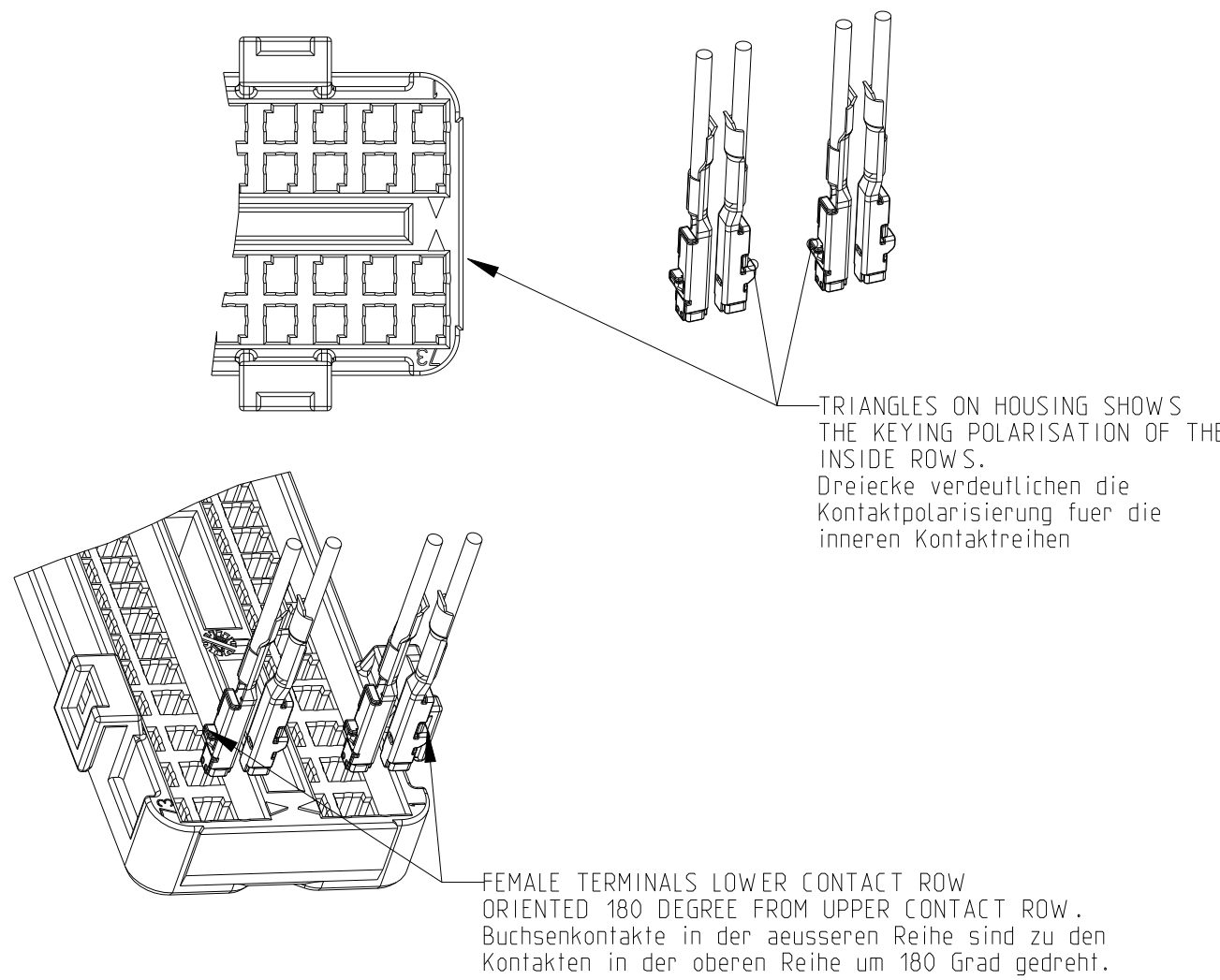
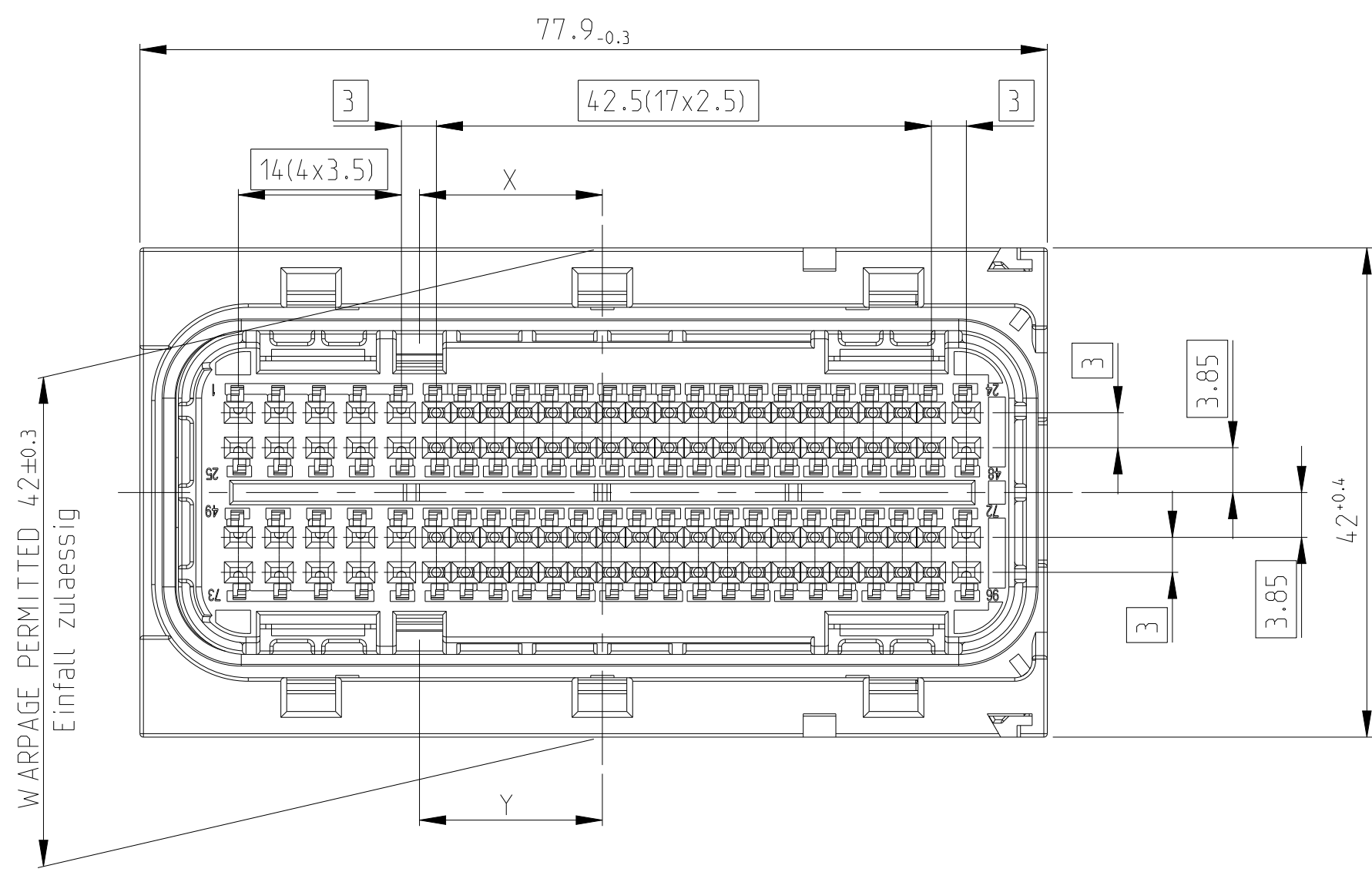


UP TO
1,5mm²
WIRE SIZE

-	-	-
A	15.7	15.7
CODING	X	Y



NOTES:
Bemerkungen:

1 ASSY. USED WITH PARTS:
Assy verwendet mit folgenden Teilen:
HEADER BOSCH: PN: 000 20633 614
HEADER TE: PN 0-1565428-1

THE HEADER IS NOT A PART OF THE
DELIVERED ASSY.
Der Header ist kein Bestandteil der gelieferten ASSY.

2 MATED WITH:
Passend zu:
COVER PN: 1452389, 0-1452862-1
2-NDARY LOCK PN: 0-1452388-1
Kappe PN: 1452389, 0-1452862-1
2te Kontaktsicherung PN: 0-1452388-1

3 SEALING FUNCTION REQUIRES ONLY FOLLOWING
WIRE SIZE DIAMETERS FOR THE SIGNAL TERMINALS:
Zur Sicherstellung der Dichtigkeit duerfen folgende Drahtquerschnitte
bei den Signalkontakten verwendet werden:

a) 0.5mm² - 0.75mm² = ISO Ø 1.4-1.9 mm
FOR ALL WITH "X" MARKED CAVITIES. SEE PINOUT CONFIGURATION TABLE
fuer alle markierten Felder mit "X" in der Pinbelegungstabelle

b) 1.0mm² - 1.5mm² = ISO Ø 1.9-2.4mm
FOR ALL WITH NUMBERED CAVITIES. SEE PINOUT CONFIGURATION TABLE
fuer alle nummerierten Felder in der Pinbelegungstabelle

4 ASSY DELIVERED WITH SLIDES IN ENDLOCK POSITION
Anlieferungszustand Schieber in Endraststellung

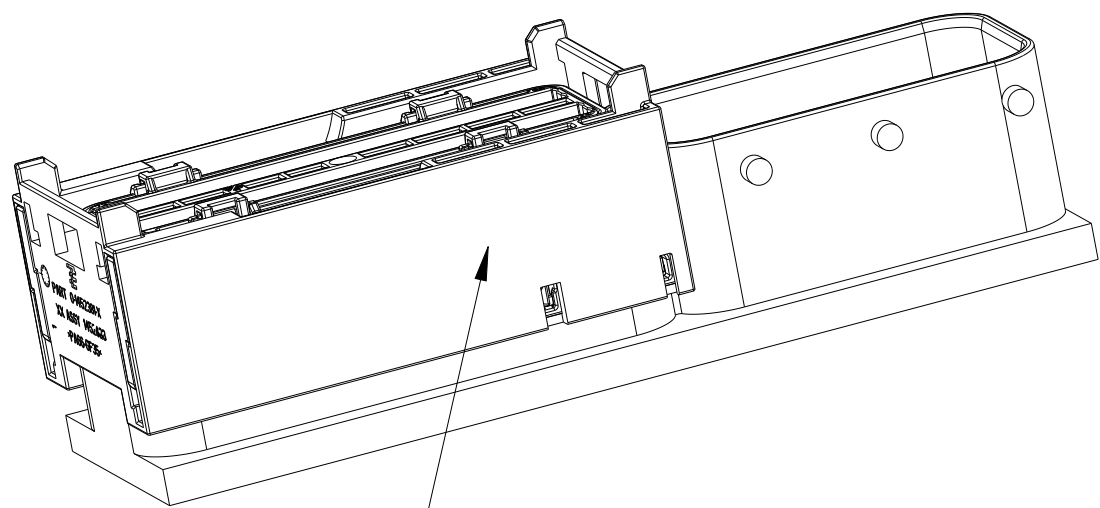
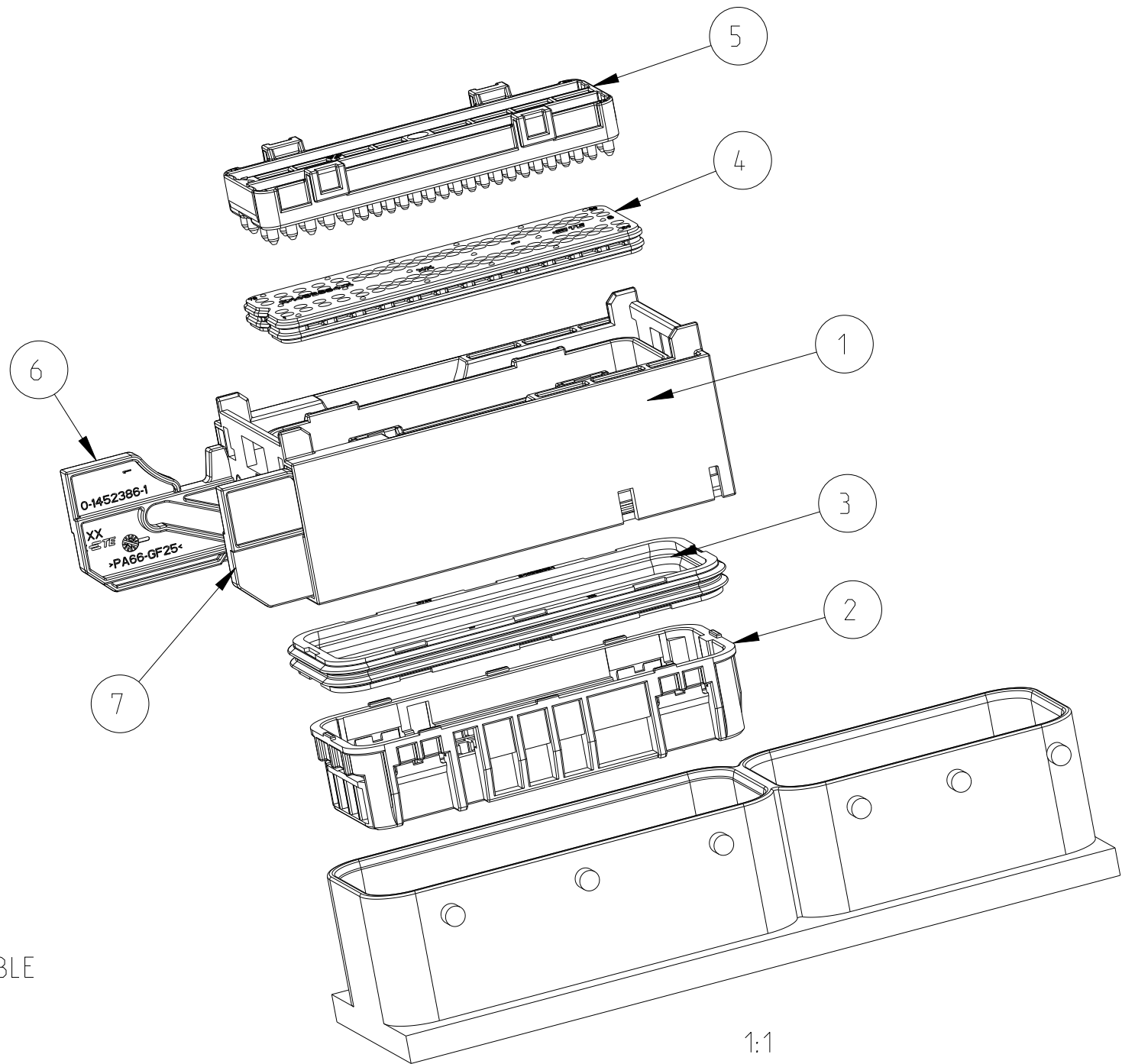
5 TE-PN SHOWN AS "NOT USED" WERE RAISED
FOR THE CONNECTOR TE-PN: X-1452380-X
TE-Nr. mit "NOT USED" in der Pinbelegungstabelle
werden verwendet im Stecker TE-Nr: X-1452380-X

6 TE-PN SHOWN AS "NOT USED" WERE RAISED
FOR THE CONNECTOR TE-PN: X-1452419-X
TE-Nr. mit "NOT USED" in der Pinbelegungstabelle
werden verwendet im Stecker TE-Nr: X-1452419-X

INSPECTION DIMENSION
Kontrollmasse

LOC		DIST		REVISIONS					
A	I	P	LTR	DESCRIPTION		DATE	DWN	APVD	
				L1					
				L2					
				L3					
				M					
			L1	ECR-12-005745		28MAR2012	SH	GM	
			L2	ECR-13-008465		24MAY2013	SH	GM	
			L3	ECR-20-009464		09JULY2020	KC	SH	
			M	ECR-25-233517		04FEB2025	GW	BI	

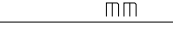
1x	PA66-GF25	96 POS. PCM CON. SLIDE RIGHT	BLACK	7		
1x	PA66-GF25	96 POS. PCM CON. SLIDE LEFT	BLACK	6		
1x	PBT-GF20	96 POS. PCM CON. COVER FOR FAMILY SEAL	BLACK	5		
1x	SILICONE	96 POS. PCM CON. FAMILY SEAL	GREY	4		
1x	SILICONE	96 POS. PCM CON. PERIPHERAL SEAL	WHITE	3		
1x	PA66-GF35	96 POS. PCM CON. CONTACT HOUSING	BLACK	2		
1x	PA66-GF35	96 POS. PCM CON. FEMALE HOUSING	BLACK	1		
X-1452423-X		ASSY NO	MATERIAL	DESCRIPTION	COLOR	ITEM NO
70.00		WEIGHT OF EACH ASSY NO [g]				
QTY REQD PER ASSY		PARTS LIST				



* 1394897 WILL BE REPLACED DURING NEXT YEAR BY 1670144
* 1394897 wird innerhalb eines Jahres ersetzt durch 1670144

0-1452503-3	SILVER PLATED	1.0 - 1.5	BLINDPLUG Blindstopfen 0.75mm ² PN 1-1452424-1 BROWN / Braun 1.5mm ² PN 1-1452424-2 BLUE / Blau
0-1670144-3 *		0.5 - 0.75	
0-1534594-3		0.25 - 0.35	
0-1452503-2	GOLD PLATED	1.0 - 1.5	
0-1670144-2 *		0.5 - 0.75	
0-1534594-2		0.25 - 0.35	
0-1452503-1	PRE-TIN	1.0 - 1.5	
0-1670144-1 *		0.5 - 0.75	
0-1534594-1		0.25 - 0.35	
TERMINALS TE PN TE Kontakte PN	FINISH Oberflaeche	WIRE SIZE (mm ²) Drahtquerschnitt (mm ²)	NOTES Bemerkungen

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN S.DENTER ZOSEP2002		 TE Connectivity			
DIMENSIONS:				CHK S.DENTER ZOSEP2002					
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME	96POS. RECEPTACLE HOUSING ASSEMBLY		
		0 PLC ±							
		1 PLC ±							
		2 PLC ±							
		3 PLC ±							
MATERIAL	-	4 PLC ±	±0°	APPROVED G.MUMPER PRODUCT SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		ANGLES		116-18534-1					
		FINISH		WEIGHT -					
CUSTOMER DRAWING				DRAWING NO		A 1		00779 ©=1452423	
				SCALE		2:1		SHEET 1 OF 2	
				REV		M			

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. S-DENTER 20SEP2002		 TE Connectivity	
		CHK. S-DENTER 20SEP2002			
DIMENSIONS:		APPROV. G-MUMMER 20SEP2002		NAME	
mm		PRODUCT SPEC		96POS. RECEPTACLE HOUSING ASSEMBLY	
		APPLICATION SPEC		SIZE	
		116-18534-1		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO	
-		-		A1 00779 C=1452423	
FINISH		RESTRICTED TO		SCALE	
-		-		2:1	
				SHEET 2 OF 2	
				REV M	