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RELEASED FOR PUBLICATION

2013

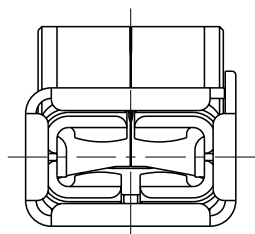
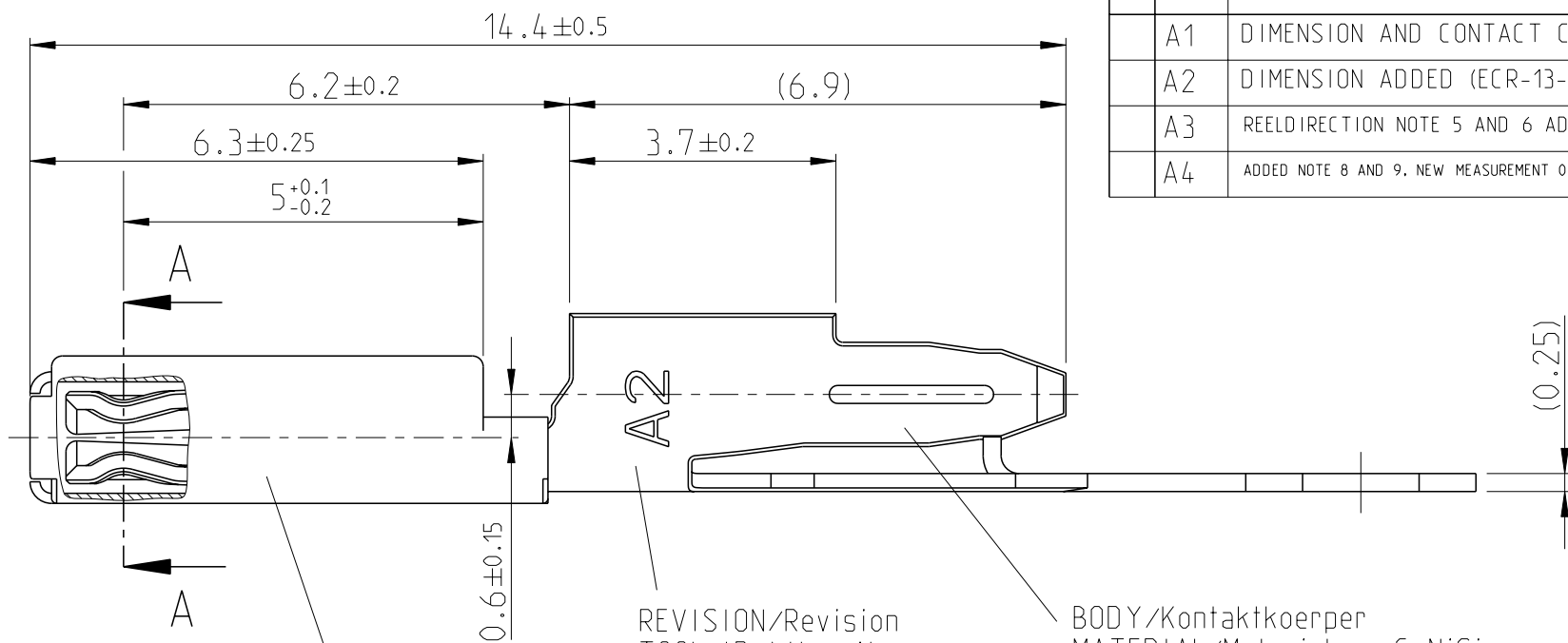
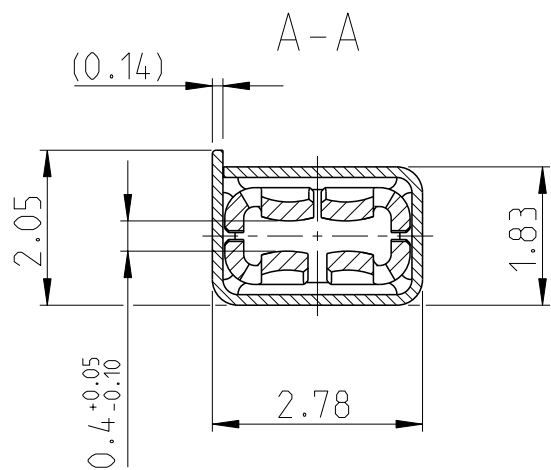
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	DIMENSION AND CONTACT CAVITY ADDED	29APR2013	Sch	Abr
	A2	DIMENSION ADDED (ECR-13-017580)	06NOV2013	Sch	Abr
	A3	REELDIRECTION NOTE 5 AND 6 ADDED. ECR-14-014678	01OCT2014	Sch	Abr
	A4	ADDED NOTE 8 AND 9. NEW MEASUREMENT 0.05±0.2/-0.05 AND UPDATED NOTE 7	19MAY2022	FRAN	SCHI



NOTES

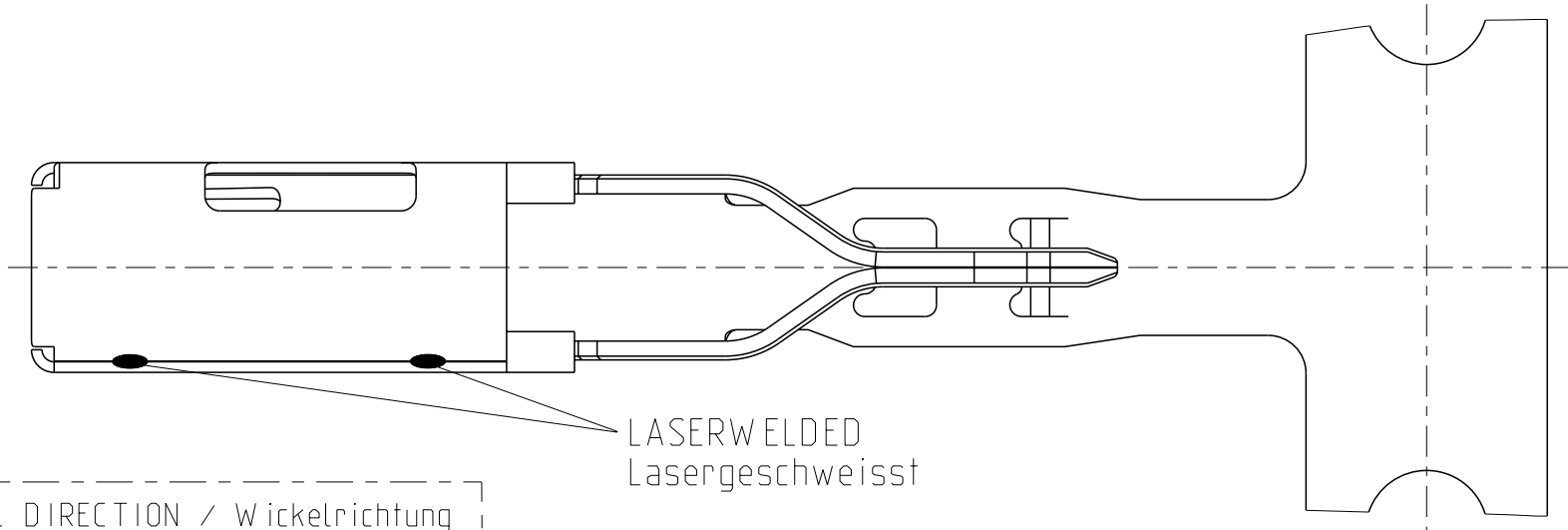
Bemerkungen

- ONLY THE GERMAN LANGUAGE VERSION SHALL BE BINDING
Massgebend ist der deutsche Text
- DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen
- NECESSARY PCB-HOLE: $\varnothing 1.35 \pm 0.05$; 1.6±0.14 THICK
Notwendiges Leiterplattenloch: $\varnothing 1.35 \pm 0.05$; 1.6±0.14 dick
- ALLOWED STITCH-AREA
Zulaessiger Stitch-Bereich
- HORIZONTAL PALLET REEL
Rundpalette
- CORRUGATED REEL
Wellpappe-Spule
- CUT-OFF DIMENSION
Mass Vereinzlungsschnitt
- THE TERMINAL HAVE TO BE SOLDERED ON THE PCB
Der Kontakt muss auf der Leiterplatte verlötet werden.
- SUITABLE PIN SEE: 114-18063-1, Typ F
Passender Stift genaess: 114-18063-1, Typ F

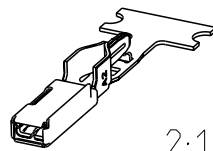
SPRING/Ueberfeder
MATERIAL/Material: X10CrNi18-8
SURFACE/Oberflaeche: Blank

REVISION/Revision
TOOL-ID/Wkz.-Nummer

BODY/Kontaktkoerper
MATERIAL/Material: CuNiSi
SURFACE/Oberflaeche: Galvanisch Ag im Kontaktierungsbereich
Galvanisch Sn im Stich-Bereich

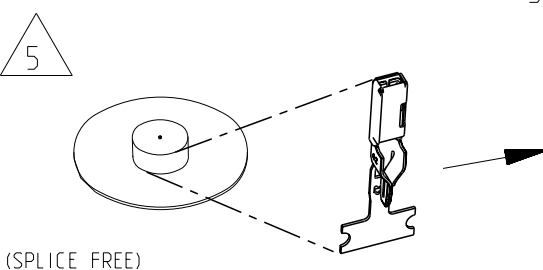


LASERWELDED
Lasergeschweisst

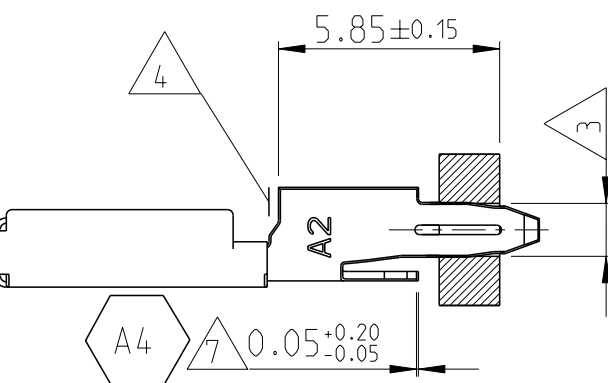
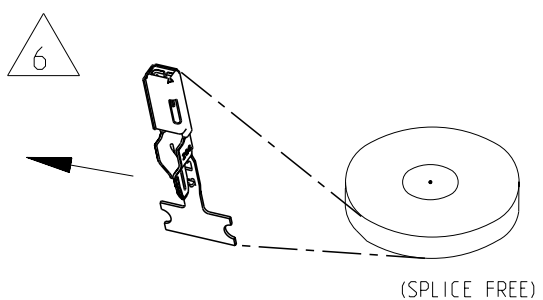


INFORMATION FOR MANUFACTURING
Verarbeitungshinweis

REEL DIRECTION / Wickelrichtung



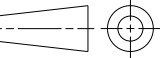
REEL DIRECTION / Wickelrichtung



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm



MATERIAL

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±0.1

±1°

DWN 08APR2013

CHK 10APR2013

APVD 15APR2013

PRODUCT SPEC

APPLICATION SPEC

WEIGHT 0.26g

Customer Drawing

TE

TE Connectivity

NAME
MQS 1.5 SOCKET CONTACT FOR PCB
MQS 1.5 Buchsenkontakt fuer Leiterplatte

SIZE A3 CAGE CODE 00779 DRAWING NO C-1670208 RESTRICTED TO

SCALE 10:1 SHEET 1 OF 1 REV A4