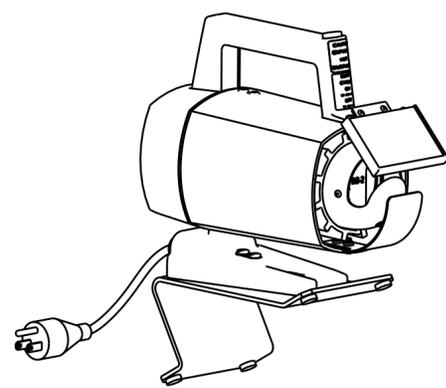
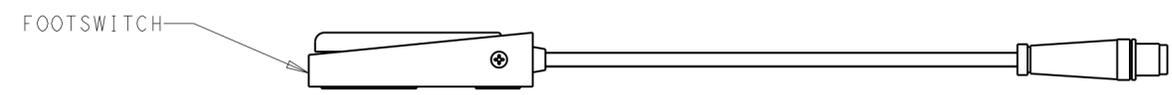
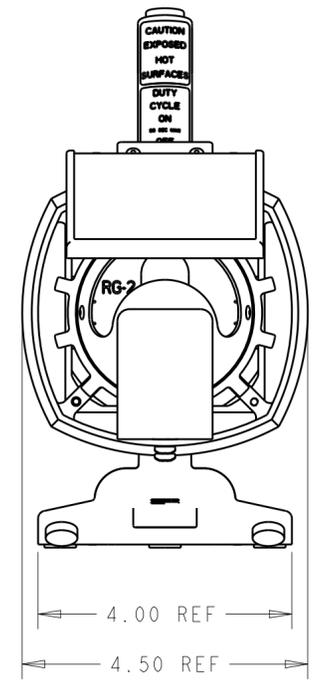
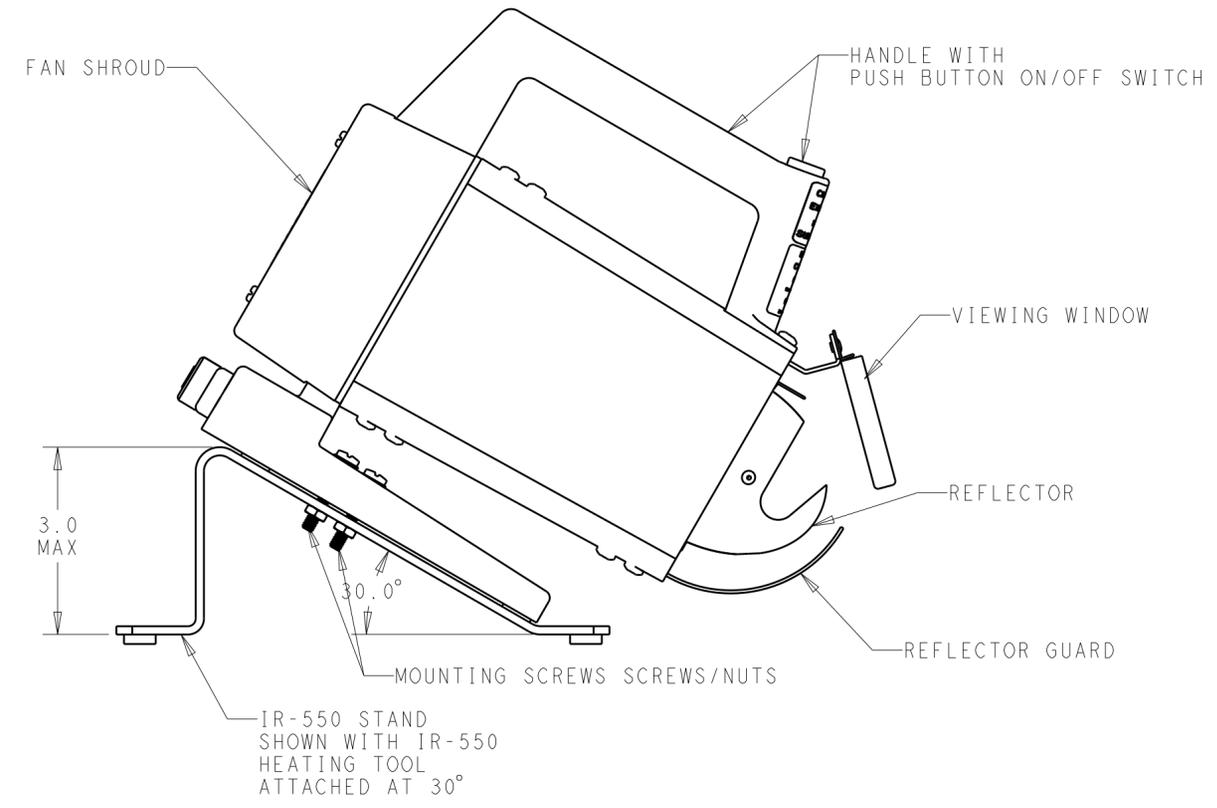
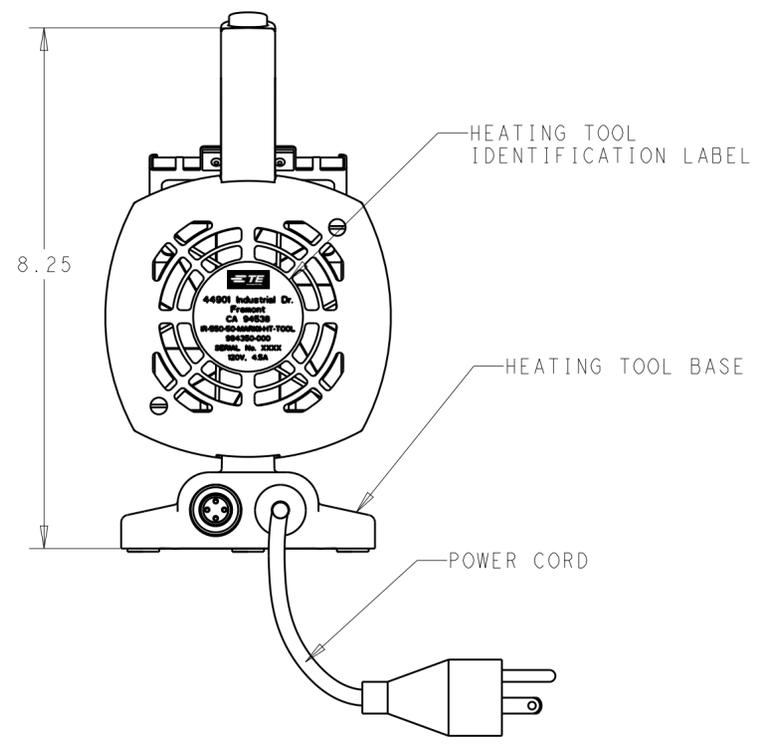


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
	AB	REVISED PER ECO-18-004462	29MAR2018	KH NN



SCALE 1:4

NOTES:

1. THIS IR-550 MKII HEATING TOOL MAY BE PURCHASED FROM RAYCHEM CORPORATON AS PCN: 994350-000
2. REFER TO IR-550 MAR II OPERATING AND MAINTANANCE MANUAL FOR COMPLETE OPERATING INSTRUCTIONS.
3. SPECIFICATIONS:
 INPUT POWER - 105 TO 120 VAC.
 WEIGHT - 5.5 LBS APPROX.
 DUTY CYCLE - 80%, 90 SECOND HEATING TIMES.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN A. GAD 13 JUL 2015	TE Connectivity															
DIMENSIONS: INCHES		CHK N. NAGAR 28 JUL 2015																
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD H. SMITH 28 JUL 2015	NAME IR-550 MARK II HEATING TOOL ASSY 120 VAC SERVICE															
<table border="1"> <tr> <td>0 PLC</td> <td>±</td> </tr> <tr> <td>1 PLC</td> <td>±</td> </tr> <tr> <td>2 PLC</td> <td>±</td> </tr> <tr> <td>3 PLC</td> <td>±</td> </tr> <tr> <td>4 PLC</td> <td>±</td> </tr> <tr> <td>ANGLES</td> <td>±</td> </tr> <tr> <td>FINISH</td> <td></td> </tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±	FINISH		PRODUCT SPEC -	SIZE A200779	DRAWING NO C-IR-550-50
0 PLC	±																	
1 PLC	±																	
2 PLC	±																	
3 PLC	±																	
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ANGLES	±																	
FINISH																		
MATERIAL -		APPLICATION SPEC -	RESTRICTED TO															
		WEIGHT -	SCALE 1:2	SHEET 1 OF 1														
		CUSTOMER DRAWING	REV AB															