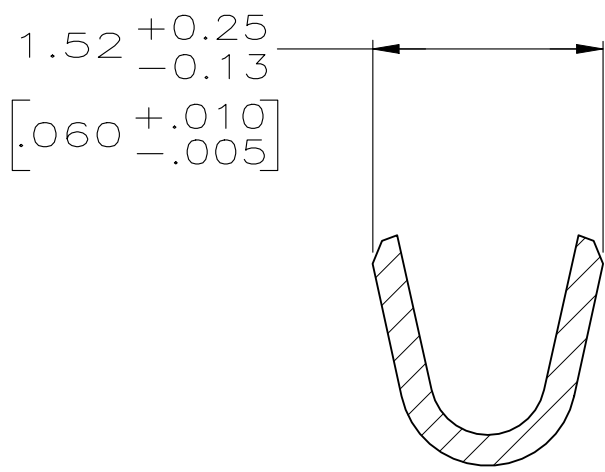
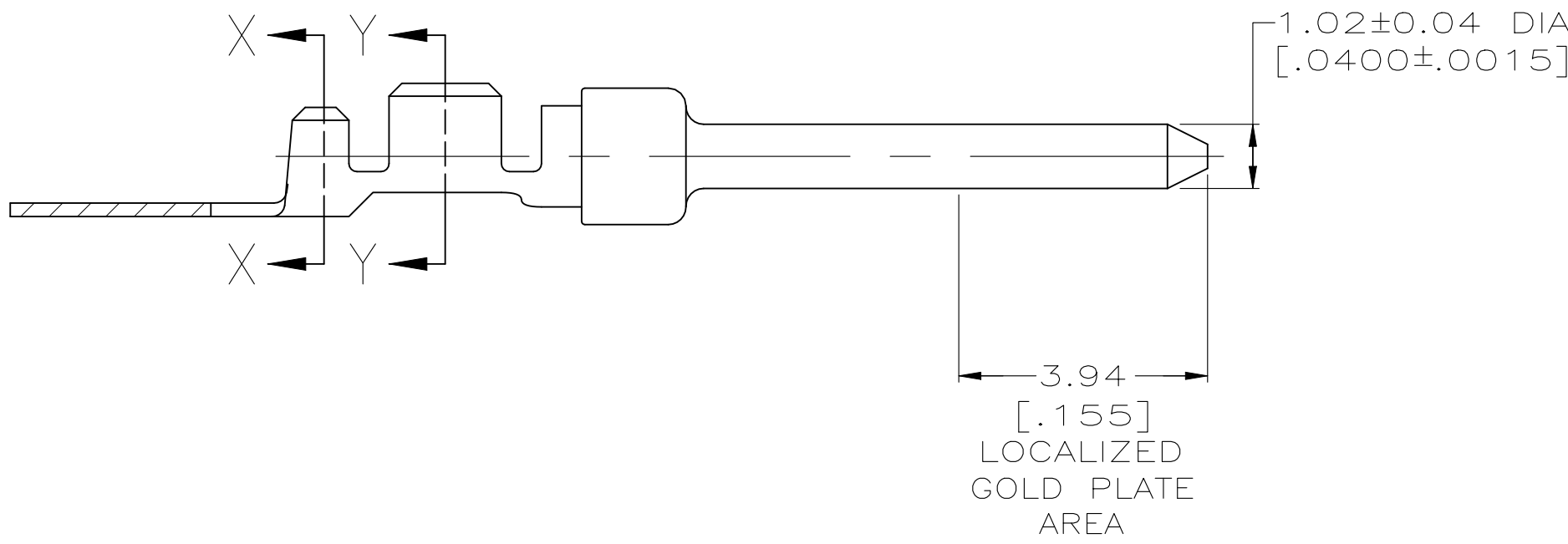
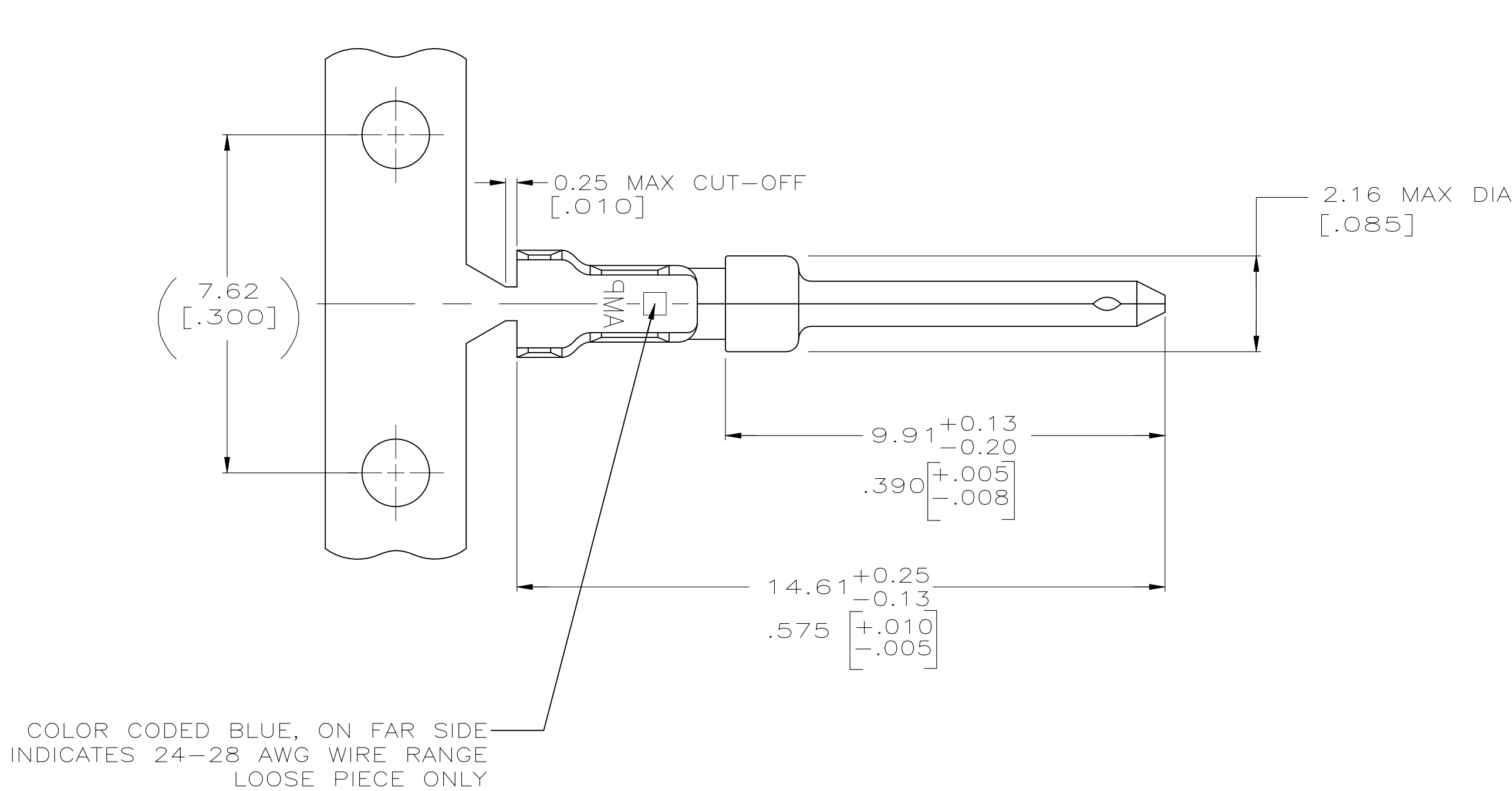
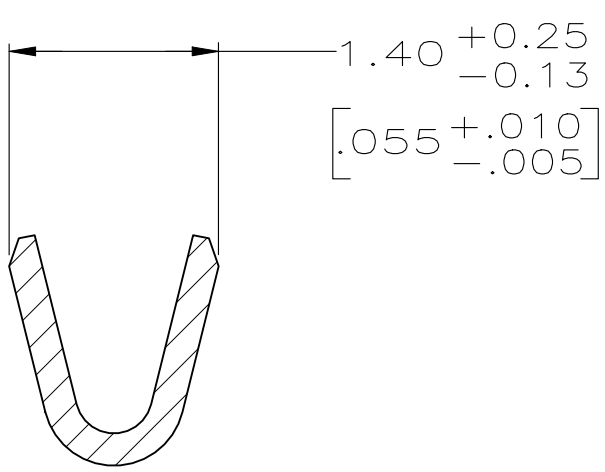


REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
E		REVISED PER ECN-24-291102	04NOV2024	SKN	RCG



SECTION X-X
INSULATION BARREL
SCALE 20:1



SECTION Y-Y
WIRE BARREL
SCALE 20:1

- 1 FOR MINI-APPLICATOR AND STRIPPER CRIMPER.
- 2 FOR HAND TOOL USE ONLY.
3. WIRE RANGE OF 24-28, INSULATION RANGE OF .030-.040.
4. TIN PLATING MAY NOT APPEAR ON CARRIER STRIP.
- 5 GOLD FLASH IN LOCALIZED GOLD PLATE AREA,
2.54μm [.000100] MIN TIN ON WIRE BARRELS, ALL OVER
0.76m [.000030] MIN NICKEL UNDERPLATE.
- 6 GOLD FLASH IN LOCALIZED GOLD PLATED AREA,
0.76μm [.000030] MIN TIN ON WIRE BARRELS, ALL OVER
0.76μm [.000030] MIN NICKEL UNDERPLATE.
- 7 GOLD PLATED IN LOCALIZED GOLD PLATE AREA AS FOLLOWS:
0.76μm [.000030] MIN GOLD IN MATED AREA,
2.54μm [.000100] MIN TIN ON WIRE BARRELS, ALL OVER
1.27μm [.000050] MIN NICKEL UNDERPLATE.
OR
GOLD FLASH OVER
PALLADIUM-NICKEL PLATE, 0.76μm [.000030] MIN TOTAL IN MATED AREA,
2.54μm [.000100] MIN TIN ON WIRE BARRELS, ALL OVER
1.27μm [.000050] MIN NICKEL UNDERPLATE.
- 8 FOR STANDARD APPLICATOR ONLY.
- 9 PRESERVATION TREATMENT WITH HM-20

9	1	STRIP	1658540-8
2	6	STRIP	1658540-6
2	2	LOOSE PIECE	1658540-5
1	1	STRIP	1658540-4
6	1	STRIP	1658540-3
1	2	LOOSE PIECE	1658540-2
5	1	STRIP	1658540-1
FINISH	USE	TYPE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA - 11-17-04 CHK S. BOLASH 11-17-04 APVD M. WALMSLEY 11-17-04	TE Connectivity	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME	PIN CONTACT, 20 DF, 24-28 AWG, AMPLIMITE	
	0. PLC ± -	PRODUCT SPEC	108-40005	
	1. PLC ± -	APPLICATION SPEC	114-10000	
	2. PLC ± 0.13 [.005]	SIZE	A100779C=1658540	
MATERIAL BRASS	FINISH SEE TABLE	WEIGHT 0.000000	SCALE 10:1	SHEET 1 OF 1
CUSTOMER DRAWING		REV E		