

DRAWING MADE IN THIRD ANGLE PROJECTION	1426174 😓 142				/home/us016926/DMTECr
PART NUMBERREVFIRST USEDTERMINATORFEED TYPE1426174-1F-LEADMAKERMECH POST FEED1426174-2F-BENCHMECH PRE FEED1426174-6F-LEADMAKERMECH POST FEED7-1426174-1F-LEADMAKERMECH POST FEED7-1426174-6F-BENCHMECH PRE FEED7-1426174-6F-LEADMAKERMECH POST FEED7-1426174-7A	D CUTS CARRIER ED CONTINUOUS CARRIER ED -1 AND SPARE PARTS D -2 AND SPARE PARTS ED -6 AND SPARE PARTS 64		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 2 2 2	1 1 461264-1	PRINT, APPLICATOR LOG SHEET 72 I DOCUMENTATION PACKAGE 71 I 70 70 I 69 68 PLATE, IDENTIFICATION 67 SCR,DRIVE (#2x.19) ID PLATE 66
7-1426174-7 A - - - CRIMP DATA AMP TERMINAL AMP CRIMP SPECS TERMINAL NAME: POSITIVE LOCK RECEPTACLE CRIMP SIZE TYPE RANGE WIRE 3.05 [.120 IN] F 1.0mm ² - 2.5mm ² (16-14 AWG) INSUL 3.94 [.155 IN] F 3.05-3.50 [.120138 IN] WIRE STRIP LENGTH - - APPL INSTRUCTION 408-8322 TERMINAL - - FEED APPL SPEC 114-3118 - - FEED	SPARE PARTS KIT 37 53 62 63 43 63 45 50 42		1 1 1 1 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 4 4 4 4	1 1 986950-1 1 1 3-18031-0 1 1 3-18031-0 1 1 18023-9 2 2 1-18024-5 1 1 18024-7 1 1 5-18022-2	WASHER, FLAT PRECISION 65 WASHER, FLAT PRECISION 64 D SCR, SKT SET (M6X6) RAM 63 SCR, SHC (M4X6) INS DISC 62 SCR, BHC (M5X25) DRAG 61 SCR, BHC (M4X10) ANVIL 60 SCR, HEX (M4X8) FEED FINGER 59 SCR, HEX (M4X8) FEED FINGER 58 SCR, HEX (M4X12) SHEAR HOLDER 54
APPL SPEC 114-3118 - 26.42 [1.040 IN] TERMINALS APPLIED Image: Constraint of the second			1 1 1 1 - 1 - - 1 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 811242-5 1 1 690753-2 1 1 18024-3 1 - 1338675-1 - 1 1338676-1 1 1 1320999-3 1 1 1320999-3 1 1 690191-1 1 1 338660-1 1 1 1338660-1 1 1 690125-1 1 1 690124-9 1 1 2-18024-6 1 1 23241-1	BUMPER, HOLDDOWN51SPACER, TONKER50SCR, BHC (M3X10) CAM49CAM, PRE FEED 30 & 40 mm ST48CAM, POST FEED 30 & 40 mm ST47APPLICATOR BASIC SUBASSY46PLUG, NYLON45RAM44WASHER, LAMINATED43WASHER, RAM42SCR, BHC (M8X25) RAM41BALL, STEEL40
VIRE CRIMP HEIGHT PIN PN & LENGTH [IN] 2.5mm² 2.03 ±0.05 [.080 ±.002 IN] 5-354778-5 [.2770] 14 AWG 1.96 ±0.05 [.077 ±.002 IN] 6-354778-1 [.2800] 2.0mm² 1.94 ±0.05 [.073 ±.002 IN] 6-354778-9 [.2840] 1.5mm² 1.85 ±0.05 [.071 ±.002 IN] 6-354778-9 [.2840] 16 AWG 1.80 ±0.05 [.071 ±.002 IN] 8-354778-6 [.2925] 1.0mm² 1.67 ±0.05 [.066 ±.002 IN] 8-354778-6 [.2925]			1 1 1 1 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 2-22278-7 1 1 1320922-1 1 1 354777-1 1 1 22480-5 1 1 22480-5 1 1 22480-5 1 1 690212-1 1 1 1-1320934 2 2 1-18024-0 1 1 18027-2 1 1 18027-2 1 1 1320908-6 1 1 1320908-6 1 1 1633073-7 1 1 1-455888-	7 SPRING, COMPRESSION 39 1 DISC, INSULATION 38 WIRE DISC, PLASTIC 37 WASHER, SPRING 36 POST, RAM 35 4-3 SUPPORT, TERMINAL 34 0 SCR,BHC (M4X20) STRIP GUIDE 33 WASHER, FLAT (M4) 32 5CR,SKT CAP (M4X12) MOUNT BLOCK 31 5 SPACER, STRIP GUIDE 30 7 STRIP GUIDE PLATE ASSY 29 -6 SPACER, FRONT SHEAR DEP 28
- - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - -	33 24 29 29 29 29 20 20 20 20 20 20 20 20 20 20		2 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 - 1 1 1 1 1 1 1 1 4 4 4 4 4 - 1 - - - 1 - - 1 -	1 1 356835-1 1 1 240792-1 1 1 1320928-1 1 1 980371-4 - 1 690472-2 1 1 1-18023-1 4 4 18025-2 1 - 690472-1	LEVER, DRAG RELEASE 26 DRAG, TERMINAL 25 I PLATE, STRIP GUIDE 24 SCR,SHC SHLD 23 STRIPPER 22 I SCR,SHC (M4X10) STRIPPER 21 WASHER,LOCK (M4) STRIPPER 20 STRIPPER 19 I 18
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.	46 (REF) 56 56 56 56 56 56 56 56 56 56		1 1 1 1 - 1 1 - 1 1 1 1 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 2 2 1	1 1 3-455889- 1 1 1-238011- 1 1 7-456134-	STOP, SHEAR 11 I HOLDER, SHEAR, FRONT (CUT) 10 -9 SHEAR, FLOAT (FRONT) 9 2 ANVIL 8 -3 SPACER, DEPRESSOR (REAR) 7 6 DEPRESSOR, SHEAR (FRONT) 5 -0 SPACER, BLOCK CRIMPER 4 -0 CRIMPER, INSULATION 3
VIEW B ROTATED 180° POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE F (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (44) (REF) (47)	EED 40 mm STROKE	GUIDE OFF INSULATION BARREL GUIDE AT DE ARREL	2 2 2 1 76 -72 -71 -6 DIMENSIONS: mm [1] DO NOT SCALE PRIN TO LERANCES UNLESS OTHERNIES SPECIFIE 3 1 PLC DEC ±- 2 A PLC DEC ±- 2 A PLC DEC ±- 10 SUPET EXTURE, TO SUPET EXTURE TO SUPET EXTUPET EXTURE TO SUPET EXTURE TO SUPET EXTUPET EXTURE TO SUPET EX	1 1 455888-8 1 1 456409-7 -2 -1 PART NO -2 -1 PART NO INCHESS MATL - VI. - - 02 IND DR 13MAROI APP CHK - CHK - VI. - 02 IND CHK - VI. - - REL 2 - VI. - - - 02 IND SIDE FEED	SPACER, CRIMPER 2 CRIMPER, WIRE 1 DESCRIPTION ITE NO EACH ASSY NO (WHEN BLANK, USE DWG REVISION) PARTS LIST HT TR _ FIN _

CUSTOMER DRAWING

DRAWING NUMBER - 1426174 SHEET 2 OF 2 REV. F1