File E66717 SR#5975412-T004

May 09, 1984

REPORT

On

COMPONENT - ELECTRICAL QUICK-CONNECT TERMINALS

TYCO ELECTRONICS CORP HARRISBURG PA 17111

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DESCRIPTION

PRODUCT COVERED:

Component quick-connect connectors for Tabs, Faston Series 110, 187, 205, 250. (For specific part nos. see manufacturer's drawings.)

Component quick-connect tabs, Series .250, cat. nos. contained in manufacturer's drawings.

USR, CNR - FASTON Quick-Connect Connectors for copper alloy tabs, Series 250, Cat. No. 1217080-1.

GENERAL CHARACTER AND USE:

The products covered are quick-connect connectors intended for factory assembly on No. 22-10 AWG stranded copper wire using this manufacturer's power tooling. They are intended for use in equipment where strain relief is provided. The quick-connect connectors are for use on the following copper *alloy production tabs, assembled with the specified tooling.

Wire Size (AWG)	Number of Strands
No. 10	105
No. 12	65
No. 14	41
No. 16	26
No. 18	16
No. 20	10
No. 22	7

Part No. 160883 is similar to Part No. 160430, except without slots provided on the connector end. See Ill. 18 for details.

Series .250 tabs are copper alloy production tabs mounted by integrally formed pins. They are for use with size .250 quick-connect connectors. See Ills. 19-25 inclusive for details. Series 250 tabs are for factory-wiring.

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ENGINEERING CONSIDERATIONS (NOT FOR UL REPRESENTATIVE USE):

These devices are for use in equipment where the acceptability of the combination is determined by Underwriters Laboratories Inc.

 $\underline{\text{Conditions of Acceptability}}$ - The following items are to be judged with respect to specific applications in their end use.

- 1. These devices are not to be used for current interruption on grounding purposes.
- 2. These devices are for use where strain relief is provided as part of the equipment.
 - 3. These devices are for internal wiring only in electrical equipment.
- 4. The mounting suitability of the Series .250 tabs shall be determined in the end-use equipment.
- 5. The mounting suitability of the Cat. No. 1217080-1 shall be determined in the end-use equipment.

CONSTRUCTION DETAILS:

The details of construction are illustrated in the following catalog pages and accompanying photographs.

Material - All quick-connect connectors covered by this report may be constructed with copper alloy, C260 or C274.

 $\underline{\text{Marking}}$ - Each connector or tab is marked with the manufacturer's name or trademark. The smallest unit cartons or reels are marked with:

- 1. The manufacturer's name or trademark.
- 2. Part No. Note: Leading zeros of Part Nos. are optional.
- 3. Wire sizes (connectors only).
- 4. A statement indicating that the connectors are "for use with Cu wire" or equivalent, (connectors only).

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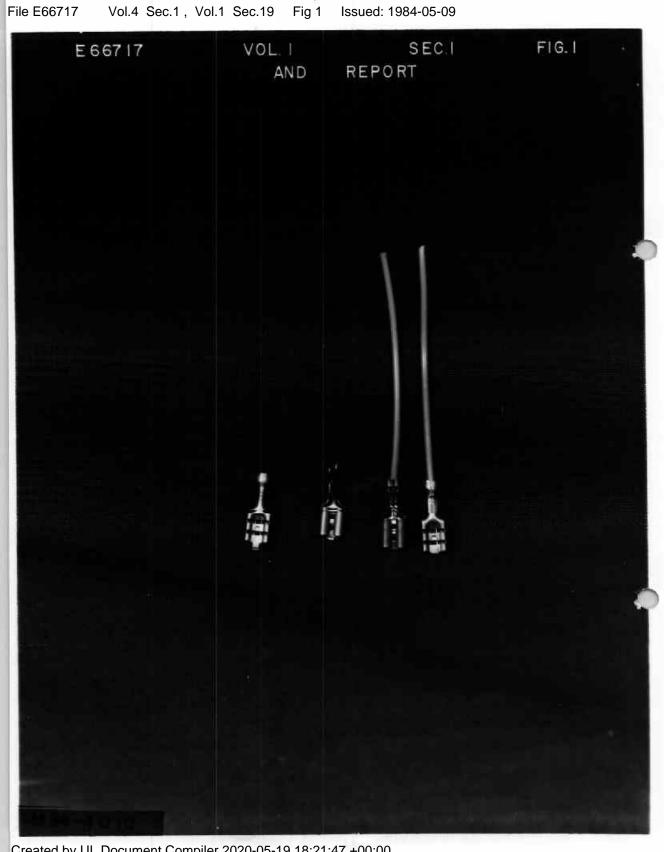
PART NO. 0-160526-5 FIG. 1 (M84-4010)

 $\underline{\text{General}}$ - The quick-connectors shown in Fig. 1 are representative of the connectors Recognized in this report. For specific catalog numbers, wire and tab sizes, refer to illustrations.

B.L. J.P.

PART NO. 1217080-1 ILL. 35

1. Connector Body - Tin plated brass. See ILL. 35 for dimensional details.



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	S I O	7.7	7.7	7.7	7.7	7.7	7.7	7.8	7.7	7.7	7.7	7.7	7.7	7.7	7.7	7.7
***	式 日 コ	19.7	19.7	19.7	19.7	17.9	17.9	19.7	19.2	19.2	19.2	19.2	17.9	17.0	17.0	17.0
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Ĭ	N G E INSUL.	3,8-5,1	20.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	3.8-5.1	6.6. 8.6.	2.8-5.3	2.8-5.3	3.8-5.1	2.3-3.3	2.3-3.3	2.3-3.3	2.3-3.3	2.8-5.3	2.8-5.3	2,8-5,3	2.8-5.3
	R A WIRE	2,1-5,3	22.5	2.1-5.3	2.1-5.3	Ø.8-3.4	6.8-3.4	2.1-5.3	8.9-6.8	0.3-0.8	9.3-6.8	8.3-6.8	6.8-3.4	4.8-3.4	Ø.8-3.4	6.8-3.4
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	N O . SE PIECE	0-041858-0	0-042875::1 0-041858-1	6-641829-8 4-641829-2	0-061227-1 0-041829-1	0-041897-8	6-641898-9 6-660218-1	8-941712-8 9-942075-2 9-941712-1	9-941968-8 9-969139-1	### ##################################	8-641969-8	6-66878-4 6-641969-2		0-642015-6	Ø-Ø42232-2	6-042232-3
	DATE: 04/29/83 C A T A L O G STRIP LOO	· 50		6-641456-8	6-841456-1 9-941458-2	Ø-641531-Ø	Ø-041532-Ø	0-041679-0	6	6-041771-1	772-0	1-21	9-941799-8	Q-041806-9	0-941801-6	g-941862-g

I*LOOSE PIECE WINE BARREL PRE CRIMPED 2*LOOSE PIECE WIRE AND INSULATION BARREL PRE CRIMPED 3*SPLICE FREE REELED

NOTE 12 NOTE 22 NOTE 32

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CRIMPED

IIRE BARREL PRE CRIMPED IIRE AND INSULATION BARREL PRE REELED AROUND FRONT OF RECEPTACLE

WIRE WIRE REELE

PIECE 1 PIECE 1 FREE R

1=100SE P1 2=100SE P1 3=SPLICE R

NOTE NOTE NOTE

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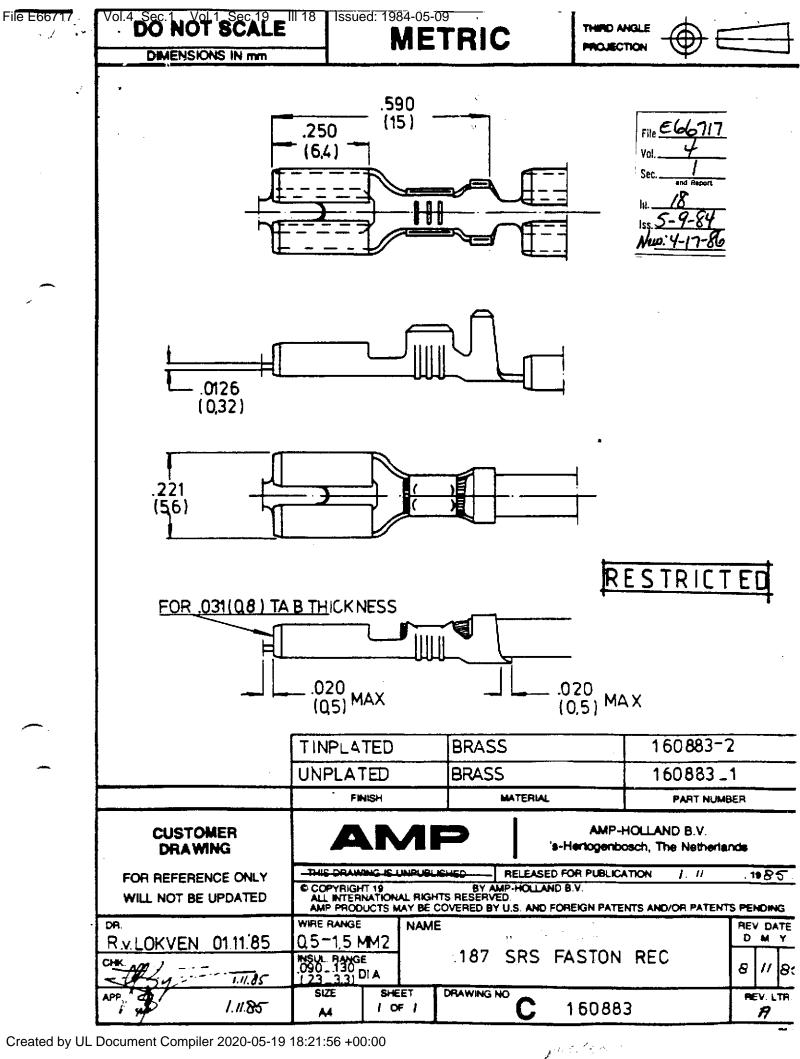
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PIECE WIRE BARREL PRE CRIMPED . PRE CRIMPED PIECE WIRE AND INSULATION BARREL PRE CRIMPED

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	ATE:04/29/83 A TALOGNO, FIG. RANGE TAB MATERIAL DIMENSIONS USEQUIVALENT REMARK Stord Lore Piece Wire Insul, type Finish W. L. E. T. Partnumber ulor not e Stord Lore Piece	ATE: 04/29/83 ATE 0. NO. FIG. RANGE TAB MATERIAL DIMENSIONS US EQUIVALENT REMARKS ATALOGNO. FIG. WIRE INSUL. THK. TYPE FINISH W. L. E. T. PARTNUMBER UL. O.R. NOTE STRIP LOOSE PIECE STRIP LOOSE PIECE 1 2.1-5.3 3.8-5.1 9.80 0.45 BRASS 7.6 19.7 7.7 1.7 0-041449-0 Y 2&3	ATE: 04/29/83 ATE: 04/29/83 ATE: 04/29/83 ATE: 06 NO. FIG. MIRE INSUL. THE TIPE FINISH W. L. E. T. PARTNUMBER UL. O.R. N. O.T. E. STRINGER UL. O.R. N. O.T. E. T. PARTNUMBER UL. O.R. N. O.T. E. T. PARTNUMBER UL. O.R. N. O.T. E. 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DITTER NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO. 6 NO. 7 TO 1.7 C-94149-8 T 28.5 NO.	PART R 44/20/33 PART R 44/20/33 PART R 40 COR N O. PART R 10 N S UNIVERS NO. PART R 10 N S UNIVERS



Sec. 1 ILL- 19 Issued: 05-09-84 E66717 Vol. 4 New: 12-16-93 and Report DOC. CENTRE v 5 FEB. 1993 A 5,0 pm Sn/Pb 93/7 MIN. ALL OVER, UNDERCOATING 1,25pm NI MIN. A AT AREA A S, D JUM SAVPB 93/7 MIN., UNDERCOATING 1,25pm NI HIN. THIND ANDLE METRIC A QUANTITY PER PACKAGE 2000 PCB. SCALE Д РНОЅРНОЯВЯОМZЕ. FOLE DIMENSIONS IN MA DO NOT 10,5 Ø M93-66672

Sec. 1 **ILL-20** E66717 Vol. 4 Issued: 05-09-84 and Report New: 12-16-93 A AT AREA A 5,0 µm SA/Pb 83/7 MIN., UNDERCOATING 1,25µm NI MIN. 93/7 MIN. ALL OVER , UNDERCOATING 1,25pm NI MIN. DOC. CENTRE 0 5 FEB. 1993 DIMPLE METRIC CONFIGURATIONS) SECTION A-A A QUANTITY PER PACKAGE 2500 PCS. SCALE **△** PHOSPHORBRONZE. DIMENSIONS IN DO NOT 古代 Œ 10,5 M93-66673

File E66717

Vol. 4

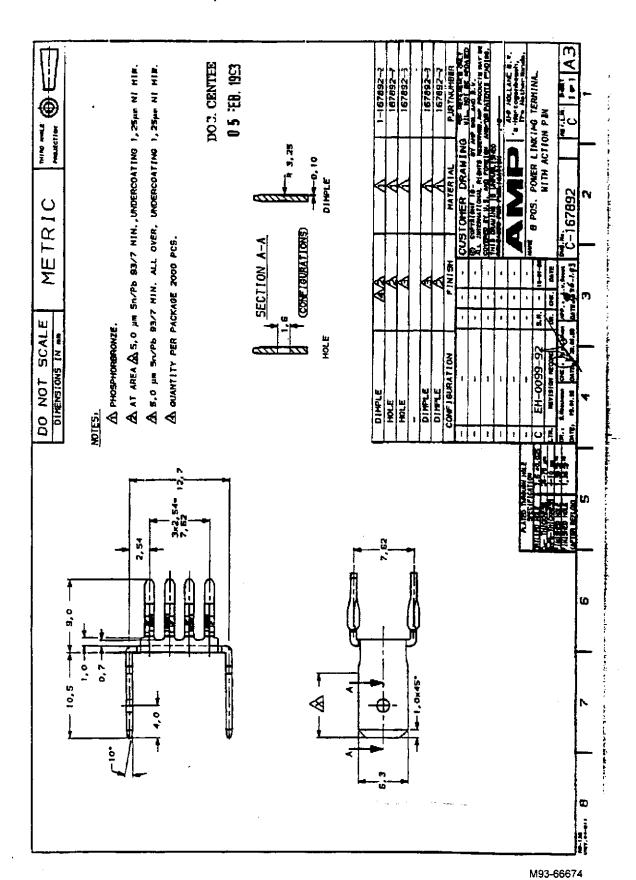
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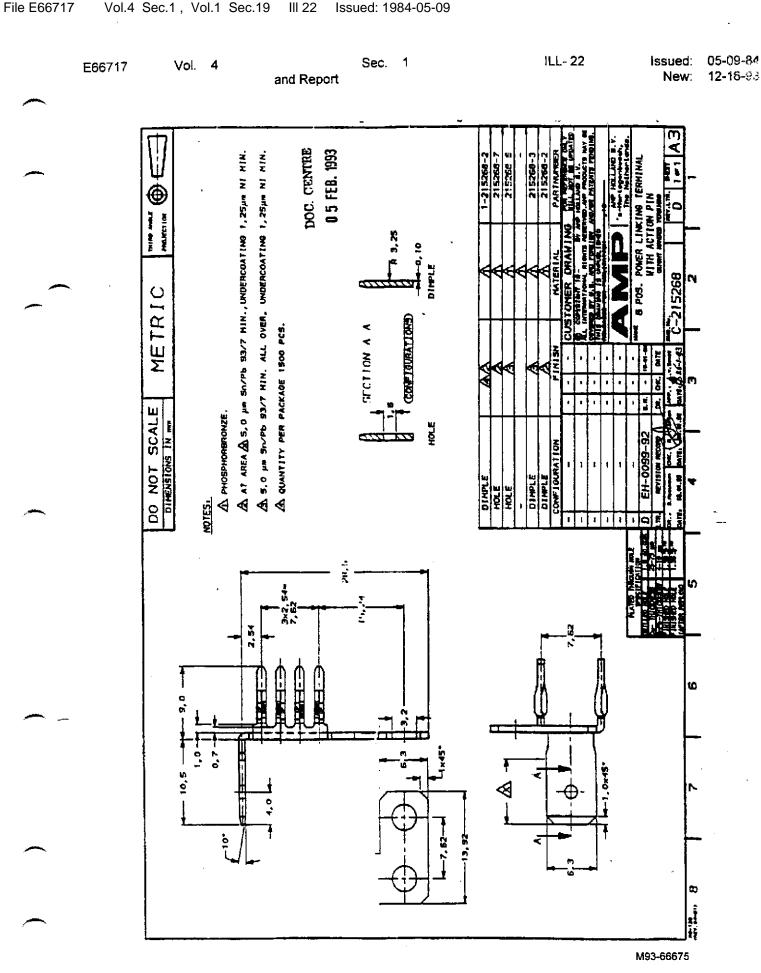
and Report

Sec. 1 ILL- 21

issued: 05-09-84

New: 12-16-93





File E66717

ILL-23 Sec. 1 E66717 Vol. 4 New: 12-16-93 and Report A AT AREA AS, 0 pm Sn/Pb 93/7 HIN., UNDERCOATING 1,25pm NI HIN. A 5,0 pm Sn/Pb B3/7 HIN. ALL OVER, UNDERCOATING 1,25µm NI HIN. DOC. CENTRE 0 5 FEB. 1993 THE PERSON METRIC CONFT GURATIONS A QUANTITY PER PACKAGE 1500 PCS. SCALE DIMENSIONS IN AM DO NOT ω 0 M93-66676

Issued:

05-09-84

ILL- 24 Sec. 1 Issued: E66717 Vol. 4 05-09-84 and Report 12-16-93 New: A AT AREA A 5,0 µm Sn/Pb B3/7 MIN., UNDERCOATING 1,25µm NI HIN. 1-215511-2 215511-7 215511-6 🚵 5,0 µm Sh/Pb B3/7 HIN. ALL OVER, UNDERCOATING 1,25µm NI HIN. DOC. CENTRE 0 5 FEB. 1993 METRIC SECTION A-A A QUANTITY PER PACKAGE 2000 PCS. DO NOT SCALE ♠ PHOSPHORBRONZE. DIMENSIONS IN AM DIMPLE HOLE NOTES, ---M93-66677

ILL- 25 Sec. 1 05-09-84 E66717 Vol. 4 12-16-93 and Report New: 215512-2 215512-7 215512-6 A AT AREA A 5,0 pm Sn/Pb 93/7 NIN., UNDERCOATING 1,25pm NI NIN. A 5,0 pm Shape 83/7 HIM. ALL OVER, UNDERCOATING 1,25pm MI HIM. DOC CENTRE THIND MALE METRIC & QUANTITY PER PACKAGE 2000 PCS. SCALE Ф Рнозрноявисиде. DO NOT M93-66678

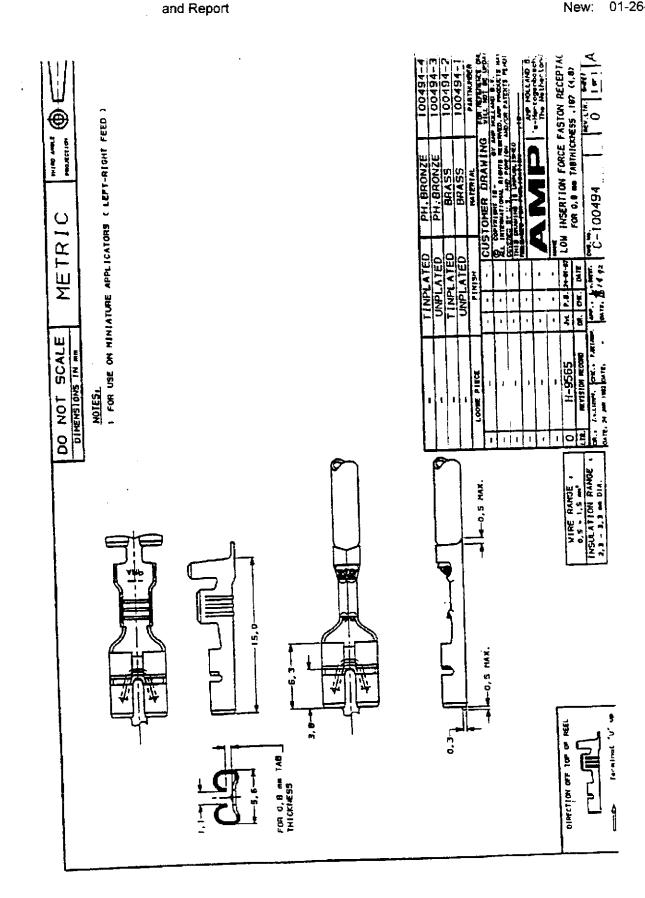
Vol.

Sec. 1

ILL- 26

05-09-84 Issued:

01-26-94 New:



M94-67841

Vol. 4

Sec. 1

and Report

ILL- 27

Issued: 05-09-84

New: 01-26-94

W INSERTION FORCE FASTON RECEPTACE FOR 9,8 pm TABINICKIESS . 250 pm (6,3) 100495-4 100495-3 100495-2 100495-1 I FOR USE ON MINIATURE APPLICATORS C LEFT-RIGHT FEED) A HANDTOOL 169400 AND DIE-SET 189628 TO BE USED. 0 METRIC 30 NOT SCALE DIMENSIONS IN MA 100684-4 100684-3 100684-2 100684-1 8 INSULATION RANGE -0,5 PAX dn ,n, jevjevel DIRECTION OFF TOP OF REEL

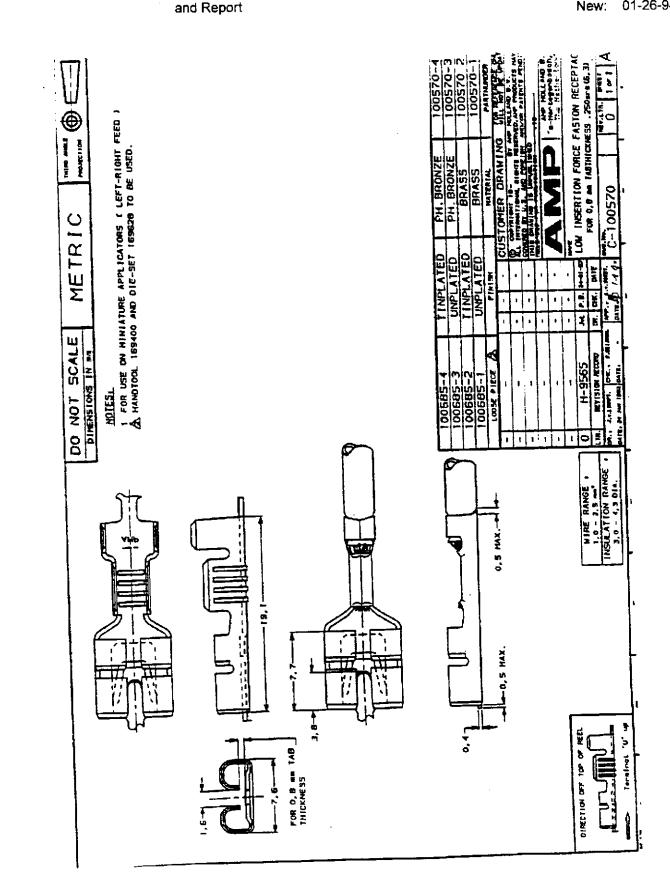
Vol. 4

Sec. 1

ILL- 28

Issued: 05-09-84

New: 01-26-94



M94-67843

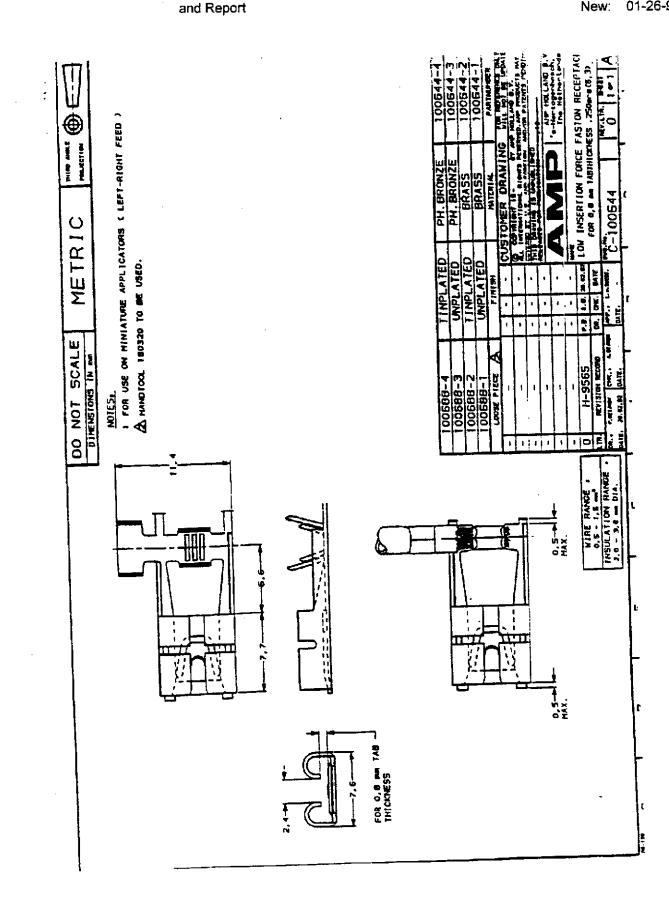
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Sec. 1

ILL- 29

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FOR O, 0 mm TAB THICKNESS

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Sec. 1

ILL- 31

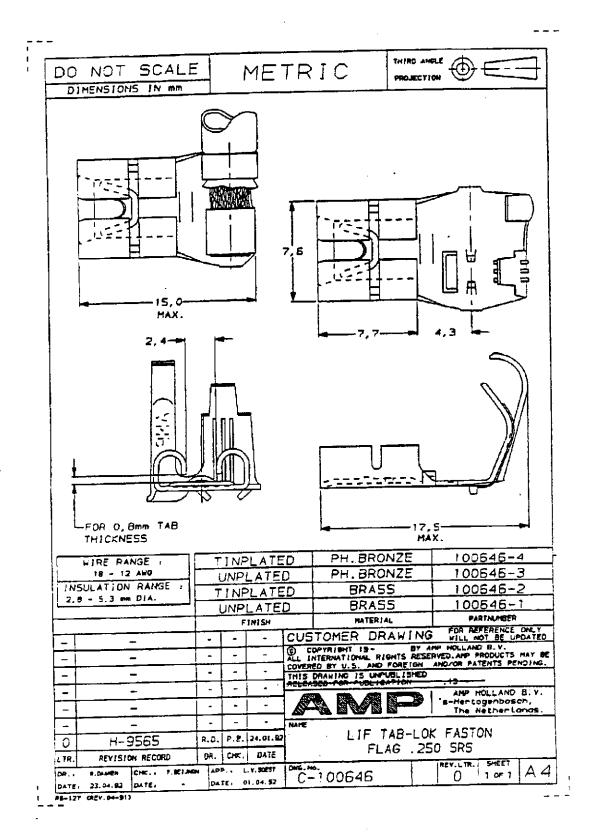
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and Report

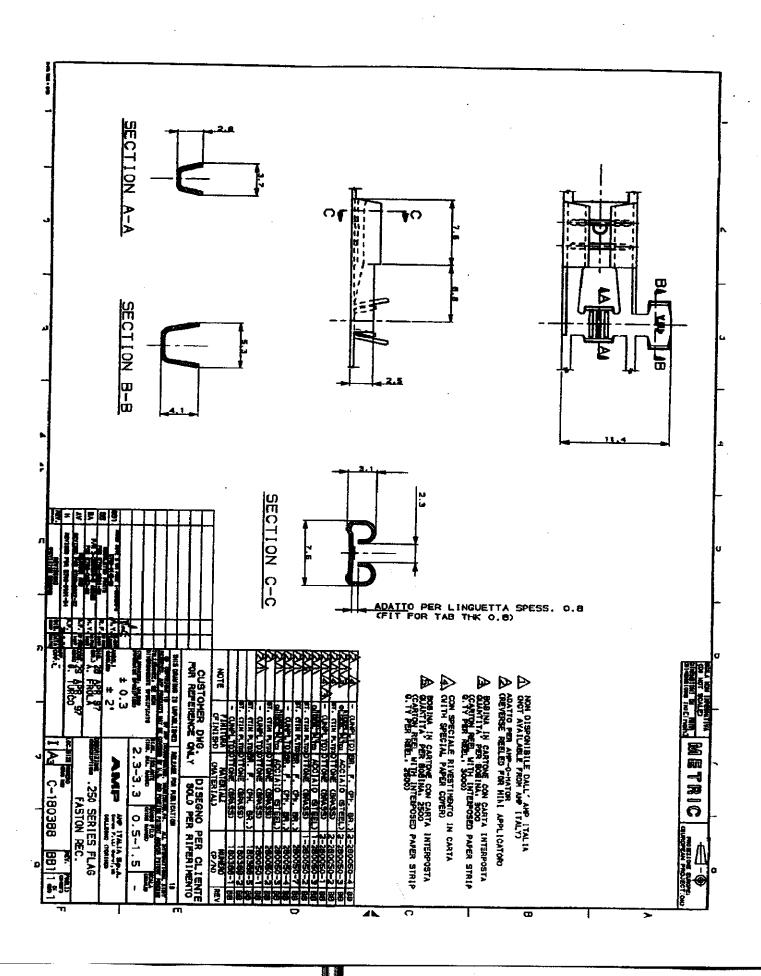
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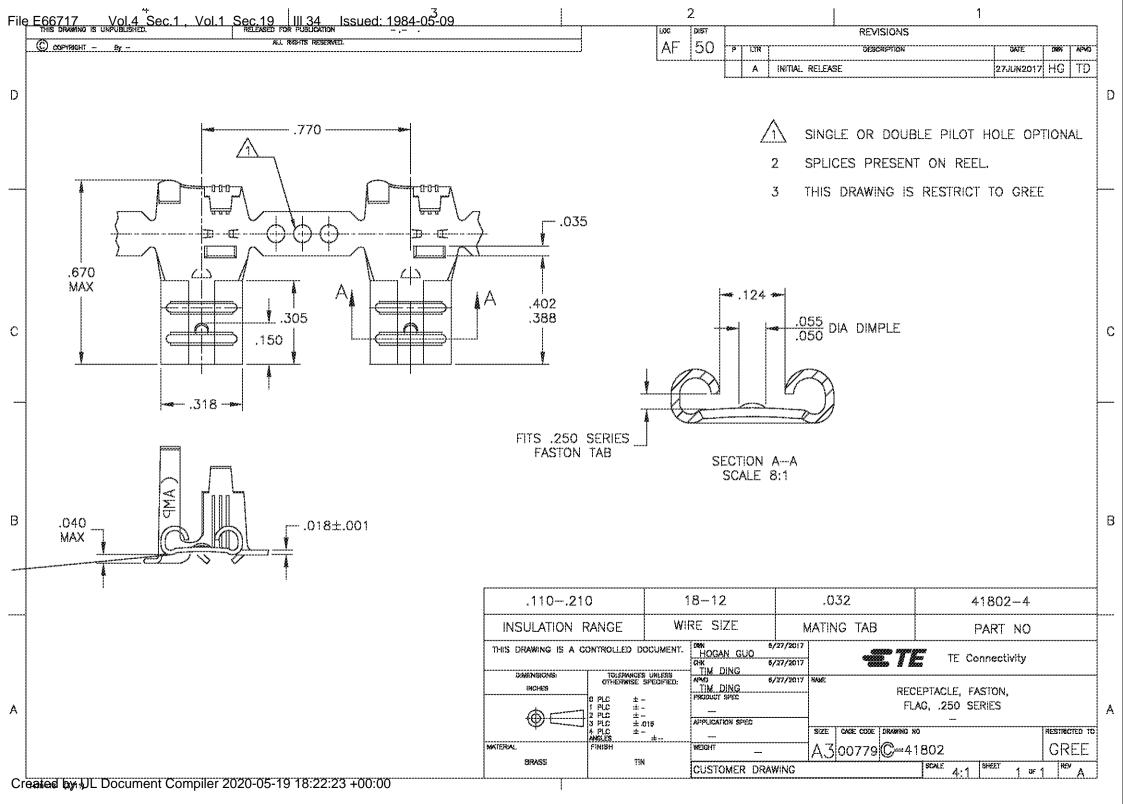


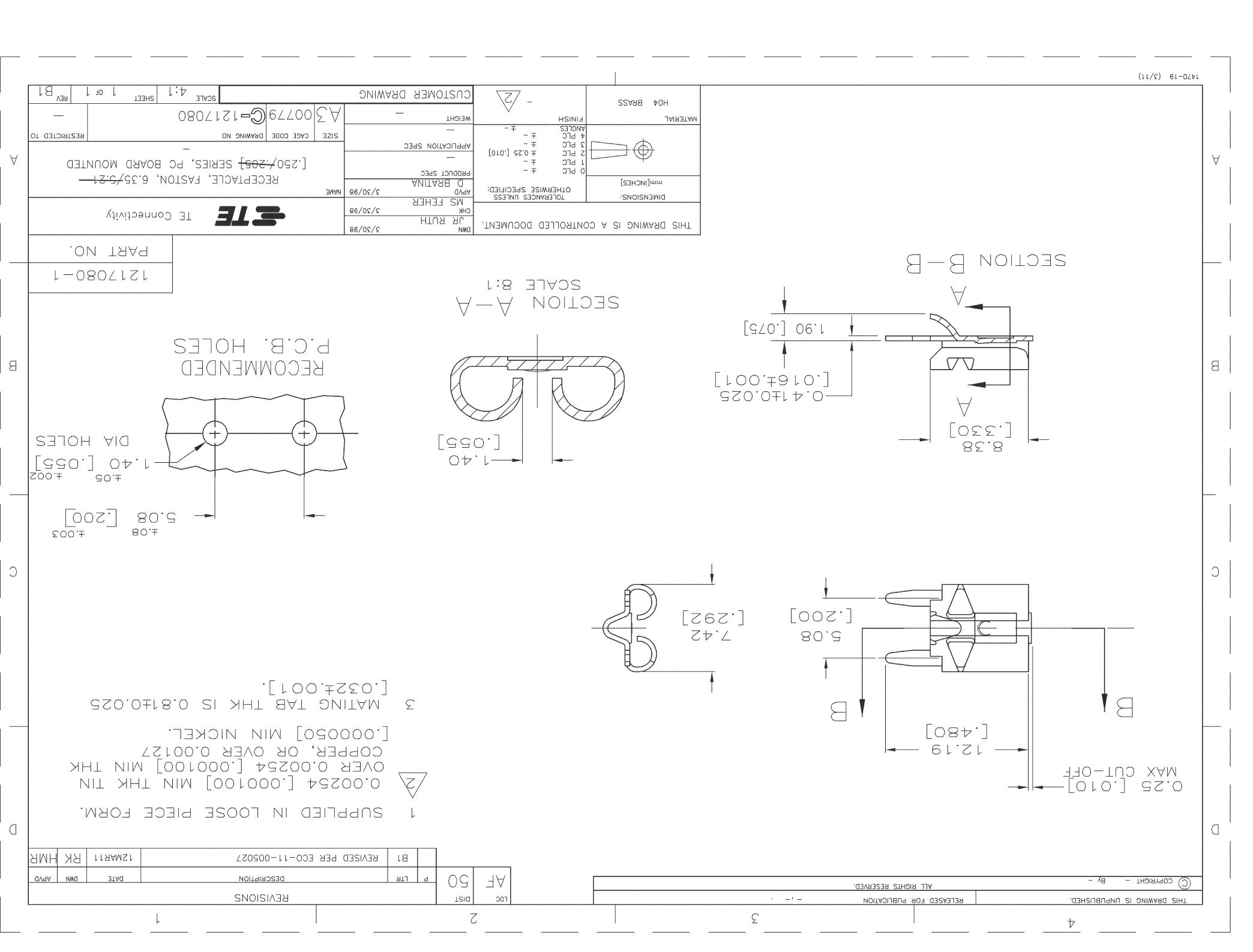
05-09-84 ILL- 32 issued: Sec. 1 E66717 Vol. 4 01-26-94 New: and Report INSERTION FORCE FASTON RECEPTACE OF 0.5 as TABINICACES .187 are(4.4) I FOR USE ON MINIATURE APPLICATORS (LEFT-RIGHT FEED) METRIC DO NOT SCALE -0,5 MAK. DIRECTION OFF TOP OF REEL

M94-67847

TOTAL 2.09







File E66717 Vol.4 Sec.1, Vol.1 Sec.19 III 35 Issued: 1984-05-09