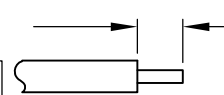
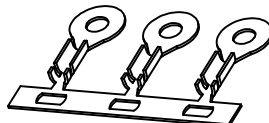
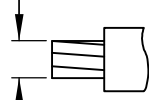
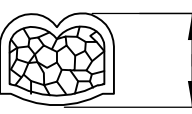


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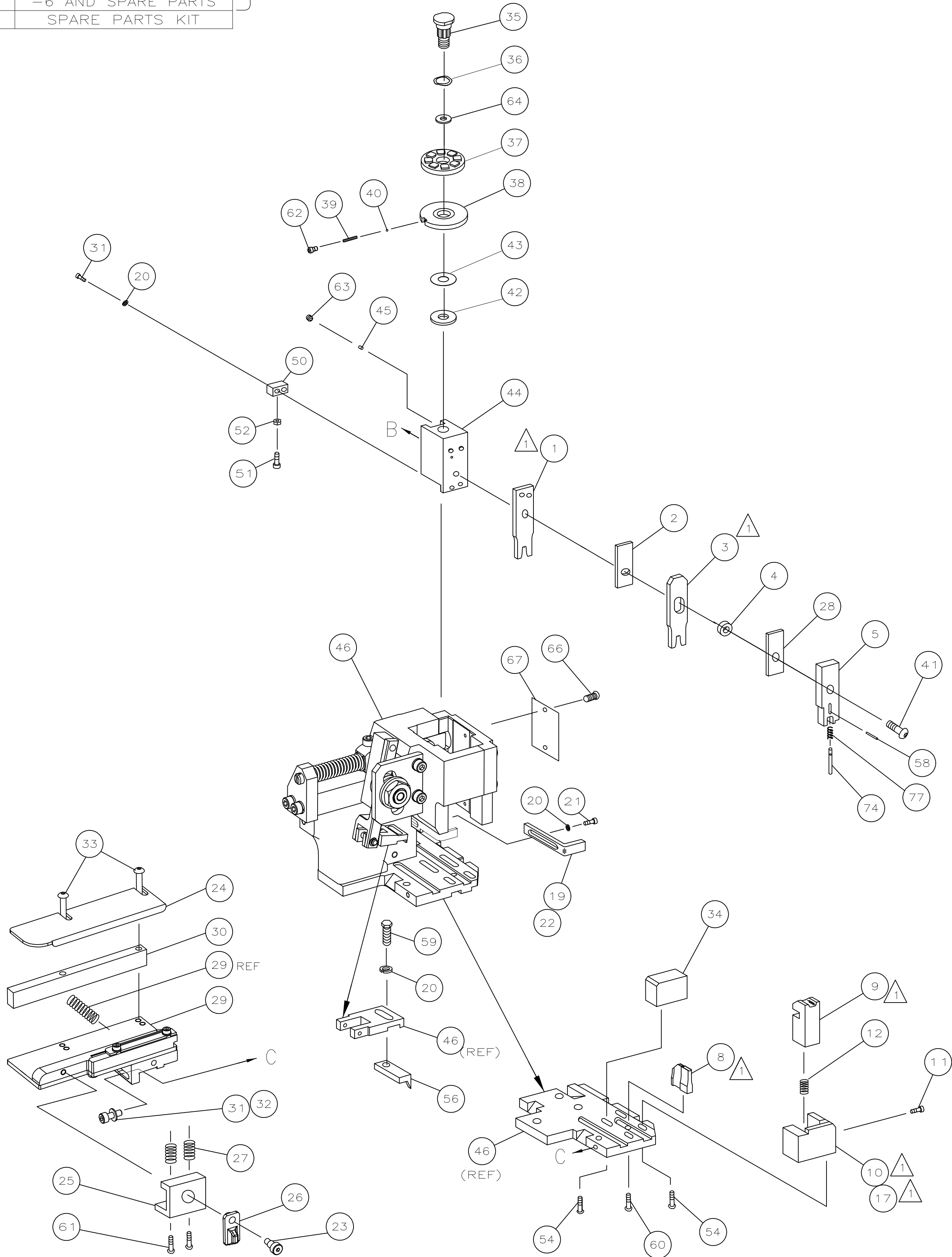
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426320-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426320-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426320-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426320-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426320-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426320-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426320-7	A	-	-	-	SPARE PARTS KIT

OBSOLETE

CRIMP DATA MOLEX TERMINAL MOLEX CRIMP SPECS				
TERMINAL NAME: MINI FIT CONNECTOR				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.78 [.070 IN]	F	(2)0.5mm ² -16 AWG/1.25mm ²	
INSUL	3.05 [.120 IN]	F	1.80-3.10 [.071-.122 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.00-3.50 [.118-.138 IN]			408-8322 	
TERMINAL APPL SPEC	PS-5556-001 & DOC NO.638601200 REV A.			FEED 11.00 [.433 IN]
TERMINALS APPLIED				
				
TE TERM PN	MFR TERM PN	-	TE TERM PN	MFR TERM PN
SOCKET			PIN	
286673-1	39-00-0077	-	286857-1	39-00-0081
286673-2	39-00-0079	-	286857-2	39-00-0083
286673-3	39-00-0089	-	286857-3	39-00-0095
286673-4	39-00-0157	-	286857-4	39-00-0124
286673-5	39-00-0167	-	286857-5	39-00-0130
286673-6	39-00-0185	-	286857-6	39-00-0223
286673-7	39-00-0211	-	286857-7	44476-3111
286673-8	39-00-0217	-	286857-8	39-00-0147
286673-9	39-00-0093	-	286857-9	39-00-0449
1-286673-0	39-00-0112	-	1-286857-0	39-00-0099
1-286673-1	39-00-0118	-	1-286857-1	40-01-0855
1-286673-2	39-00-0141	-	1-286857-2	98-00-0176
1-286673-3	39-00-0173	-	1-286857-3	44476-3211
1-286673-4	39-00-0179	-	1-286857-4	44485-3211
1-286673-5	39-00-0198	-	1-286857-5	44485-3311
1-286673-6	39-00-0204	-	1-286857-6	46012-3111
1-286673-7	39-00-0447	-	1-286857-7	46012-3141
1-286673-8	44478-3211	-	1-286857-8	46012-3211
1-286673-9	45750-3211	-	1-286857-9	46012-3241
2-286673-0	45750-3111	-	2-286857-0	44485-3411
2-286673-1	46018-3541	-		
2-286673-2	44478-3111	-		
WIRE SIZE		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG				
1.25mm ² or 16AWG		1.19 ±0.05 [.047 ±.002 IN]		2-354779-0 [.3090]
(2)0.5mm ²		1.09 ±0.05 [.043 ±.002 IN]		2-354779-8 [.3130]
-		-		-
-		-		-
SET UP GAGE		LAYOUT		
458637-3		L1426320		

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			



-	1	1	1	1	1	1	1	1-22278-0	SPRING, HOLD DOWN	77
-	1	1	1	1	1	1	1	854769-1	HOLDER, INSULATION	74
-	1	1	1	1	1	1	1	1426320	PRINT, APPLICATOR LOG SHEET	71
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	70
										69
										68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING	58
										57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
										54
										53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1	1-1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1	1320934-5	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
1	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	2	1	1	1	2-1333203-9	ANVIL	8
										7
										6
-	1	1	1	1	1	1	1	854772-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	2	1	1	1	7-683453-7	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	2	1	1	1	4-456404-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY								PARTS LIST		
								DWN	244PR02	MATERIAL
								CHK	-	HEAT TREAT
								APVD	244PR02	
								F.BACKHURST		
								NAME		
									SIDE FEED HD-I APPLICATOR	
								SCALE	SIZE	DRAWING NO
								-	A1	1426320
									1	of 1
										REV D3
								CUSTOMER ACCESSIBLE PRODUCTION DRAWING		