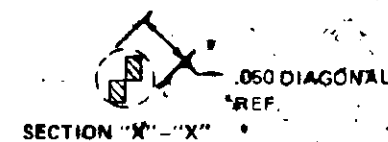


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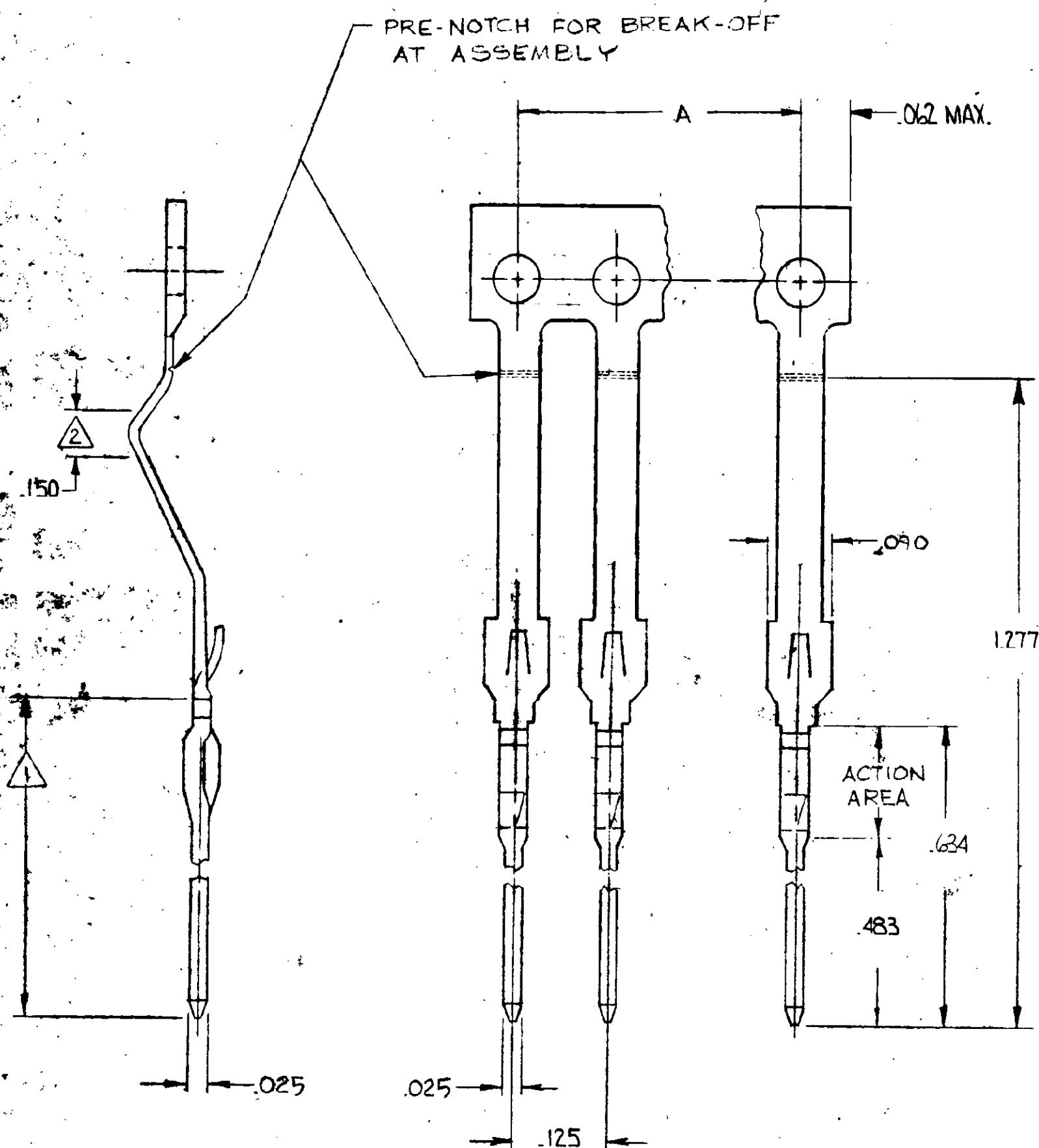
LOC DIST
AD 14

REVISIONS					DATE	APPROVED
P	F	ZONE	LTR	DESCRIPTION		
✓	✓	0		REL. / PE9-14080-1	5-7-79	L. BROWN



NOTE:
REFER TO AMP
SPEC. 106-14018
OR 106-14019,
AS APPLICABLE,
FOR SPECIFIC
HOLE SIZE
RECOMMENDATIONS.

ACTION PIN AREA



1. .000100 MIN. SOLDER PLATE (60% Sn/40 Pb OR 93.5 Sn/7 Pb) ON POST MIN. OF .040 ABOVE ACTION PIN AREA.

2. .000075 GOLD PLATE OVER .000100 NICKEL PLATE IN .150 CONTACT AREA ONLY. (FACE ONLY).

3. ALL DIMENSIONS ARE REF. UNLESS OTHERWISE SHOWN.

3.250	27	118816-2
A	POSN	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± ANGLES ±	CONTRACT NO. DR. Larry Brown 5-7-79 CHK. G. P. 09 AUG 1979	AMP INCORPORATED Harrisburg, Pa.	
MATERIAL: BE CU ALLOY QQ-C-533 1/2 HM, PRE-MILLED.	APPD. APPD. J. G. 8/9/75 DSGN APPD.	NAME COMB, CONTACT ECONOMATE I (D4) WRAP TYPE POST, .025 SQ. (.125 x .125)	
FINISH NOTES 1/2	OTHER APPD.	SIZE C	CODE IDENT. NO 00779
		DRAWING NO 118816	SHEET