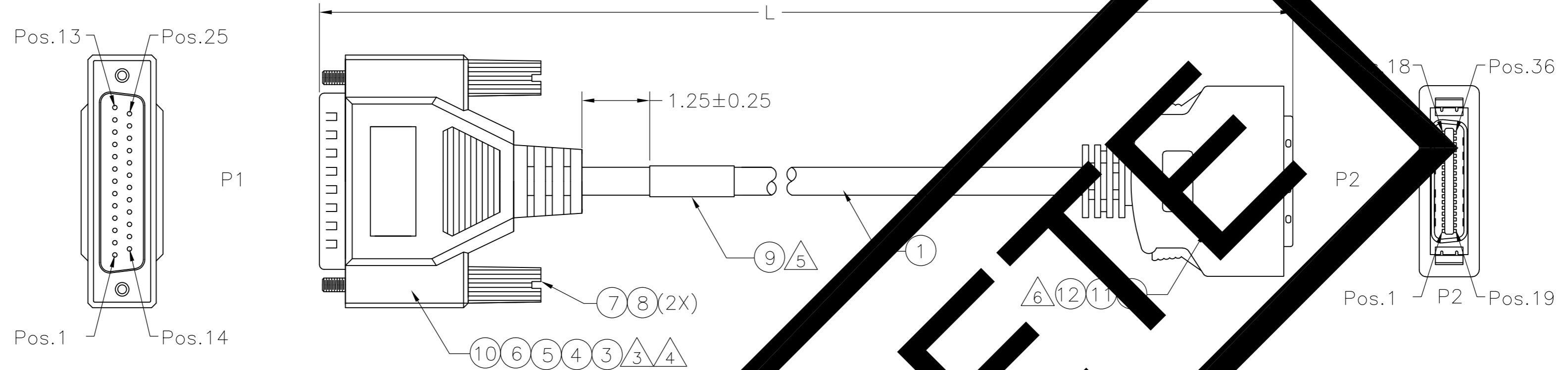
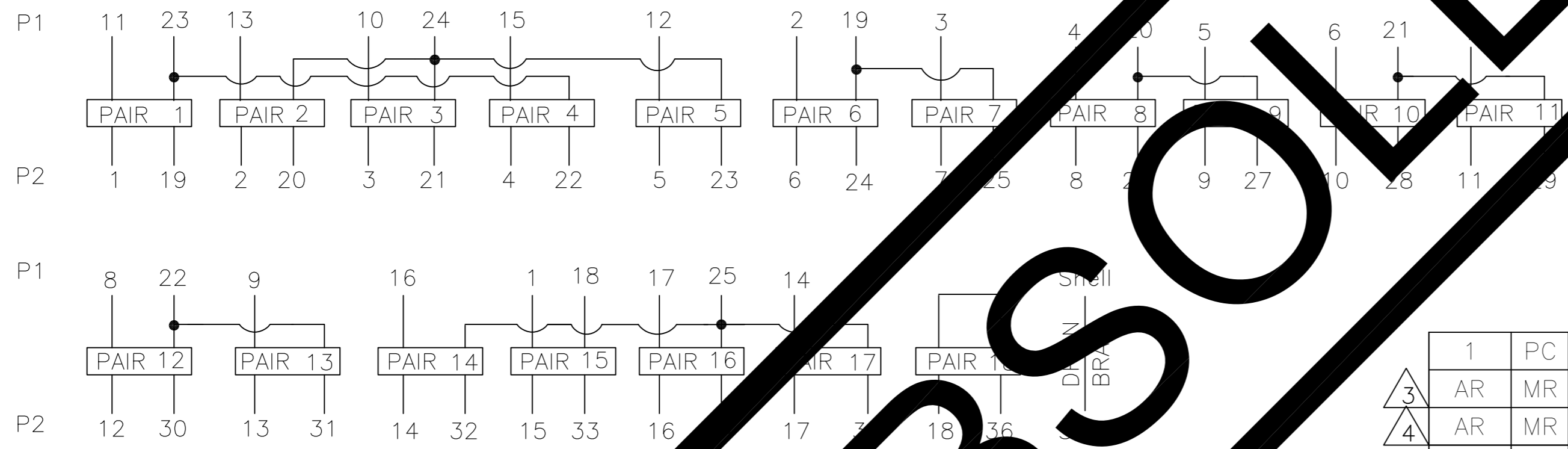


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REVISONS		DATE	DWN	APVD
P	LTR	DESCRIPTION		
K		ECO-14-009220	19SEP2014	WZ WK



PIN ASSIGNMENT :



TE P/N	LENGTH: L
OBSOLETE 158393-1	19.68 ^{+1.00} _{-0.00}
158393-2	59.04 ^{+3.00} _{-0.00}
158393-3	78.74 ^{+4.00} _{-0.00}
158393-4	118.11 ^{+4.00} _{-0.00}
158393-5	236.28 ^{+4.00} _{-0.00}
OBSOLETE 158393-6	393.70 ^{+6.00} _{-0.00}
OBSOLETE 158393-7	48.00 ^{+3.00} _{-0.00}

NOTES:

1. CABLE TO BE IS 18 TWISTED PAIR, DOUBLE SHIELDING, BRAID AND COPPER FOIL.
2. CONTACTS PLATED WITH A MINIMUM OF 0.000030 INCH GOLD IN CONTACT MATING AREA.
3. CABLE BRAID AND DRAIN TO BE SOLDERED 360 DEGREES TO COPPER FOIL. COPPER FOIL SEAMS TO BE SOLDERED. COPPER FOIL SOLDERED 360 DEGREES TO SHELL.
4. WHERE MORE THAN ONE (1) WIRE IS SOLDERED TO A COMMON PIN INSULATE THE CONNECTIONS WITH HEAT SHRINK TUBING.
5. LABEL INFORMATION AS FOLLOWS:

COUNTRY OF ORIGIN
 TE P/N
 WWYY
 IEEE STD
 1284-1994

6. ASSEMBLE PER APPLICATION SPECS 114-5124 & 114-5136.
7. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230-702.

QTY	U/M	DESCRIPTION	ITEM
1	PC	SHIELD CASE KIT, FOR CHAMP 1.27MM PITCH 36POS PLUG.	12
3	AR	MR ADHESIVE COPPER FOIL, W: 8.0MM.	11
4	AR	MR HEAT SHRINK TUBE, ID: 1.5MM, COLOR: BLACK.	10
1	PC	LABEL, 25*50MM, WHITE: 25*13MM.	9
AR	KG	MOLD PVC, 30P, COLOR: BEIGE(BG01).	8
2	PC	#4-40 THUMBSCREW, NICKEL PLATED, L=43MM.	7
AR	MR	ADHESIVE COPPER FOIL, W:35MM, ONLY ELECTRIC, 360° SOLDER	6
2	PC	DB25 MALE, SOLDER TYPE, CONTACT: GOLD PLATED 30U", INSULATION: BLACK, SHELL: NICKEL PLATED.	5
AR	KG	MOLD PVC, 40P, COLOR: BEIGE(BG01).	4
AR	KG	INNER MOLDING PE, CLEAR.	3
1	PC	CHAMP 1.27MM PITCH, 36POS, CONTACT: GOLD 30U" PLATED, FOR WIRE: 28AWG, INSULATION OD: 0.5~0.7MM, BLACK.	2
1	AR	MR IEEE1284 UL20276 28AWG*18P+FILLER+PP TYPE+AI/MYLAR +DRAIN+BRAID, JACKET MATERIAL: PVC, COLOR: BEIGE(BG01).	1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN V. COLLER 11-14-96		
DIMENSIONS: INCHES		CHK J. CORRELL 11-21-96		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. CORRELL 11-21-96	NAME	
0 PLC ± -		PRODUCT SPEC	CABLE ASSEMBLY, IEEE 1284, BEIGE, A-C	
1 PLC ± -		APPLICATION SPEC	SIZE	CAGE CODE
2 PLC ± -			A2	00779
3 PLC ± -			SCALE	DRAWING NO
4 PLC ± -			N.S.T	C=158393
ANGLES ± -		WEIGHT	SHEET	RESTRICTED TO
FINISH			1 of 1	REV K
MATERIAL		CUSTOMER DRAWING		