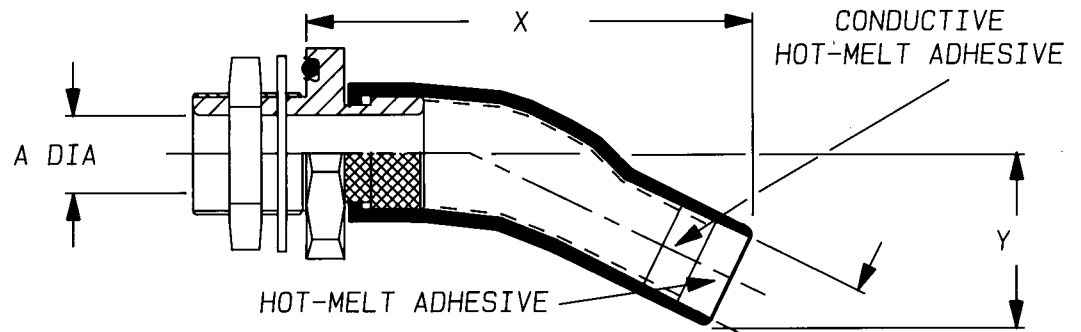
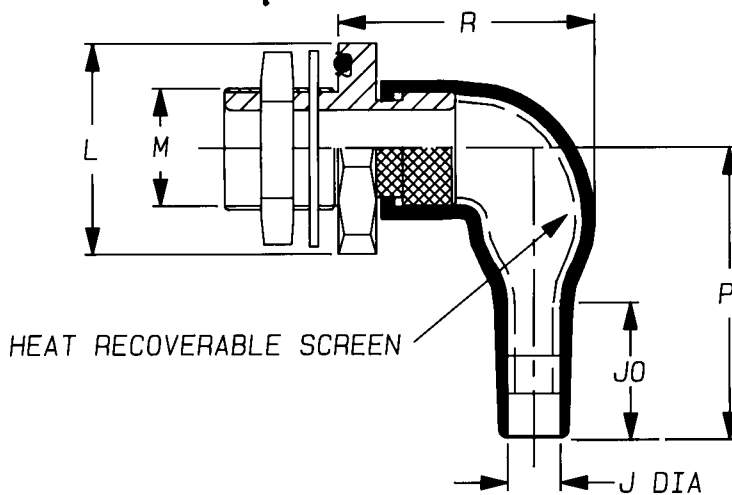


TCFS-**-***-0**-100EH

a) Part as supplied.



b) Part after unrestricted recovery.



KITS TO INCLUDE CLEANING TISSUE, 1 PIECE 100 GRIT EMERY CLOTH & 1 PIECE OF ATUM.
KIT TO BE USED IN CONJUNCTION WITH TCFS INSTALLATION PROCEDURE.

Dimensions (in millimetres)

PART No.	A	J	M	A/F	L	P	R	JO	X	Y	
	min	min	max	THREAD	Nut	±10%	±10%	Ref	Ref	Ref	
	a	b				b	b	b	a	a	
TCFS-16	10.1	9	6.0	M16 x 1.5	22	29	38	33	17	57	29
TCFS-20	14.1	11	7.2	M20 x 1.5	27	34	42	36	18	63	29
TCFS-24	19.1	17	8.5	M24 x 1.5	30	38	51	43	20	74	36
TCFS-30	24.1	21	10.0	M30 x 1.5	36	47	67	50	28	90	45
TCFS-36	30.1	29	15.8	M36 x 1.5	41	52	80	59	31	111	59

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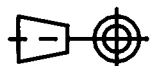
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Drawn A.LILLEY. Checked *[Signature]* Issue **3** Date November 1992 Conforms to ISO Recommendations

Approval Design *[Signature]* MKTG.

Q.C. *[Signature]*

3rd Angle Projection
Not to Scale



Iss.	Date	E.C.R. No.	Details of Change
2	August 1991	H0044	L was %
3	November 1992	H0125	S/S 30 L WAS 48

Material

(-100) ZERO HALOGEN

Part Numbering System.

TCFS-**-***-0**-100EH

