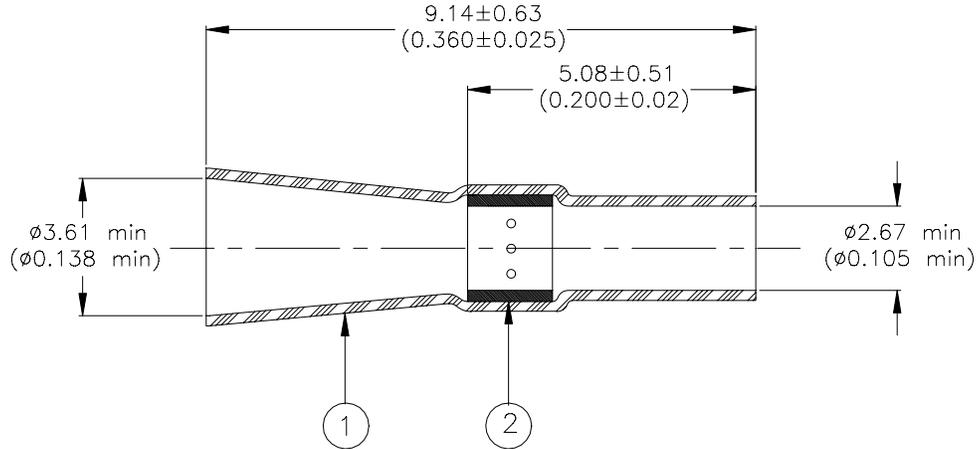


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to make a stub splice in two wires having a combined diameter between 2.29 and 1.65 (0.090 and 0.065) and a maximum combined insulation diameter of 3.43 (0.135).
2. Sleeve recovered I.D.: 1.40 (0.055)MAX.
2. Temperature range: -65°C to +125°C.

* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE WIRE SPLICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-110-0066			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D981298		REPLACES: N/A	
DRAWN BY: M. FORONDA		DATE: 07/29/98	PROD. REV. B	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1

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