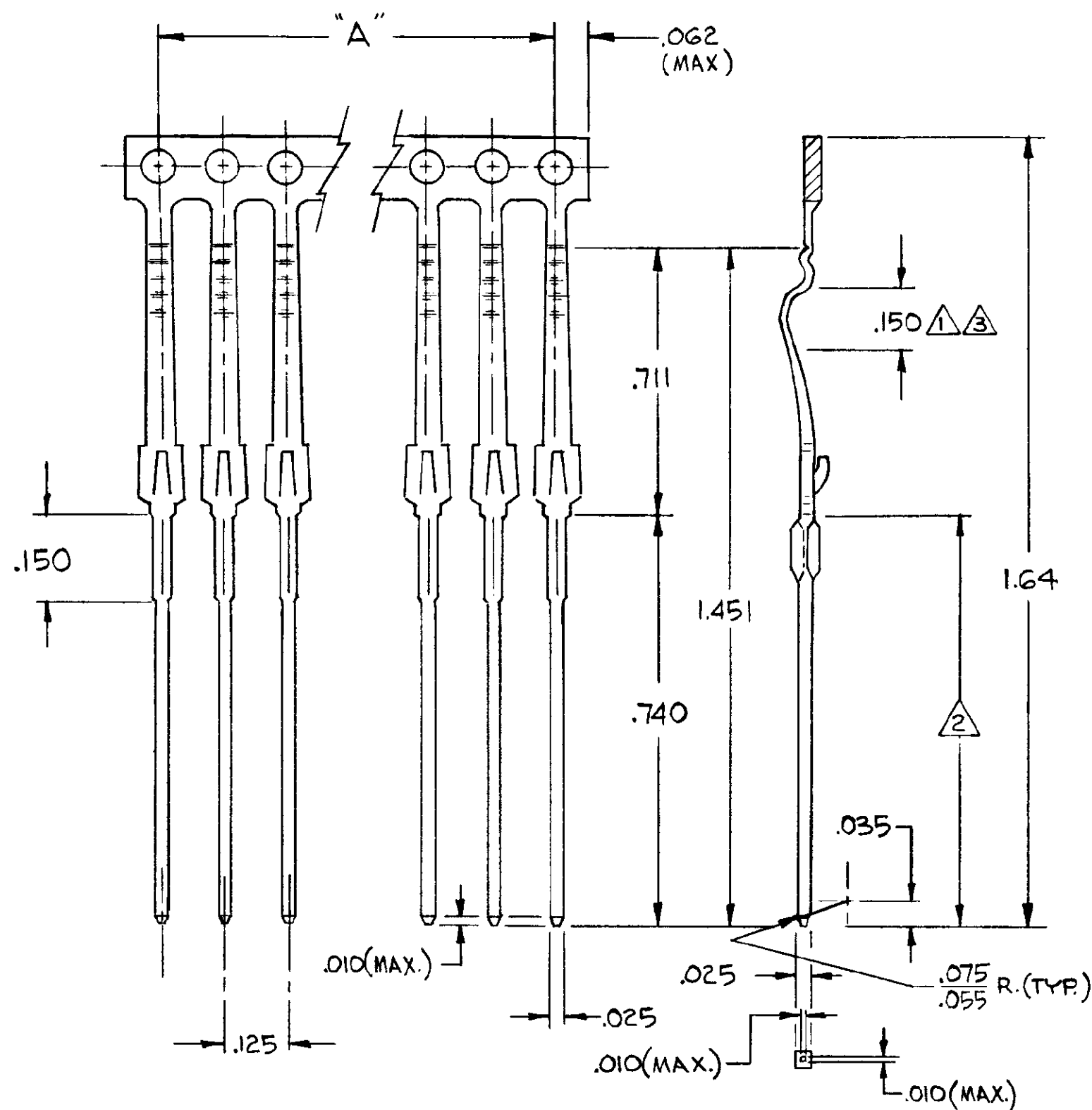


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REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
✓	✓		O1	REV/REDRAWN / PP0239	2-23-76
✓	✓		A	REV / PP0265	3-11-76
✓	✓		B	REV / PP0498	4-5-76
✓	✓		B1	REV / PP1131	6-12-78
✓	✓		B2	REV / PP1454	4-2-79
✓	✓		B3	ADDED -G PER 5463	1-26-81
✓	✓		B4	OBS -G AD3717	8/89
✓	✓		B5	OBSOLETE -4-5 AD3707	12/15/89



ACTION PIN AREA

NOTE:
REFER TO AMP
SPEC. 106-14018
OR 106-14019,
AS APPLICABLE,
FOR SPECIFIC
HOLE SIZE
RECOMMENDATIONS.

- ① .000075 GOLD PLATE OVER .000100 NICKEL PLATE IN .150 CONTACT AREA ONLY.
- ② .000100 MIN. SOLDER PLATE 60% TIN 40% LEAD ON POST AND ACTION AREA ONLY
- ③ POROSITY TESTING PER AMP 109-6047 FAILURE CRITERIA; MORE THAN THREE PORES IN THE SIGNIFICANT CONTACT AREA VISIBLE AT 10X OR ANY PORES PRODUCING A CORROSION PRODUCT GREATER THAN .015 (.038 MM) IN DIAMETER IN SIGNIFICANT CONTACT AREA.
4. ALL DIMENSIONS ARE REFERENCE ONLY UNLESS OTHERWISE SHOWN.

OBSOLETE	3.250	27	6
	4.975	40	5
	4.375	36	4
	3.000	25	-3
	3.625	30	-2
118915-2	6.125	50	117189-1
REEL NO.	DIM "A"	POS	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± ANGLES ±	CONTRACT NO DR <i>2-23-76</i> CHK	AMP AMP INCORPORATED Harrisburg, Pa.	
MATERIAL .725 ALLOY NO. 8 HARD	APPD <i>2/24/76</i> APPD	NAME COMB, ECONOMATE I CONTACT (.125 x .125 ε)	
FINISH SEE NOTES	DSGN APPD OTHER APPD	SIZE C	CODE IDENT NO 00779
		NUMBER 117189	
		SCALE —	SHEET 1 OF 1