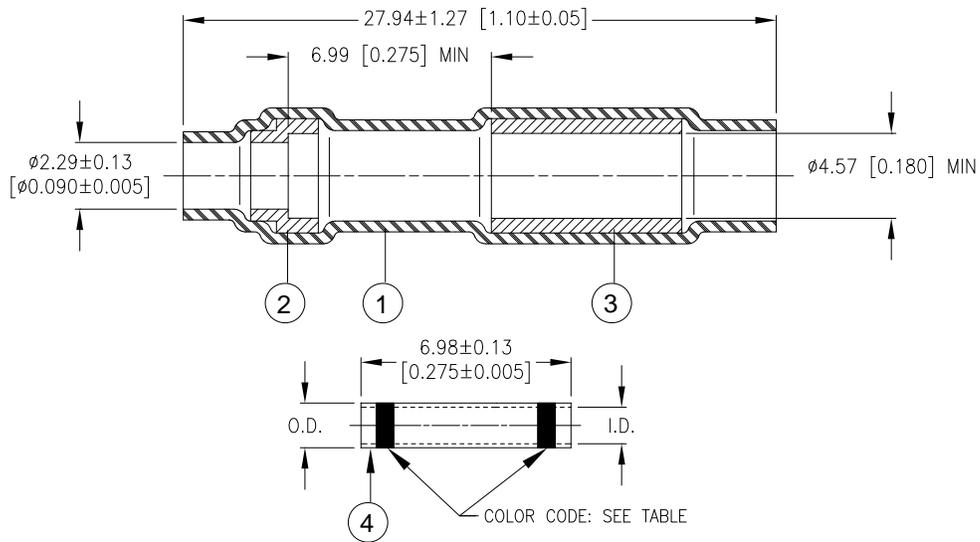


## CUSTOMER DRAWING



Product Name	Crimp Ferrule Dimensions					
	I.D.		O.D.		CMA Range	Color Code
	min	max	min	max		
D-436-58-G	1.63 [0.064]	1.75 [0.069]	2.57 [0.101]	2.69 [0.106]	779-2680	Blue
D-436-59-G	2.46 [0.097]	2.59 [0.102]	3.73 [0.147]	3.89 [0.153]	1900-6755	Yellow

### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. MELTABLE SEALING INSERT: Modified, immersion resistant thermoplastic. Color: clear.
3. MELTABLE SEALING INSERT: Modified, immersion resistant thermoplastic. Color: blue.
4. CRIMP FERRULE: Gold-plated copper, color code: see table.  
 BASE METAL: Copper Alloy 101 or 102 per ASTM B-75  
 PLATING: Gold-plated per ASTM-B-488, Type III, Class 1

### APPLICATION

1. These parts are designed to provide an immersion resistant 2 wire stub splice, or a 2 to 1 parallel splice, having insulations rated for 135°C minimum.
2. Recovered dimensions of insulation sleeve (Item 1):  
 I.D.: 2.41 [0.095] max.  
 Wall: 0.33 [0.013] min.
3. Install using Raychem-approved convection or infrared heating tools in accordance with Raychem installation procedure RCPS-200-20.

<b>TE Connectivity</b>		<i>Raychem Devices</i>	TITLE: <b>STUB SPLICE SEALING SYSTEM, GOLD-PLATED CRIMP</b>		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: <b>D-436-58-G/-59-G</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE CONNECTIVITY (TE) reserves the right to change this drawing at any time. Users should evaluate the suitability of the product for their application.	PROD. REV.: A1	DATE: 06/02/2015	SIZE: A
PREPARED BY: TNGUYEN	REVISED PER: ECO-15-008436	APPROVED: R. ARNELL	CAGE CODE: 06090	SCALE: DO NOT SCALE	SHEET: 1 of 1

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