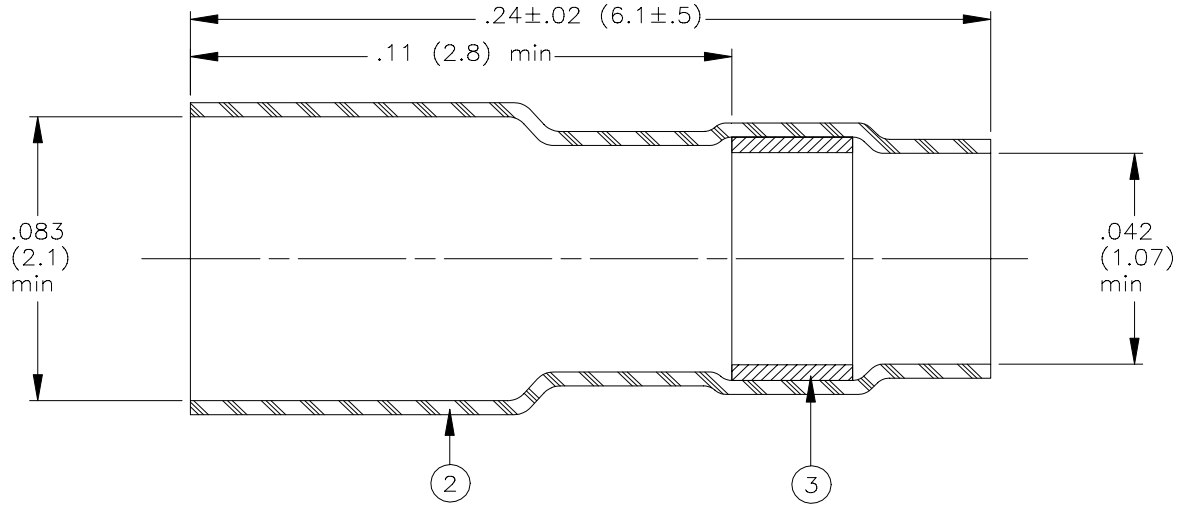


SPECIFICATION CONTROL DRAWING



MATERIAL

1. INSULATION SLEEVE: Heat shrinkable, radiation cross-linked polyvinylidene fluoride. Color: natural.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. This sleeve is designed to attach wires having tin or silver plated stranded conductors to .025 (.6) square wire wrapping posts.
 Wire accommodation:
 One Wire : 22, 24 AWG
 Two Wires: 26, 28 AWG
 Variations in pin/wire geometry may require use of a different size in some instances. Consult Raychem for specific recommendations.
2. Sleeve is to be applied using the following Raychem tools:
 AD-1545 Installation Tool plus either RH-3900 (115 VAC) Resistance Heater or RH-3920 (230 VAC) Resistance Heater.
3. For installation instructions, see Raychem Procedure RCPS 200-32.

*A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* TERMINATORS FOR .025 X .025 WIRE WRAPPING POSTS TRIDENT SPECIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. MILLIMETERS DIMENSIONS ARE IN BETWEEN BRACKETS.				DOCUMENT NO.: D-141-0173			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D981063		REPLACES: N/A	
	ROUGHNESS IN MICRON						
DRAWN BY: R. MAPALO	DATE: 08/12/98	REV.: A	DOC ISSUE: 1	SCALE: NONE	SIZE: A	SHEET: 1 of 1	

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