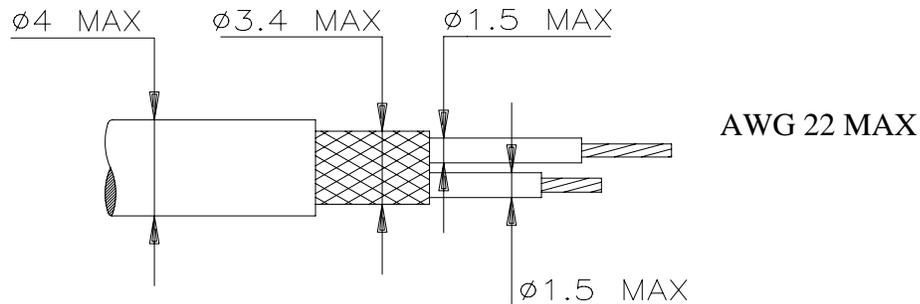


Installation Procedure For B-501-01, Pinpak Device.**1. Cable Data:**

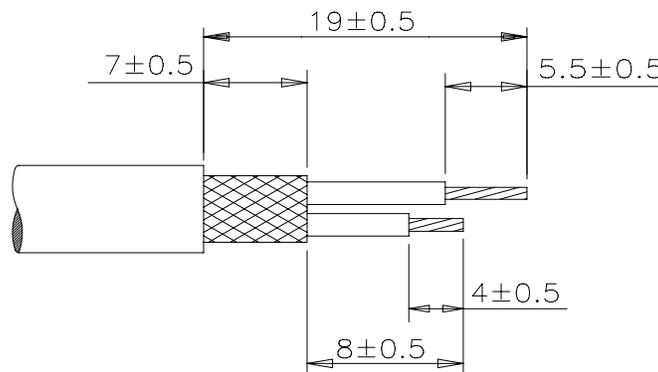
1-1. Cable dimensions:



For silver plated copper braid: single braid construction.

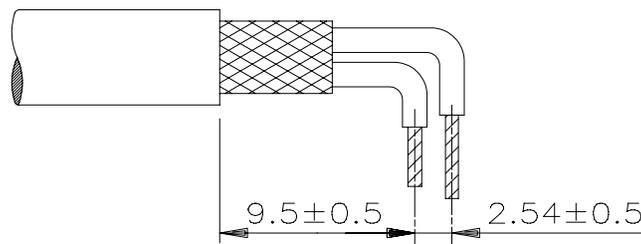
For tin plated copper braid: single or double braid construction.

1-2. Cable Preparation: (also see section 5)



1-3. Pre- tin the conductors.

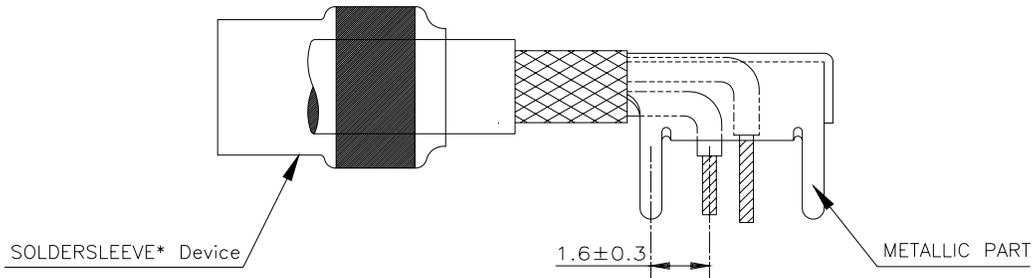
1-4. Bend the conductors as shown:



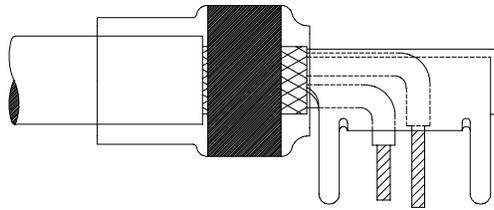
*A trademark of Raychem Corporation.

2. Installation Procedure:

- Slide the SOLDERSLLEEVE* device over the cable.
- Slide the metallic part under the braid and let it butt. (See figure below)



- Slide the SOLDERSLLEEVE* device over the braid until it butts against the metallic part.

**3. Heating Tool:**

- AA-400 with SolderSleeve reflector 979646.
Heating Time: Approximately 25 seconds.
- CV- 1981 (setting 8) or HL 1802E (setting 11) with PR25 reflector.
Heating Time: Approximately 18 seconds.

4. Heating Procedure:

- Apply heat until the solder preform melts and flows in the braid.
- Allow assembly to cool before handling.

5. Printed Circuit Board Layout:

- Cable preparation dimensions are based on the hole pattern shown below. If conductor holes are in different locations, make adjustments as needed.

