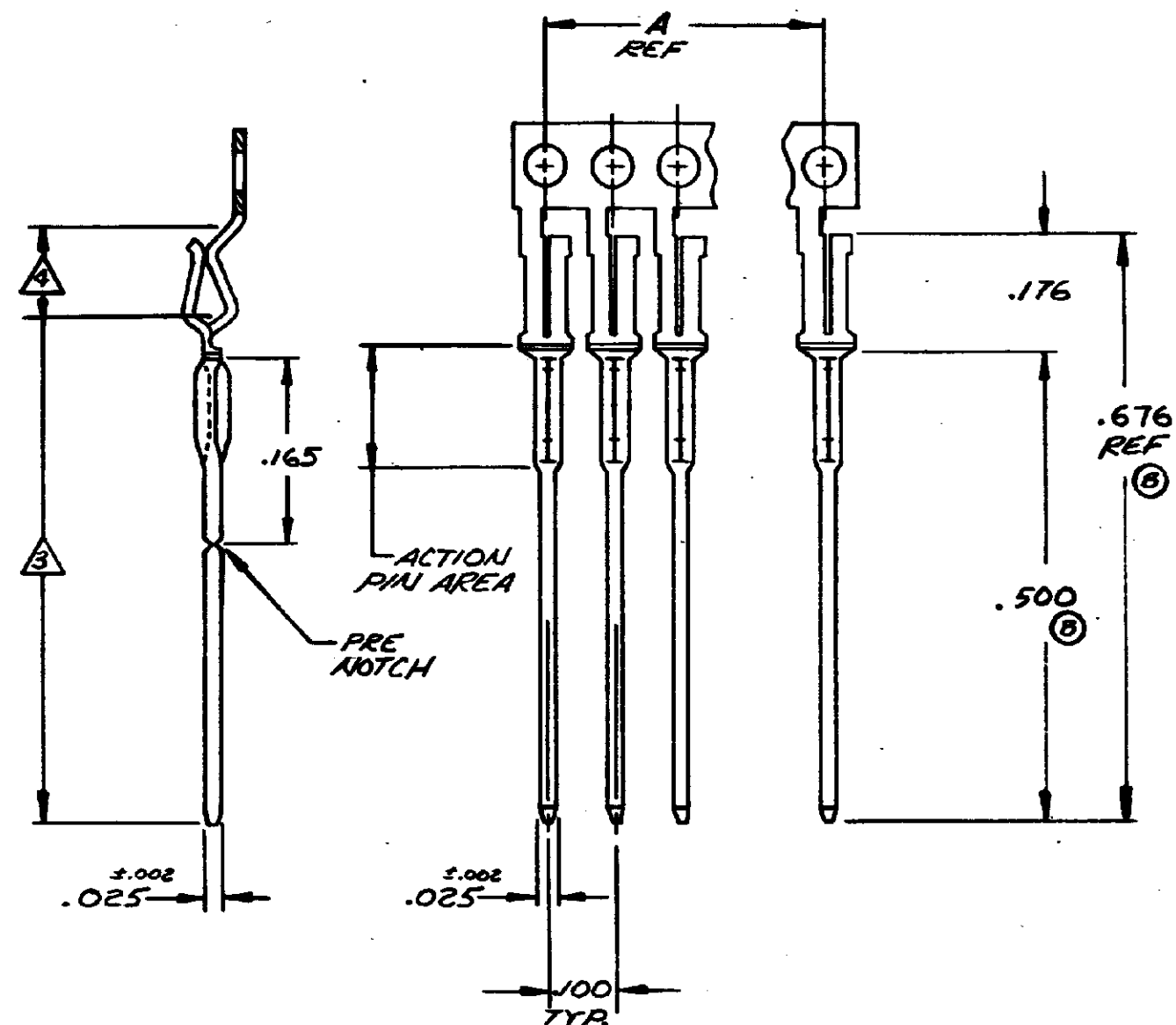


DRAWING MADE IN AMERICAN PROJECTION

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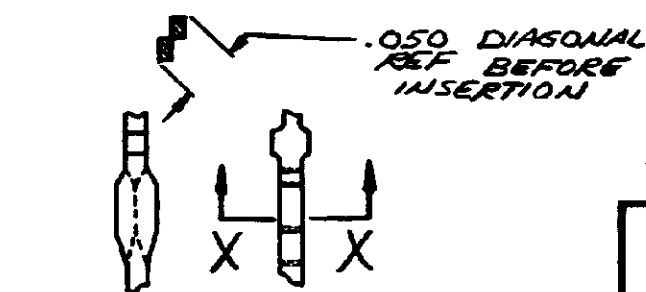
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REDRAWN & REVISED	CBI-208	4/15/81
B		REV. 2 DIMS.	CBI-633	12/10/81
C		CHG REEL NO.	CBI-77	2-1-83
C1		REV PER ECN AB 0232	db	3-29-84



1. REFER TO DRAWING 117178 FOR TYPICAL CONNECTOR SYSTEM APPLICATION & CARRIER STRIP REMOVAL.
2. PLATING IS NOT REQUIRED ON CARRIER STRIP.
3. GOLD PL. (MIL-G-45204) .000005 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.
4. GOLD PL. (MIL-G-45204) .000050 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.

A TYPE HOLE
 .041 ± .005 DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PLATED THRU HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.

SECTION X-X



ACTION PIN AREA

REFER TO AMP SPEC 106-14018 OR 106-14019 AS APPLICABLE FOR SPECIFIC HOLE SIZE RECOMMENDATIONS.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
 TOLERANCES ON:
 DECIMALS ± .008 ANGLES ± 5°

MATERIAL
 BERYLLIUM
 COPPER
 (QQ-C-533)

REEL NO.
 1-119272-6
 DR. George H. Richard 4-14-81
 CHK. [Signature] 4/15/81
 APPD. [Signature] 4/15/81
 REL. [Signature] 4-15-81
 DSGN APPD.
 OTHER APPD.



AMP INCORPORATED
 HARRISBURG, PENNSYLVANIA

NAME
 ECONOMATE II
 COMB CONTACT RECEPTACLE
 .025 X .025

SIZE CODE IDENT NO. NUMBER
 C 00779 118438

SCALE NTS SHEET

CUSTOMER DRAWING.