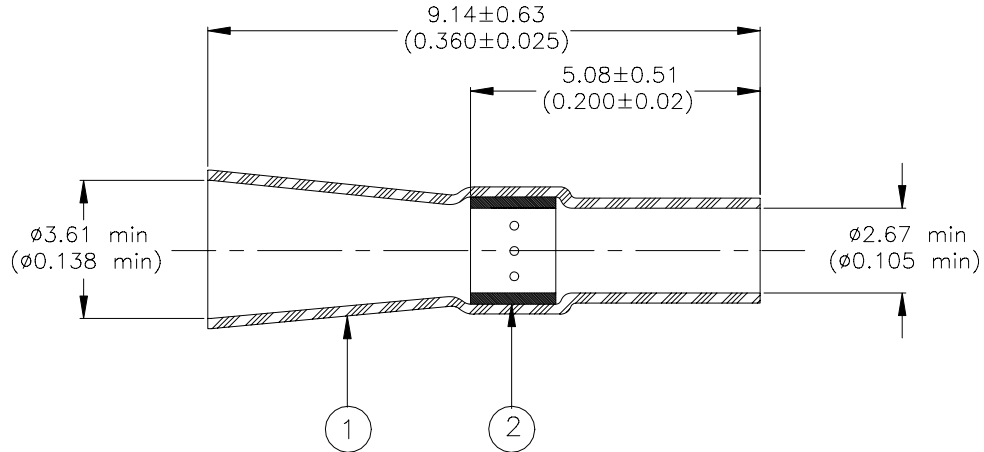


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to make a stub or in-line splice in 2-3 wires having a combined diameter between 2.29 and 1.65 (0.090 and 0.065) and a maximum combined insulation diameter of 3.43 (0.135).
2. Sleeve recovered I.D.: 1.40 (0.055) MAX.
2. Temperature range: -65°C to +175°C.

* A trademark of Raychem Corporation.

tyco <i>Electronics</i>	Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.	<i>Raychem</i>	TITLE: SOLDERSLEEVE WIRE SPLICE			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: D-210-0066			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV.: A	DATE: 10-Oct-06	
PREPARED BY: L.Rodriguez	DCR NUMBER: D060326	REPLACES: ---	CAGE CODE : 06090	SCALE: ---	SIZE: A	SHEET: 1 of 1

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