	B	C
CRIMP DIMENSION (mm) Crimp abmessungen (mm)						EXTRACTION TOOL Ausdruckwerkzeug No. 5-1579007-5							

SECTION C-C
Schnitt C-C



THIS DRAWING IS NOT SUBJECT TO CONSTANT CHANGING SERVICE AND DOES NOT LAY CLAIM TO BE COMPLETE. FOR DEFINITE SPECIFICATION SEE RESPECTIVE TE CUSTOMER DRAWINGS. FURTHER VERSIONS ON INQUIRY.

Diese Zeichnung unterliegt nicht dem ständigen Änderungsdienst und erhebt keinen anspruch auf vollständigkeit. verbindliche angaben sinder jeweiligen TE-kundenzeichnung zu entnehmen. weiter ausfuehrungen auf anfrage

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
(mm)

± 0.2mm

MATERIAL
SEE TABLE

INSULATIONS
OF WIRE OR STRIP

± 0.2mm

FINISH
SEE TABLE

RAY
T. konecny 29.12.04
CH
M. Brunner

PRODUCT SPEC
208-18024
APPLICATION SPEC
114-18163

WEIGHT
-

Customer Drawing

NAME
Product Group Drawing for: Micro Timer 1 Contact
Produkt-Gruppen-Zeichnung für: Micro Timer 1 Kontakt

SHEET
A0

CASE CODE
-

DRAWING NO
C=1703333

RESTRICTED TO
-

TE Connectivity

SCALE
5:1

SHEET
1

OF
1

REV
A8