

Figure 1

**1. INTRODUCTION**

These instructions describe the installation of Kit 1804103-1 (for Terminal 63012-2) to the Komax Gamma 333PC Terminating Machine.

See Figure 1 for the contents of the kit.

**2. INSTALLATION INSTRUCTIONS**



*To avoid personal injury, be sure the machine is turned off and power to the machine is disconnected.*

1. Remove the existing reel bracket with an 8mm hex wrench. Refer to Figure 2.
2. Remove the reel shaft. See Figure 3.
3. Install the reel shaft on the relocation bracket, as shown in Figure 4.
4. Install the re-location bracket on the reel bracket, as shown in Figure 5.

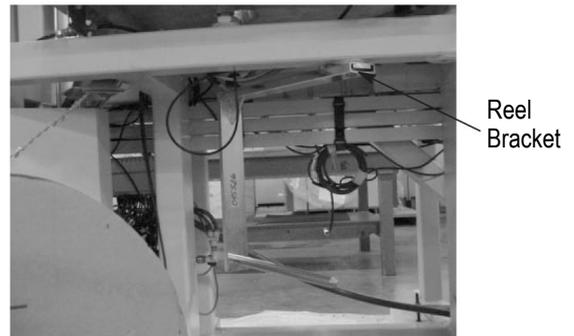


Figure 2

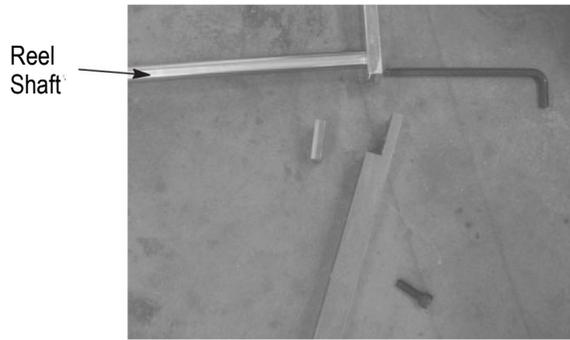


Figure 3



Figure 6

6. Remove both rear left press-cover screws as shown in Figure 7.

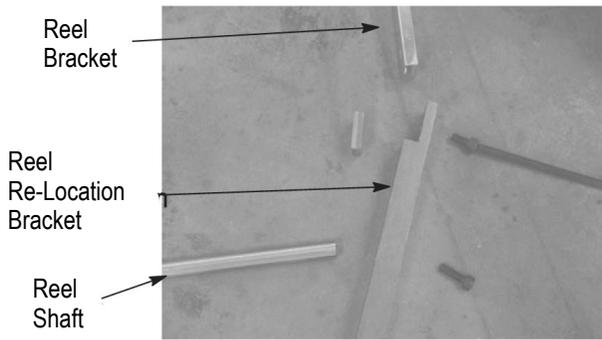


Figure 4

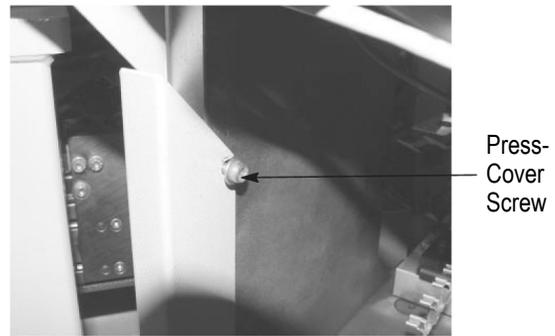


Figure 7

7. Using a 4mm wrench, install the terminal inlet bracket (with the press cover behind). See Figure 8.

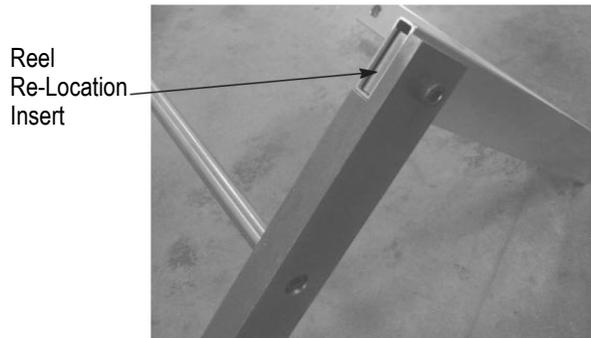


Figure 5

5. Re-install the reel bracket with an 8mm hex wrench, as shown in Figure 6.

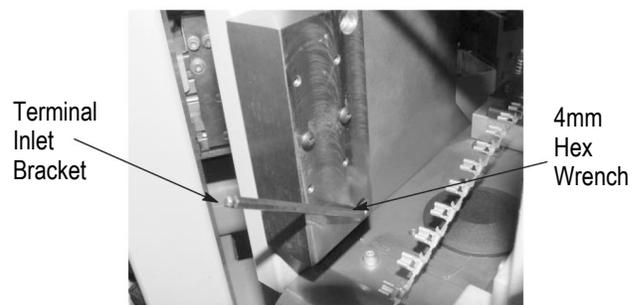


Figure 8

8. The completed installation should appear as shown in Figure 9.

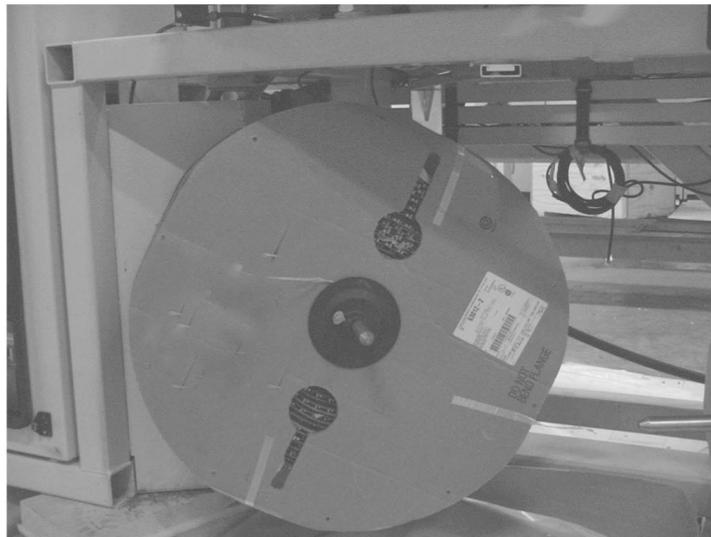


Figure 9

### 3. REVISION SUMMARY

Since the previous revision of this document, the TE logo has been applied.