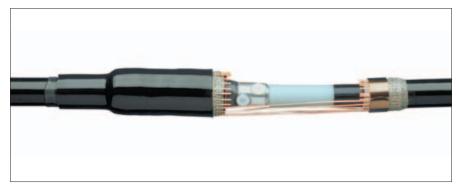
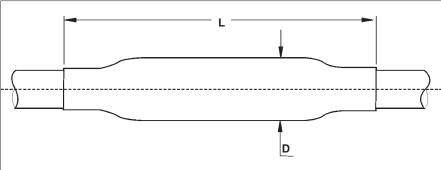
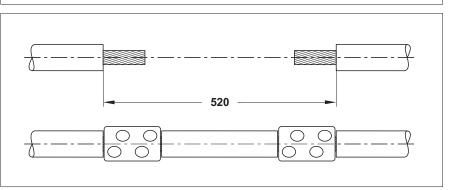
## Joints and repair joints for screened, 1-core polymeric insulated cables 10 kV, 15 kV, 20 kV and 35 kV





Joint



Dimensions L, D see table

#### Cable

The joints are designed 10 kV, 15 kV, 20 kV and 35 kV screened one core polymeric insulated cables. For example: A2YSb(r)Y, A2YSY, ΠΒΠ, ΑΠΒΠ, ΒΠΒΠ, YHAKXS, XUHAKXS, XUHKXS, AXEKVCEY, CXEKVCEY, N(A)2XSY, SAXKA, DISTRI, XHE 49(A), XHP 48(A), EHP 48(A), N(A)2XS(F)2Y, AHXAMK-W, NFC 33-223.

## Design of joints with mechanical connectors

For cables with wire or tape screen
At the screen end yellow void filling
mastic is applied and the cable end is
covered with a heat-shrinkable stress
control tubing. The conductors are jointed
with a mechanical connector supplied
with the joint. The connection area is
covered with a stress control patch. Heatshrinkable triple-extruded elastomeric
joint body provides the correct thickness

of insulation and the screening over the insulation. Copper mesh wrapped around the joint area rebuilds the metallic screen. For cables with wire screen an earth connection system is supplied with the kit. For cables with tape screen the joint includes a solderless earth connection system which is also suitable for cables with aluminium laminate (e.g. type AHXAMK-W). The outer sealing and protection is performed by an adhesive coated, thick-wall, heat-shrinkable tubing.

For cables with aluminium wire screen

The inner components of the cable up to the bedding are rebuilt as for cables with wire or tape screen. The aluminium wires are connected with mechanical connectors and covered with metal tape. The outer sealing and protection is performed by an adhesive coated, thickwall, heat-shrinkable tubing.

Repair joint

### Design of joints without connectors

For cables with wire or tape screen At the screen end and over the connector yellow, void filling mastic is applied. The entire joint area is covered with heatshrinkable stress control tubing. Heatshrinkable triple-extruded elastomeric joint body provides the correct thickness of insulation and the screening over the insulation. Copper mesh wrapped around the joint area rebuilds the metallic screen. For cables with tape screen the joint includes a solderless earth connection system which is also suitable for cables with aluminium laminate (e.g. type AHXAMK-W). The outer sealing and protection is performed by adhesive coated, thick-wall heat-shrinkable tubing.

#### Design of repair joints

The design and components of the repair joint and the inline joint are similar. The longer length of the repair joint allows cut the damaged part out of the cable and replace it by a piece of cable core and two connectors. This allows repairing the cable for a length of up to 520 mm (10 kV and 20 kV) or 420 mm (35 kV).

# Joints and repair joints for screened, 1-core polymeric insulated cables 10 kV, 15 kV, 20 kV and 35 kV

## Joints including mechanical connectors For cables with wire or metal tape screen

Nominal voltage U <sub>o</sub> /U (kV)	Cross section (mm²)	Ordering description for cables with wire shield with tape or wire shield *			Dimensions (mm) L D	
	25- 70	POLJ-12/1x 25- 70	POLJ-12/1x 25- 70-CEE01	550	45	
	70-150	POLJ-12/1x 70-150	POLJ-12/1x 70-150-CEE01	550	55	
	120-240	POLJ-12/1x120-240	POLJ-12/1x120-240-CEE01	550	65	
6/10	240-400	POLJ-12/1x240-400	_	650	75	
	500	POLJ-12/1x500	_	700	85	
	630	POLJ-12/1x630	_	700	85	
	800	POLJ-12/1x800	_	700	90	
	25- 70	POLJ-24/1x 25- 70	POLJ-24/1x 25- 70-CEE01	550	55	
0.7/45	70-150	POLJ-24/1x 70-150	POLJ-24/1x 70-150-CEE01	600	65	
8,7/15	120-240	POLJ-24/1x120-240	POLJ-24/1x120-240-CEE01	600	70	
and	240-400	POLJ-24/1x240-400	_	650	80	
12/20	500	POLJ-24/1x500	_	800	90	
	630	POLJ-24/1x630	_	800	90	
20/35	35- 70	POLJ-42/1x 35- 70	POLJ-42/1x 35- 70-CEE01	750	65	
	70-120	POLJ-42/1x 70-120	POLJ-42/1x 70-120-CEE01	750	70	
	120-240	POLJ-42/1x120-240	POLJ-42/1x120-240-CEE01	750	75	
	300-400	POLJ-42/1x300-400	-	800	85	
	500	POLJ-42/1x500	_	900	95	
	630	POLJ-42/1x630	_	900	95	

<sup>\*</sup> The joints are designed for cables with copper tape shield or with aluminium laminate (e.g. type AHXAMK-W) and can also be used for cables with wire shields. For transitions of cables with wire shield to cables with Al-laminate use joints for cables with wire shield.

### For cables with aluminium wire armour and wire or tape screen

Nominal voltage U₀/U (kV)	Cross section (mm²)	Ordering description	Dimensions (mm) L D		
6/10	25- 70	POLJ-12/1x 25- 70-AW	850 50		
	70-150	POLJ-12/1x 70-150-AW	850 60		
	120-240	POLJ-12/1x120-240-AW	900 70		
8,7/15	25- 70	POLJ-24/1x 25- 70-AW	900 60		
and	70-150	POLJ-24/1x 70-150-AW	900 70		
12/20	120-240	POLJ-24/1x120-240-AW	900 75		
20/35 70-120		POLJ-42/1x 70-120-AW	1250 75		
120-240		POLJ-42/1x120-240-AW	1250 80		

### Repair Joint for cables with wire or tape screen

Nominal voltage U₀/U (kV)	Cross section (mm²)	(mm²)	(mm²)	Ordering description	Max. repair length (mm)	Dimension L	s (mm) D
6/10, 8,7/15 and 12/20	6/10 kV 25- 70 95-150 150-240	8,7/15 kV 25- 70 70-150 120-240	12/20 kV 25- 70 70-120 120-240	REPJ-24/1x 25- 70 REPJ-24/1x 70-150 REPJ-24/1x120-240	520 520 520	1200 1200 1200	50 55 70
20/35	70-120 120-240			REPJ-42/1x 70-120 REPJ-42/1x120-240	420 420	1200 1200	55 70

### Joints without connectors for cables with wire or tape screen

Nominal voltage	Cross section		Ordering descri	Dimensions (mm)		
U <sub>o</sub> /U (kV)	(mm²)	(mm²)	wire shield	metal tape shield *	L	Ď ´
6/10 and 8,7/15	6/10 kV 50 - 70 95 - 185 185 - 300 400 - 630 800 - 1200	8,7/15 kV 35- 50 70-120 150-240 300-500 630-800	SXSU-4111 SXSU-4121 SXSU-4131 SXSU-4141 SXSU-4151	SXSU-4111-CEE01 SXSU-4121-CEE01 SXSU-4131-CEE01 SXSU-4141-CEE01	550 600 650 750 750	45 55 65 75 85
12/20	25- 95 95- 240 240- 500 630- 800		SXSU-5121 SXSU-5131 SXSU-5141 SXSU-5151	SXSU-5121-CEE01 SXSU-5131-CEE01	600 650 750 750	60 70 80 85
20/35	35- 150 150- 300 400- 630		SXSU-6122 SXSU-6132 SXSU-6142		850 850 950	65 70 80

<sup>\*</sup> The joints are designed for cables with copper tape shield or with aluminium laminate (e.g. type AHXAMK-W).

Joints for other cable types, cross sections or voltage classes are available on request. Joints for 1-core cables include material for 1 phase.