

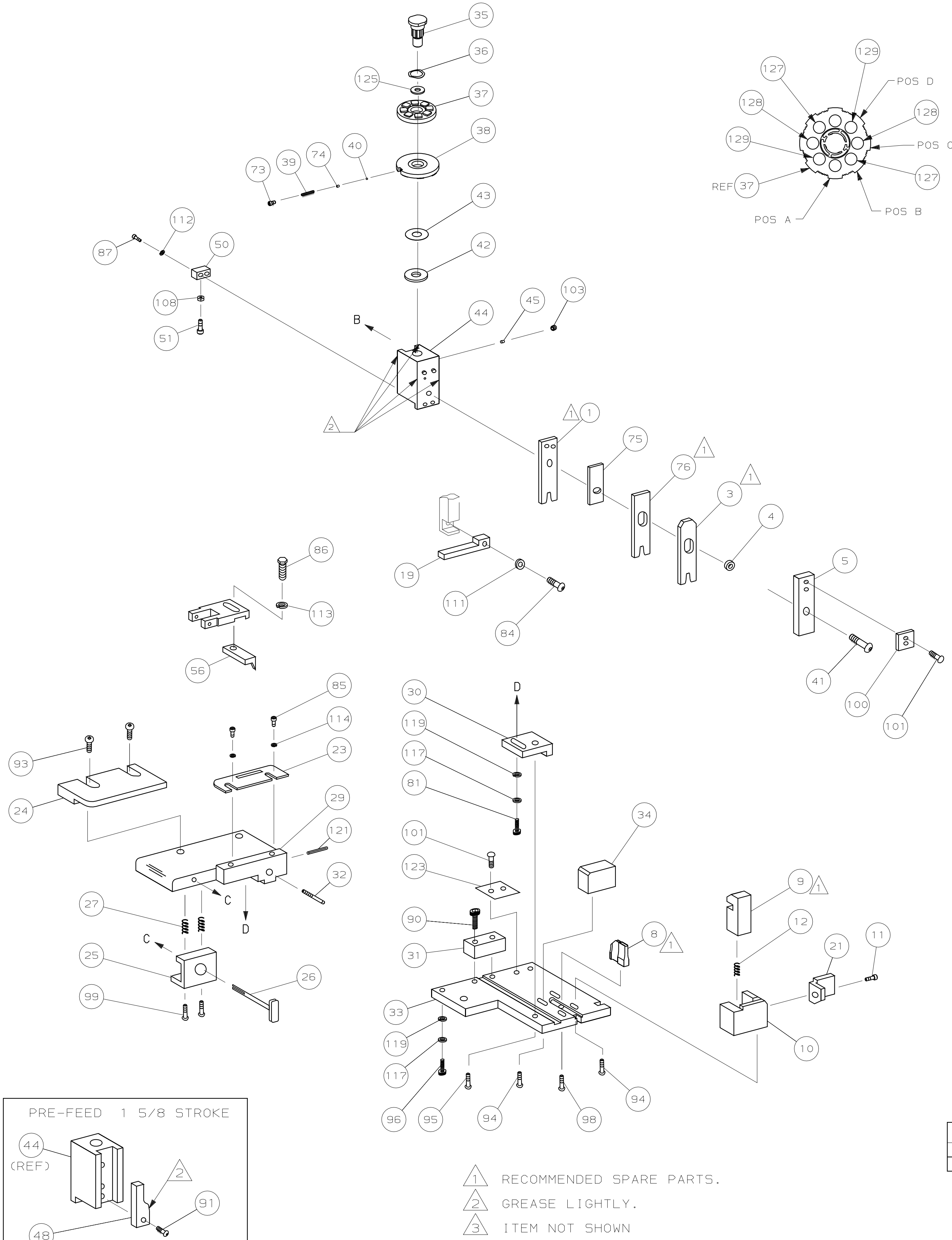
THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
466910-1	H	463345-1
466910-2	J	854040-3

OBSOLETE



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 ITEM NOT SHOWN

466910

466910

<UT161B>DEPT2230>AMP07567>U.MINI-APPL

TERMINAL NAME:
AMP LEAF

VISIBLE
PAD LTR

CRIMPING DATA

CRIMP HEIGHT

WIRE SIZE

A

NOT

USED

B

.035 ±.002

22

C

.044±.002

18

D

.038 ±.002

20

CRIMP

SIZE

TYPE

RANGE

WIRE

.070

F

22-18

INSUL

.100

0

.055-.090

FEED

.350

APPL INST

SET UP GAGE

LAYOUT

SEE CUSTOMER MANUAL

NONE

285

WIRE STRIP LENGTH

-

2

-

C

5-354779-2

PIN, WIRE DISC (.3250)D

129

2

-

C

4-354779-6

PIN, WIRE DISC (.3220)B

127

2

-

C

3-354779-4

PIN, WIRE DISC (.3160)A

126

1

-

A

986950-1

WASHER, FLAT PRECISION

125

1

-

B

690701-2

PLATE, SERIAL NO.

124

1

-

A

4-21028-0

PIN,SLT SPR(Ø.093x.75)ST GDE PL

121

2

-

A

21899-2

WASHER,FLAT(#10)S G ADJ BLK

119

2

-

A

21024-5

WASHER, LOCK(#10)ADJ BLOCK

117

2

-

A

21024-2

WASHER,LOCK(#4)FRONT STP GUIDE

114

REF

-

A

21024-4

WASHER,LOCK(#8)FEED FINGER

113

2

-

A

21024-4

WASHER,LOCK(#8)DEP-HOLD

112

REF

-

A

21024-4

WASHER,LOCK(#8)STRIPPER

111

1

-

A

21018-5

NUT,HEX(#6)HOLD DOWN

108

1

-

A

21009-2

SCR,SKT SET(1/4-20x.25 LW)RAM

103

4

-

A

21017-2

SCR,DRIVE(#2x.19)ID PLATE

101

1

-

B

819347-1

PLATE, IDENTIFICATION

100

2

-

A

3-21002-0

SCR,BHC(10-32x.88)DRAG

99

1

-

A

22733-8

SCR,BHC(8-32x.38 LW)ANVIL

98

1

-

A

3-21000-8

SCR,SHC(10-32x.88)MOUNTING

96

1

-

A

2-22733-1

SCR,BHC(10-32x.50)SG ADJ BLK

95

4

-

A

22733-9

SCR,BHC(8-32x.50)SHEAR-TERM SUP

94

2

-

A

2-21002-2

SCR,BHC(8-32x.50)R STP GDE

93

1

-

A

1-21002-7

SCR,SHC(6-32x.50)CAM

91

2

-

A

2-21000-7

SCR,SHC(8-32x.50)SCR BLK

90

REF

-

A

2-22603-0

SCR,HEX HD(8-32x.31)FEED FINGER

86

2

-

A

1-21000-3

SCR,SHC(4-40x.25)F ST GUIDE

85

REF

-

A

22733-9

SCR,BHC(8-32x.50 SL)STRIPPER

84

1

-

A

3-21000-4

SCR,SHC(10-32x.38)SG ADJ BL

81

2

-

B

463310-4

BLADE, STRIPPING (#18)

77

1

-

A

461679-1

TOOL, SIZING

76

1

-

A

455888-3

SPACER, SIZING TOOL

75

1

-

A

690603-1

SPRING, ASSIST

74

1

-

A

23030-1

SCR,SKT CAP(6-32x.25)CP DSC

73

2

-

B

463310-4

BLADE, STRIPPING (#18)

77

1

-

A

461679-1

TOOL, SIZING

76

1

-

A

455888-3

SPACER, SIZING TOOL

75

1

-

A

690603-1

SPRING, ASSIST

74

1

-

A

23030-1

SCR,SKT CAP(6-32x.25)CP DSC

73

2

-

B

463310-4

BLADE, STRIPPING (#18)

77

1

-

A

461679-1

TOOL, SIZING

76

1

-

A

455888-3

SPACER, SIZING TOOL

75

1

-

A

690603-1

SPRING, ASSIST

74

1

-

A

23030-1

SCR,SKT CAP(6-32x.25)CP DSC

73

2

-

B

463310-4

BLADE, STRIPPING (#18)

77

1

-

A

461679-1

TOOL, SIZING

76

1

-

A

455888-3

SPACER, SIZING TOOL

75

1

-

A