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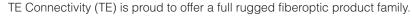
Ruggedized Fiber Optic Products

Product Facts

- **■** Expanded Beam
 - PRO BEAM Sr. Connectors
 - PRO BEAM Jr. Connectors
 - PRO BEAM Mini Connectors
 - Mini 38999
 - Mini ARINC
 - Mini GPRC
 - Size 16 M29504 EB/4 and /5 varieties

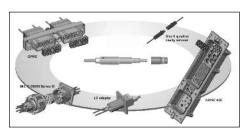
Physical Contact Technology

- ARINC 801 MM and SM
- M29504 /4 and /5 MM and SM
- MC Series
 - MC3
 - MC3
 - MC5
 - MC6
 - MC801
- Rugged Single Channel (RSC)
- Sealed Circular LC ODVA Conforming Connector

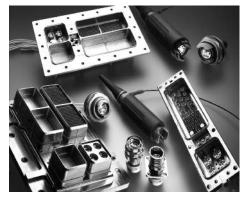


With TE's complete selection that includes world class Physical Contact and Expanded Beam technologies that include MC series of high density contact, a Rugged Single Channel and MT ribbon fiber as well as global industry standards of EN4165 and ARINC 801 along with our M83526/20 and /21 qualified products and wide variety of Expanded Beam technologies the end user is guaranteed a complete choice that meets their cost and optical performance needs in multiple industries.

For specific information, please contact your local TE Sales Representative.



ARINC 801 Optical Termini



Expanded Beam Products



MC5 (JN1130) multiway connectors





EN4165 derivatives



MC4



MC3 (JN1146) multiway connectors



MIL-T-29504





RSC (JN1148) single way connector



MC6



Ruggedized Fiber Optic Products (Continued)

Expanded Beam Products Product Facts

- PRO BEAM Sr., PRO BEAM Jr. and PRO BEAM Mini Connector field deployable interconnects
- ARINC 600 connectors, with inserts/holder blocks designed for Mini Expanded Beam — up to 128 channels on size 3 ARINC 600
- MIL-C-38999 Series III shell size 11 and 15 style circular connectors — Cable assemblies up to 8 fibers
- Unique Modular Design, for use with multimode and singlemode fiber
- Tactical cables, cable reels, backpacks
- Cable assembly and termination services
- Ball lens expands crosssectional area of light over 200 times for multimode and over 2000 times for singlemode
- Rugged hermaphroditic construction (i.e., same insert mates to each other)
- Physically non-contacting mating conditions; no wear, installed fiber ferrule protected by ball lens

From left to right: PRO BEAM Sr., PRO BEAM Jr. & Mini Expanded Beam inserts.

Fiber

Expanded Beam Principle

Key Features

Fiber Optic Interconnect/
Cable System using
Expanded Beam technology,
which physically expands
and collimates the transmission signal into an optical
beam over 14 times its
original diameter (the cross
sectional area of the light
beam increases over 200
times for multimode optical
signals). For singlemode
signals, the collimated
beam is over 45 times its

original diameter (the crosssectional area of the light beam increases over 2,000 times.). It is then refocused back down onto the core of the receiving fiber. This approach provides ease of alignment and low sensitivity to thermal changes and contamination. High strength, precision connector housings enhance a durable connection, optimizing low loss and repeatable performance.

Expanded Beam Technology

Applications

Suitable for field-deployable communications, marine ship-to-shore applications, security systems, mobile diagnostic units, oil and gas exploration and other harsh environment applications demanding strength, durability and reliable performance in conditions of multiple coupling/ decouplings, blindmate situations, and high vibration.

Product Facts

- No wear on fiber optic interface; Very vibration resistant
- Easy to handle, easy to clean. Durable connection that is highly resistant to dirt/debris
- Singlemode or multimode
- Common 850/1300 Dual Wavelength, 1310, or 1550 nm wavelengths
- Easy alignment for low-loss, repeatable performance
- Consistent overall optical "link budget" assured
- Low sensitivity to thermal fluctuations and interface contamination
- Repeatable low-loss performance in harsh environments

EB termini



- Durable non-contacting interface assures ease of use/cleaning
- Termini designed to replace existing M29504/4 and /5 physical contact termini that fits the Size 16 AWG cavity of a D389999 III connector
- MM and SM termini designs

Expanded Beam Inserts



- PRO BEAM Sr. Insert the original, larger format, Field Tactical, hermaphroditic Connector System
- PRO BEAM Jr. Insert —
 the second generation,
 reduced size, Field Tactical
 Connector System a
 TE Connectivity original
 design
- Mini Expanded Beam Insert for multi-channel small form factor — the smallest expanded beam multi-channel insert in the industry, another TE Connectivity original design





Expanded Beam Products

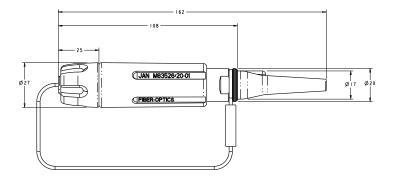
MIL-Qualified Connectors M83526/20 and M83526/21

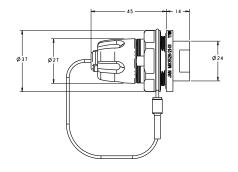
The original now has a MIL-qualified version. The benchmark PRO BEAM Jr. connector series was the model for the MIL-DTL-83526/20 and /21 specifications. TE is now the first to gain full qualification to these specifications with TE's M83526/20 and M83526/21 connectors.

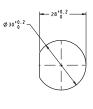
Product Facts

- MIL-qualified to MIL-DTL-83526/20B and MIL-DTL-83526/21B
- QPD- (Qualified Products Database) listed on http://qpldocs.dla.mil/
- VG-approval to VG 95319-100 and -101
- Fully intermateable and interoperable with the benchmark PRO BEAM Jr. connector series
- TE's patented Interference-Fit expanded beam design technology yields unmatched high performance and high reliability

TECHNICAL DOCUMENTS
408-32093 M83526/20 Plug
408-32107 M83526/21
Bulkhead
http://te.com/documents
Mil-DTL-83526/20B
Mil-DTL-83526/21B
http://quicksearch.dla.mil







MIL-DTL-83526 Connector Assembly Part Numbers

P/N	Part Number	Description
M83526/20-01	2064556-1	4 x 850/1300 MM Plug
M83526/20-02	2064557-1	4 x 1310 SM Plug
M83526/20-03	2064558-1	4 x 1550 SM Plug
M83526/20-04	2064559-1	2 x 850/1300 MM Plug
M83526/20-05	2064560-1	2 x 1310 SM Plug
M83526/20-06	2064561-1	2 x 1550 SM Plug
M83526/21-01	2064562-1	4 x 850/1300 MM Bulkhead
M83526/21-02	2064563-1	4 x 1310 SM Bulkhead
M83526/21-03	2064564-1	4 x 1550 SM Bulkhead
M83526/21-04	2064565-1	2 x 850/1300 MM Bulkhead
M83526/21-05	2064566-1	2 x 1310 SM Bulkhead
M83526/21-06	2064567-1	2 x 1550 SM Bulkhead

VG numbers assigned as reference docs. Mil spec detail sheets will be formal guidance for orders

MIL-DTL-83426/20 = VG 95319-100 MIL-DTL-83426/21 = VG 95319-101

MFOCA - Mixed Mode

P/N	DLA P/N	Type	Channels	Color
				00101
1516546-1	10023-03	Plug	2 MM + 2 SM	Brown
1516547-1	10023-01	Plug	2 SM	Green
1516548-1	10023-02	Plug	2 MM	Black
1516702-1	10024-03	Bulkhead	2 MM + 2 SM	Brown
1516703-1	10024-01	Bulkhead	2 SM	Green
1516704-1	10024-02	Bulkhead	2 MM	Black

^{*} for cable assembly applications please contact your local TE representative



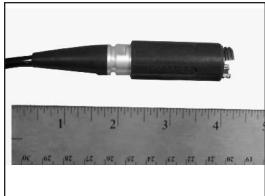
PRO BEAM Mini Connectors

TE Connectivity is pleased to announce the natural extension from our PRO BEAM Sr. and Jr. Connector product lines.

The PRO BEAM Mini Connector saves space and weight and is perfect for high density applications. The product offers the same durability as its larger counterparts.



PRO BEAM Sr., Jr. & Mini Connectors



PRO BEAM Mini Plug Connector

Connector Assembly

- 1 Shell Kit
- 1 Insert Kit
- 1 Cable Adapter Kit*
- X Ferrule Kits (X = No. of optical channels)

PRO BEAM Mini Connector Shell Kits

Tuno	Mount	Attribute	Part Number			
Туре	Style	Difference	(HA Aluminum)	(OD Aluminum)	(NiAlBronze)	(Black Aluminum)
Plug		EPDM Grip	1828698-1	N/A	1828698-2	N/A
	D-Hole	Low Profile - Buffered Fiber	1828699-1	1828699-2♦	1828699-3	1828699-4
	D-Hole	Low Profile - 1.8 Jacketed	1985140-1	1985140-2♦	1985140-3	1985140-4
Bulkhead		Sealed	1918185-1	1918185-3	1918185-2	1918185-4
	Square Flange	Low Profile - Buffered Fiber	1828826-1	*	*	*
		Neutrik Cutout-Drop-In	1918603-1	*	*	*

^{*} Contact TE for availability.

PRO BEAM Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-4
2 x 1310 nm Singlemode	1588129-2
2 x 1550 nm Singlemode	1588128-2
4 x 850 / 1300 nm Dual Multimode	1374759-2
4 x 1310 nm Singlemode	1588129-3
4 x 1550 nm Singlemode	1588128-3

PRO BEAM Mini Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 μm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

ASSEMBLY CAPABILITIES

TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.

PRO BEAM Mini Cable Adapter Kits For Plug

Cable Diameter	Part N	lumber
	Aluminum	NiAlBronze
5.1 mm	1828700-1	1828700-5
5.6 mm	1828700-2	1828700-6
6.2 mm	1828700-3	1828700-7
6.7 mm	1828700-4	1828700-8

PRO BEAM Mini Cable Adapter Kits For Sealed Bulkhead

Cable Diameter	Part Number
5.1 mm	1516228-1
5.6 mm	1516228-2
6.2 mm	1516228-3

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.



^{*}Not applicable for Low Profile

PRO BEAM Mini Connectors

Performance Specifications

Optical, Multimode Version

Insertion Loss, Typical*—

0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version Insertion Loss, Typical*—

0.8 dB @ 1310 nm or 1550 nm optimized wavelength

Return Loss** — > 34 dB @ 1310 nm or 1550 nm optimized wavelength

- *When tested with reference quality launch/receive cable assemblies
- **RL Tested Open Ended

Mechanical

Vibration, Sinusoidal —

10 - 500 Hz, 3 directions; 0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 3 directions @ 40g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —

3,000 couplings

Weight -

Plug — 50 grams, typical D-Hole bulkhead — 39 grams, typical

Temperature

Operational Temperature —

-40°C/+85°C

Storage Temperature —

-55°C/+85°C

Temperature, Cyclic —

-55°C/+85°C

Humidity (Damp Heat) —95% RH

Immersion

Water — 5 m depth (plug) - 2 m (Bulkhead)

Pressure

Low Pressure — 25 kPa @ -55°C

Material and Finish

Shell Alloy — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells

Only) — clear hard anodized; or green chromate conversion zinc or black zinc - nickel alloy (PRO BEAM Mini Bulkheads only)

Technical Documents

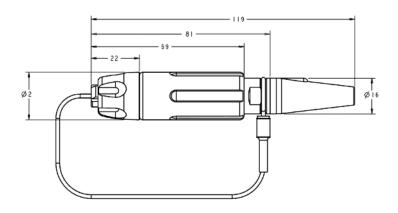
408-10065 Plug

408-10067 Square Flange Bulkhead

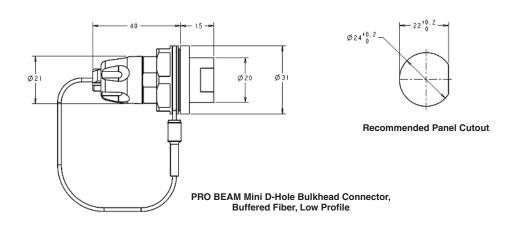
408-10069 Low Profile D-Hole Bulkhead

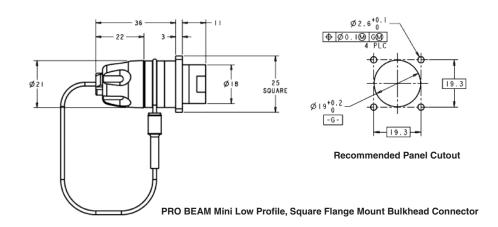
408-10076 Sealed D-Hole Bulkhead

http://www.te.com/documents



PRO BEAM Mini Cable Connector, Plug

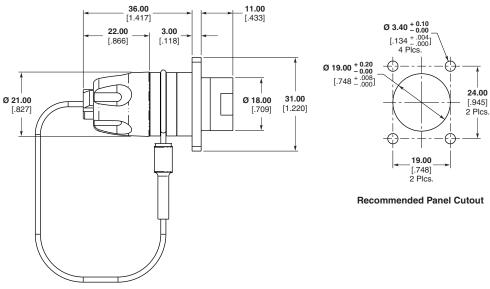




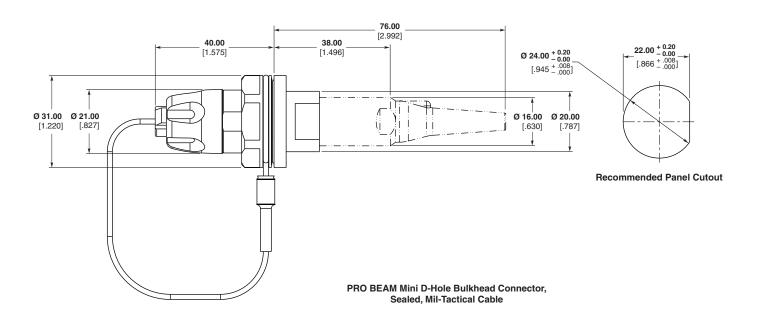


PRO BEAM Mini Connectors

(Continued)



PRO BEAM Mini Low Profile, Alternate Square Flange Mount Bulkhead Connector





PRO BEAM Jr. Connectors

Performance Specifications Optical, Multimode Version Insertion Loss, Typical*—

0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version Insertion Loss, Typical*—

0.8 dB @ 1310 nm or 1550 nm optimized wavelength

Return Loss**— > 34 dB @ 1310 nm or 1550 nm optimized wavelength

- *When tested with reference quality launch/receive cable assemblies
- **RL Tested Open Ended

Mechanical

Vibration, Sinusoidal -

10 - 500 Hz, 3 directions; 0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 6 directions @ 50g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —

3,000 couplings

Weight -

Plug — 123 grams, typical D-Hole bulkhead — 102 grams, typical

Temperature

Operational Temperature — -40°C/+85°C

Storage Temperature — $-55^{\circ}\text{C}/+85^{\circ}\text{C}$

Temperature, Cyclic — $-55^{\circ}\text{C}/+85^{\circ}\text{C}$

Humidity (Damp Heat) -95% RH

Immersion

Water — 15 m depth (plug) -15 m (Bulkhead)

Material and Finish

Shell Alloy — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells

Only) — clear hard anodized; or green chromate conversion zinc or black zinc nickel alloy (PRO BEAM Jr. Bulkheads only)

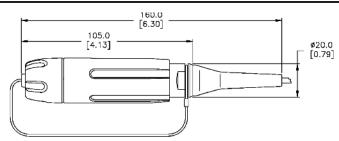
Bulkhead Connector Panel Thicknesses

PRO BEAM Jr. Bulkhead Connector D-Hole — 4 mm max.

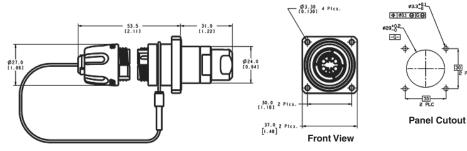
PRO BEAM Jr. Bulkhead Connector Square Flange — 6 mm max.

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.

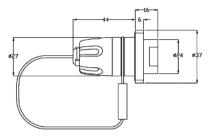
Expanded Beam Products (Continued)



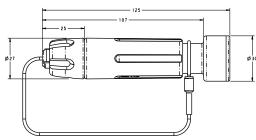
PRO BEAM Jr. Cable Connector, Plug



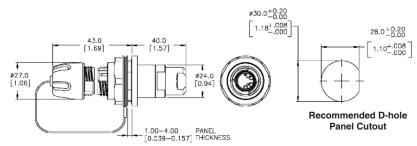
PRO BEAM Jr. Square Flange Mount Bulkhead Connector



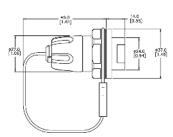
PRO BEAM Jr., Low Profile, Square Flange Mount Bulkhead Connector



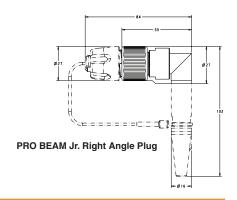
PRO BEAM Jr., Loopback Plug Connector



PRO BEAM Jr. D-Hole Standard Bulkhead Connector without Boot

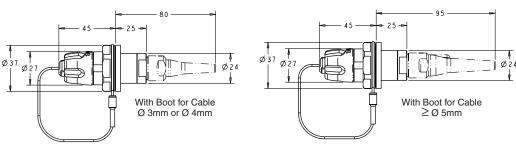


PRO BEAM Jr. Low Profile D-Hole Bulkhead Connector

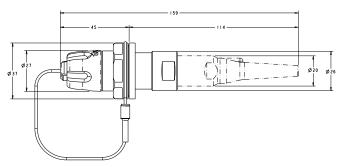




PRO BEAM Jr. Connectors



PRO BEAM Jr. Standard Bulkhead Connector, with Boot



PRO BEAM Jr. Sealed Bulkhead Connector



PRO BEAM Jr. Connectors

(Continued)

Connector Assembly

1 Shell Kit 1 Insert Kit

1 Cable Adapter Kit*

X Ferrule Kits (X = No. of optical channels)

Part Numbers listed are
Shell alloy = aluminum
Plating = hard anodized.
Consult TE Connectivity
for other plating/material
options such as non-cadmium
olive drab or RoHS-compliant
black Zn/Ni.

PRO BEAM Jr. Connector Shell Kits

		Alloy	
Description	Hard Anodized Aluminum Part Number	NiAIBz Part Number	Black Zinc Aluminum Part Number
PRO BEAM Jr. Plug w/EPDM rubber	1918937-1	1918937-2	_
PRO BEAM Jr. Right-Angle Plug Kit	1985915-1	_	_
PRO BEAM Jr. D-Hole Low Profile, Buffered Fiber Bulkhead	1693741-1	1693741-2	1754445-3
PRO BEAM Jr. D-Hole Low Profile, Simplex Cable Bulkhead	6828413-1	_	6828413-2
PRO BEAM Jr. D-Hole Standard Bulkhead	1918939-1	1918939-2	1918941-2
PRO BEAM Jr. D-Hole Sealed Bulkhead	1918940-1	1918940-2	1918940-4
PRO BEAM Jr. Square Flange Low Profile Buffered Fiber Bulkhead	1754439-1	1754439-2	1754447-3
PRO BEAM Jr. Square Flange Standard Bulkhead	1918943-1	1918943-2	_

PRO BEAM Jr. Loopback Plug Assembly

Description	Part Number
4 x 850 / 1300nm Multimode, 62.5/125 μm fiber	1516506-1
4 x 850 / 1300nm Multimode, OM3 50/125 μm fiber	1516506-2
4 x 1310nm Singlemode	1516506-3
4 x 1550nm Singlemode	1516506-4

PRO BEAM Jr. Insert Kits

Description	Part Number
2 x 850 / 1300nm Multimode	1515743-1
2 x 1310nm Singlemode	1515739-1
2 x 1550nm Singlemode	1516040-1
4 x 850 / 1300nm Multimode	1515747-1
4 x 1310nm Singlemode	1515740-1
4 x 1550nm Singlemode	1516041-1

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM	Part Number
125 m	SM	Jr.	1588908-2
126 m	SM	Jr.	1588908-1
126 m	MM	Jr.	1588700-1

PRO BEAM Jr. Connector Plug & Sealed Bulkhead Cable Adapter Kits

	•				
Cable Dia. Max.	Aluminum Plug Part Number	NiAIBz Plug Part Number	Aluminum Sealed Bulkhead Part Number	NiAIBz Sealed Bulkhead Part Number	Black Zn-Ni Part Number
3.2	1918931-1	1918931-9	1918932-1	1918932-9	2-1918932-5
3.6	1918931-2	1-1918931-0	1918932-2	1-1918932-0	2-1918932-6
4.2	1918931-3	1-1918931-1	1918932-3	1-1918932-1	2-1918932-7
5.2	1918931-4	1-1918931-2	1918932-4	1-1918932-2	2-1918932-8
5.7	1918931-5	1-1918931-3	1918932-5	1-1918932-3	2-1918932-9
6.2	1918931-6	1-1918931-4	1918932-6	1-1918932-4	3-1918932-0
6.7	1918931-7	1-1918931-5	1918932-7	1-1918932-5	3-1918932-1
7.5 (breakout cable only)	1918931-8	1-1918931-6	1918932-8	1-1918932-6	3-1918932-2

PRO BEAM Jr. Connector Standard Bulkhead Cable Adapter Kits*

			•			
Cable Dia. Max.	Aluminum with Boot Part Number	NiAIBz with Boot Part Number	Black Zn-Ni Part Number	Aluminum without Boot Part Number	NiAIBz without Boot Part Number	Black Zn-Ni Part Number
3.2	1918933-1	1918933-9	2-1918933-5	1918934-1	1918934-8	2-1918934-2
4.1	1918933-2	1-1918933-0	2-1918933-6	1918934-2	1918934-9	2-1918934-3
5.1	1918933-3	1-1918933-1	2-1918933-7	1918934-3	1-1918934-0	2-1918934-4
5.5	1918933-4	1-1918933-2	2-1918933-8	1918934-4	1-1918934-1	2-1918934-5
6.0	1918933-5	1-1918933-3	2-1918933-9	1918934-5	1-1918934-2	2-1918934-6
4 x 3.00	1918933-8	1-1918933-6	3-1918933-2	1918934-7	1-1918934-4	2-1918934-8

^{*} Standard Cable Adapter. Not applicable for Low Profile.

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

Technical Documents

Product Specification 108-2177 Design Objectives

Application Specification 114-13099

Instruction Sheets

408-10250	Grounding and Standard
	D-Hole Bulkhead
408-10222	Plug
408-10249	Sealed D-Hole Bulkhead
408-8834	Low Profile Square Flange
	Bulkhead
408-8840	Low Profile D-Hole
	Bulkhead
408-10251	Standard Square Flange
	Bulkhead
408-10018	Low Profile D-Hole

Simplex Cable Bulkhead 408-10252 7.5 Cable Adapter

http://www.te.com/documents



PRO BEAM Jr. Connectors

(Continued)

Spare Parts & Tools

Technical Documents

Product Specifications

408-8857 Curing Fixtures for PRO BEAM Jr. and Sr.

Connectors 408-8828 Cleaning Procedure for

EB C/A's

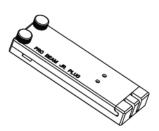
Tooling Specifications

408-8795 Crimp Tool with Die Set for PRO BEAM Jr. and Sr.

Connectors

408-10022 Die Assembly for Mini and Jr. Circular Crimps

http://www.te.com/documents



Curing Fixtures

Connector	Part Number
PRO BEAM Jr. Cable Plug (having cable with KEVLAR strength member fiber)	1693797-1
PRO BEAM Jr. Sealed D-Hole Bulkhead	
PRO BEAM Jr. Standard D-Hole and Square Flange Bulkhead	1693800-1
PRO BEAM Jr. Low Profile Buffered Fiber Bulkhead	1754122-1

Instruction Sheet 408-8857. Available at www.te.com

Cable Crimp Components

Description	Part Number
Crimp Sleeve (use with all PRO BEAM Jr. Connector Crimp Support sizes)	1918497-1
3.2 mm Crimp Support	1918498-1
4.2 mm Crimp Support	1918498-2
5.2 mm Crimp Support	1918498-3
5.7 mm Crimp Support	1918498-4
6.2 mm Crimp Support	1918498-5
6.7 mm Crimp Support	1918498-6
Square Crimp Support for (4) 3 mm Cables	1985319-1

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM	Part Number
125 μm	SM	Jr.	1588908-2
126 μm	SM	Jr.	1588908-1
126 μm	MM	Jr.	1588700-1

Protective Caps

Description	PRO BEAM	Part Number
Standard cap, for D-Hole Bulkhead	Jr.	1515868-1
Standard cap, for Flange Mount Bulkhead	Jr.	1515787-2
Standard cap, for connector plug	Jr.	1515867-1

Termination Kit

Part Number	
1828650-1	





Note: All part numbers are RoHS compliant.

PRO BEAM Sr. Connectors

Performance Specifications Optical, Multimode Version Insertion Loss, Typical*—

0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version

Insertion Loss, Typical*— 0.8 dB @ 1310 nm or 1550 nm

optimized wavelength

Return Loss** — > 34 dB @ 1310 nm or 1550 nm optimized wavelength

- *When tested with reference quality launch/receive cable assemblies
- **RL Tested Open Ended

Mechanical

Vibration, Sinusoidal —

10 - 500 Hz, 3 directions; 0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 6 directions, @ 50g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —

3,000 couplings

Weight -

Plug — 290 grams, typical Chassis bulkhead — 150 grams, typical

Temperature

Operational Temperature —

-40°C/+85°C

 $\begin{array}{l} \textbf{Storage Temperature} - -55^{\circ}\text{C}/+85^{\circ}\text{C} \\ \textbf{Temperature, Cyclic} - -55^{\circ}\text{C}/+85^{\circ}\text{C} \\ \end{array}$

Humidity (Damp Heat) —95% RH

Immersion

Water — 5 m depth (plug), 2 m (Bulkhead)

Material and Finish

Shell Alloy — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells Only) — clear hard anodized or black zinc - nickel

clear hard anodized or black zinc - nicke alloy (PRO BEAM Sr. bulkheads only)

Bulkhead Connector Panel Thicknesses

PRO BEAM Sr. D-Hole Connector — 6.5 mm max.

PRO BEAM Sr. Square Flange Connector — 8.5 mm max.

Technical Documents

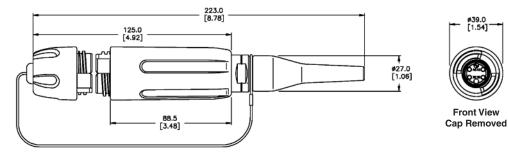
Product Specifications

408-8799 Plug 408-8800 D-Hole Bulkhead 408-8877 Square Flange Bulkhead

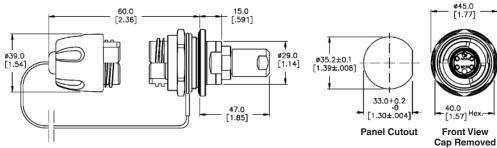
Application Specification

114-13122

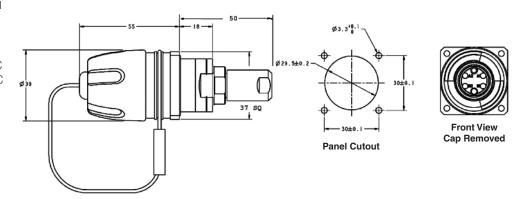
http://www.te.com/documents



PRO BEAM Sr. Cable Connector, Plug



PRO BEAM Sr. D-Hole Bulkhead Connector with Standard Cable Adapter



PRO BEAM Sr. Square Flange Mount Bulkhead Connector with Standard Cable Adapter

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.



PRO BEAM Sr. Connectors

(Continued)

Connector Assembly

1 Shell Kit

1 Insert Kit

1 Cable Adapter Kit*

X Ferrule Kits (X = No. of optical channels)

*Not applicable for Low Profile

Part numbers listed are Shell alloy = aluminum Plating = hard anodized. **Consult TE Connectivity** for other plating/material options such as NiAIBz for Naval applications, or other plating options such as RoHScompliant black Zn-Ni.



Technical Documents

Product Specifications

Curing Fixtures for 408-8857 PRO BEAM Jr. and Sr.

Connectors Cleaning Procedure for 408-8828

EB C/A's

Tooling Specifications

408-8795 Crimp Tool with Die Set for

PRO BEAM Jr. and Sr.

Connectors

http://www.te.com/documents

	Alloy	
PRO BEAM Sr. Connector Shell Kits	Aluminum Part Number	NiAIBz Part Number
PRO BEAM Sr. Plug w/EPDM rubber	1754842-1	1754842-2
PRO BEAM Sr. D-Hole Standard Bulkhead	1754843-1	1754843-2
PRO BEAM Sr. Square Flange Standard Bulkhead	1754844-1	1754844-2

PRO BEAM Sr. Insert Kits	Part Number
2 x 850 / 1300 nm Multimode	1693001-1
2 x 1310 nm Singlemode	1515734-2
4 x 850 / 1300 nm Multimode	1693001-2
4 x 1310 nm Singlemode	1515735-1
8 x 850/1300 nm Multimode	1516256-1
8 x 1310 nm Singlemode	1516258-1
8 x 1550 nm Singlemode	1516258-2

PRO BEAM Sr. Ferrule Kits

Fiber Hole Size	Mode	Insert Application	Part Number
125 μm	SM	2 & 4 Channel	1515941-1
126 μm	SM	2 & 4 Channel	1515941-2
126 μm	MM	2 & 4 Channel	1588801-1
125 μm	SM	8 Channel	1985635-1
126 μm	SM	8 Channel	1985635-2
126 μm	MM	8 Channel	1985107-1

PRO BEAM Sr. Connector Plug Adapter Kits

	All	Alloy		
Cable Dia. (Max.)	Aluminum Part Number	NiAIBz Part Number		
5.10 .201	1515940-1	1515940-2		
5.65 .222	1515940-3	1515940-4		
6.20 .244	1515940-5	1515940-6		
6.70 .264	1515940-7	1515940-8		

PRO BEAM Sr. Connector Standard Bulkhead Cable Adapter Kits

		Al	loy	
Cable Dia. (Max.)	Style	Aluminum Part Number	NiAIBz Part Number	
5.20 .205	Standard Cable Adapter	1516229-3	1516229-7	
5.70 .224	Standard Cable Adapter	1516229-2	1516229-6	
Buffered Fiber	Low Profile Adapter	1516229-4	1516229-8	
6.70 .264	Standard Cable Adapter	1-1516229-3	1-1516229-4	
4 x 3 mm	Standard Cable Adapter	1516229-1	1-1516229-5	





38999 Style EB for Harsh Environments

Product Facts

- Available in shell size 11, housed on D38999 Series III style shells for harness applications
- Multiple options available for backshells. Consult your local TE Connectivity Sales Representative
- Shell polarizations A through E available upon request

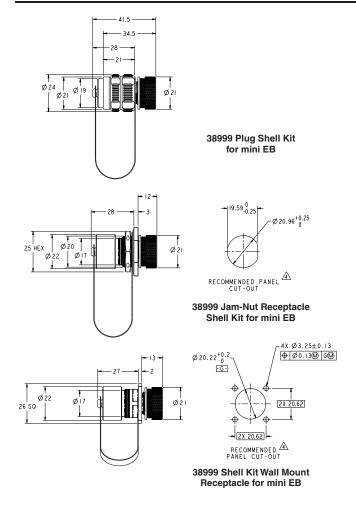
Standard Material and Finish

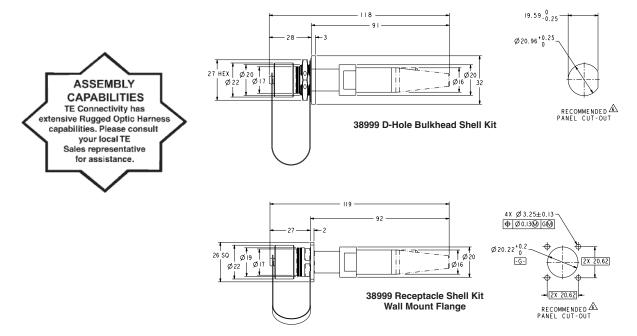
Shell Alloy — Aluminum

Plating — Nickel or green chromated zinc or RoHS-compliant black chromated zinc-nickel alloy

*Refer to customer drawing for dash number designation

For part number details and plating options, contact your local TE Connectivity Sales Representative.

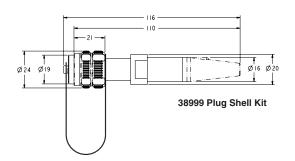


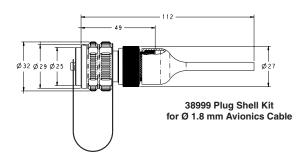


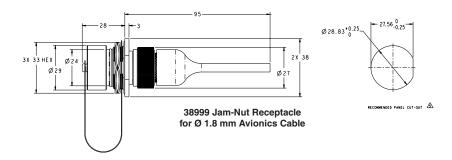
Note: All part numbers are RoHS compliant.

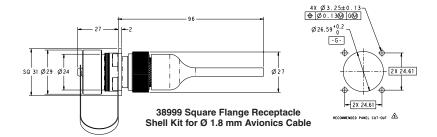


38999-style EB for Harsh Environments (Continued)











38999-style EB for Harsh Environments (Continued)

Size 11 Shield Kit

		Mini EB 38999 Connector Shell Kits (N-Key)							
Use with:	Ø1.8 mm Max Avionics Cable			MIL-Taction	al Distribution	n Cable	Buffered Fiber Only		
Finish:	Electroless Ni Plate	OD Zn	Black Zn-Ni	Electroless Ni Plate	OD Zn	Black Zn-Ni	Electroless Ni Plate	OD Zn	Black Zn-Ni
Plug:	6754518-1	1754518-7♦	6754518-7	1985021-1	1985021-7♦	_	1918883-1	1918883-7♦	1-1918883-3
Jam-Nut Receptacle:	6754519-1	1754519-7♦	6754519-7	2064163-1	2064163-7♦	_	1918884-1	1918884-7♦	1-1918884-3
Flange-Mount Receptacle:	6754520-1	1754520-7♦	6754520-7	2064166-1	2064166-7♦	_	1918885-1	1918885-7♦	1-1918885-3

^{*} Contact TE Connectivity for availability.

Size 15 Shield Kit

Use with:	2.2 mm Ø Max A	Avionics Cable	End Nut Backshell for Non-Jacketed Cable			
Finish:	Electroless Nickel Plate	Black Zinc Nickel	Electroless Nickel Plate	Black Zinc Nickel		
Plug:	1516342-1	1516342-7	1516338-1	1516338-7		
Jam-Nut Receptacle:	1516343-1	1516343-7	1516339-1	1516339-7		
Flange-Mount Receptacle:	1516344-1	1516344-7	1516340-1	1516340-7		

Cable Adapter Kits For 38999 Mini EB Mil-Tactical

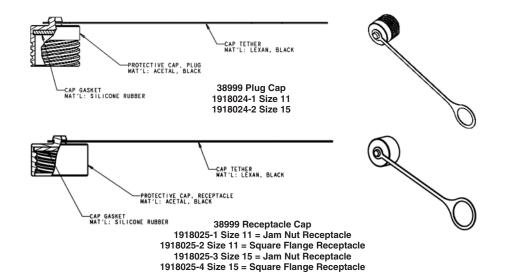
Cable Diameter	Part Number
5.1 mm	1516228-1
5.6 mm	1516228-2
6.2 mm	1516228-3

Insert Kits

Description	Part Number
Mini 2 x 850 / 1300 nm Dual Multimode	1374759-4
Mini 2 x 1310 nm Singlemode	1588129-2
Mini 2 x 1550 nm Singlemode	1588128-2
Mini 4 x 850 / 1300 nm Dual Multimode	1374759-2
Mini 4 x 1310 nm Singlemode	1588129-3
Mini 4 x 1550 nm Singlemode	1588128-3
8 x 850/1300 nm Multimode	1516256-1
8 x 1310 nm Singlemode	1516258-1
8 x 1550 nm Singlemode	1516258-2

Ferrule Kits

Fiber Hole Size	Mode	Insert Type	Part Number
125 μm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1
125 µm	SM	8 Channel	1985635-1
126 µm	SM	8 Channel	1985635-2
126 µm	MM	8 Channel	1985107-1



Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.



Ruggedized Fiber Optic Connectors

Expanded Beam Products (Continued)

EB termini Product Facts

- Durable non-contacting interface assures ease of use/cleaning
- Termini designed to replace existing M29504/4 and /5 physical contact termini that fits the Size 16 AWG cavity of a D38999 III connector
- MM and SM termini designs

EB termini are combination of inserts (containing the lens) and EB termini (for terminating the fiber.





Cable Assemblies and Accessories

Product Facts

- Ruggedized cable assemblies custom tailored for field use in harsh environments
- Heavy-duty light-weight cable reel organizes and protects connectors and cable for easy pay-out and safe storage
- Options for 500 meter reels include special backpack harnesses, a separate reel stand, or a combination reel and reel stand

Featured Cable Assemblies



TFOCA to PRO BEAM Jr. Plug Cable Assembly 1828536-1 ◆

LP D-Hole Bulkhead to 4 ST 62.5/125 on 1.8 mm cable 6828454-1 ◆

Plug to Plug (100 meters) 6754475-2

Typical Reels and Reel Stands for Field-Deployable Cable Assemblies





Tactical Reel/Drum Options

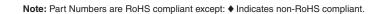
Cable Reels

teel Capacity (Random Lay)							
Cable Diameter	Notes/Description	Flange	Part Number				
5.8 mm	Notes/Description	Diameter	Part Number				
186 M	Reel & Reel Stand Combination Reel can be detached from stand without tools	310 mm	1918930-1				
247 M	Reel*	310 mm	1754515-1				
462 M	Reel*	370 mm	1754515-2				
816 M	Reel*	460 mm	1754515-3				
1052 M	Reel*	510 mm	1754515-4				

^{*} See Accessories options below

PRO BEAM Jr. Kits PRO BEAM Jr. Termination Kit 1828650-1 Cleaning Kit 1828335-2

TFOCA-II is a trademark of Amphenol Fiber Systems International.





Cable Assemblies and Accessories (Continued)

ASSEMBLY CAPABILITIES TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.







"Static Frame"

Backpack Harness

Accessories

Description	Reel Diameter	Part Number
Backpack	370 mm Dia. Reel	1754516-1*
Backpack	460 mm Dia. Reel	1754516-2*
Backpack	510 mm Dia. Reel	1754516-3*
Static Frame	500 mm Dia. Max	1754517-1*
Static Frame	700 mm Dia. Max	1754517-2*

^{*} Reel must be ordered separately.

Note: For lower cost alternative options. Please contact your local TE Connectivity Sales Representative or TE Product Information Center at 1-800-522-6752.



Tactical Optical Cable

Non-Metallic Tactical Field Deployable Fiber Optic Cable

Product Facts

- All terrain field deployable cable, up to 4 fibers, singlemode or multimode
- Developed for deployment under the most demanding conditions
- Tight buffered fibers are protected by Aramid yarns and a tough ruggedized polyurethane sheath
- Tested in accordance with MIL-PRF-85045
- Flexible, water resistant, high crush resistant, and lightweight,
- Designs available to be resilient against radiation exposure

Technical Data

Mil-Standard Distribution Cable — 2 Fiber Singlemode

Attenuation — \leq 0.5 dB/km @ 1310 nm / \leq 0.5 dB/km @ 1550 nm

Diameter — 5.8 mm

Weight — 25 kg/km

Minimum Bending Radius — 29 mm Crush Resistance — 2000 N/cm

Operating Temperature -55° C to $+85^{\circ}$ C

Mil-Standard Distribution Cable — 4 Fiber Singlemode

 $\begin{array}{l} \textbf{Attenuation} \longrightarrow \leq 0.5 \text{ dB/km } @ \\ 1310 \text{ nm } / \leq 0.5 \text{ dB/km } @ 1550 \text{ nm} \\ \end{array}$

Diameter — 5.8 mm **Weight** — 27 kg/km

Minimum Bending Radius — 28 mm

Crush Resistance — 2000 N/cm Operating Temperature —

-55° C to +85° C

Mil-Standard Distribution Cable — 2 Fiber Multimode

Fiber Type — 50 μm/125 μm and 62.5/125

Attenuation — \leq 3.5 dB/km @ 850 nm / \leq 1.0 dB/km @ 1300 (62.5/125); \leq 3.5 dB/km @ 850 nm / \leq 1.5 dB/km @ 1300 (50/125)

Mil-Standard Distribution Cable — 4 Fiber Multimode

Fiber Type — 50 μ m/125 μ m and 62.5/125

Attenuation — \leq 3.5 dB/km @ 850 nm / \leq 1.0 dB/km @ 1300 (62.5/125); \leq 3.5 dB/km @ 850 nm / \leq 1.5 dB/km @ 1300 (80/125)

Other fibers (i.e. Polyimide, Silicon buffer, Carbon coated, radiation hardened, etc.) are available upon request.

Contact TE Connectivity or your local TE Sales Representative for part numbers, pricing, and availability.

ARMOR-LIGHT Tactical Field Deployable Fiber Optic Cable for Extreme Environments (Metallic for Rodent Proof)



4-Color Optical Fiber Cable Specification for Armored Cable for Ruggedized Applications Construction:

- 4-color coded fibers
- Fiber types 50/125/250 µm, 62.5/125/250 µm and 9/125/250 µm
- Stainless steel gel filled tube
- Stainless steel wire
- Jacket Nylon, black

PA Jacket -	7600
Stainless Steel Tube	Gel Filled
Stainless Steel Wires	Primary Coated Fiber

Fiber	Part	Outside	utside Weight Max. Attenuation dB/km				Bandwidth MHz-km		
Туре	Number	Dia. (mm)	kg/km	850 nm	1300 nm	1310 nm	1550 nm	850 nm	1300 nm
62.5/125	1588957-1	3.8	24	3.5	1.0	Х	Х	160	500
50/125	1588957-2	3.8	24	2.7	0.9	Х	Х	400	1200
SM	1588957-4	3.8	24	Х	Х	0.40	0.25	Х	Χ

Notes: 35 mm recommended bend radius. 3.1 kN breaking strength.

2-Color Optical Fiber Cable Specification for Armored Cable for Ruggedized Applications Construction:

- 2-color coded fibers
- Fiber types 50/125/250 µm, 62.5/125/250 µm and 9/125/250 µm
- Stainless steel gel filled tube
- Stainless steel wire
- Jacket Nylon, black

PA Jacket -	700	
Stainless		1
Steel Tube		 Gel Filled
Stainless	00-0	Primary Coated Fiber
Steel Wires	1009	Coaled Fiber

	Fiber	Part	Outside	Weight		Max. Attenu	uation dB/k	m	Bandwidt	th MHz-km	
	Type	Type Number	Dia. (mm)	kg/km	850 nm	1300 nm	1310 nm	1550 nm	850 nm	1300 nm	
_	62.5/125	1693808-1	3.8	24	3.5	1.0	Χ	Х	160	500	
_	50/125	1693808-2	3.8	24	2.7	0.9	Χ	Χ	400	1200	_
_	SM	1693808-4	3.8	24	Х	Х	0.40	0.25	Х	Х	Ī

Notes: 35 mm recommended bend radius.

3.1 kN breaking strength.

Note: All part numbers are RoHS compliant.



Commercial Fiber Optic Mechanical Splicing Kit

Light Crimp Splice Part Number: 1985368-1

Product Facts

- Terminates 250 micron coated, 900 micron tightbuffered fibers and 2.0 mm jacketed cable
- Attenuation (typical): ≤0.1dB
- Return Loss (at ambient; 18° to 28° C): ≥20 dB multimode ≥35 dB single-mode
- Operating Temperature: -25° to 70° C
- Storage Temperature: -40° to 85° C
- Tensile retention: 250 micron coated: 2.0 N 900 micron buffered: 3.0 N Jacketed: 50.0 N



Part Number: 1516626-1

The KITCO 0831-8238 Kit Provides a low cost, highly reliable, solution for the repair of Tactical Fiber Optic Cables featuring the TE Connectivity Mechanical Splice. The Kit contains all of the tools and materials required to make (3) three four channel cable repairs, including the JPS-400 Splice Protection Sleeve. An Ideal solution in a tactical environment when system reliability is essential, not an option!

The TFOCA Military/ Commercial Fiber Optic Mechanical Splicing Kit contains the following items:

- 2 JPS-400 Splice Protection Sleeves
- 12 Mechanical Splices
- Light Crimp Splice
- Precision Cleaver
- Crimp Tool with Crimp Die
- Splice Holder with Strip Template
- Cleaning Materials
- Tool Roll with all Required Tools
- Support for LC/SC Light Crimp Connectors
- Lightweight, rugged Case



JPS Splice Enclosure Part Number: 1516516-1

The JPS 400 Splice Enclosure is designed to protect TFOCA cable that has been repaired with any mechanical splice or fusion splicer. Designed & evaluated by the United States Marine Corps, this product works in all field applications, even in severe or harsh battlefield environments. Simple to install and easy to re-enter, yet flexible enough to conform to the diameter of a reel

when re-wound. The JPS 400 is ideal for both TFOCA AND TFOCA Second Generation applications.

There are two high-grade brass retention assemblies that use both the jacket and the Aramid yarn found in TFOCA cable to provide strain relief & secure the fiber inside the waterproof housing. A waterproof compression gasket prevents water and other contaminants from entering the housing.

JPS 400 Mechanical Properties & Performance Specifications:

- High-grade formulated polyamide conduit & threaded adapters
- Self-extinguishing, low smoke, halogen & cadmium free
- Temperature Range: -50C to +105C continuous, 150C short term
- Chemical resistance to fuels, mineral oils, fats, and alkalies

- Specifically designed for external application in traction industry
- Size: 15" x .630" (ID) x .932" (OD)
- Re-enterable & Re-usable
- Conforms to TFOCA reel sizes
- Cable Size Range: .196"-394"
- Pull Strength (Load Test): 250 lbs
- Waterproof

Ser Number	RFP Specification		Compliance to RFP specification YES/NO	In case of non-compliance deviation from RFP to be specified in unambiguous terms
(a)	Splicing Capability	For up to 1-4 splices SM & MM	Υ	
(b)	Water Proofing Standard	IP64 class for the hard cover case	Y	
(c)	Tube Protection class	Better then IP67 (24 h @ 5000 m	m) IP68	
(d)	Time taken to repair a cable	Fast & reliable cable repair within 10 min - 30 min (1F , 4F)	Υ	
(e)	Maximum Attenuation for Mechanical splices	Typical value < 0.2 db @ 1300 nn	n Y	
(f)	Should be able to splice Armored/ Ruggedized cable (as offered by the vender)	Yes	Υ	
(g)	Reusable components	100% reusable components (exc mechanical splice protector)	ept Y	
(h)	Temperature range		Operating Temp:-10°C - 50 on-Operating Temp: -40°C	
(j)	Weight	< 4.2 kg	not have kit. TE has kit in	India.
(k)	Dimensions (max)	410x33x202mm Do	not have kit. TE has kit in	India.
(I)	Tensile load of cable after repair	No Change	250 lbs	



Optical Test Set for Fiber Optic Cables

Designed for harsh environments

Product Facts

- Especially designed to support the installation of optical links in the field
- Able to test both cable drums and entire links
- Powered by batteries with high autonomy
- Suitable for diagnostics and construction teams
- Easy to use, ergonomic, rugged design
- Suitable for cable length up to 10 km
- Supports up to 4 fibers per cable with various types of connectors



Diagnostic Features

Power Meter

The optical power from any source can easily be measured with the power meter function.

Optical Source

A continuous optical signal is generated and transmitted with selectable output power.

Drum Test / Cable Test

Test of an entire cable drum with automatic good/bad indication. The test of an entire cable is realized with a 2nd KPG-opt or a loop connector.

Test Frames (optional)

The KPG-opt can generate specific test frames as used in optical networks and LOS systems.

Optical Tester

Description	Part Number
850 nm 38999 III Size 11 Optical Test Kit	1918016-1
850/1300 nm PRO BEAM Jr. Optical Test Kit	1918016-2
1310 nm PRO BEAM Jr. Optical Test Kit	1985006-1

For additional wavelength testers, contact your local TE Connectivity Sales Representative.

Protective Case	
1918082-1	



Note: All part numbers are RoHS compliant.

Fiber Optic Accessories

Hand Held Visual Fault Locator (VFL)

Product Facts

- 650 nm (visible) Class 2 1.0 mW max Diode Laser
- Continuous and flashing (2-3 Hz pulsed) modes
- Rugged rubber shell and body design modeled after a popular military connector
- Lanyard attached dust cover
- Standard 2.5 mm adapter for SC, ST, and FC connectors
- Optional 1.25 mm adapter for LC and MU connectors.
- Unique design allows adapter to permanently reside on VFL so it is not misplaced allowing user to choose 1.25 mm or 2.5 mm
- Uses 1 "AA" style battery for >30 hours of continuous use
- Soft-sided belt case for convenience and storage



The TE Connectivity Hand Held Visual Fault Locator (VFL) is a rugged and affordable solution for identifying breaks and bending in optical fibers and cabling. Its powerful, red (650 nm) laser provides the ability to locate damaged, broken, or tightly bent fibers that cause undesirable attenuation in your system.

The jacket of the cable will glow red at the location of the fault. The FLASH button

allows the user to toggle between continuous or pulsed mode. The compact, rugged, and balanced design is based upon a popular harsh environment fiber optic connector. The single "AA" style battery is good for >30 hours of continuous use and the soft-sided protective case with belt loop provides a convenient and protective means of storage.

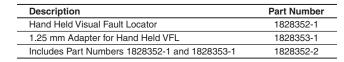
Applications

Affordable VFL Solution for:

- Identifying breaks, bends, and other damage in optical fibers
- Tracing fiber paths
- Identifying termination errors
- Continuity testing

Product Dimensions

Length — 18.5 cm [7.283 in] Width — 2.2 cm [0.866 in] Thickness — 2.2 cm [0.866 in] Weight (w/battery) — 150 g [0.33 lb]





Expanded Beam Avionics-Related Standards and Specifications

ARINC 600, 664, 763 and 801

ARINC 664 — Aircraft Data Network

TE Connectivity's ARINC Connectors with Mini Expanded Beam inserts will meet/exceed all 100 Base-FX Ethernet LAN applications

ARINC 763 — Avionics Network Server System —

TE's ARINC 600 Connectors are designed to meet/exceed 100 Base-FX Ethernet LAN applications.

Network Server Unit (NSU) — can use ARINC 600 Size 1 connector with up to 8 Expanded Beam fiber optic channels (two Mini Expanded Beam inserts in cavity C)

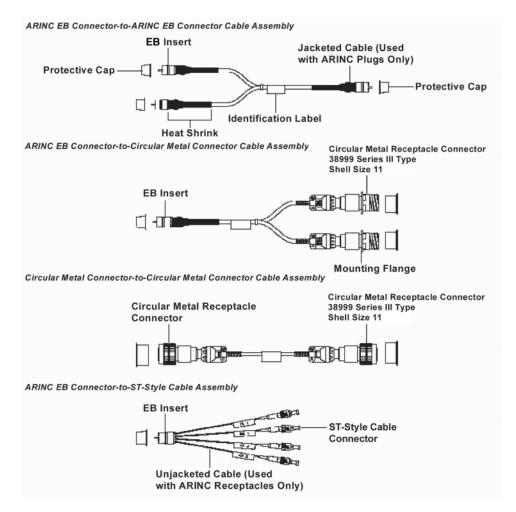
Server Interface Unit (SIU) — can use ARINC 600 Size 3 connector with up to 16 Expanded Beam fiber optic channels (four Mini Expanded Beam inserts in cavity F)

Integrated Network Server Unit (INSU) — can use ARINC 600 Size 3 connector with up to 16 Expanded Beam fiber optic channels (four Mini Expanded Beam inserts in cavity F)

ARINC 801 — Fiber Optics Working Group

TE provides a single reference point for Flight Level Optics that are multisourced.

Typical Assemblies for In-Flight Network Applications



Typical Assemblies



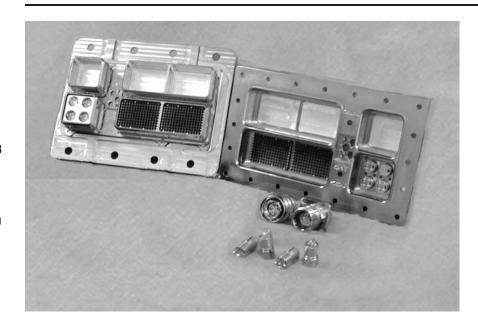




ARINC 600 and 404

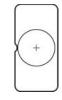
Product Facts

- **■** For Mini Expanded Beam Inserts
- For use in 100 base-FX **Ethernet LAN applications** per ARINC 664 and **ARINC 763**
- Insert holders designed to ARINC 600, Supplement 13 or to specific customer needs for Mini Expanded **Beam inserts**
- **■** Drop-In Insert Holders utilize Standard ARINC 600 Retainers
 - Hard Stop on Plug Side
 - Spring-Loaded Stop on Receptacle Side
 - Captive Hardware
- Facial Sealing Optional
 - Bonded to Receptacle **Block Mating Face**
 - Raised Collar Seal around Optics Insert compresses against **Chamfer on Plug Block Mating Face**

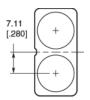


ARINC 600 Insert Holders for Mini-Expanded Beam Contacts

Size 1 **Power Cavities**



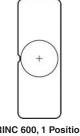
ARINC 600, 1 Position



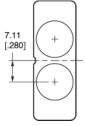
ARINC 600, 2 Position

Size 1 **Signal Cavities**

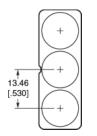




ARINC 600, 1 Position 1MS



ARINC 600, 2 Position 2MS



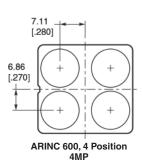
ARINC 600, 3 Position 3MS

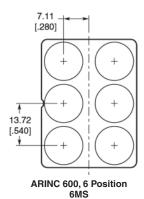
See next page for Size 2 / 3 Power and Signal Cavities



ARINC 600 and 404 (Continued)

Size 2 / 3 Power and Signal Cavities





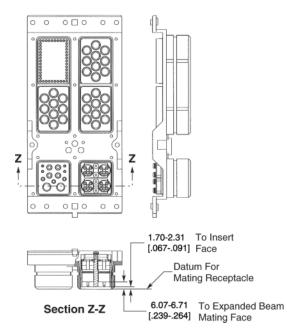
Rack and Panel Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-3
2 x 1310 nm Singlemode	1588839-3
2 x 1550 nm Singlemode	1754622-3
4 x 850 / 1300 nm Dual Multimode	1374759-1
4 x 1310 nm Singlemode	1588839-1
4 x 1550 nm Singlemode	1754622-4

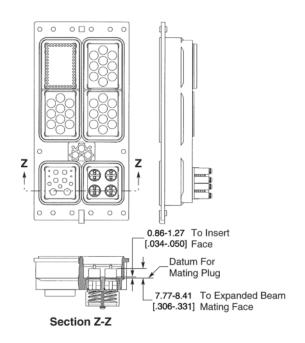
Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 µm	SM	Mini	1754700-1
126 μm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

ARINC 600 Insert Holders for Mini-Expanded Beam Contacts



Typical Layout for Plug

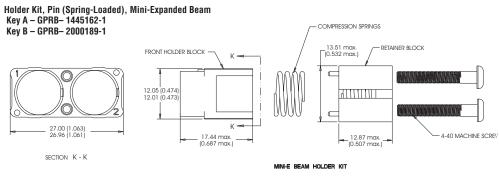


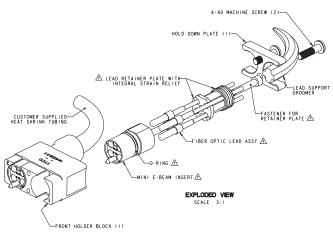
Typical Layout for Receptacle



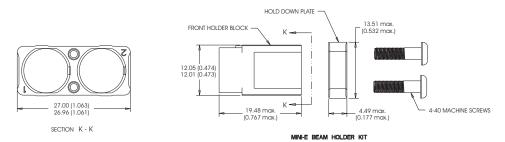
ARINC 600 and 404 (Continued)

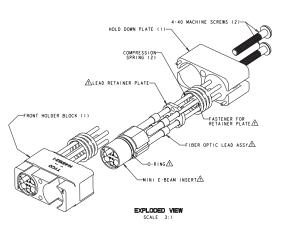
M2 Mini-Expanded Beam Insert Holders for GPRB





Holder Kit, Socket (Fixed), Mini-Expanded Beam, Key A – GPRB –1445163-1 Key B – GPRB –2000190-1







ARINC 600 and 404 (Continued)

Insert Kits for GPRB Holders

Rack and Panel Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-3
2 x 1310 nm Singlemode	1588839-3
2 x 1550 nm Singlemode	1754622-3
4 x 850 / 1300 nm Dual Multimode	1374759-1
4 x 1310 nm Singlemode	1588839-1
4 x 1550 nm Singlemode	1754622-4

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 µm	SM	Mini	1754700-1
126 μm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

Comparative on Expanded Beam Inserts

Comparative on Expanded Beam Inserts' weight and Insertion Forces when applied to an ARINC housing

- ARINC 600 connector mated pair size 2 = 440 grams (without copper contacts)
- ARINC style Mini and Junior size Expanded Beam inserts = 5 pounds insertion force each when applied to the Rack and Panel ARINC Connector inserts
- Signal Cavity Optical Holder insert (i.e.: holds up to six mini inserts with four fiber ball lenses each or up to 24 fibers each insert set) = @ 30 grams
- Power Cavity Optical Holder insert (i.e.: holds up to four mini inserts with four fiber ball lenses each or up to 16 fibers each insert set) = @ 20 grams
- Insert mated pair PRO BEAM Jr. Connector insert set = @ 41.79 grams
- Insert mated pair Connector insert set = @ 16.17 grams
- Fiber = single fiber ≤ 4 kg / km
- Fiber = four fiber jacketed with a support member ≤ 24 kg / km
- \blacksquare Static spring force per mated Expanded Beam insert pair = 5 lbs.



Physical Contact & Technology

ARINC 801 Optical Termini

Product Facts

- Optical termini for use with GPR, ARINC 600, circular MIL-DTL-38999 connectors.
- Industry Standard 1.25 mm ceramic ferrule
- Compatible with 1.5-2.2 mm Tight jacket and loose tube cable construction:
 - MT Tight jacket cable
 - ML Loose tube cable
- SM / MM versions

Materials

Housings — Nickel Plated Copper
Ferrule — Zirconia
Spring — Stainless Steel
Crimp Sleeve — Nickel Plated Copper
Protective Cover — Silicone

Optical Performance Singlemode, 1310 nm/1550 nm (UPC):

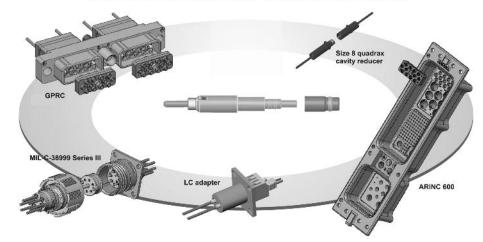
Attenuation, Mean — 0.15dB
Return Loss — > 50dB
Multimode, 850 nm/1310 nm:
Attenuation, Mean — 0.10dB
Return Loss — > 20dB

Mechanical / Environmental Performance

Test Description	Standard	ARINC 801 Optical Termini in GPR A & B Connector	ARINC 801 Optical Termini in 38999 Connector	ARINC 801 Optical Termini in ARINC 600 Connector
Thermal Shock	SAE-AS-13441 met 1003.1	-55C /+100C	-55C /+100C	-55C /+100C
Temperature Life	TIA/EIA 455-20A	500h @ +100C	500h @ +100C	500h @ +100C
Vibration	TIA/EIA 455-11	8h/axis 3.8g²/Hz 43 G rms	8h/axis 3.8g²/Hz 43 G rms	8h/axis 0.2g²/Hz 16.4 G rms
Shock	TIA/EIA 455-14A	300 G - 3ms	300 G - 3ms	50G - 11ms
Mate/Unmate (GPR/ARINC 600)	SAE-AS-13441 met 2016	100 Cycles	N/A	100 Cycles
Mate/Unmate (38999)	TIA/EIA 455-21A	N/A	500 Cycles	N/A
Maint. Aging	SAE-AS-13441 met 2002-1	10 Cycles	10 Cycles	10 Cycles
Salt Spray	SAE-AS-13441 met 1001.1 cond C	96 hr	500 hr	48 hr
Cable Ret. (1.8 mm)	SAE-AS-13441 met 2009-1	68N	68N	68N
Humidity (GPR/38999)	TIA/EIA 455-5 met B7A	10 cycles / 24h 90% RH -25C/+65C	10 cycles / 24h 90% RH -25C/+65C	N/A
Humidity (ARINC 600)	TIA/EIA 455-5 met B	N/A	N/A	10 cycles / 24h 90% RH -25C/+65C
Altitude Imm.	TIA/EIA 455-15	10,000 ft (69.6kPa)	10,000 ft (69.6kPa)	10,000 ft (69.6kPa)

ARINC 801 Optical Termini

one common terminus for all types of connectors







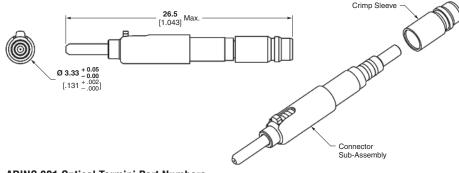
ARINC 801 Optical Termini (Continued)

There are three types of ARINC 801 Optical Termini available dependent upon cable structure.

TE Connectivity has multiple connector types/families available for the ARINC 801 Optical Termini System.

These are:

- General Purpose Rectangular Connectors
 - F5 & F12 Inserts
- MIL-DTL-38999 connectors
 - **13-04**, 15-06, 21-16
- **ARINC 600**
 - F12 combinations and F36
- Quadrax Cavity Reducers
- Motherboard & Daughtercard Solutions



ARINC 801 Optical Termini Part Numbers

Cable Dia.	Cable Structure ML (loose & tight) MT (ultra tight)	S/M Fiber 125.3 µm PC/UPC	S/M Fiber 125.3 µm APC	M/M Fiber 128 μm PC
0.9mm Buffer	_	*	*	*
1.5 - 2.2 mm	ML	1918614-1	1918616-1	1828199-1
1.5 - 2.2 mm	MT	1918615-1	1918617-1	1828200-1

Consult your local TE Sales Representative for additional options.

* Contact TE for availability.

Accessories	Part Number	
Dust Cap	1985335-1	
100 Pc Bulk Pack	1985335-2	

ARINC 801 Cavity Reducers

	Size 8 Quadrax	Part Number	ARINC 801 Cavity Reducer
	Pin Quadrax adapter for ARINC 801 Optical Termini in Quadrax FR type cavity	1757727-1	Quadrax cavity reducer (FR/FR) for receptacle shell
_	Pin Quadrax adapter for ARINC 801 Optical Termini in Quadrax RR type cavity	1757710-1	Quadrax cavity reducer (RR/RR) for receptacle shell
	Socket Quadrax adapter for ARINC 801 Optical Termini in Quadrax RR type cavity	1757711-1	Quadrax cavity reducer (RR/RR) for plug shell

Connector Options: Cabl

For part numbers, details, and / or additional connector types and arrangements, contact your local TE Sales Representative.

Cable Structure

	Loose Structure	Tight Structure	Ultra Tight Structure
Movement between fiber & 900 µm buffer	Yes	No	No
Movement between 900 µm & cable jacket	Yes	Yes	No

Adapters

Туре	Version	Alignment Sleeve	Part Number	Dim. (page 3-32)
ARINC 801 Optical Termini to ARINC 801 Optical Termini	Simplex Bulkhead Feedthrough Type	Ceramic Zirconia	1828996-1	Fig. 1
ARINC 801 Optical Termini to ARINC 801 Optical Termini	Simplex Straight	Ceramic Zirconia	1828997-1	Fig. 2
ARINC 801 Optical Termini to LC	Simplex LC Panel Cutout	Ceramic Zirconia	1828979-1	Fig. 3
ARINC 801 Optical Termini to LC	Duplex LC Panel Cutout	Ceramic Zirconia	1828980-1	Fig. 4
ARINC 801 Optical Termini to LC	Duplex MIL-DTL-38999 Panel Cutout	Ceramic Zirconia	1828995-1	Fig. 5

ASSEMBLY CAPABILITIES TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Tools

Description/Function	Part Number		
Metal Extraction Tool (M81 969/1-03)	91066-3		
Plastic Extraction Tool (M81 969/1403)	M81969/14-03		
Daniels Right Angle Insertion Tool	DAK83-16*		
Daniels Right Angle Removal Tool	DRK83-16*		

* Contact Daniels Manufacturing Corporation

Note: All part numbers are RoHS compliant.



F12 ARINC 801 Insert Assemblies



Product Facts

- ARINC 801 approved
- Optical termini for use with GPR, ARINC 600, circular MIL-DTL-38999 connectors
- Industry Standard 1.25 mm ceramic ferrule
- Compatible with 1.5-2.2 mm tight jacket and loose tube cable construction:
 - MT Tight jacket cable
 - ML Loose tube cable
- Singlemode (SM) and Multimode (MM) versions
- ARINC 801 Optical Termini part numbers: 1828199-1 MM/ML Version 1828200-1 MM/MT Version 1918614-1 SM/ML Version 1918616-1 SM/ML Version-APC 1918615-1 SM/MT Version 1918617-1 SM/MT

Materials:

Housings – Nickel Plated Copper Ferrule – Zirconia Spring - Stainless Steel Crimp Sleeve - Nickel Plated Copper Protective Cover - Silicone

Optical Performance

Version-APC

Singlemode, 1310 nm/1550 nm (UPC) Attenuation, Mean -0.15dB Return Loss ->50dB Multimode, 850 nm.1310 nm

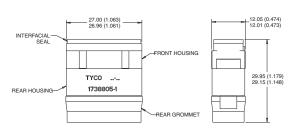
Attenuation, Mean -0.10dB Return Loss -> 20dB

Assembly Capabilities

TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales Representative for assistance.



MATING FACE

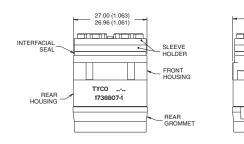




Insert Assembly, without Sleeve Holder, Environmental, F12 Key A 1738805-1 Key B 1738806-1



MATING FACE





Insert Assembly, with Sleeve Holder, Environmental, F12, Key A **GPRB** Key A 1738807-1 Key B 1738808-1

ARINC 801 Inserts



17F12Q2



36F36

90 000 \bigcirc

12F5C2



20F12Q8

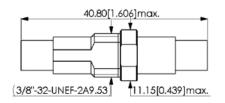
ARINC 801 Inserts and Cavity Reducers accept ARINC 801 Optical Termini.

36.53 (1.438) 35.63 (1.403)

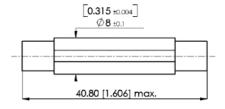
Note: All part numbers are RoHS compliant.



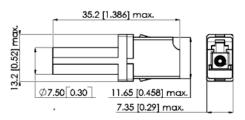
ARINC 801 Optical Termini Adapter Dimensions

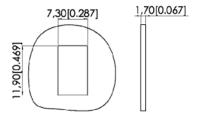


Terminus to Terminus Bulkhead Feedthrough Figure 1

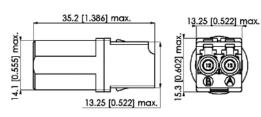


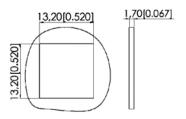
Terminus to Terminus Straight Figure 2



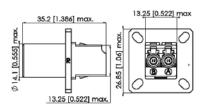


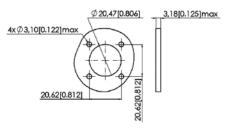
Terminus to LC Simplex Figure 3





Terminus to LC Duplex, LC Panel Figure 4





Terminus to LC Duplex, MIL-DTL-38999 Panel Cutout Figure 5



Most of the tools included in the Termination Kit are commonly used in the fiberoptic industry (strippers, cutting pliers and all accessories for fiber and cable preparation). The items in the table below are specially made for the ARINC 801 Optical Termini System. Their use is highly recommended to achieve mechanical and optical performances.

ARINC 801 Optical Termini Termination Kit Part Number 1828644-X



Qty -2	Qty -1	Description	Part Number	Item #
1	1	Label, Termination Kit	1918887-1	28
1	1	Insertion and Extraction Tool	91066-3	27
2	2	1.25 mm Swab	1828355-1	26
1	1	LC Polishing Bushing	1754074-1	25
1	1	Polishing Plate	501197-1	24
1	1	Polishing Pad	501523-1	23
10	10	0.3 µm Polishing Film	228433-5	22
5	5	Fine Diamond Polishing Film	503887-1	21
10	10	5 μm Polishing Film	228433-8	20
15	15	9 μm Polishing Film	1374484-1	19
1	1	Cleave Tool	504064-1	18
1	_	Curing Oven Block	1918510-1	17
1	_	Curing oven	502130-1	16
1	1	Resin injector tips	1918509-2	15
1	1	Resin injector	1918509-1	14
5	5	Epoxy, 353ND	504035-1	13
10	10	Alcohol Fiber Wipe	501857-2	12
1	1	Inner Ferrule Shaping Tool	1918511-1	11
1	1	Hexagonal key	19840-5	10
1	1	Fiber Stripping tool (125 μm)	1754708-1	9
1	1	Handtool	58532-1	8
1	1	Die-set, ARINC 801 Optical Termini	1828889-1	7
1	1	KEVLAR Shears	1278637-1	6
1	1	Cable Jacket Strip Tool	1278531-1	5
1	_	1.25 mm Microscope Adapter	1754765-1	4
1	_	200x Microscope	1754767-1	3
1	_	Carrying case, Weekender	1918881-1	2
_	1	Carrying case, Attache	1918834-1	1

The following tools are necessary for product termination but are not included in the kit: Alcohol, canned air, and clean cloth.

Other accessories available include ruler, tweezers, cleaning tip, roller adhesive tape, moss cable support and permanent ink markers.

ARINC 801 Optical Termini Service Tool Kit (Inspection, testing & cleaning) Part Number 1828335-1

ARINC 801 Optical Termini Service Tool Kit (Cleaning only) Part Number 1828335-2

ARINC 801 Optical Termini Service Tool Kit (Testing only) Part Number 1828335-3

ARINC 801 Optical Termini Service Tool Kit (Hand Held Digital Probe Kit) Part Number 1828335-4

Tool Kit Contents

Comp Part Number	Description	-1	-2	-3	-4
1278540-1	Soft Carry Bag	1	_	_	_
1754767-1	200x Microscope	1	_	_	_
1754765-1	LC Microscope adapter	1	_	_	_
6374613-5	LC - SC 50/125 cable assembly	2	_	_	_
6374615-5	LC - SC 62.5/125 cable assembly	2	_	_	_
1918808-1	1.25 mm swab	2	2	_	_
1918810-1	OPTIPOP C Card Cleaner	2	5	_	_
1828349-1	Optical Loss Test Set	1	_	1	_
1828350-1	OLTS 1.25 mm detector cap	1	_	1	_
1828352-1	Visual Fault Locator	1	_	1	_
1828353-1	VFL 1.25 mm Adapter	1	_	1	_
1828465-1	Label, Service Kit	1	_	1	_
1918222-1	Inspection, Hand Held Digital Probe Kit	_	_	_	1
1918223-1	1.25 mm Adapter, Digital Probe	_	_	_	1
	1278540-1 1754767-1 1754765-1 6374613-5 6374615-5 1918808-1 1918810-1 1828349-1 1828350-1 1828352-1 1828353-1 1828465-1 1918222-1	1278540-1 Soft Carry Bag 1754767-1 200x Microscope 1754765-1 LC Microscope adapter 6374613-5 LC - SC 50/125 cable assembly 6374615-5 LC - SC 62.5/125 cable assembly 1918808-1 1.25 mm swab 1918810-1 OPTIPOP C Card Cleaner 1828349-1 Optical Loss Test Set 1828350-1 OLTS 1.25 mm detector cap 1828352-1 Visual Fault Locator 1828465-1 Label, Service Kit 1918222-1 Inspection, Hand Held Digital Probe Kit	1278540-1 Soft Carry Bag 1 1754767-1 200x Microscope 1 1754765-1 LC Microscope adapter 1 6374613-5 LC - SC 50/125 cable assembly 2 6374615-5 LC - SC 62.5/125 cable assembly 2 1918808-1 1.25 mm swab 2 1918810-1 OPTIPOP C Card Cleaner 2 1828349-1 Optical Loss Test Set 1 1828350-1 OLTS 1.25 mm detector cap 1 1828352-1 Visual Fault Locator 1 1828465-1 Label, Service Kit 1 1918222-1 Inspection, Hand Held Digital Probe Kit —	1278540-1 Soft Carry Bag 1 — 1754767-1 200x Microscope 1 — 1754765-1 LC Microscope adapter 1 — 6374613-5 LC - SC 50/125 cable assembly 2 — 6374615-5 LC - SC 62.5/125 cable assembly 2 — 1918808-1 1.25 mm swab 2 2 1918810-1 OPTIPOP C Card Cleaner 2 5 1828349-1 Optical Loss Test Set 1 — 1828350-1 OLTS 1.25 mm detector cap 1 — 1828352-1 Visual Fault Locator 1 — 1828465-1 Label, Service Kit 1 — 1918222-1 Inspection, Hand Held Digital Probe Kit —	1278540-1 Soft Carry Bag 1 — — 1754767-1 200x Microscope 1 — — 1754765-1 LC Microscope adapter 1 — — 6374613-5 LC - SC 50/125 cable assembly 2 — — 6374615-5 LC - SC 62.5/125 cable assembly 2 — — 1918808-1 1.25 mm swab 2 2 — 1918810-1 OPTIPOP C Card Cleaner 2 5 — 1828349-1 Optical Loss Test Set 1 — 1 1828350-1 OLTS 1.25 mm detector cap 1 — 1 1828352-1 Visual Fault Locator 1 — 1 1828465-1 Label, Service Kit 1 — 1 1918222-1 Inspection, Hand Held Digital Probe Kit — —

- -1 inspection, cleaning & testing
- -2 cleaning
- 3 testina
- -4 Hand Held Digital Probe Kit

Note: All part numbers are RoHS compliant.

KEVLAR is a trademark of E.I. du Pont de Nemours and Company. OPTIPOP is a trademark of NTT Advanced Technology Corporation.



Ruggedized Fiber Optic Products (Continued)

MIL-T-29504 Style Optical Connector Range

Product Facts

- Manufactured to meet the requirements of MIL-T-29504/4 and 5
- Proven in both rotary and fixed-wing aerospace applications
- Sprung loaded socket contacts ensure consistent pressure and performance levels

The range of MIL-T style optical contacts is designed specifically for use with the MIL-DTL-38999 Series III connectors within the standard size 16 cavity.



Optical Inserts for EN4165 and ARINC 809

Product Facts

- Interchangeable modular inserts
- Easy use insertion / extraction tool
- Easy access to optical contacts for cleaning maintenance
- Compliments DMC-M multiway modular connector range

TE has designed a comprehensive range of Fiber ptic inserts to further enhance our EN4165 connector range. To date the modular inserts can accommodate MC5, MC6 ribbon, Arinc 801 and EN4531 optical contacts.



Fiber Optical Insert for DMC-M

Product Facts

- Light weight composite
- Colour coded
- **■** Modularity
- Screw coupling

An optical insert is available for the popular DMC-M connector which enables six standard MC5 contact to be incorporated into a single insert package or 12 way MC6 or 4 way Arinc 801 contacts.



RSC-v

Product Facts

- Suitable for singlemode applications
- Good return loss measurements
- Tuneable PC variant for optimum performance

APC version of the ever popular RSC connector range. The RSC-V is available with either an angled polish (APC) or a tuneable physical contact (PC) variant.





Ruggedized Fiber Optic Connectors

Ruggedized Circular Connectors

38999

Product Facts

- 100% Scoop Proof
- High strength Aluminium shells
- Superior flourosilicone seals provide maximum tear resistance and sealing memory
- Threaded coupling with self locking for anti-vibration integrity

Military circular connector qualified to MIL-DTL-38999, Series III for fiber optic MIL-T-29504 style termini. Rugged design offers maximum performance for shock and vibration, environmental, moisture and corrosion resistance and provides effective EMI shielding.





MC3 MKII Fiber Optic Multiway Connectors Product Facts

■ Insert-to-insert keying

- assists precision alignment
- Individually rear insertable/ removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

General Specifications

Fiber type – Multi and Singlemode fiber Ranging from 5 to 200um core diameters **Channels** – 5, 8 and 12 Optical channels

Cable size – 1.5 mm to 3.0 mm outer jacket

Materials

Shell – Aluminium; nickel plated Aluminium; cadmium plate olive drab Aluminium bronze (special order)

Contact body

 $\textbf{Arcap}-\mathsf{Titanium}$

Ferrule - Zirconia

Alignement sleeve – Zirconia

Seals - Fluorosilicone or nitrile

Plating – Aluminium, nickel plated Aluminium, cadmium plate olive drab Aluminium bronze (special order)

Optical Performance

Insertion loss - 0.25dB typical*
Return loss - 40dB typical*

Repeatability - Typically better than 0.1db with 50/125μm fiber

Environmental Specification Temperature

High temperature endurance - $\pm 155^{\circ}\text{C}^{*}$

Low temperature endurance - 65°C* **Durability** - Greater than 500 mating cycles

Vibration

Sinusoidal - 5-3000Hz, 30g **Bump** - 4000 bumps, 40g

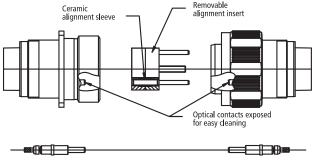
MC3 MKII Fiber Optic Multiway Connectors

The MC3 range of high performance connectors incorporates individual optical contacts inserted from the rear.

The removable socket insert allows for easy access to the optical faces to aid cleaning and maintenance.

The MC3 MkII range has the same removable alignment insert feature as the MC3 for easycleaning (which can be specified in either receptacle or plug), and is suitable for use with most singlemode and multimode optical fibres with core diameters from 5 to 200µm. 5, 8 and 12 optical channels are accommodated in the MIL-C-38999 Series III style connector shells. The MC3 MkII connector range has been tested and approved for use in severe environments.





Identical sprung optical contacts in receptacle and plug connectors

Kev Features

- Precision Zirconia ceramic ferrules and alignment sleeves ensure superior, repeatable optical performance with physical contact polishing techniques
- Insert-to-insert keying assists precision alignment
- Individually rear insertable/removable optical contacts enable easy assembly
- Easily removable alignment sleeve insert facilitates simple cleaning and maintenance

- Colored band indicates full mating
- Identical optical contacts are spring loaded in both plug and receptacle to maintain physical contact even under severe shock or vibration conditions (rigid contact option available for receptacle)
- Simple termination process and tooling
- Backshells and adaptors available for most single and multifiber cable types

- MIL-C-38999 Series III antivibration coupling mechanism and tri-start thread
- Alternative shell keyway orientations provide protection from inadvertent mis-mating
- Dynamic '0' ring seal between mating shells provides water submersion capability

^{*}fiber and polishing process dependent



MC3 MKII Fiber Optic Multiway Connectors (Continued)

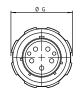
Insert Arrangement

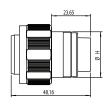
Size - Arrangement	Α	B1	B2	C1	C2	D	Thread E	Thread F tri-start dimensions (inches)	t ØG	ØН	ØJ	øĸ	ØL
19-5	36.58	29.35	26.98	5	3.5	27.84	M28 x 1.0	1.250	37.92	27.7	35.4	36.92	29.46
23-8	42.98	34.92	31.75	6.23	4	33.84	M34 x 1.0	1.500	44.12	33.7	41.75	43.12	35.81
25-12	46.02	38.11	34.92	6.23	4	36.84	M37 x 1.0	1.625	47.35	36.7	44.93	46.35	38.99

Dimensional Information

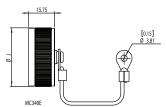
All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'

Plug

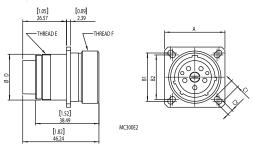




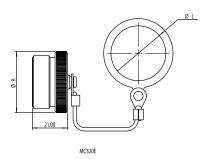
Procap



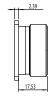
Receptacle

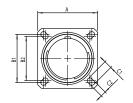


MC306E2



Dummy Receptacle





MC330E



MC3 MKII Fiber Optic Multiway Connectors (Continued)

Optical Contacts (ordered separately)

Optical contacts are supplied with a profile formed optical end face and are available for singlemode or multimode fibers. Contacts are available in either sprung or rigid versions, depending upon application (rigid contacts should be used in bulkhead receptacles only).



Optical Contacts (ordered separately)
Options are as follows:

***1 Optical hole Ø 'A' fiber size (see table 1)

Please note: for type 00 (**2) the cable crimp sleeve is not supplied i.e. for terminating buffered fiber.

Table 1 (***1)

Rigid	Contact	Sprung	Contact
Part number (multimode) 455***-***1-**2	Part number (singlemode) 455***-***1-**2	Part number (multimode) 455***-***1-**2	Part number (singlemode) 455***-***1-**2
455494-128-**2	455617-126-**2	455500-128-**2	455500-128-**2
455494-145-**2	455617-127-**2	455500-145-**2	455500-145-**2
455494-162-**2		455500-162-**2	
455494-176-**2		455500-176-**2	
455494-232-**2		455500-232-**2	
455494-283-**2		455500-283-**2	
455737-232-**2		455500-1MM-**2	
		455738-232-**2	

Table 2 (***2)

Conta	ct Type	Ca	ible Type		Crimp Dies	(see note)
Rigid	Sprung	Plain buffer	Tight jacket cable	Crimp Sleeve	Part number	A/F
455494-***1-00	455500-***1-00	900μm-	-	-	455608	1.64 / 1.74
455617-***1-00	455616-***1-00	900µm	-	=	455608	1.64 / 1.74
455494-***1-01	455500-***1-01	-	Ø2.5 OD	455610-01	455608	3.10 / 3.12
455617-***1-01	455616-***1-01	-	Ø2.5 OD	455610-01	455608	3.10 / 3.12
455494-***1-02	455500-***1-02	-	Ø1.8 OD	455610-02	455608	3.10 / 3.12
455617-***1-02	455616-***1-02	-	Ø1.8 OD	455610-02	455608	3.10 / 3.12
455494-***1-03	455500-***1-03	-	Ø3.0 OD	455610-03	455608	3.56 / 3.48
455617-***1-03	455616-***1-03	-	Ø3.0 OD	455610-03	455608	3.56 / 3.48
455494-***1-04	455500-***1-04	-	Ø2.1 OD	455610-04	455608	3.10 / 3.12
455617-***1-04	455616-***1-04	-	Ø2.1 OD	455610-04	455608	3.10 / 3.12
-	455500-1MM-00	-	Ø2.2 OD	-	455697	2.62 / 2.72
455737-***1-00	455738-***1-00	-	Ø1.5 OD	-	455478	2.27 / 2.37

Please note: for alternative sizes, please consult technical sales.

Cable Type / Description	Cable Ø O/D mm
Multiway cable, with 900µm buffered fiber and peripheral strain relief	3.5
	4.5
	5.0
	5.5
	6.0
	7.0
Multiway cable, various constructions - e.g. central strain relief	Backshells are available for a range of multiway cables, please consult technical sales

Please note: Crimp dies are used with crimp tool 451716 (Erma 29020).



^{**2} Cable type (see table 2)

Series:

Style:

MkII:

Shell finish:

Insert type

Modification code:

06 = Plug

MC3 MKII Fiber Optic Multiway Connectors (Continued)

E * MC3 -F* **Ordering Information** 00 = Bulkhead receptacle 07 = Jam nut receptacle 20 = Protective plug 30 = Dummy receptacle 40 = Protective cap receptacle 2 for 00 Bulkhead receptacle, 06 plug and 07 Jam nut Receptacle only. Otherwise omitted N = Nickel plated C = Cadmium plated olive drab Shell size - no. of channels: 19-5, 23-8, 25-12 P, S (S type includes the removable alignment insert) Shell orientation: N, B, C, E, F and 'U' Universal

Example part numbers:

Connector MC300E2-N-19-5SN Protective cap MC340E-N-19 Dummy receptacle MC330E-N-19

Accessories / Essential Tooling Information

For comprehensive tooling and consumable listing refer to technical sales.

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- · Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- · EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- · Underwriters Laboratories
- · Military Spec Approvals 38999 (DSCC)



MC4 Series - Duplex Fiber Optic Connectors

Product Facts

- Insert-to-insert keying assists precision alignment
- Individually rear insertable/ removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

General Specifications Optical

Attenuation – Less than 0-4dB (50/125pm)

Repeatability – Better than 0.2dB **Fiber types** – 50, 62.5, 85/125pm 100/140pm 200/280pm

Cable types

Tight jacket 2.5mm dia
Duplex 4.5mm OD
For other cable sizes consult Technical
Sales

Materials

Shell - Aluminium alloy. Nickel plated **Ferrule** - Zirconia Alignment sleeve: Zirconia

Seals - Fluorosilicone

Backshells - Aluminium alloy. Nickel plated Mechanical

Temperature range -+65°C to +155°C*

MC4 Series - Duplex Fiber Optic Connectors

The MC4 Duplex optical fiber connector is based upon shell size 9 Mil-C 38999 Series III making this an extremely compact environmentally sealed 2-way connector. The MC4 is suitable for use with most multimode and singlemode fibers with core diameters of 9 to 200µm. Simplex and duplex constructions can

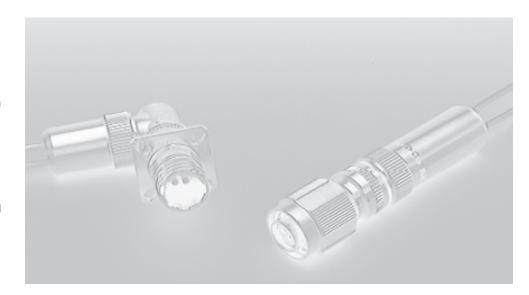
be accommodated with suitable connector backshells.

Precision ceramic ferrules and alignment sleeves ensure optical performance and reliability over an extended service life.

The optical ferrules are sprung loaded in both the plug and receptacle shells.

This provides an axial load equalization ensuring that butt joint contact is maintained even when the connector is subjected to vibration levels in excess of 30a.

This coupling nut is built in antivibration clicker mechanism to prevent inadvertent uncoupling under adverse vibration conditions.

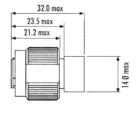


Quality Approvals

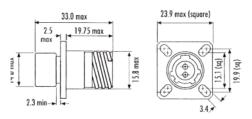
- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- Underwriters Laboratories (UL)

Backplane Module - PN 2000973-1





Daughtercard Module - PN 2000974-1



^{*}Cable and epoxy dependant Mechanical endurance: Not less than 500 matings



MC4 Series - Duplex Fiber Optic Connectors (Continued)

Ordering Information MC4 **E- * -09-2 * * -** Series: Style: 00 = Bulkhead receptacle 06 = Plug 07 = Jam nut Shell finish: N = Nickel plated C = Cadmium plated olive drab Shell size - no. of channels - 09-2 Insert type - P Pin, S Socket Shell orientation - N, A, B, C, D, E

Example part number:Bulkhead Receptacle MC400E-C-09-2SN, Plug MC406E-C-09-2PN

MC4 Essential Tooling

Part No.	Description and Use	Notes
	Connector Assembly Tooling	
454335	Fiber stripping tool	Hozan
453228	Fiber cleaving tool	
454342	Crimp tool	
	Polishing Tools and Materials	
454899	Polishing jig	
454539	Rubber pads	2 required
454539	Lapping film set comprises:	
454481	Coarse disk (10 off)	available separately
454482	DR diamond disc	available separately
454483	DM diamond disc	available separately
454484	Polishing disc (10 off)	
	Consumable Materials	
454257	Epoxy kit (353ND)	
450490	Spatula	
454297	Syringe (x6)	
	Ferrules	
454900-126	Fiber size 125pm	not supplied with connector
454900-141	Fiber size 140pm	not supplied with connector
454900-145	Fiber size 140pm	not supplied with connector
454900-283	Fiber size 280pm	not supplied with connector
454900-283	Fiber size 280pm	not supplied with connector

Note: Additional tooling may be required specific to cable types (consult technical sales) For comprehensive tooling and consumable listing refer to technical sales



Modification code

MC5 - High Density Fiber Optic Multiway

Product Facts

- Insert-to-insert keying assists precision alignment
- Individually rear insertable/ removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

General Specifications

Fiber type – Suitable for fibres with core diameters 5-200um

Channels – 2, 4, 6, 8, 10, 18, and 30 channels

Cable size -1.8 mm, 2.1 mm and 2.5 mm jacket

Materials

Shell – Composite (qualified to MIL-C-38999)

 $\textbf{Contact body} - \mathsf{Arcap}$

Ferrule - Zirconia

Alignement sleeve - Zirconia

Seals - Fluorosilicone

Plating - Nickel plate

Optical Performance

Insertion loss - 0.25dB typical* Return loss -40 dB typical

Repeatability - Typically better than 0.1dB (with 50/125µm fiber)

Environmental Specification

Temperature

High temperature endurance - +150°C, 760 hours

Low temperature endurance -65°C, 500 hours

Durability - >1500 mating cycles **Vibration**

Sinusoidal - 5-3000Hz, 40g, 10 hours **Random** - 25-2000Hz, 5g2/Hz (50g rms), 16 hrs

MC5 - High Density Fiber Optic Multiway

The MC5 high density range is the very latest advance in high performance multichannel fiber optic connectors, capable of sustained performance over a wide range of environmental conditions. The MC5 uses the most recent developments in precision ceramic ferrules and lightweight

MIL-C-38999 Series III connector shell materials, combined with purpose designed inserts to ensure the optical performance meets the requirements of high reliability optical systems. Compact sprung loaded, precision optical contacts are individually insertable / removable for

ease of assembly.Extensive testing has confirmed excellent performance under the most demanding environmental conditions with the MC5 chosen as the standard multiway fiber optic connector for the European Fighter Aircraft, Typhoon.



Key Features

- Compact 1.25mm precision zirconia ceramic ferrules
- Alignment sleeves ensure superior, repeatable optical performance with physical contact polishing techniques
- Purpose designed inserts, and insert-to-insert keying assist precision alignment
- Individually rear insertable / removable optical contacts enable easy assembly and maintenance
- Easily removable alignment sleeve insert facilitates simple cleaning and maintenance

- Color band indicates full mate condition
- Identical optical contacts are spring loaded in both plug and receptacle to maintain physical contact even under severe shock or vibration conditions (rigid contact option available for receptacle)
- Simple termination process and tooling
- Composite lightweight, high strength, corrosion resistant connector shells
- MIL-C-38999 Series III antivibration coupling mechanism, and tri-start thread

- Extensive range including 1,2,4,6,8,10 and 30 way connectors
- Available in both plug socket / receptacle pin and plug pin / receptacle socket configurations

^{*}fiber and polishing process dependent

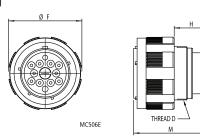


MC5 - High Density Fiber Optic Multiway (Continued)

Dimensional Information

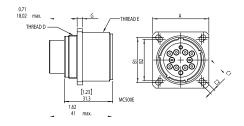
All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'.

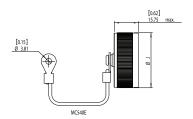
Plug



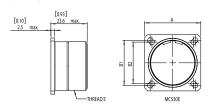
Procap [0.83] 210 max

Receptacle





Dummy Receptacle



Dimensional Information (cont)

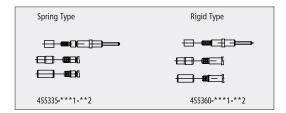
A Max	B1	B2	C1 Min	C2 Min	Thread D	Γhread E tri-star dimensions (inches)	t ØF Max	G Max	H Max	M Max	ØJ Max	ØK Max	ØL Min
26.4	20.62	18.26	4.84	3.16	M15 X 1.0	0.75000	24.94	3.52	19.9	40.86	N/D	N/D	16.51
28.81	23.01	20.62	4.84	3.16	M18 X 1.0	0.8750	29.34	3.52	19.9	40.86	26.06	27.56	19.56
31.2	24.61	23.01	4.31	3.16	M22 X 1.0	1.0000	32.46	3.52	19.9	40.86	N/D	N/D	22.86
33.51	26.97	24.61	4.84	3.16	M25 X 1.0	1.1875	35.66	3.52	19.9	40.86	34.16	35.46	26.04
36.71	29.36	26.97	4.84	3.16	M28 X 1.0	1.2500	38.46	3.52	19.7	40.86	35.66	37.16	29.21
39.91	31.75	29.36	4.84	3.16	M31 X 1.0	1.3750	41.66	4.33	19.7	40.86	N/D	N/D	32.39
43.11	34.93	31.75	6.06	3.83	M34 X 1.0	1.5000	44.86	4.33	19.7	40.86	42.06	43.36	35.56
46.21	38.1	34.93	6.06	3.83	M37 X 1.0	1.6250	47.98	4.33	19.7	40.86	45.16	46.6	38.74
	26.4 28.81 31.2 33.51 36.71 39.91 43.11	Max B1 26.4 20.62 28.81 23.01 31.2 24.61 33.51 26.97 36.71 29.36 39.91 31.75 43.11 34.93	Max B1 B2 26.4 20.62 18.26 28.81 23.01 20.62 31.2 24.61 23.01 33.51 26.97 24.61 36.71 29.36 26.97 39.91 31.75 29.36 43.11 34.93 31.75	Max B1 B2 Min 26.4 20.62 18.26 4.84 28.81 23.01 20.62 4.84 31.2 24.61 23.01 4.31 33.51 26.97 24.61 4.84 36.71 29.36 26.97 4.84 39.91 31.75 29.36 4.84 43.11 34.93 31.75 6.06	Max B1 B2 Min Min 26.4 20.62 18.26 4.84 3.16 28.81 23.01 20.62 4.84 3.16 31.2 24.61 23.01 4.31 3.16 33.51 26.97 24.61 4.84 3.16 36.71 29.36 26.97 4.84 3.16 39.91 31.75 29.36 4.84 3.16 43.11 34.93 31.75 6.06 3.83	A Max B1 B2 C1 Min C2 Min Thread D 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 36.71 29.36 26.97 4.84 3.16 M28 X 1.0 39.91 31.75 29.36 4.84 3.16 M31 X 1.0 43.11 34.93 31.75 6.06 3.83 M34 X 1.0	A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 36.71 29.36 26.97 4.84 3.16 M28 X 1.0 1.2500 39.91 31.75 29.36 4.84 3.16 M31 X 1.0 1.3750 43.11 34.93 31.75 6.06 3.83 M34 X 1.0 1.5000	Max B1 B2 Min Min D (inches) Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 36.71 29.36 26.97 4.84 3.16 M28 X 1.0 1.2500 38.46 39.91 31.75 29.36 4.84 3.16 M31 X 1.0 1.3750 41.66 43.11 34.93 31.75 6.06 3.83 M34 X 1.0 1.5000 44.86	A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) ØF Max G Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 3.52 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 3.52 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 3.52 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 3.52 36.71 29.36 26.97 4.84 3.16 M28 X 1.0 1.2500 38.46 3.52 39.91 31.75 29.36 4.84 3.16 M31 X 1.0 1.3750 41.66 4.33 43.11 34.93 31.75 6.06 3.83 M34 X 1.0 1.5000 44.86 4.33	A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) ØF Max G Max H Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 3.52 19.9 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 3.52 19.9 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 3.52 19.9 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 3.52 19.9 36.71 29.36 26.97 4.84 3.16 M28 X 1.0 1.2500 38.46 3.52 19.7 39.91 31.75 29.36 4.84 3.16 M31 X 1.0 1.3750 41.66 4.33 19.7 43.11 34.93 31.75 6.06 3.83 M34 X 1.0 1.5000 44.86 4.33 19.7	A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) ØF Max G Max H Max Max Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 3.52 19.9 40.86 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 3.52 19.9 40.86 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 3.52 19.9 40.86 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 3.52 19.9 40.86 36.71 29.36 26.97 4.84 3.16 M25 X 1.0 1.2500 38.46 3.52 19.7 40.86 39.91 31.75 29.36 4.84 3.16 M28 X 1.0 1.3750 41.66 4.33 19.7 40.86 43.11 34.93 31.75 6.06 3.83 <td>A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) ØF Max G Max H Max Max Max Max Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 3.52 19.9 40.86 N/D 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 3.52 19.9 40.86 26.06 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 3.52 19.9 40.86 N/D 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 3.52 19.9 40.86 N/D 36.71 29.36 26.97 4.84 3.16 M25 X 1.0 1.2500 38.46 3.52 19.7 40.86 35.66 39.91 31.75 29.36 4.84 3.16 M28 X 1.0 1.3750 41.66 4.33 19.7 40.86<</td> <td>A Max B1 B2 C1 Min C2 Min Thread D D dimensions (inches) ØF Max G Max H Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max</td>	A Max B1 B2 C1 Min C2 Min Thread D dimensions (inches) ØF Max G Max H Max Max Max Max Max 26.4 20.62 18.26 4.84 3.16 M15 X 1.0 0.75000 24.94 3.52 19.9 40.86 N/D 28.81 23.01 20.62 4.84 3.16 M18 X 1.0 0.8750 29.34 3.52 19.9 40.86 26.06 31.2 24.61 23.01 4.31 3.16 M22 X 1.0 1.0000 32.46 3.52 19.9 40.86 N/D 33.51 26.97 24.61 4.84 3.16 M25 X 1.0 1.1875 35.66 3.52 19.9 40.86 N/D 36.71 29.36 26.97 4.84 3.16 M25 X 1.0 1.2500 38.46 3.52 19.7 40.86 35.66 39.91 31.75 29.36 4.84 3.16 M28 X 1.0 1.3750 41.66 4.33 19.7 40.86<	A Max B1 B2 C1 Min C2 Min Thread D D dimensions (inches) ØF Max G Max H Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max Max



MC5 - High Density Fiber Optic Multiway

MC5 Optical Termini (ordered separately)

Optical contacts are supplied with a profile formed optical end face and are available for singlemode or multimode fibers. Contacts are available in either sprung or rigid versions, depending upon application (rigid contacts should be used in bulkhead receptacles only).



Options are as follows:

****1 = Optical hole \emptyset 'A' (fiber size) (see table 1) **2 = Cable type (see table 2)

Please note: for type 00 (**2) the cable crimp sleeve is not supplied i.e. for terminating buffered fiber.

Table 1 (***1)

Sprung contact part number	Rigid contact part number
455335-***1-**2	455360-***1-**2
455335-125-**2	455360-125-**2
455335-126-**2	455360-126-**2
455335-127-**2	455360-127-**2
455335-128-**2	455360-128-**2
455335-144-**2	455360-144-**2
455335-159-**2	455360-159-**2
455335-172-**2	455360-172-**2
455335-175-**2	455360-175-**2

Table 2 (***2)

Con	tact	С	ontact	Crimp Dies (see note)		
Sprung	Rigid	Plain buffer	Tight jacket cable	Part number	A/F	
455335-***1-00	455360-***1-00	900µm	-	457440	1.25 / 1.35	
455335-***1-01	455360-***1-01	-	Ø2.1 OD	457440	2.27 / 2.37	
455335-***1-02	455360-***1-02	-	Ø1.8 OD	457440	2.62 / 2.52 and 2.37 / 2.27	
455335-***1-0	455360-***1-03	-	Ø2.5 OD	457440	2.74 / 2.84	

Please note: for alternative sizes, consult technical sales.

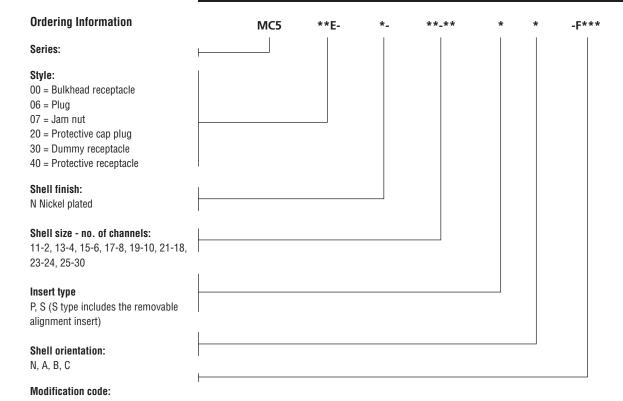
MC5 Backshells for Multiway Cables (ordered separately)

Cable Type / Description	Cable Ø O/D mm
Multiway cable, with 900µm buffered fiber and peripheral strain relief	3.5
	4.5
	5.0
	5.5
	6.0
	7.0
Multiway cable, various constructions - e.g. central strain relief	Backshells are available for a range of multiway cables, please consult technical sales

Please note: Crimp dies are used with crimp tool 451716 (Erma 29020).



MC5 - High Density Fiber Optic Multiway (Continued)



Example part numbers:

Connector MC500E-N-17-8SN Protective cap MC540E-N-17 Dummy receptacle MC530E-N-17

Accessories / Essential Tooling Information

MC5 Fiber Optic Module for DMC-M Connectors

The MC5 DMC-M high performance fiber optic modules are manufactured from a high performance material for corrosion resistance and features a rugged construction. The common MC5 optical contact is rigid or sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration.

Quality Approvals

- · Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- Underwriters Laboratories (UL)
- Military Spec Approvals 38999 (DSCC)



MC6 - Fiber Optic Ribbon Cable Connector

Product Facts

- Insert-to-insert keying assists precision alignment
- Individually rear insertable/ removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

Fiber Type:

Channels – 2 to 72

Cable size — Telecom grade cable Aerospace grade cable

Materials

Shell - Composite (MIL-C-38999)

Contact body – Nickel/cadmium plated composite polymer

Ferrule - Thermoplastic

Alignment Pin:

Seals - Fluorosilicone

Plating – Nickel

MC6 - Fiber Optic Ribbon Cable Connector

The MC6 high density, fiber optic connector series is now further enhanced with the option for industry standard MT Ferrule inserts. The insert accommodates 2 to 72 channels and can be supplied pre-terminated if required. The MC6 uses the

compact MIL-C-38999
Series III, shell size 11 body, also used on the proven MC5 connector. It has a lightweight, corrosion resistant, metal-plated composite shell which provides high strength and durability, combined with EMC shielding.

The result is a very compact, rugged, environmentally sealed solution for a wide range of applications, such as avionics, data bus and in-flight entertainment systems.



Key Features

- Common contact single or multimode MT ferrules MIL-C-38999 Series III anti-vibration coupling with tri-start thread
- Easily accessible Angled Physical Contact (APC) and Physical Contact (PC) faces for cleaning and maintenance
- Rear release contact using size 8 extraction tools Retrofit triple rear seal available

- · Color band indicating full mating
- The use of industry standard MT interface and a variety of housing options ensures integration into new and existing systems
- Interchangeable with MIL-C-38999 Series III



MC6 - Fiber Optic Ribbon Cable Connector (Continued)

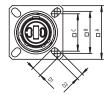
Optical Performance

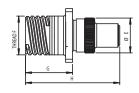
For more information contact technical sales on +44 (0) 1424 858358 or fiber@deutsch.net

Dimensional Information

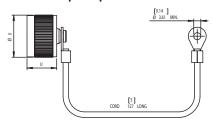
All dimensions in millimeters unless otherwise stated. To complete part number for ordering see Ordering Information.

MC6 Receptacle



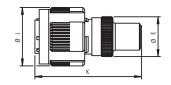


Protective Cap Receptacle MC640E-N-11

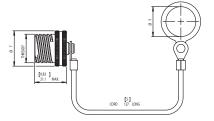


MC6 Plug



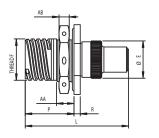


Procap Plug MC620E-N-11

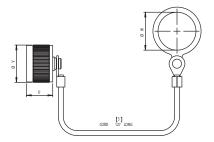


Jam Nut

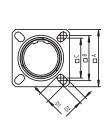


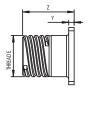


Protective Cap Receptacle



Dummy Receptacle MC630E-N-11





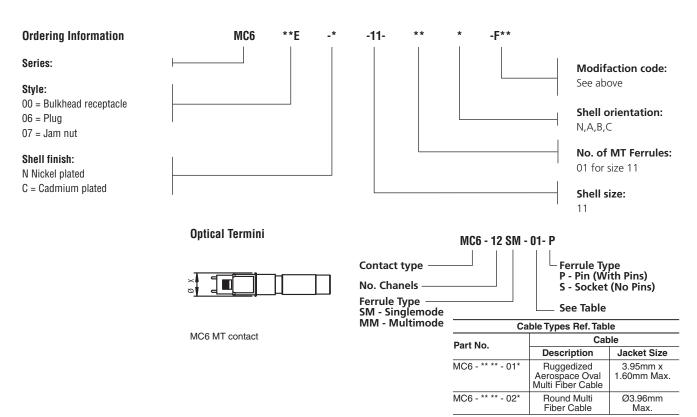


Ruggedized Fiber Optic Connectors

MC6 - Fiber Optic Ribbon Cable Connector (Continued)

Contact and Tooling Information

A Max	B Nom	C Nom	D1 Min	D2 Min	ØE Max		Thread F tart (inches		G ax	H Max	ØJ Max	K Max	L Max
26.40	20.62	18.26	4.84	3.16	17.10		0.7500"	23	.20	46.50	24.95	46.00	47.50
M A/F	N Max	P Max	R Max	ØS Min	ØT Max	U Max	ØV Max	ØW Min	ØX Max	Y Max	Z Max	AA Max	AB Max



Accessories / Essential Tooling Information

MC6 Fiber Optic Module for DMC-M Connectors

The MC6 DMC-M high performance fiber optic modules are manufactured from a high performance material for corrosion resistance and features a rugged construction. The common MC6 optical contact is rigid or sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration.

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- Underwriters Laboratories (UL)
- Military Spec Approvals 38999 (DSCC).



MC801 Connector

MC801 Connector Product Facts

- Uses precision ARINC 801 fiber optic termini (typical multi-mode insertion loss is less than 0.15 dB).
- Removable alignment sleeve insert for easy cleaning of fiber optic termini
- Three stages of alignment: shell-to-shell keys, guide pins and ceramic alignment sleeves
- Includes all of the features of standard D38999 straight plug and panel mount receptacle shells
- Scoop-proof connector design
- Option for alternate keys and keyways

Insert Arrangements

11-02 13-04 15-06 17-08 19-12 21-16 23-24 25-32

Materials

Composite and Aluminium

Finishes

Electroless Nickel and Olive drab cadmium









A801 Termini

- Genderless termini allows for use on both sides of a connector
- The Alignment sleeves are contained in a separate carrier which is removable for easier end-face maintenance

Performance expected

- Insertion Loss at 850 Nm 0.30 dB max., 0.15 dB typical for multimode
- Return Loss 850 Nm –20 dB max 40 dB typical multi-mode

- Ultra Precision ceramic ferrules and sleeves ensure accurate fiber-to-fiber alignment
- Termini are keyed to provide anti-rotation
- Termini body is crimped to the cable providing a Pull-Proof solution



Ruggedized Singleway Connector (RSC)

Product Facts

- Insert-to-insert keying assists precision alignment
- Individually rear insertable/ removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

Fiber Type $-8, 50, 62.5, 85/125 \mu m$

100/140µm

200/230µm

200/280µm

200/300µm

Cable size – 1.6mm to 5mm Simplex tight jacket Kevlar reinforced secondary buffered fiber

Materials

Shell - Arcap

Contact body - Arcap

Ferrule - Zirconia

Alignment sleeve - Zirconia

Seals - Fluorosilicone

Plating - Nickel

Optical Performance

Insertion loss – 0.25dB typical

Return loss - -40dB typical*

Repeatability - Better than 0.2dB

Temperature

 $\begin{array}{l} \textbf{High temperature endurance} - \\ +155^{\circ}\text{C}^{\star} \end{array}$

Low temperature endurance -65°C^{*}

Durability – not less than 500 matings

Ruggedized Singleway Connector (RSC)

TE's RSC range of high performance fiber optic connectors are manufactured from Arcap for corrosion resistance and feature a rugged construction, incorporating environmental sealing and an anti-vibration coupling mechanism. The optical contact is sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration. The RSC range is suitable for both singlemode and multimode applications, and features easily accessible fiber faces for cleaning purposes.



Key Features

- Precision Zirconia ceramic ferrule and alignment sleeve to ensure superior repeatable optical performance with physical contact polishing techniques
- Manufactured from Arcap for corrosion resistance
- Easy access to ferrule to facilitate simple cleaning and maintenance
- Common ferrule carriers for the plug and receptacle
- Optical contact is sprung loaded in both the plug and receptacle to maintain physical contact even under severe shock or vibration
- Simple termination process and tooling

- Anti-vibration coupling mechanism
- Six alternative shell keyway orientations provide protection from inadvertent mis-mating
- Able to accommodate various sizes of multimode and singlemode fiber - (8/125, 50/125, 62.5/125, 100/140, 200/280mm)
- Able to accommodate various sizes of simplex cable (1.6mm -5mm)
- Compatible with HA Connector series

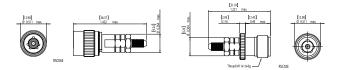


Ruggedized Fiber Optic Connectors

Ruggedized Singleway Connector (RSC) (Continued)

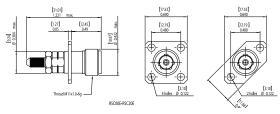
Dimensional Information

All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'

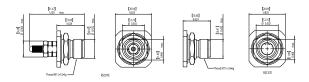


Plug

Free Receptacle

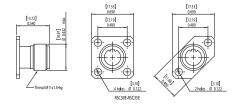


Receptacles

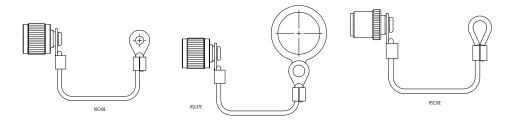


Jam Nut Receptacle

Dummy Receptacle



Dummy Receptacles and Mounting



Procap



Ruggedized Singleway Connector (RSC) (Continued)

Ordering Information

Series:

Shell style:

00 = Bulkhead receptacle

06 = Plug

07 = Jam nut

20 = Protective cap plug

30 = Dummy receptacle

40 = Protective receptacle

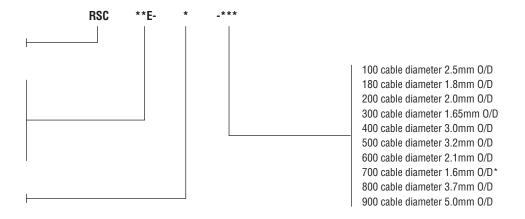
Shell orientation:

N, A, B, C, D, E

*Special glass braid

For other cable types, please consult the sales office.

Example part number: RSC06E-N-100 RSC plug, 'N' orientation, 2.5mm cable



Optical Contacts

(Must be ordered seperately)

Mode	Fiber size	Part number
Singlemode	8/125µm	456099SM-126
	50, 62.5/125μm	456099-126
	100/140μm	456099-145
	100/172μm	456099-176
Multimode	200/220μm	456099-224
	200/230μm	456099-232
	200/280µm (flat faced)	454103-283
	200/300μm	453800-305

Plesae contact technical support for termination tools and consumables.

Accessories

	Fixing	Dummy receptacle part number	Protective cap part number
	4 hole	RSC30E	RSC40E
_	2 hole	RSC35E	
	Jam nut	RSC37E	RSC47E

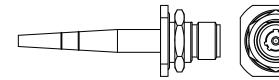
Hermetic Receptacle (RSC07HE)

Key Features

- · Compatible with the RSC plug connector
- Leak rate < 1x10-6 cc/s
- 125°C temperature rating

Dimensional Information

All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'



Ordering Information

Series:

Shell orientation - N, A, B, C, D, E

Fiber size - 125, 140, 280µm

Pigtail length - cms

Example part number: (pigtail cable 900µm buffer only)
RSC07HE-N-283-100 receptacle, pigtail, 'N' orientation, 280µm fiber, 100cm cable

RSCO7HE -* -*** -**

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- Underwriters Laboratories (UL)
- Military Spec Approvals 38999 (DSCC)



Sealed Circular LC ODVA

Conforming Connector

Product Facts

■ IP67 rated to ensure protection from dust and

water immersion

- LC connector qualified to Telcordia GR-326 and TIA/EIA 568B.3
- Temperature range of -40°C to 85°C
- Bayonet-style mechanical lock
- Flame retardant materials per UL 94 V-0
- Dual mounting bulkhead design
- Singlemode and multimode fiber
- Can be used with cable types 9/125, 50/125 and 62.5/125
- LC to LC internal to the box Jumpers
- LC connector accepts tactical cable with 4.5 mm – 7.5 mm OD
- ODVA Conforming Plug to X interface on tactical with break out
- ODVA Conforming Plug to Plug on tactical cable
- Build to customer need

Applications

The LC ODVA Conforming Connector is ideal for:

- Harsh environments where chemicals, corrosive gases and liquids are commonplace
- Inside and outside industrial plant and equipment that interface with industrial Ethernet networks
- Remote interface applications such as towers and antennae as well as FTTX in PON and at the home applications
- Mobile routers and internet hardware

Sealed Circular LC ODVA



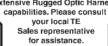
Plug Part Numbers: 1828618-1 (Multimode) 1828618-2 (Singlemode)

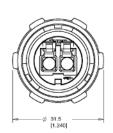
Receptacle Part Numbers: 1828619-1 (Multimode) 1828619-2 (Singlemode)

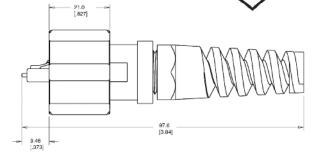
Plug & Receptacle Cap Part Numbers:

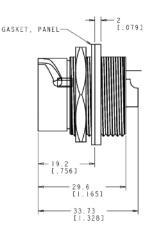
Plug Cap 1828740-1 Receptacle Cap 1918177-1

ASSEMBLY
CAPABILITIES
TE Connectivity has
extensive Rugged Optic Harness

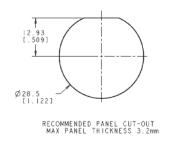


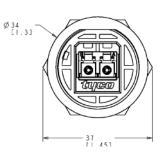






Note: All part numbers are RoHS compliant.





Standard Cable Assemblies

Part Number	Description
1828935-X	ODVA LC Interface, 62.5, 2 Fiber
1828936-X	ODVA LC Interface, Singlemode, 2 Fiber

Note: X = length in meters





Rugged Circular Connectors

EMPIRE

Product Facts

- Facilitates the implementation of fiber sensors within composites
- Protection of fiber at composite entry/exit point
- Receptacle connector physically embedded within composite material
- Available as panel edge or surface mount configuration

A unique, patent pending Fiber Optic connector technology that allows designers to reliably connect embedded optical fibers to external monitoring equipment, eliminating the problems of fixed 'flying lead' connections to the structure. See TE.com for additional information.



Fiber Optic Cable Assemblies and Harnesses

Product Facts

- Custom designs available
- Custom lengths for harnessing
- Dedicated Fiber Optic harness facility
- Capability to work closely with customer to fully define requirements

TE also has dedicated design and manufacturing resources available to provide rugged and reliable Fiber optic harnesses for Aerospace, Military communications, Railways, Autosport and Industrial equipment.





Ruggedized Optical Backplane Interconnect for VITA 66

Product Facts

- Receptacle designed to maximize optical performance
- Connectors accommodate up to two MT ferrules
- Locating post features helps ensure proper position on the backplane and module hoards
- Common protective cover is made of anti-static material
- Plug (daughtercard) connector housing contains a slot feature to facilitate cleaning the MT interfaces
- Receptacle (backplane) connector includes two robust guide pins for blindmating
- Receptacle connector insert floats relative to the shell, providing ±0.25mm planar floating alignment capability
- Connector mounting screws contain pre-applied Nylok patch to withstand vibration

Mechanical

Mating Force (per 12-fiber MT ferrule) – Min: 7.8N [1.75 lb] Max: 11.8N [2.65lb]

Durability – 100 cycles, tested per

EIA-455-21 **Shock** – 50G, sawtooth, 11 msec pulse duration, tested per TIA/EIA-455-14,

condition E **Random Vibration** – 11.95 G (rms),
50-2000 Hz, 2 hrs per plane - tested per

TIA/EIA-455-11, test condition V1-D

Materials

(RoHS-compliant)

Connector shell & housing -

Aluminum alloy 6061, clear-chromate conversion-coated (RoHS compliant)

Alignment posts & screws – Stainless Steel. 300 series, passivated

Rugged Board Level Connector

TE Connectivity's (TE)
Ruggedized Optical
Backplane interconnect
system provides a high-density, blind-mate optical
interconnect in a backplane/daughtercard
configuration. The fiber
optic (ribbon) cable

interconnect is fedthrough the backplane to removable system modules using MT ferrules.TE offers the optical system in both a receptacle (backplane) and matingplug (daughtercard) connectors which interconnect up to two MT ferrules, each accomodating up to 24 fiber paths. Other options are available using industry standard ARINC 801 fiber terminus and TE's Expanded Beam, Pro Beam interface in a four-fiber configuration.



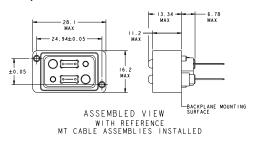
Key Features

- Receptacle designed to maximize optical performance
- Connectors accommodate up to two MT ferrules
- Locating post features helps ensure proper position on the backplane and module boards
- Common protective cover is made of anti-static material
- Plug (daughtercard) connector housing contains a slot feature to facilitate cleaning the MT interfaces
- Receptacle (backplane) connector includes two robust guide pins for blind-mating
- Receptacle connector insert floats relative to the shell, providing ±0.25mm planar floating alignment capability

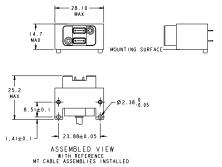
 Connector mounting screws contain pre-applied Nylok patch to withstand vibration

	Part No.		
Interface	Backplane	Daughtercard	
VITA 66.1: MT	2000973-1	2000974-1	
MT Ferrule Kit (12 Fiber, Multimode)	2102866-1	2102866-2	

Backplane Module - PN 2000973-1



Daughtercard Module - PN 2000974-1





Navy CID Approved Epoxy Applied

Tight Jacketed LC Connectors

Product Facts

- Multimode or singlemode
- Simplex or duplex
- Tested using MIL-PRF-85045/16 2.0 mm cable
- LC Commercial Item
 Description (CID) interim
 approval by the Naval
 Surface Warfare Center,
 Dahlgren Division

Application

- In Flight Networks
- Shipboard Applications
- Aero Market

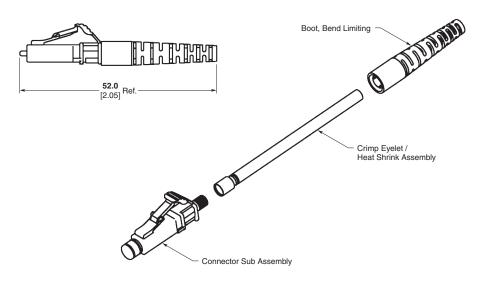
The Tight Jacket LC Connector is a robust design for rugged applications including but not limited to:

- Extreme temperatures -55°C to +110°C
- Excessive vibration or physical shock

Test reports available upon request.

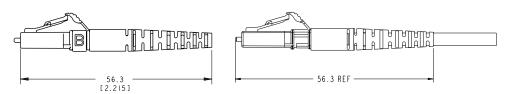


The tight jacketed LC Connectors are non pullproof versions of the standard connectors that are designed for use with tight construction cable. Unlike standard connectors, this design allows the jacket and buffer to move together, reducing the chances of micro-bends and fiber breakage.



Fiber Type	Kit Part Number	Description
Singlemode (blue body & straight boot)	6828095-X	Simplex, 1.6-2.0 mm
	6828130-X	Duplex, 1.6–2.0 mm
	1918228-X	Simplex, 2.4 mm
	2123524-X	Duplex, 1.6–2.0 mm, transceiver optimized
Multimode (beige body & straight boot)	6828094-X	Simplex, 1.6–2.0 mm
	6828129-X	Duplex, 1.6–2.0 mm
	1918153-X	Simplex, 2.4 mm
	2123265-X	Simplex, 2.4 mm, transceiver optimized

Note: X = -1 for individual package, -2 for bulk package. Instruction Sheet 408-10014. See http://www.te.com/documents. Duplex Clip Available (Part Number 1754371-1).



Note: All part numbers are RoHS compliant.



SC Connectors

Tight Jacketed SC Connectors

Product Facts

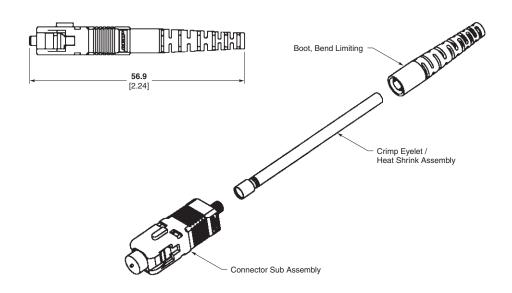
- Multimode or singlemode
- Simplex or duplex
- Tested using MIL-PRF-85045/16 2.0 mm cable
- SC Commercial Item
 Description (CID) interim
 approval by Naval Surface
 Warfare Center, Dahlgren
 Division

Application

- In Flight Networks
- Shipboard Applications
- Aero Market



The tight jacketed SC Connectors are non pullproof versions of the standard connectors that are designed for use with tight construction cable. Unlike standard connectors, this design allows the jacket and buffer to move together, reducing the chances of micro-bends and fiber breakage.



Tight Jacketed SC Connector Kits

Fiber Type	Kit Part Number	Description
Singlemode (blue body & straight boot)	6828100-X	Simplex, 1.6-2.0 mm
	1828573-X	Duplex, 1.6-2.0 mm
	1918227-X	Simplex, 2.4 mm
Multimode (beige body & straight boot)	6828099-X	Simplex, 1.6-2.0 mm
	1828574-X	Duplex, 1.6-2.0 mm
	1918154-X	Simplex, 2.4 mm

Note: X = -1 for individual package, -2 for bulk package. Instruction Sheet 408-10015. See http://www.te.com/documents.

Note: All part numbers are RoHS compliant.



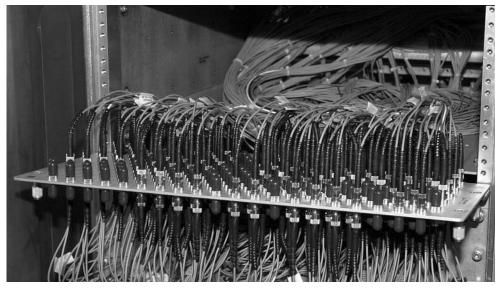
LC Plus — Navy Approved

LC, SC and LightCrimp Plus ST Approved by U.S. Navy for Use On Board Ships LightCrimp Plus ST Fiber Optic Connector Features and Benefits:

- LightCrimp Plus technology delivers the ability to terminate the fiber optic ST connector with mechanical tools by the ferrule being factory polished and terminated to the connector body
- The mechanical process enables a simple strip, clean, cleave crimp process that improves process time and eases the complexity of the installation

Termination Kits:

■ The LightCrimp Plus MM ST part 2064757-1 has a dedicated termination kit, part number 2064764-1, suggested for its implementation. TE provides a wide variety of tools required to prepare and terminate LightCrimp Plus ST connectors.



Whether you're designing local area networks, communications systems or equipment, innovative fiber optic applications begin with innovative fiber optic products. TE Connectivity offers a complete line of fiber optic products to help your designs make light work for you.

TE's comprehensive fiber connector line delivers virtually all industry-standard connections, including LightCrimp Plus ST-Style and epoxy applied Tight Jacketed LC and SC and many others. They bring fiber to the desk at a cost that is competitive with copper.

LightCrimp Plus ST Fiber Optic Connectors

TE LightCrimp Plus ST-Style connectors are available in single or multimode configurations and can be crimped to the fiber. Any, they can install in under two minutes, without epoxy.

TE recently obtained approval from the U.S. Navy for its Multimode LightCrimp Plus ST Connector. This connector has been added to the "Navy Recommended Fiber Optic Components Parts List" located at https://fiberoptics.nswc.navy.mil/,

and is currently listed under the TE part number (2064757-1). In addition, it is listed under the CID number A-A-59917. This approval is the latest in this series and joins the approved status of the LC and SC tight construction epoxy optic connectors listed on the components parts list.



^{*} Commercial Item Description



Ruggedized Fiber Optic Connectors

LC Plus — Navy Approved (Continued)

Combination LIGHTCRIMP PLUS SC/ST/LC Termination Kit Part Number 1985162-1



Note: All part numbers are RoHS compliant.



LightCrimp Splice

LightCrimp splices provide

rugged, miniaturized

form-factor that assures

consistent crimp quality,

ance that rivals fusion

dependability, and perform-

splices. LightCrimp splices

have been tested in accor-

dance with IEC 61300 pro-

cedures, with an operating

temperature range extend-

ing from -25° C to $+70^{\circ}$ C.

Product Facts

- Terminates 250 µm coated, 900 µm tight-buffered fibers and 2.0 mm jacketed cable
- Attenuation (typical): ≤ 0.1 dB
- Return Loss (at ambient; 18°-28° C): ≥ 20 dB multimode ≥ 35 dB single-mode
- Operating Temperature: -25 to 70° C
- Storage Temperature: -40 to 85° C
- Tensile retention: 250 µm coated: 2.0 N 900 µm buffered: 3.0 N Jacketed: 50.0 N
- Fast, easy fiber splicing
- No epoxy required
- No set-up required
- No workstation required
- Ideal for low-fiber count cables
- Same LightCrimp Splice for single-mode and multimode 125 µm diameter fibers
- Kit includes rugged case



LightCrimp splices have been designed to meet TIA 568-C.3, IEC 61753 Cat U, and EN optical requirements.

LightCrimp splices provide the proven performance based on technology used to install more than one million LightCrimp Plus connectors.



Description	Part Number
LightCrimp Splice for 250 µm, 900 µm and 2.0 mm Jacketed Cable	1985368-1
LightCrimp Splice Termination Tool Kit	2064764-1



LightCrimp PLUS Kit Part Number 1985801-1

Capable of terminating: In Line Mechanical Splice Part Number 1985368-1 and LightCrimp PLUS LC/SC

Part Numbers:

2123277-1 & -2 Simplex MM LC 2123278-1 & -2 Duplex MM LC 2123279-1 Simplex SM 2123280-1 Duplex SM





9316 Optic

Product Facts

- Dry Mate connection
- **■** Explosion proof area
- Multiway up to 12 FO
- Operating pressure up to 40 bar
- Single or Multimode fibers can be combined
- Backshell custom design available

Offshore Optical Connectors and Cable Assembly

9316 series has been designed to withstand the most severe environments in marine and offshore applications.

A special care was taken concerning:

- Easy handling
- Mechanical stress
- Use in polluted environments
- Use in harzardous areas





Showet

Product Facts

- Hybrid product 4 FO and 4 copper contacts
- SplashZone connector
- Operating pressure up to 80 bar
- Single or Multimode fibers can be combined

Combines optical and copper connectivity in a single shell. Supporting both signals and control copper cabling and single-mode and multimode optical fibers to allow the replacement of multiple connectors by one.



MOD

Product Facts

- **■** Explosion proof area
- SplashZone connector
- Multiway up to 8 FO
- Operating pressure up to 40 bar
- Single or Multimode fibres can be combined

MOD is an explosion-proof connector suited to topside application, quick connect/ disconnect coupling for reliable operation in hazardous environments such as FPSO turrets.



D03000

Product Facts

- Optical Subsea Wet Mateable
- ROV, Bulkhead, Stab plate and Diver versions
- Custom design available
- Back Reflection <-45dB
- Insertion loss <0.5dB
- 100 matings
- Single or Multimode fibers can be combined

D03000 is a high performing choice for optical applications requiring up to 12 channels and the ability to withstand operational water depths to 4500 m.

Optimized for Subsea Fiber Optic Distribution systems and connections to Subsea Trees.



